## **Boiling Experiment Facility (BXF)**

The Boiling Experiment Facility (BXF) was designed to operate in the Microgravity Science Glovebox (MSG) on the International Space Station (ISS). The BXF consisted of a boiling chamber mounted within a containment vessel. The boiling chamber had three science heaters, pressure and temperature measurement instrumentation, a bellows assembly for pressure control, and pumps for liquid conditioning. The containment vessel provided second and third levels of containment for the test fluid should it leak from the boiling chamber. Standard rate (29.97 Hz) video cameras were mounted inside the chamber to provide



two orthogonal side-view images and a standard side-view image. The high-speed video camera was mounted on the exterior of the containment vessel wall and acquired 4 seconds of images through the bottom of the heater at 500 images per second.

#### Overview

The Boiling Experiment Facility (BXF) accommodated two separate investigations, BXF–MABE (Microheater Array Boiling Experiment) and BXF–NPBX (Nucleate Pool Boiling Experiment), to examine fundamental boiling phenomena. BXF was planned for the Microgravity Science Glovebox (MSG) located in the U.S. Laboratory on the International Space Station (ISS). The purpose of the BXF was to validate models being developed for heat transfer coefficients, critical heat flux, and the pool boiling curves.

## **Background**

Boiling efficiently removes large amounts of heat by generating vapor from liquid. It is used to produce steam to turn turbines in electrical power plants, cool high-powered electronic devices such as supercomputers, purify chemical mixtures, and even cook dinner. An upper limit, called the critical heat flux, exists where the heater generates so much vapor that the liquid cannot reach the heated surface. Continued heating above this limit for prolonged periods can cause the heater to burn itself out. Determination of the critical heat flux in microgravity is essential for designing cooling systems for space.

Pool boiling generates vapor bubbles by heating a stagnant body of liquid. It is a complex phase change process where the hydrodynamics, heat transfer, mass transfer, and interfacial phenomena are tightly interwoven. By conducting tests in microgravity, it is possible to assess the effect of buoyancy on the overall boiling process and assess the relative magnitude of other effects and phenomena such as surface tension forces, liquid momentum forces, and microlayer evaporation.

#### Relevance

Boiling is relevant to space-based hardware and processes such as heat exchangers, cryogenic fuel storage, and electronic cooling due to the large amounts of heat that can be removed with small increases in the temperature of the heat transfer fluid. This reduces the temperature difference between the heat source and radiator. For space applications, this reduction in the temperature difference equates to a higher radiator temperature which can reduce the radiator area and weight.

Pool boiling is an effective means for studying flow boiling. Some models that are used to predict flow boiling heat transfer coefficients consist of both pool boiling and liquid-phase forced flow convection terms. The liquid-phase term is well-quantified in all gravity environments. Pool boiling is also the limiting case of flow boiling whereby the flow becomes zero.

## **Science Objectives**

The BXF used normal-perfluorohexane as the test fluid and operated between pressures of 60 to 244 kPa and temperatures of 35 to 60 °C. Pressure and bulk fluid temperature measurements were made, and standard rate video was acquired.

The objective of MABE was to determine the local boiling heat transfer mechanisms in microgravity for nucleate and transition boiling and the critical heat flux by examining the position of the liquid and vapor adjacent to the heater. MABE used two 96-element microheater arrays, 2.7 by 2.7 mm and 7.0 by 7.0 mm in size, to measure localized heat fluxes while operating at a constant temperature. Most boiling experiments in the past had operated at constant wall heat flux with a much larger heater, allowing only time and space-averaged measurements to be made. Each heater was on the order of the bubble departure size in normal gravity, but significantly smaller than the bubble departure size in reduced gravity. A high-speed video system was used to visualize the boiling process through the bottom of the MABE heater arrays.

The other experiment, NPBX used a 85-mm-diameter heater wafer that was "seeded" with five individually controlled nucleation sites to study bubble nucleation, growth, coalescence and departure. The experiment selectively activated these nucleation sites to understand bubble growth, detachment, and subsequent motion of single and large merged bubbles under reduced-gravity conditions.

## **Hardware Description**

The BXF flew on Utilization Flight-5 to the ISS with facility integration into the MSG and operation during Increment 26.

The hardware consisted of a boiling chamber mounted within a containment vessel. The boiling chamber had three science heaters (one for NPBX and two heater arrays for MABE), pressure and temperature measurement instrumentation, a bellows assembly for pressure control, and pumps for liquid conditioning. The containment vessel provided the second and third levels of containment for the test fluid in the event of a leak from the boiling chamber of the test fluid. Standard rate video cameras were mounted inside the chamber to provide two orthogonal sideview images of the vapor bubble during tests with the NPBX heater and a single side view of the vapor bubble during MABE testing. The high-speed video camera was mounted on the exterior of the containment vessel wall and acquired 4 seconds of images through the bottom of the MABE heater at 500 images per second.

An avionics box contained the data acquisition and control unit, removable hard drives, indicator panel, and the control unit for the high-speed video camera. The avionics box interfaced with the MSG mobile launch computer, the high-speed video camera, and the BXF-embedded controller boards within the containment vessel.

#### **Related Documents**

Booth, Wendell H. *Boiling Experiment Facility (BXF): Post Flight Assessment Anomaly Investigation Report.* No. NASA/CR-2012-216036. 2012.

DeLombard, R., McQuillen, J. and Chao, D., "Boiling Experiment Facility for Heat Transfer Studies in Microgravity," AIAA-2008-814 2008

Arnold, W. A.., Hartman, T. G. and McQuillen, J. "Chemical Characterization and Thermal Stressing Studies of Perfluorohexane Fluids for Space-Based Applications," Journal of Spacecraft and Rockets, pp 94-101, Vol. 44, No.

1, <a href="http://arc.aiaa.org/doi/pdf/10.2514/1.22537">http://arc.aiaa.org/doi/pdf/10.2514/1.22537</a>, January–February 2007.

#### **Publications**

Demiray, F. and Kim, J. "Microscale Heat Transfer Measurements During Pool Boiling of FC-72: Effect of Subcooling" International Journal of Heat and Mass Transfer, Vol. 47 pp. 3257-3268, https://doi.org/10.1016/j.ijheatmasstransfer.2004.02.008, Jan-2004

Demiray, Fatih, and Jungho Kim. "Heat transfer from a single nucleation site during saturated pool boiling of FC-72 using an array of 100 micron heaters." In Proceedings of the AIAA/ASME Thermophysics and heat transfer conference, St. Louise,

MO. https://doi.org/10.1016/j.ijheatmasstransfer.2004.02.008, 2002

Henry CD, Kim J, .McQuillen J. "Dissolved gas effects on thermocapillary convection during boiling in reduced gravity environments." Heat and Mass Transfer, 2006 Aug;42(10):919-28. https://doi.org/10.1007/s00231-006-0140-8, Aug-2006

Henry CD, Kim J, Chamberlain B, Hartmann TG. "Heater size and heater aspect ratio effects on subcooled pool boiling heat transfer in low-g." Experimental Thermal and Fluid Science, 2005 Aug;29(7): 773-82. https://doi.org/10.1016/j.expthermflusci.2005.03.003, Aug-2005

Henry, C.D. and Kim, J. "Heater size, subcooling, and gravity effects on pool boiling heat transfer" International Journal of Heat and Fluid Flow, Vol. 25, No. 2, pp. 262-273, https://doi.org/10.1063/1.1541287, Jan-2004

Henry, C.D. and Kim, J. "Thermocapillary Effects on Low-G Pool Boiling From Microheater Arrays of Various Aspect Ratio" Microgravity Science and Technology, XVI, pp. 170-175 https://doi.org/10.1007/BF02945970, Jan-2005

Kim, J., & Raj, R. Gravity and heater size effects on pool boiling heat transfer No. E-18879, 2014.

Kim, J., Raj, R., & McQUILLEN, J. (Gravity Scaling of Pool Boiling Heat Transfer. Journal of The Japan Society of Microgravity Application, 29(2), 92, https://doi.org/10.15011/jasma.29.2.92, 2012.

Kim, Jungho, John Benton, and Robert Kucner. Subcooled Pool Boiling Heat Transfer Mechanisms in Microgravity: Terrier-Improved Orion Sounding Rocket Experiment. No. NASA/CR-2000-210570. 2000.

Kim, Jungho, John F. Benton, and Derek Wisniewski. "Pool boiling heat transfer on small heaters: effect of gravity and subcooling." International Journal of Heat and Mass Transfer 45, no. 19 (2002): 3919-3932 https://doi.org/10.1016/S0017-9310(02)00108-4

Kim. J., Raj, R. and McQuillen, J.," Gravity Scaling of Pool Boiling Heat Transfer," J. Jpn. Soc. Microgravity Appl. Vol. 29 No. 2, p92–98, https://doi.org/10.15011/jasma.29.2.92, 2012

Liu Z, Herman C, Kim J. "Heat transfer and bubble detachment in subcooled pool boiling from a downward-facing microheater array in a nonuniform electric field." Annals of the New York Academy of Sciences. 2009 Apr; 1161:182-91. PubMed PMID: 19426316; http://dx.doi.org/10.1111/j.1749-6632.2008.04331.x, Apr-2009

Myers, J.G., Yerrramilli, V.K., Hussey, S.W., Yee, G.F., and Kim, J. "Time and space resolved wall temperature and heat flux measurements during nucleate boiling with constant heat flux boundary conditions", International Journal of Heat and Mass Transfer, Vol. 48, No. 12, pp. 2429-2442 https://doi.org/10.1016/j.ijheatmasstransfer.2004.12.050, Jan-2005

Raj R, Kim J. "Thermocapillary convection during subcooled boiling in reduced gravity environments." Annals of the New York Academy of Sciences. 2009 Apr;1161:173-81. PubMed PMID: 19426315; http://dx.doi.org/10.1111/j.1749-6632.2008.04327.x Apr-2009

Raj, R., Kim, J., and John McQuillen, "Pool Boiling Heat Transfer on the International Space Station: Experimental Results and Model," Journal of Heat Transfer, Vol. 134, https://doi.org/10.1115/1.4006846, (2012).

Raj, R., Kim, J., McQuillen, J.," On the Scaling of Pool Boiling Heat Flux With Gravity and Heater Size," Journal of Heat Transfer, Vol. 134 / 011502, <a href="https://doi.org/10.1115/1.4004370">https://doi.org/10.1115/1.4004370</a>, January 2012.

Sathyamurthi V, Banerjee D, Sakamoto H, Kim J. "Measurement of the fractal order of wall void fraction during nucleate boiling." International Journal of Heat and Fluid Flow, 2008 Feb;29(1):207-18. http://dx.doi.org/10.1016/j.ijheatfluidflow.2007.03.009, Feb-2008

Yin, Z., Prosperetti, A., Kim, J. "Bubble Growth on an Impulsively Powered Microheater", International Journal of Heat and Mass Transfer, Vol. 47, No. 5, pp. 1053-1067, https://doi.org/10.1016/j.ijheatmasstransfer.2003.07.015, Jan-2004

## **Contact Information**

Microheater Array Boiling Experiment (MABE)

## **Principal Investigator:**

Prof. Jungho Kim, University of Maryland

Nucleate Pool Boiling eXperiment (NPBX)

## **Principal Investigator:**

Prof. Vijay Dhir, University of California-LA

# **Project Scientists:**

John McQuillen, NASA GRC.

David Chao, NASA GRC

**Project Manager:** 

William Sheredy, NASA GRC

**Engineering Team:** 

ZIN Technologies, Inc.