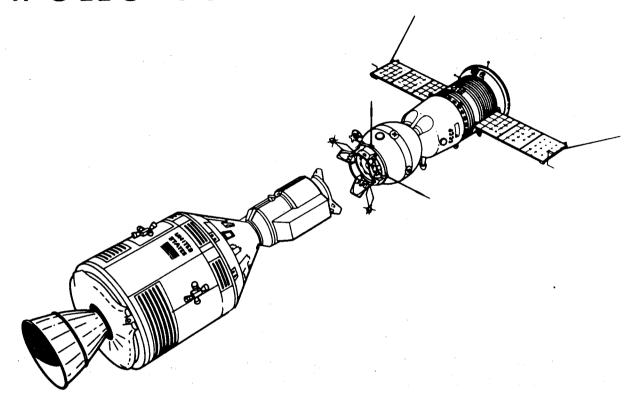
RS MERRIAM ASTP 40001.1 FEBRUARY 7, 1975

APOLLO SOYUZ TEST PROJECT



DESIGN CHARACTERISTICS
FOR SOYUZ AND APOLLO

USA - USSR

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	USA	С. Блэкмер	И.Гликман	М.П. Франк	Г. Ланни
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		В. Бобков	И. Трущенко	A. Елисеев	к. Бушуев
ORIGINAL	USA	A. Blackmer	119211	7CJetter	850m 121
		С. Блэкмер	М.Днучев	Φ . Литтлтон 🖊	Г. Ланни
ОРИГИНАЛ	CCCP	BEDOS	the same	Hewal	utill sp. 4
		В. Бобков	Н.Хабарин	А.Елисеев	К. Бушуев
REISSUE NO.	COUNTRY	PREPARED	TRANSLATION VERIFIED	WORKING GROUP CHAIRMAN	DIRECTOR
№ РЕДАНЦИИ	СТРАНА	исполнитель	ПЕРЕВОД СВЕРИЛ	РУКОВОДИТЕЛЬ РАБОЧЕЙ ГРУППЫ	ДИРЕНТОР

TITLE APOLLO/SOYUZ "АПОЛЛОН-СОЮЗ" DESIGN CHARACTERISTICS FOR SOYUZ AND APOLLO TEST PROJECT ЭКСПЕРИМЕНТАЛЬНЫЙ ПОЛЕТ ЗАГЛАВИЕ SCALE DOC. NO. "СОЮЗ" и "АПОЛЛОН", МАСШТАБ № ДОКУМЕНТА ПРОЕКТНЫЕ ХАРАКТЕРИСТИКИ ЭПАС 4000I.I ASTP 40001.1 OF 122 SHEET ЛИСТ ИЗ 122

REVISION LOG

REVISION NUMBER	CHANGE SUMMARY NO.	DESCRIPTION OF CHANGE	COUNTRY	DATE APPROVED
.1		COMPLETE REISSUE		
		Replace ASTP 40001 dated May 2, 1974 with ASTP 40001.1 dated Feb. 7, 1975.	USA	
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1.0 <u>INTRODUCTION</u>

This document provides general design characteristics of the Soyuz and Apollo spacecrafts for reference during development of compatible rendezvous and docking systems necessary for the test flight. References are made to ASTP and IED documents that contain detailed interacting and compatibility requirements which take precedence.

2.0 ABBREVIATIONS

Apollo Soyuz Test Project	ASTP	ЭПАС
Soyuz Spacecraft	Soyuz	Союз
Apollo Spacecraft	Apollo	Аполлон
Launch Vehicle	LV	PH
Soyuz Orbital Compartment		
(module)	OM	OM
The Soyuz Descent Vehicle	DV	CA
Instrument-Assembly Module	IAM	ПАО
Apollo Command Module	CM	KM
Apollo Service Module	SM	СЛМ
Apollo Command and Service		
Module	CSM	KCM
Docking Module	DM	CM
Apollo Spacecraft with the		
Docking Module	CSM/DM	KCW/CM
Androgynous Peripheral		
Docking System	APDS	АПАС
Attitude and Motion Control		•
System Soyuz	AMCS	СОУД
Guidance and Navigation System	GNS	-СНН
Stabilization and Control System	scs	-CCA
Descent Power System	DPS	СУС
Rendezvous and Corrective		
Power System	RCPS	СКДУ

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Approaching and Orientation		
Engines	AOE	ДПО
Orientation Engines	0E	ДО
Service Propulsion System	SPS	МДУ
Reaction Control System	RCS	РСУ
Life Support System	LSS	СОЖ
Launch Escape System	LES	CAC
Electric Power System	EPS	сэп
Cable System	CS	БКС
Radiotelemetry System	RTS	PTC
Radio Guidance System	RGS	СРН
Temperature Control System	TCS	CTP
Compartments Pressurization		
System	PS	СНО
Command and Signal Radio		
Line	CSRL	крл
Crew Optical Alignment	COAS	OCPB
System		•

- 3.0 SOYUZ DESIGN CHARACTERISTICS
- 3.1 SOYUZ GENERAL CONFIGURATION
- 3.1.1 Soyuz spacecraft general view is shown on Figure 3-1. The spacecraft coordination systems are defined in IED 50401.
- 3.1.2 The arrangement of orientation and control systems sensors and optical instruments of the spacecraft is included in the ASTP 10000 document.
- The arrangement of orientation onboard lights and light pulsing beacon is included in the ASTP 10000 document. The requirements for the development and the mounting are given in IED 50301.
- 3.1.4 The arrangement of spacecraft docking targets is given in the ASTP 10000 document. The requirements for development and tolerances for mounting of docking targets are included in IED 50201 document. The check technique of the docking targets position is given in the IED 50202 document. The construction schemes of the main and additional (ABC) targets are shown in Figures 3-15 and 3-27.

The docking target ABC is used as a source of additional information about the angles and relative spacecraft orientation during docking. This target is a tridimensional device mounted on Soyuz spacecraft and can be viewed through Apollo sighting device.

3.1.5	The arrangement of spacecraft radio system antennas is given
	in ASTP 10000 document. The construction scheme of compatible
	VHF-radio station antennas are shown in Figures 3-16 and 3-17.

- 3.1.6 The spacecraft engines arrangement is given in IED 50401.
- 3.1.7 The identification marks scheme on the spacecraft are shown on sheet 11.
- 3.1.8 The Soyuz docking tunnel equipment is shown in Figure 3-30.
- 3.2 SOYUZ HABITABLE MODULES ARRANGEMENT
- 3.2.1 The orbital module arrangement (OM)
- 3.2.1.1 The orbital module interior is shown in Figure 3-2, 3-25, and 3-26.
- 3.2.1.2 The Apollo radio station mounting in the orbital module is shown in Figure 3-3.
- 3.2.1.3 The arrangement of TV and movie cameras and lamps in the orbital module is shown in Figure 3-4.
- 3.2.1.4 The scheme of the hatch cover is shown in Figure 3-5. Hatch details are defined in IED 50723.
- 3.2.1.5 The scheme of the crew-with-guests allocation in the orbital module is shown in Figure 3-6.

- 3.2.1.6 The general view of orbital module control panel and display console systems are shown in Figure 3-7 and 3-8. Detail LSS controls are defined in IED 50723.
- 3.2.1.7 The general view of orbital module J-box is shown in Figure 3-9.
- 3.2.1.8 The equipment to be transfered from Apollo to Soyuz and from Soyuz to Apollo is identified in IED's 50720 and 50721 respectively.

 The Soyuz transfer equipment container is used for stowage and transportation of the following TV and photographic equipment during cosmonaut transfer to Apollo:
 - TV camera TK-6
 - TV camera bracket
 - still camera FK-6
 - film rolls for still camera FK-6

The container design and equipment layout is given in Figure 3-31. The container location in OM is shown in Figure 3-28.

- 3.2.2 The descent vehicle (DV) arrangement.
- 3.2.2.1 The descent vehicle interior is shown in Figure 3-10 and 3-32.
- 3.2.2.2 The general view of the cosmonauts' instrument panel of DV is shown in Figure 3-11.
- 3.2.2.3 The general view of command signal devices in DV is defined in ASTP 20202.

- 3.2.2.4 The general view of the DV compatible VHF-radio-stations control panel is shown in Figure 3-12.
- 3.2.2.5 The arrangement of TV-camera and lamps in the descent vehicle, including Apollo TV camera installation on bracket, is shown in Figure 3-13.
 - 3.2.2.6 The scheme of the identification marks in DV is shown in Figure 3-14.
 - 3.2.2.7 Description and overall dimensions of the baffle used in "Artificial solar eclipse" experiment are given in USSR WG 1 107 and USSR WG3-032 documents.
- 3.3 THE MAIN INERTIAL-MASS-AND-STIFFNESS PERFORMANCE OF THE SOYUZ
- 3.3.1 The Mass of the Spacecraft and its Modules

The nominal mass values of the spacecraft at the time of docking are $683 \text{ kgm}^{-1} \text{ sec}^2$ including:

- orbital module 127 kgm⁻¹ sec²:
- descent vehicle 286 kgm⁻¹ sec²;
- instrument assembly module $270 \text{ kgm}^{-1} \text{ sec}^2$.
- The Soyuz central and centrifugal moments of inertia up to the docking is given in IED 50401.
- The Soyuz center of mass position at the time of docking is contained in IED 50401.

- 3.3.4 The spacecraft mass distributed along its length, the moment of inertia distributed along the linear axis, as well as the flexural, torsional shear and longitudinal stiffness distributed along the spacecraft length are given in IED 50401. Mass and stiffness characteristics of the solar panels is also included in IED 50401.
- 3.4 FLIGHT CERTIFICATION TEST LEVELS OF THE SOYUZ COMPATIBLE AND INTERACTING EQUIPMENT TAKING INTO ACCOUNT FLIGHT AND GROUND HANDLING CONDITIONS.
- 3.4.1 Dynamic Conditions:
- 3.4.1.1 Acceleration (constant)
 - in the direction of X-axis 6g duration 600 sec.
 - in the direction of Y, Z axes \pm 3g duration 600 sec.
- 3.4.1.2 Random vibrations (spectral density of vibro-accelerations):
 - in frequency range 20-100 HZ $\frac{[S(T)]}{0.035-0.07 g^2/HZ}$
 - in frequency range 100-400 HZ 0.07 g²/HZ
 - in frequency range 400-2000 HZ $0.07-0.05 \text{ g}^2/\text{HZ}$ s(f) variation in the ranges shown is linear. Test duration in each of the 3 axes, X, Y, Z, is 300 seconds. For the Apollo VHF/AM transceiver and range tone transfer assembly, taking into account its mounting provisions, the modes of sinusoidal and random vibration presented in IED 50101 are acceptable.

3.4.1.3 Shock loads:

- acceleration \pm 40g;
- impulse duration within the limits of 1-3 m. sec;
- semi-sinusoidal or sawtooth impulse shape;
- 6 shocks in each direction X, Y, Z (3 shocks in two opposite directions along the axis).

3.4.1.4 Acoustic Effects

- The maximum total level of acoustic noise is up to 135 DB inside the orbital and instrument assembly modules.
- The levels of sound pressure inside the orbital and instrument assembly modules in 1/3-Octave frequency band, $L_{1/3}$ (f) are presented in the table below.

1 /2	1/3 Octave Band Central			: Sound Pressure Levels with					
- 1/3	Frequency	itral		octave ba	nd, dB re				
·									
	40	•		. 12	2				
	50			12	3				
	63			12	4				
	80			12					
	100			12	6				
	125			120	6				
	160	•		120	6				
	200			120	5				
	250			124	4				
	315			122					
	400			120					
	500	•		118	3				
	630			116	5	·			
	800			114					
	1000			112	2				
	1250			110).				
	1600	•		108	3				
	2000			106	•				
	2500			104					
	3150			102					
	4000			100		-			

Total

135 db

NOTE: Outside the orbital module the level of sound pressure is 6 DB higher. The duration of acoustic effect is 60 seconds.

- 3.4.2 Environmental conditions: (During Testing)
- 3.4.2.1 Gas atmosphere: (In Habitable Modules)
 - composition 21-40% 0_2 , 57-78% N_2 , to 3% CO_2 , to 2%H₂, 0.5% He pressure range 450-970 mmHq
 - temperature range 10-30C
 - relative humidity 20-90% at the temperature from 10°C to 25°C and 20-80% at the temperature from 25°C to 30°C.
- 3.4.2.2 Pressurization during the ground tests (in the compartments) with the helium-air mixture to 1.7 kG/cm 2 . He will be to 30% in the volume, during 24 hours. Pressure variation rate to $\frac{10 \text{ } \underline{\text{mmHg}}}{\text{sec.}}$
- 3.4.2.3 Vacuuming during the ground tests (in the compartments) to 10^{-4} mmHg during 24 hours. Pressure variation rate to $\frac{\text{mmHg}}{\text{sec.}}$
- 3.5 LIGHTING OF HABITABLE MODULES OF THE SOYUZ
- 3.5.1 List and location of lamps of the lighting system.
 The following lamps are installed in the DV:
 - two working illumination lamps (WIL)
 - four special lighting lamps (SLL)

The following lamps are installed in the OM:

- two working illumination lamps (WIL)

- five special lighting lamps (SLL)
- special lighting transferable lamp (STLL)
- transferable lighting unit (TLU)

The layout for the lamps in the special lighting and working illumination systems in the DV and the OM are presented in Figure 3-13 and 3-4. The working illumination lamps in the DV and OM are stationary and their location will not be changed.

The lamps of the special lighting system in the DV are stationary and are installed on brackets. The location of the special lighting lamps will be determined more precisely during lighting simulation in the mockup stage with the Soyuz photography and television equipment.

The lamps of the special lighting system in the OM are installed by means of a "C"-clamp on the handrail.

It is possible to change the position of these lamps on the handrail within the limits of the connecting cable and to rotate them in two perpendicular planes from 50 to 100°, depending on specfic lamp location.

The direction of the lamps will be determined more precisely during lighting simulation in the mockup with the Soyuz photography and television equipment.

The special lighting transferable lamp and transferable lighting unit are placed in the OM. They are provided for additional illumination during filming and television coverage, if required.

3.5.2 Characteristics of the Working and Special Lighting

3.5.2.1 Working Illumination

The dimensional outline of the working illumination lamp is shown in Figure 3-18. The lamp contains removable light unit (A) and a power assembly (B). The light unit has a transparent light-diffusing, unbreakable case in which a white, U-shaped luminescent lamp is contained.

The power assembly changes the dc voltage of the onboard circuity to 20 KHz ac.

The working illumination lamps have a continuous adjustment of brightness. Each lamp has an axial rating of 50-60 candlepower. The light distribution curves in the longitudinal and vertical planes of the lamp are shown in Figure 3-19. The spectral characteristics of the lamp are shown in Figure 3-20. The color temperature of the lamp is not less than 3900°K. The coordinates of chromacity are:

x = 0.412;

y = 0.397.

The working illumination system according to the data from the preliminary light simulation in the mockup, creates an average of 107 lux illumination level in the DV; and in the OM of 85 lux at the maximum brightness level of the lamps.

3.5.2.2 Special Lighting

The dimensional outline of the Special Lighting lamp is shown in Figure 3-21 a light reflector (A) and a light source (B) are installed in the body of the lamp. The lamp has a protective grille (C) over the front which is connected to the lamp through a threaded joint.

A halogen incandescent lamp with a rated power of 27 volts is used as the light source. Each lamp has an axial candlepower rating of 160-200 C.P.

The light distribution curves for the lamp are shown in Figure 3-22. The spectral characteristics of the lamp are shown in Figure 3-23. The color temperature of the lamp is 3000-3200°K. The coordinates of chromacity are:

x = 0.424; y = 0.400.

The configuration of the lamp permits the installation of a removable, light-reflecting screen or of a correcting filter at a distance of about 4-8 cm. from the lamp instead of the protective grille.

The Special Illumination transferable lamp is shown in Figure 3-24. The technical light characteristics of the transferable lamp correspond exactly with the characteristics of the Special Lighting lamps, in the DV and OM. The transferable lamp has a cable of 4-5 meters in length.

3.5.2.3

Based on results of Soyuz mockup equipment compatibility tests and checkouts, a transferable lighting unit (TLU), consisting of 3 working illumination lamps, was added to Soyuz spacecraft equipment. The stowage place of TLU is container No. 11. General view of TLU is shown in Figure 3-29.

3.5.3 Lighting System Control

Working Illumination in the DV is controlled from Command Signal assemblies. The lamps may be switched on and off individually.

Regulation of the illumination brightness is performed from the instrument panel.

Working Illumination in the OM is controlled from the OM panel and from the DV command signal assemblies.

The two lamps of the Working Illumination System may be turned on or off on the OM panel.

One lamp (WIL-1) of the Working Illumination System may be turned on or off from the Command Signal Assemblies of the DV. The control of the brightness of illumination in the OM is performed from the OM panel.

The cluster of Special Lighting lamps in the DV, SIL-VI, SIL-VII, SIL-VIII is turned on simultaneously with the activation of the TV cameras, and may also be turned on and off without activation of the TV camera from the Command Signal Assemblies.

The fourth Special Illumination (SIL-IX) lamp is controlled by a separate toggle switch installed over the instrument panel.

The Special Illumination lamps in the OM have been divided into two groups:

- Group I with three lamps, SIL I, SIL II, SIL III.
- Group II with two lamps SIL IV, SIL V. It is possible to turn on and off the lamps in Groups I and II from the OM panel. Lamps SIL-I through SIL-V are also automatically switched on when the TV cameras are activated.

The STLL or TLU, after connection with a cable to the adapter plug of the OM circuit, may be switched on and off by a toggle switch on the OM panel and by a switch on the lamp itself.

4.0 APOLLO SPACECRAFT DESIGN CHARACTERISTICS

- 4.1 APOLLO GENERAL CONFIGURATION
- 4.1.1 The Apollo CSM/DM general view is shown in Figures 4-1 and 4-2. The spacecraft coordinate systems are defined in IED 50401.
- 4.1.2 The requirements and arrangement of the flashing light beacon, the orientation lights, and the docking floodlight are contained in IED 50301.
- 4.1.3 The requirements, description, location, and installation tolerances for the docking target mounted on the docking module are contained in IED 50201. The location is also shown in Figures 4-1 and 4-2.
- 4.1.4 The requirements for the Apollo VHF antenna assembly are given in IED 50101 together with data on location and performance.
- The arrangement of the service module reaction control system of the attitude control engines is shown in IED 50401, together with their performance characteristics.
- 4.2 APOLLG HABITABLE MODULES ARRANGEMENT
- 4.2.1 Command Module (CM)
- 4.2.1.1 The command module general view is shown in Figures 4-3 and 4-4.
- 4.2.1.2 The command module interior is shown in Figures 4-5 through 4-9.

- 4.2.1.3 The provisions for mounting TV cameras and 16 mm movie cameras in the command module are shown in Figure 4-10. The command module interior floodlight provisions are shown in Figure 4-11.
- 4.2.1.4 The location of the command module side hatch is shown in Figures 4-3. and 4-8. Side hatch details are shown in Figure 4-12. The location of the command module forward tunnel hatch is shown in Figure 4-5. The forward hatch is similar in design to the docking module hatch.
- 4.2.1.5 The location of the CSM docking system probe is shown in Figure 4-3. Details of the CSM docking system are shown in Figure 4-13. The drogue assembly is mounted in the docking module. The probe and drogue assemblies are removed after CSM/DM docking is achieved and stowed in the command module as shown in Figure 4-9.
- 4.2.1.6 The layout of the command module displays and controls system is shown in Figure 4-14.
- 4.2.1.7 The equipment that is transferred from Apollo to Soyuz and from Soyuz to Apollo is identified in IED's 50720 and 50721 respectively.
- 4.2.2 Docking module (DM)
- The inboard profile of the docking module is shown in Figure 4-15.

 The allocation of space within the docking module is shown in Figure 4-16.
- 4.2.2.2 The docking module dimensions are given in Figures 4-17 and 4-18.
- 4.2.2.3 Details of the docking module's hatches and pressure equalization valves are shown in IED 50706.

- 4.2.2.4 The docking module displays and controls arrangements are shown in Figure 4-19 for convenience, and determined in IED's 50706 and 50601.
- 4.2.2.5 The locations for mounting TV cameras and 16 mm movie cameras in the docking module are shown in Figure 4-20. The docking module interior floodlight provisions are shown in Figure 4-21.
- 4.3 APOLLO INERTIAL MASS AND STIFFNESS PROPERTIES
- 4.3.1 The nominal mass values of the Apollo spacecraft at the time of docking are:

	kg-sec ² /m
Command module	605
Service module	640
Docking module	205
Total spacecraft	1450

4.3.2 The Apollo central and centrifugal moments of inertia at docking are given in IED 50401.

The distribution of mass along the length of the Apollo spacecraft is given in IED 50401 together with the distribution of flexural, torsional, shear, and longitudinal stiffness. The distribution of moments of inertia is given along the linear axis.

- 4.4 FLIGHT CERTIFICATION OF THE APOLLO DOCKING MODULE COMPATIBLE AND INTERACTIVE SYSTEMS.
- 4.4.1 DYNAMIC CONDITIONS:

- 4.4.1.1 Acceleration (steady state)
 - in the direction of X axis at 4.9g.
 - in the direction of Y and Z axes at O.lg.
- 4.4.1.2 Sinusoidal Vibration
 5-35 Hz at 0.4g peak.
- 4.4.1.3 Random Vibration

20 - 200 Hz at +6dB/octave

200 - 450 Hz at 0.03 g^2/Hz

450 - 2000 Hz at -3dB/octave

Vibration duration is 60 seconds in each of three mutually perpendicular axes.

4.4.1.4 Shock:

Shock response spectra based on an analysis using Q = 10 and one-sixth-octave center frequencies.

(1) DM primary structure within 304.8mm of the SLA truss-to-DM interface:

100 - 1000 Hz at +9dB/octave

1000 - 6000 Hz at 1000g peak

6000 - 10000 Hz at -6dB/octave

(2) DM primary structure between 304.8mm and 1270.0mm

from the SLA truss-to-DM interface:

100 - 1000 Hz at +9dB/octave

1000 - 6000 Hz at 500g peak

6000 - 10000 Hz at -6dB/octave

(3) DM primary structure greater than 1270.0mm from the SLA truss-to-DM interface.

100 - 1000 Hz at +9dB/octave

1000 - 6000 Hz at 100g peak

6000 - 10000 Hz at -6dB/octave

4.4.1.5 Acoustics

1/3 Octave Band Center Frequency	DM External Noise Spectra (1/3 Octave Band Sound Pressure Level dB re 20uN/M ²)				
Hz	Lift-Off t - O Seconds	Mach 1 t = 60 seconds			
20 25 31.5 40 50 63 80 100 125 160 200 250 315 400 500 630 800 1000 1250 1600 2000 2500 3150 4000 5000	114 117 120 126 128 130 133 135 134 132 130 129 127 124 122 121 120 117 116 114 112 108 106 104 102	105 112 114 116 116 117 117 118 118 118 118 120 121 121 122 119 119 119 119 119 119 119			
Overal1	141	129			

- 4.4.2 Apollo joint flight environmental envelope
- 4.4.2.1 The range of environmental conditions for the docking module is given IED 50702.
- 4.4.2.2 The range of environmental conditions for the command module is given in IED 50701.
- 4.5 COMMAND MODULE AND DOCKING MODULE LIGHTING
- 4.5.1 Command Module Lighting

Lighting in the command module is provided by six fluorescent light assemblies, located as shown in Figure 4-11. Each assembly contains two lamps, each rated at 600 lumens. The three types of assemblies for sidewall lights, couch lights and couch strut lights are shown in Figures 4-22, 4-23, and 4-24, respectively.

The lighting controls for the six light assemblies are located on three different control panels. The right hand sidewall and couch light controls are located on the right side of the cabin on Panel 5 (Figure 4-14, Sheet 5). The left-hand sidewall and couch light controls are located on the left side of the cabin on Panel 8 (Figure 4-14, Sheet 6). The controls for both strut lights are located on the left side of the cabin in Panel 100 (Figure 4-14, Sheet 8).

Each light control consists of two toggle switches and a rotory rheostat. One toggle switch selects which of the two lamps (no. 1 or no. 2) in each assembly is to be connected to the rheostat. The second toggle switch acts as an "ON-OFF" switch for the

other lamp. The rheostat provides a continuous intensity control for the lamp selected for dimming.

The command module cabin illumination may be varied from zero to 430 lux. With the one lamp on full brightness in each of the six light assemblies the illumination in the command module cabin is 215 lux (20 foot-candles) at the main display and control panel. With both lamps on full brightness in all six light assemblies the illumination is 430 lux.

The chromaticity value of the command module lamps is X=0.365 to 0.425 and Y=0.365 to 0.400 on the CIE diagram. The color temperature is 4800K to 5100K. The spectral distribution of the light is shown in Figure 4-25.

4.5.2 Docking Module Lighting

Lighting in the docking module is provided by three fluorescent light assemblies located as shown in Figure 4-21. The docking module light assemblies are the same as those used for the command module strut lights, shown in Figure 4-24.

The lighting control for the three docking module lights is located on Panel 815 (Figure 4-19, Sheet 2). The control consists of two toggle switches. Each toggle switch controls one lamp in all three light assemblies. Toggle switch no. 1 turns on lamp no. 1 in all three assemblies and switch no. 2

turns on lamp no. 2 in all three assemblies. There is no continuous intensity dimming control.

With one lamp on in all three assemblies the illumination in the docking module will range from 32 to 75 lux (3 to 7 footcandles), depending upon position. With both lamps on in all three light assemblies the illumination will range from 75 to 105 lux (7 to 10 foot-candles).

The chromaticity, color temperature and spectral distribution are the same as for the command module, described in paragraph 4.5.1.

4.5.3 Apollo Portable Light

The dimensions, weight, and other physical characteristics of the Apollo portable light are shown in Figure 4-26. The chromaticity, color temperature, and spectral distribution of the Apollo portable light are approximately the same as for the command module lights, described in paragraph 4.5.1.

4.6 CSM AND DM VENTING CHARACTERISTICS

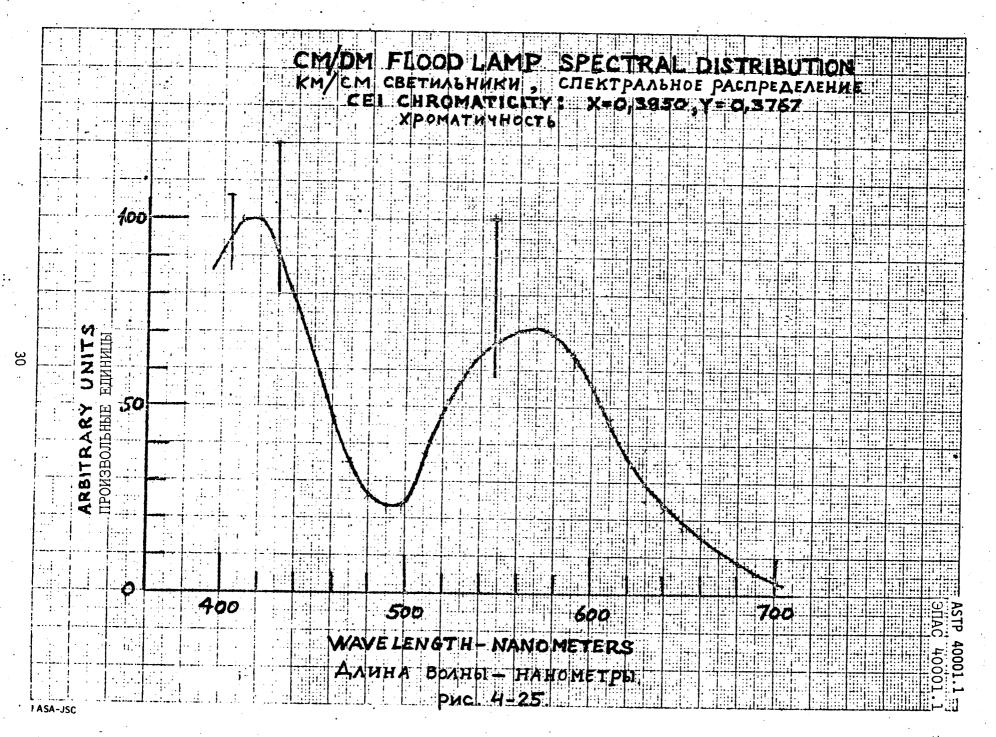
The gases and liquids vented from the CSM and CM while docked with the Soyuz spacecraft are given in Table 4.1, together with the flow rates, durations, venting frequency, propulsive forces, and vent locations.

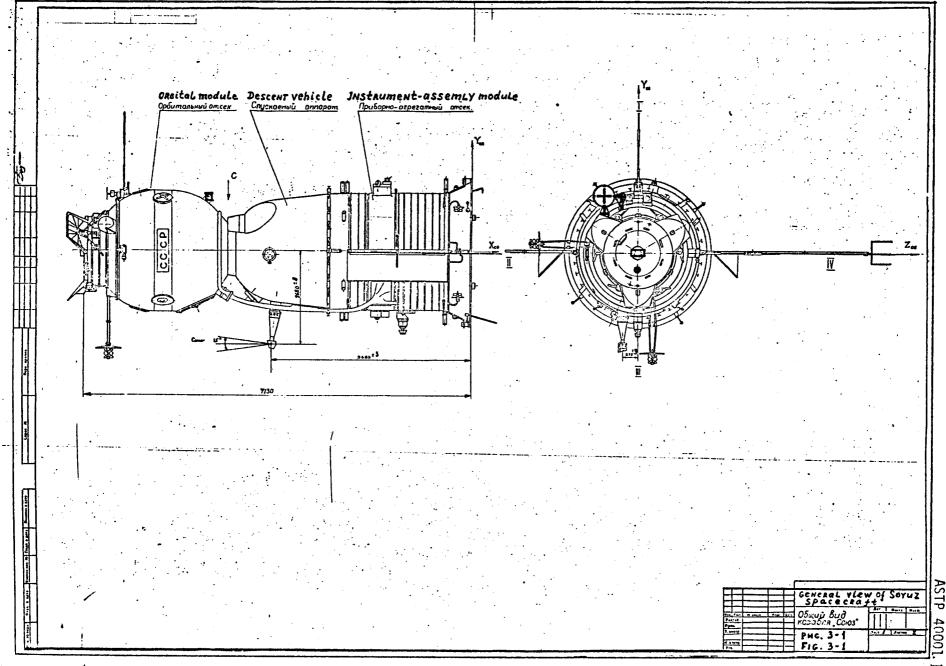
TABLE 4.1 CSM/DM NOMINAL VENTING CHARACTERISTICS WHILE DOCKED WITH SOYUZ

	SYSTEM	VENT PURPOSE	MATERIAL VENTED	PROPULSIVE FORCE, NEWTON	FLOW RATE, KG/SEC_	DURATION	FREQUENCY	VENT NAME	VENT LOCATION
	CSM	CABIN LEAKAGE	CABIN GAS		5.04x10 ⁻⁶	CONTINUOUS			
	CSM	FECAL ODOR REMOVAL	CABIN GAS	0.0485	1.008x10 ⁻⁴ at 259mmHg	30 SEC.	3/DAY	URINE DUMP	X _{A6} =26065.5MM Y _{A6} =-1454.2MM Z _{A6} =-1165.0MM
	CSM	CABIN OXYGEN ENRICHMENT TO OFFSET N ₂	CABIN GAS	0.0485	1.008x10 ⁻⁴ at 259mmHg	TBD	TBD	URINE DUMP NOZZLE *	×.
		BUILDUP FROM EXPERIMENT							
28	CSM	URINE DUMP	URINE	0.0859	7.56x10 ⁻³	APPROX. 80 SEC.	APPROX. 9/DAY	URINE DUMP NOZZLE *	94
	CSM	URINE FLUSHING	н ₂ 0	9.34x10 ⁻³	5.0x10 ⁻³	10 SEC PER DUMP	APPROX. 9/DAY	URINE DUMP	
	CSM	URINE NOZZLE DRYING	CABIN GAS	0.0485	1.008x10 ⁻⁴	2 to 5 MIN7 UTES PER DUMP	APPROX. 9/DAY	URINE DUMP NOZZLE *	
	CSM	POTABLE AND WASTE WATER BLEED	02	7.76x10 ⁻⁵	4.03x10 ⁻⁶	CONTINUOUS		URINE DUMP NOZZLE *	
	CSM	EVAPORATIVE COOLING	H ₂ O	0.0476	6.30x10 ⁻⁵	APPROX. 1/2 OF ORBIT	EACH ORBIT	CM STEAM DUCT *	XA6=26118.7MM YA6=-1621.4MM ZA6=-847.1MM
* I	OIRECTED 57	.5° TO +X, AXIS							₽

TABLE 4.1 CSM/DM NOMINAL VENTING CHARACTERISTICS WHILE DOCKED WITH SOYUZ (CONT)

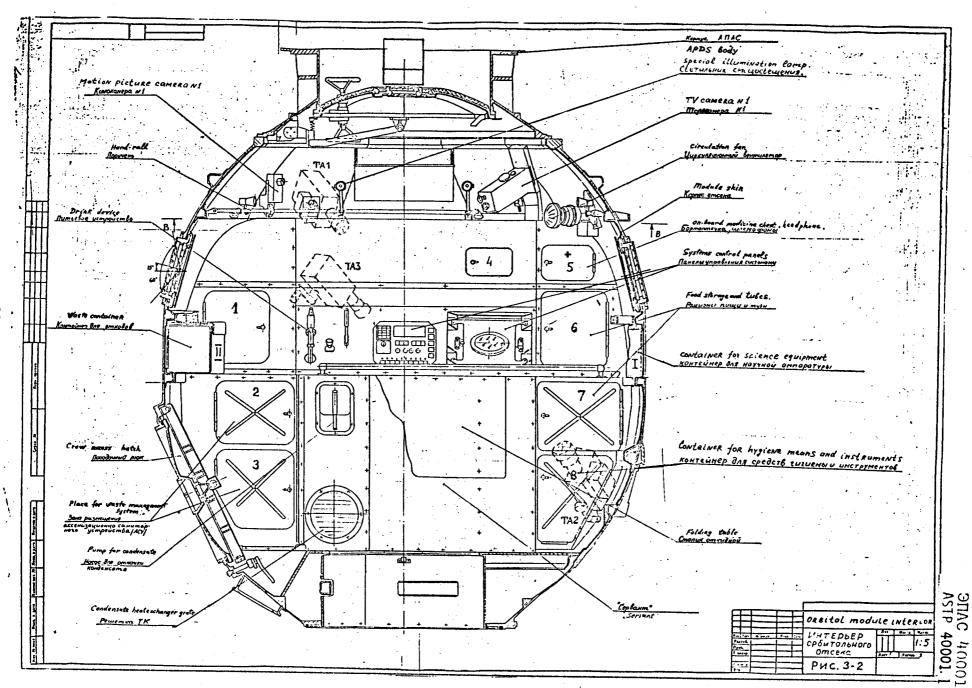
			•					
SYSTEM	VENT PURPOSE	MATERIAL VENTED	PROPULSIVE FORCE, NEWTON	FLOW RATE, KG/SEC	DURATION	FREQUENCY	VENT NAME	VENT LOCATION
CSM	WASTE WATER DUMP	н ₂ 0	0.512	0.0208	10 to 15	ONCE PER DAY	WASTE WATER DUMP ** NOZZLE **	X _{A6} =26,053.3MM Y _{A6} =1234.4MM Z _{A6} =1397.0MM
CSM (3 FUEL CELLS)	PURGE	02	0.0445 FOR EACH CELL	7.56x10 ⁻⁵ FOR EACH CELL	120 SEC. EACH CELL	TWICE FOR EACH CELL	FUEL CELL O ₂ PURGE VENT	XA6=24,244.0MM YA6=-1511.3MM ZA6=1244.6MM
CSM (3 FUEL CELLS)	PURGE	H ₂ + H ₂ 0	0.325 FOR EACH CELL	H ₂ :8.82X10 ⁻⁵ H ₂ 0:0.64X10 ⁻⁵ FOR EACH CELL	80 SEC. EACH CELL	ONCE FOR EACH CELL	FUEL CELL H ₂ PURGE VENT	XA6=25,476.2MM YA6=1676.4MM ZA6=-1005.8MM
DM 29	TUNNEL 2 VENT	CABIN GAS	NON-PROPULSIVE VENT	3.0X10 ⁻³ at 550 mmHg	84 SEC (66 to 96) 15 MINUTES (12 to 20)	1,2,3 CREW TRANSFERS 4TH TRANSFI		X _{A6} =29253.6MM Y _{A6} =-718.8MM Z _{A6} =0
DM	O ₂ PURGE RELIEF	CABIN GAS	NON-PROPULSIVE VENT	5.0x10 ⁻³ at 479 mmHg	5.8 MINUTES (3.8 - 7.8)	EACH CREW	DM VENT	
DM	LOW PRESSURE DUMP		NON-PROPULSIVE VENT	5.0X10 ⁻³ at 479 mmHg	5.2 MINUTES (5 to 6)	EACH CREW TRANSFER	DM VENT	. *
/	PURGE SENSORS AND REPLACE GAS	10% CH ₄ , 90% A	NEGLIGIBLE	10 cc/MIN	CONSTANT		VENT	X _{A6} =22333.0MM Y _{A6} =-1003.3MM Z _{A6} =-1676.4MM
	EVACUATION OF FURNACE	CABIN GAS	TBD	TBD	TBD	EXPERIMENT	EXPERIMENT	X _{A6} =29,255.4MM Y _{A6} =-502.9MM Z _{A6} =-502.9MM
SMRCS	SEE IED 50006, IE	ED 50401 AND	USA WG1-010.	•				no e e e e e e e e e e e e e e e e e e e

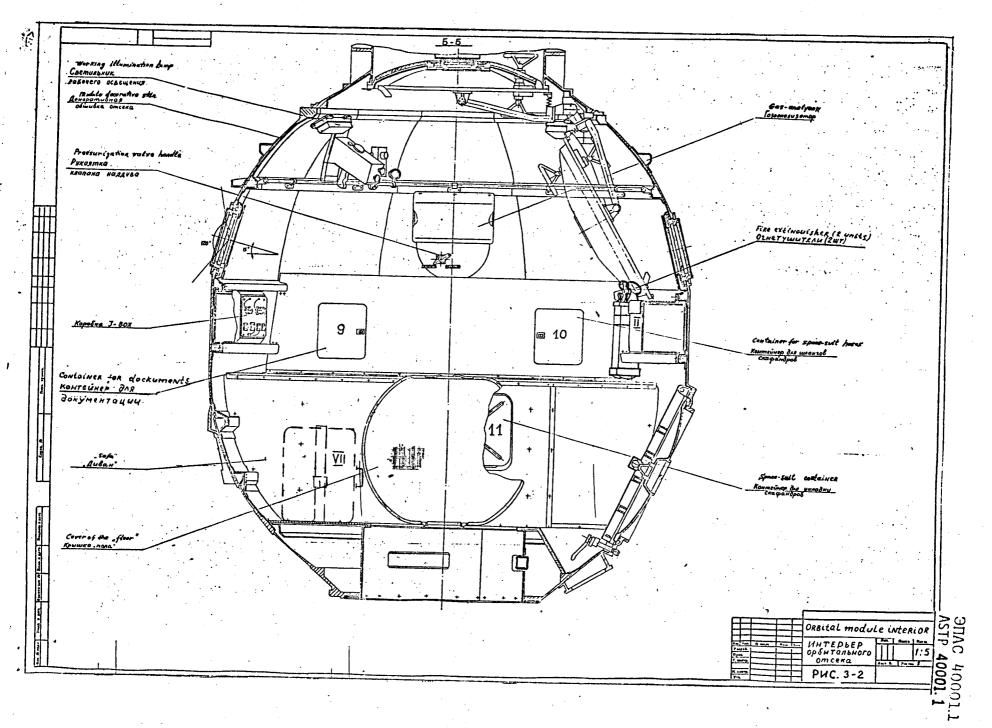


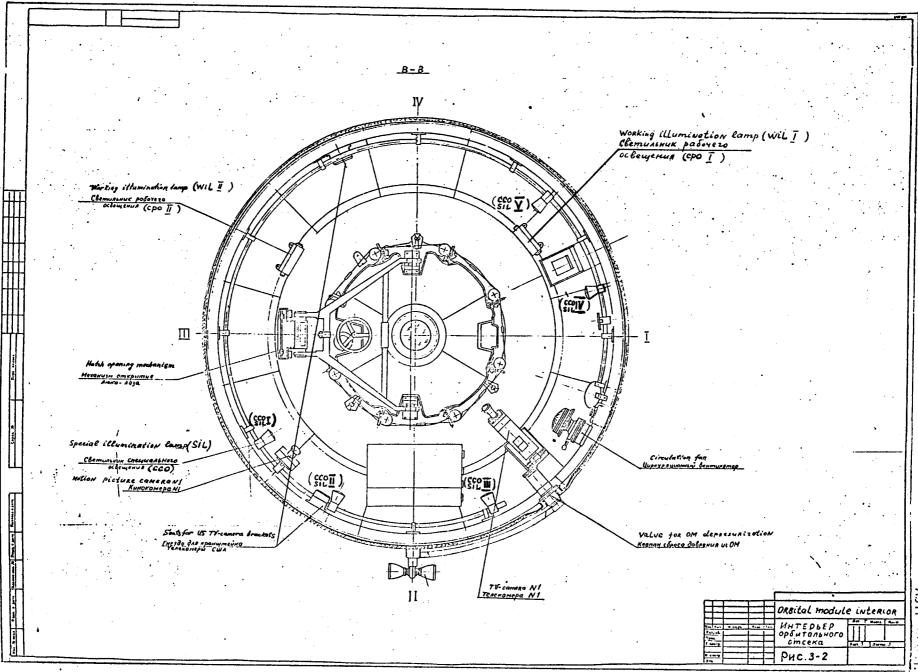


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