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RESOURCES

Fabricating Reflective Coatings in the Vacuum of Space

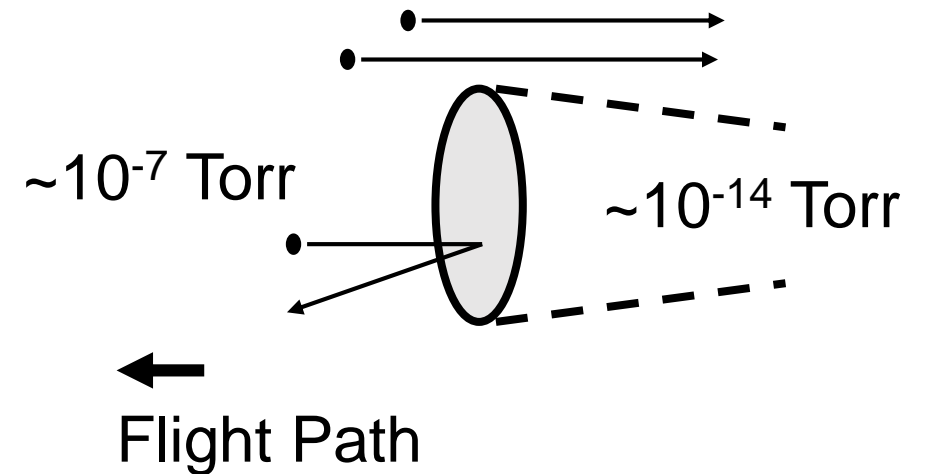
Elliot Carol, CEO

**Lunar Resources, Inc.
Houston, TX**

Demonstrate Fabrication in Space Vacuum of Critical Building Blocks for Advanced Semiconductor Development and Production

STS – 60, 69, 80

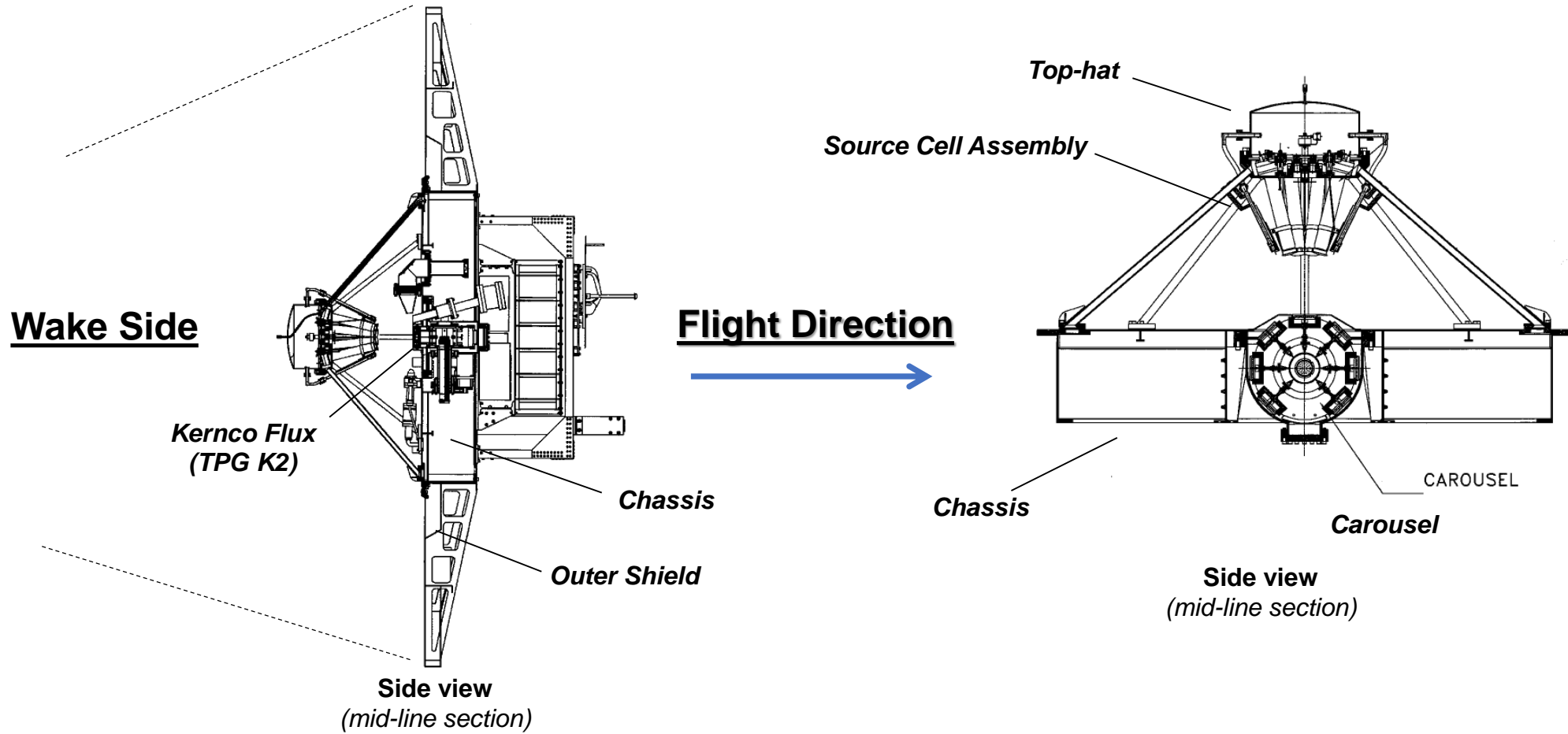
Free-flying platform for Thin Film Growth in Space Ultra-Vacuum



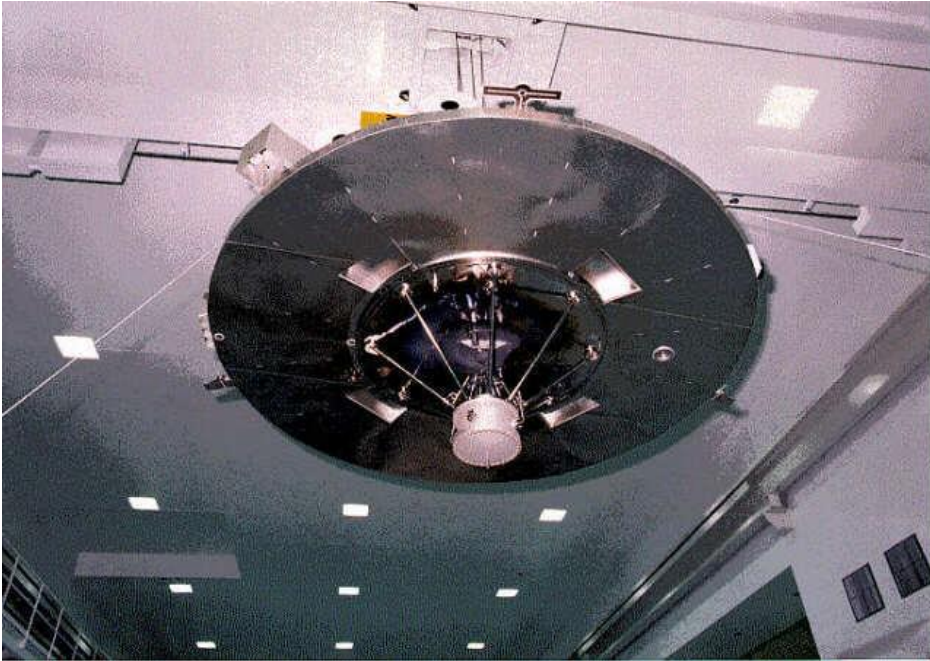
Vacuum Wake Formation – Redirect Atmospheric and Other Particles Around Spacecraft



Wake Shield Facility Program



Designed and Built at University of Houston



Assembly and Launched at KSC



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Wake Shield Facility Program



Unberth WSF from Payload Bay



**190 Nm circular orbit
Ram AO cleaning**

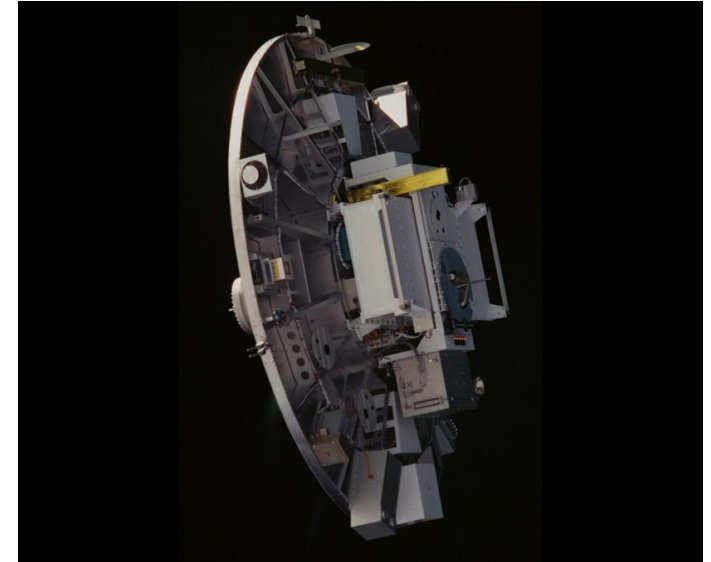
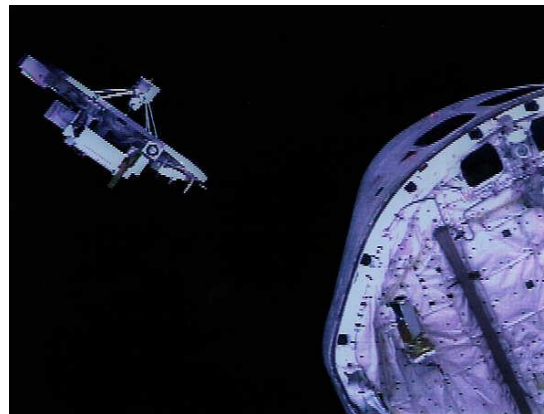


Wake Shield Facility Program



Deploy from arm

**Move Away from Shuttle
with Nitrogen Thruster**

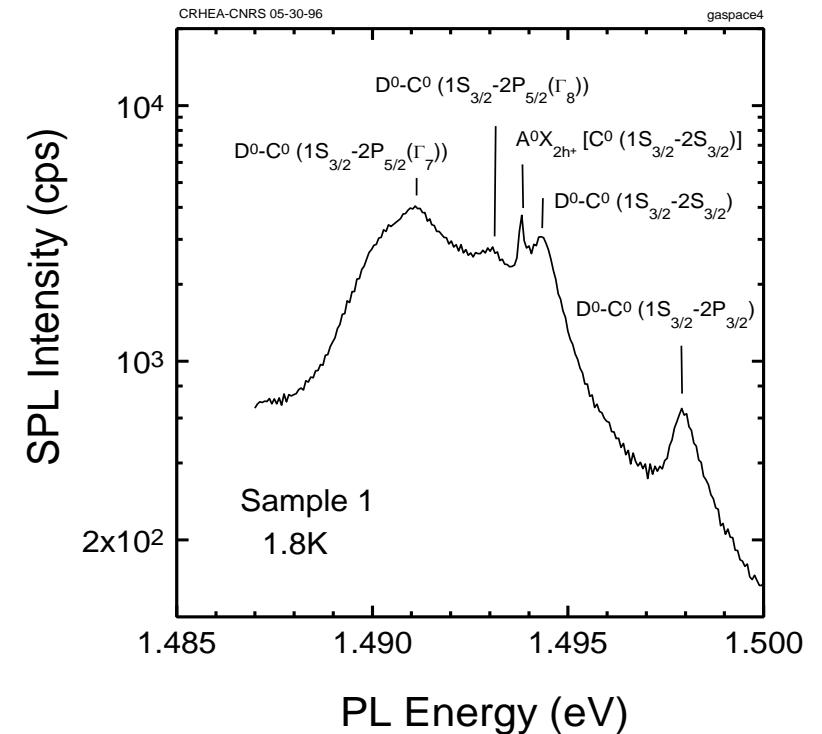


**30 Nm separation
Vacuum Deposition Ops**

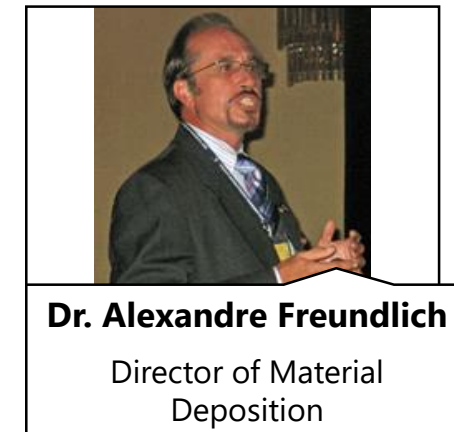
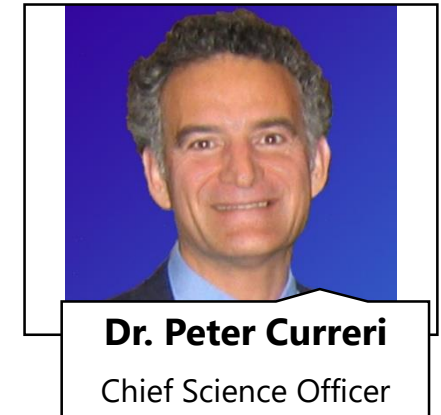
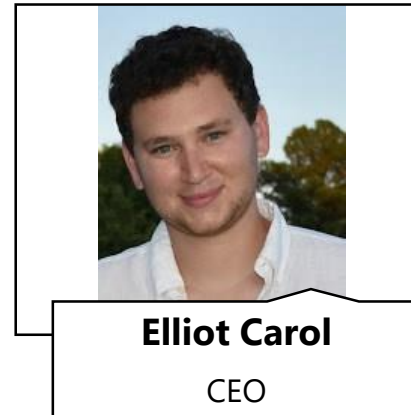
Results

- Highest Quality GaAs Semi-Conductors
- Proved Vacuum Wake Concept
- Raised In-Space Vacuum Deposition Technology to TRL 7
- Advanced thin film fabrication and semiconductor technology on Earth and Space

Basis for LRI's Technology and Team to Fabricate Reflective Coatings In-Space to create Ultra-Large Space Mirrors



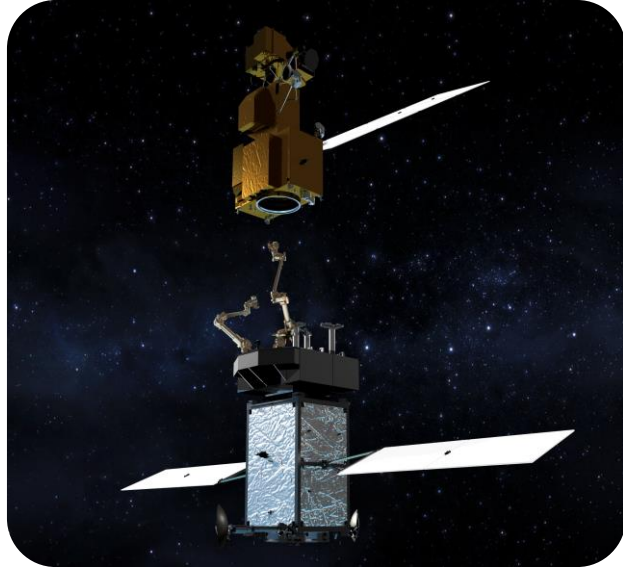
- **Founded: 2018 in Houston TX**
- **Heritage: Wake Shield Program**
- **Technology: In-Space Vacuum Deposition**
- **Products: In-Space functional materials**
 - Coatings
 - Thin-Films
 - Semiconductors



In-Space Vacuum Deposition Applications

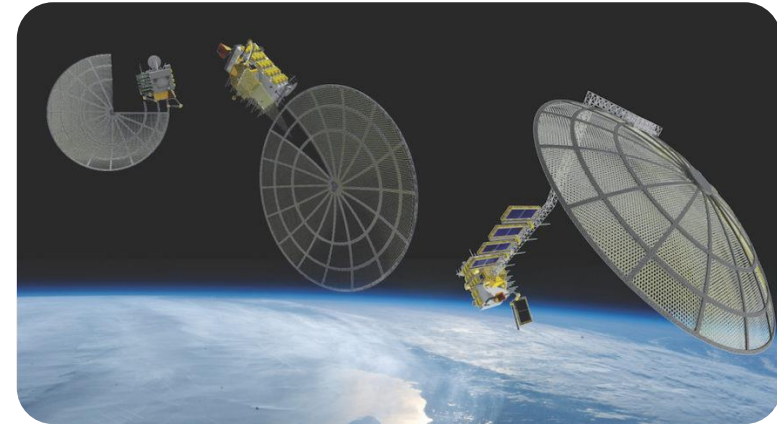
Satellite Servicing of Existing Space Asset

- Repair of Functional Coatings
- Restoration of Thin Film Materials
- Upgrade of Space Components



In-Space Manufacturing

- Mirrors
- Reflectors
- Antennas
- Radars
- Power Systems



Vacuum Deposited Products

<u>Class</u>	<u>Materials/Product</u>	<u>Type</u>	
Class 1	Optical Reflective Coatings	Metallic Coating	
	Infrared Reflective Coatings	Metallic Coating	
	Ultra-Violet Reflective Coatings	Metallic Coating	
	Anti-Reflective Coatings	Metallic Coating	
	Anti-Radiation Coating	Metallic Coating	
	Anti-Corrosion Coating	Metallic Coating	
	Sensitivity Coatings	Metallic Coating	
	Dielectric Coatings	Metallic Coating	
	RF Coatings	Metallic Coating	
	Thermal Coating	Metallic Coating	
	Conductive Film	Metallic Coating	
	Class 2	Planar Antennas (Dipole)	Thin Film
		Conductive Wires	Thin Film
Solar Cells		Epitaxial Thin Film	
Solar Sails		Thin Film	
Wave Pass Filters		Thin Film	
Band Pass Filters		Thin Film	

Deposition Elements	
Ag	GaAs
Al	InCuSe
Au	K
Be	Mg
CdS	Ni
CdT	Si
Cr	Ti
Fe	Tin
Ga	Zn

And alloys...

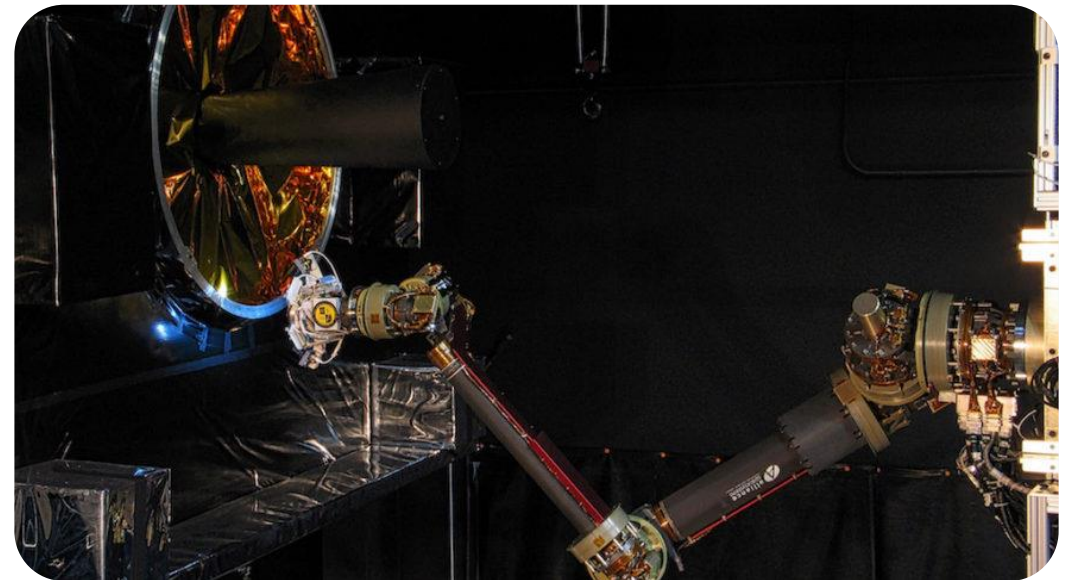
Direct Deposition of Mirror Coatings:

- Visible/UV (Ag, Al)
- Infrared (Au)
- Other (Be, Mg, Ti)

Substrate Material:

- Polymer
- Ceramic
- Metallic
- Hybrid (mesh)

Earth manufactured or in-space manufactured substrates

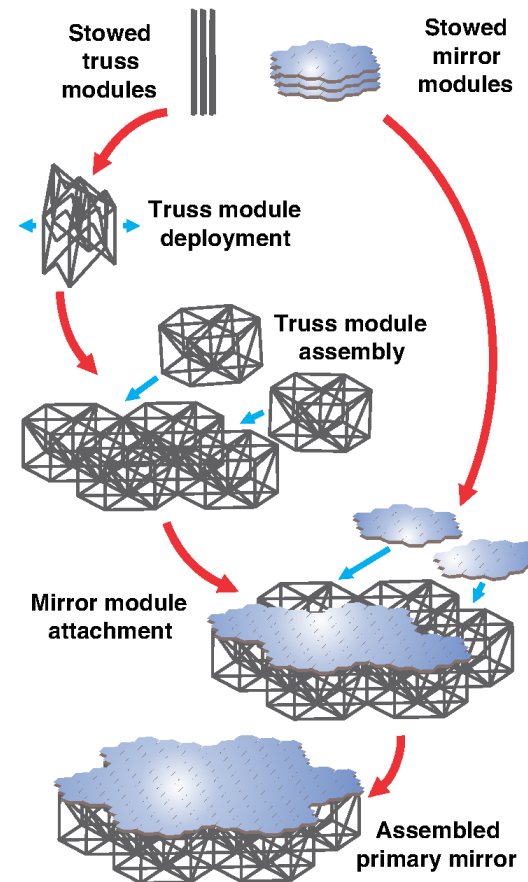


Advantages of Coating in Space:

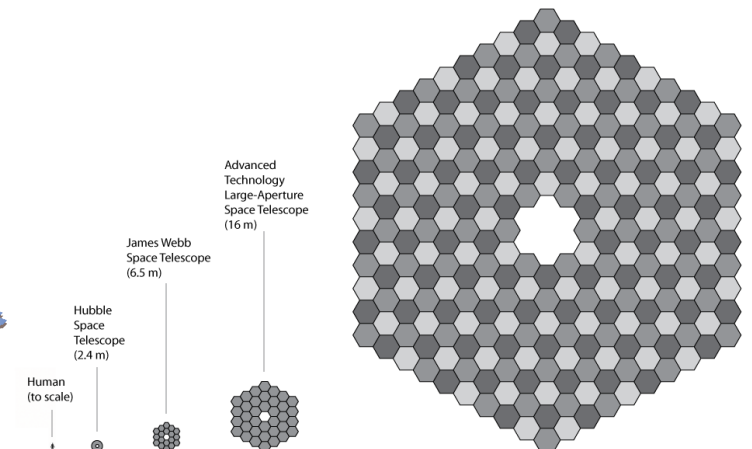
- Ultra-Large Aperture Mirrors
- Eliminate Corrosion Issues
- Deposition of Pure Al
- Eliminate handling and packaging challenges
- On-Orbit Repair

Mirror Applications:

- Remote Sensing Satellites
- Visible Light In-Space Observatories
- UV and Infrared In-Space Observatories



Current and future space telescopes



Astrophysics Offering

Enabling Future Large-Scale Space Astrophysical Observatories by Fabricating Functional Materials In-Space

Overview

- Type: Coatings and Thin-Film Materials
- Size: 1m – +1000m in Diameter

In-Space Production Capabilities:

- Antennas
- Optical Surface Coatings
- Mirror Coatings
- RF Coatings
- Sunshield Coatings
- Starshade Coatings
- Solar Cells (and Semiconductors)
- Transmission Cables
- Thermal Surface Coatings

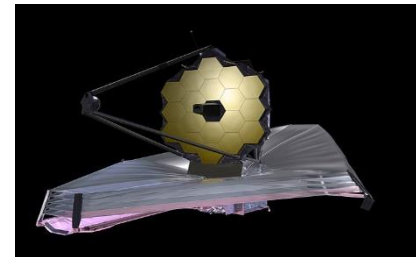
Products	Elements
Mirror Coatings	Ag, Al, Au, Be, Mg, Ti
Sunshield and Starshade Coatings	Al, Si, SiC
Solar Cells (Thin-Film)	CdS, CdTe, Ga, InCuSe, Si
Solar Sail Coatings	Al, Si, SiC
Radio Antennas (Thin-Film)	Ag, Al, Ca, Cu, Mg, Au

In-Orbit Asset Servicing



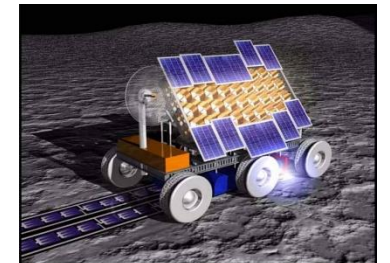
Satellites, Telescopes and Space Stations

Material Fabrication



Functional Materials and Coatings for Astrophysical Observatories

Infrastructure Construction



In-Orbit and Planetary Surface Infrastructure



LUNAR
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