

# Smart Battery Management Systems: Internal State Estimation of Lithium-ion Batteries Under Thermal Faults

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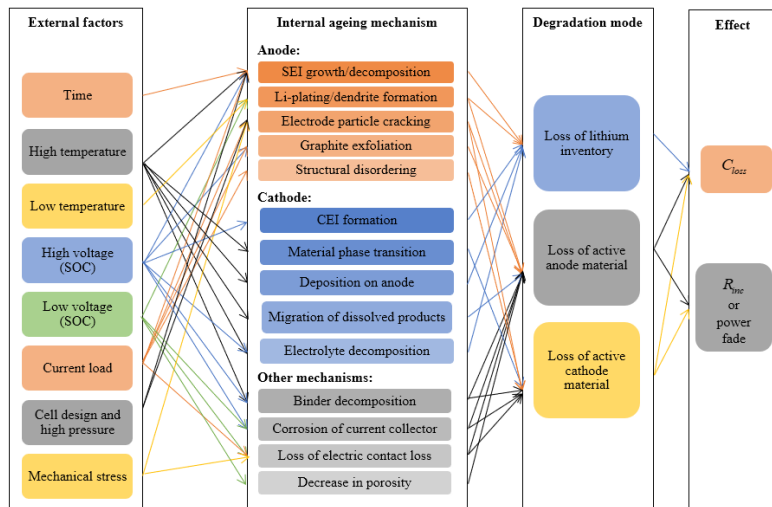
- **Vehicle recalls:**

- GM Chevrolet Bolt recall: high-voltage battery pack catching fire
- BMW and Ford recalls: battery fires, overheating, or failures.
- Chrysler Pacifica Plug-in Hybrid minivans recall: investigating 12 fires.

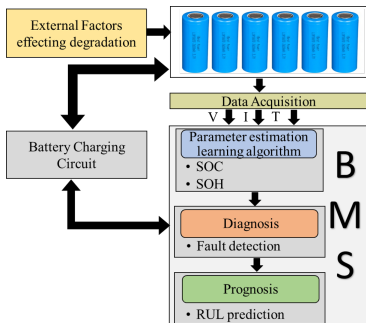


Chevy bolt on fire [1]

# Cell Degradation Mechanism



\* Vennam, G., A. Sahoo, and S. Ahmed. "A survey on lithium-ion battery internal and external degradation modeling and state of health estimation." *Journal of Energy Storage* 52 (2022): 104720.



- 1 Advanced battery models which accounts for SOH.
- 2 Algorithms which can simultaneously estimate SOC, SOH along with internal parameters.
- 3 Development of fault detection schemes to detect faults at an incipient stage.
- 4 Development of estimation scheme that can estimate the internal parameter under faults

# Current State-of-the-Art: Modeling

- Electro-thermal model [2]
  - Monitor internal temperature.
  - Study the thermal effects on battery's parameters.

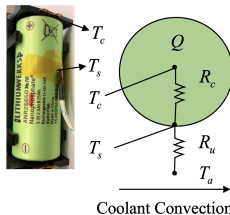


Fig. 1: Thermal model of LFP cell

- Electro-thermal-aging models [3, 4, 5, 6].

## 2RC ECM [3]

$$\begin{aligned} \frac{dSOC}{dt} &= \frac{-I}{C_{use}} \\ \frac{dV_{c_{p1}}}{dt} &= \frac{-V_{c_{p1}}}{R_{p1}C_{p1}} + \frac{I}{C_{p1}} \\ \frac{dV_{c_{p2}}}{dt} &= \frac{-V_{c_{p2}}}{R_{p2}C_{p2}} + \frac{I}{C_{p2}} + \\ V_t &= V_{OC}(SOC) - V_{c_{p1}} \\ &\quad - V_{c_{p2}} - R_0I \end{aligned} \quad (1)$$

## Thermal model [7]

$$\begin{aligned} \dot{T}_c &= \frac{T_s - T_c}{R_c C_c} + \frac{Q(t)}{C_c} \\ \dot{T}_s &= \frac{T_a - T_s}{R_u C_s} - \frac{T_s - T_c}{R_c C_s} + \end{aligned} \quad (2)$$

## Capacity fade model [8]

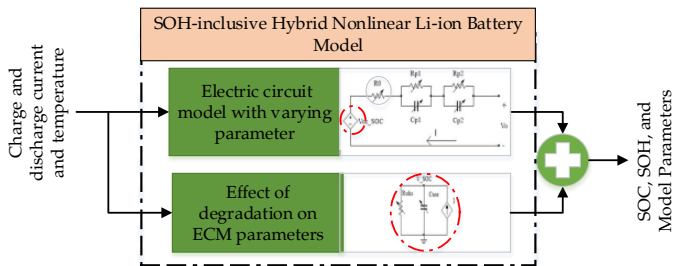
$$\begin{aligned} C_{loss} &= M(c) \\ &\quad e^{\frac{31700 - 370.3C_{rate}}{R_g T_c}} (Ah)^z \end{aligned} \quad (3)$$

## Limitations:

- Constant parameter models [3, 9].
- ECM employed is not coupled with the capacity fade dynamics.
  - Effects of capacity fade (SOH) on SOC and, in turn, the ECM parameters and the terminal voltage are not reflected.

# SOH-inclusive Model of LIB

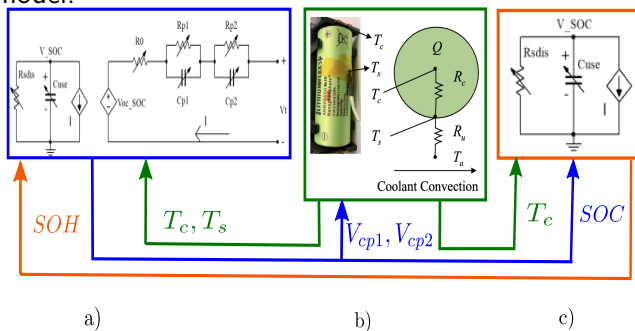
- ECM is presented by integrating the capacity fade dynamics.
- Alternatively ECM parameters can be represented to vary with temperature, aging,  $C_{rate}$  and capacity loss.





# SOH-inclusive Model of LIB

- SOH-coupled model of LIB a) ECM, b) thermal model, c) capacity fade model.



# SOH-coupled model

## ECM

$$\begin{aligned}\frac{dSOC}{dt} &= \frac{-I}{C_{use} * SOH(t)} \\ \frac{dV_{c_{p1}}}{dt} &= \frac{-V_{c_{p1}}}{R'_{p1} C'_{p1}} + \frac{I}{C'_{p1}} \\ \frac{dV_{c_{p2}}}{dt} &= \frac{-V_{c_{p2}}}{R'_{p2} C'_{p2}} + \frac{I}{C'_{p2}} \quad + \\ V_t &= V_{OC}(SOC) - V_{c_{p1}} - V_{c_{p2}} - R'_0 I\end{aligned}\quad (4)$$

## Thermal Model

$$\begin{aligned}\dot{T}_c &= \frac{T_s - T_c}{R_c C_c} + \frac{Q(t)}{C_c} \\ \dot{T}_s &= \frac{T_a - T_s}{R_u C_s} - \frac{T_s - T_c}{R_c C_s} \quad +\end{aligned}\quad (5)$$

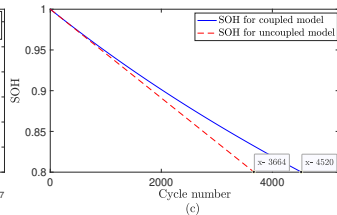
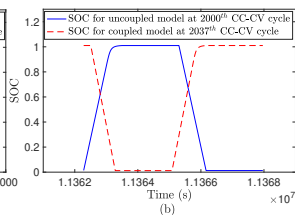
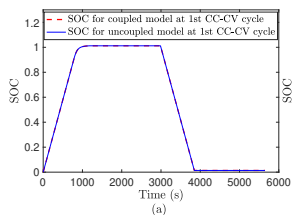
## Capacity Fade Model

$$\begin{aligned}C_{loss} &= (\alpha SOC + \beta) e^{\frac{E_a + \eta C_{rate}}{R_g T_c}} (Ah)^z \\ SOH(t) &= - \frac{|I(t)|}{2N(C_{rate}, T_c) C_{use}}\end{aligned}\quad (6)$$

$R'_0 = R_0(T_m)$ ,  $R'_{p1} = R_{p1}(SOC, T_m)$ ,  $R'_{p2} = R_{p2}(SOC, T_m)$ ,  $C'_{p1} = C_{p1}(SOC, T_m)$ ,  $C'_{p2} = C_{p2}(SOC, T_m)$ ,  $Q(t)$  is the heat generation term.

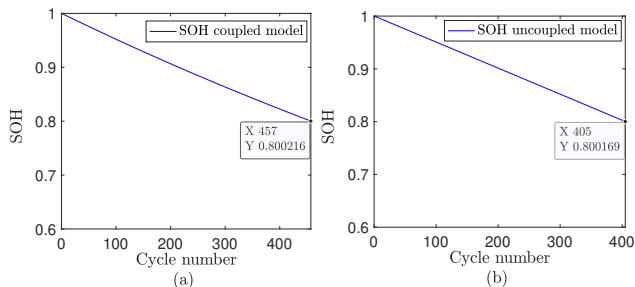
# SOH-coupled Model Validation

- A 10A CC-CV input current is used to observe degradation over life
- SOC for the first charge-discharge cycle
- SOC for a time window at approximate mid-life
- SOH decay for end of life cycle



# SOH-coupled Model Validation

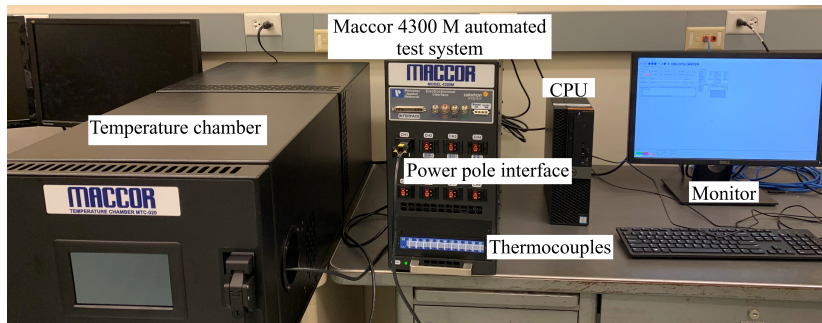
- Comparison results with experimental validation results in [10].
- Proposed SOH-coupled model number of cycles is closer to the experimental results [10].
- Proposed SOH-coupled model more accurately represents the actual cell dynamics and number of cycles of operation.



SOH decay ( $4.17C_{rate}$ ,  $65^{\circ}C$ ) for coupled a) and b) uncoupled model.

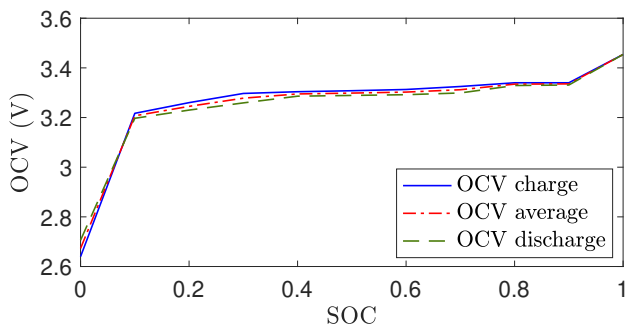
# Experimental Setup

- Maccor test equipment



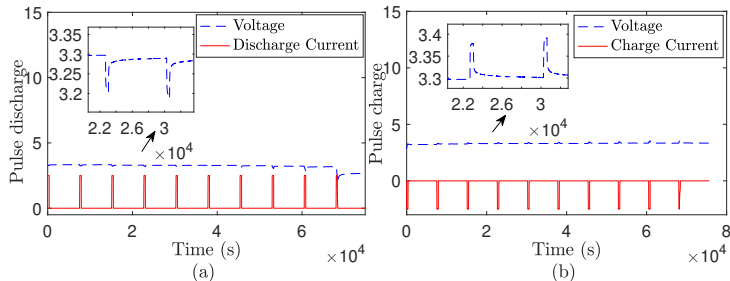
- A123 2.5 Ah 26650  $LiFePO_4$  cell is selected for experiments
- The capacity of the cell is measured experimentally by cycling the battery at low rate (C/20) and found to be 2.4Ah.
- The  $V_{oc}(SOC)$  curve is obtained from OCV-SOC test
- Identification of parameters using pulse charge/discharge test

- 1 Conducted the charge-discharge test to find the SOC-OCV curve.



# Identification of ECM Parameters

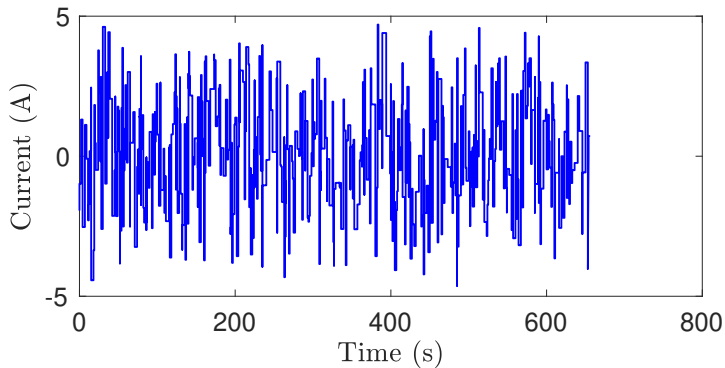
- Pulse charging and discharging test at different temperatures ( $15^{\circ}\text{C}$ ,  $25^{\circ}\text{C}$ ,  $35^{\circ}\text{C}$ ,  $45^{\circ}\text{C}$ )





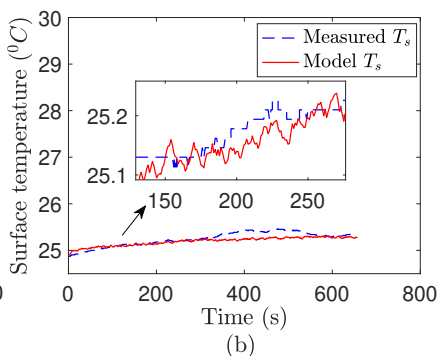
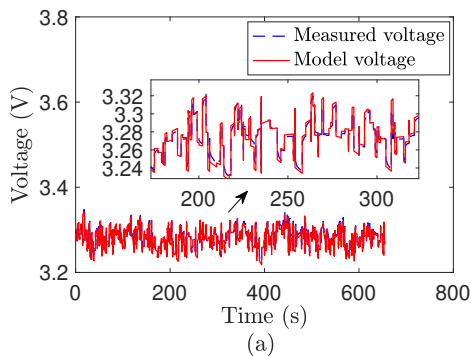
# Experimental Results: A12326650 2.5Ah

- A drive cycle current profile used as an input.



# Experimental Validation of SOH-inclusive Model

- Output voltage RMSE: 0.0063V
- Surface temperature RMSE: 0.0926°C

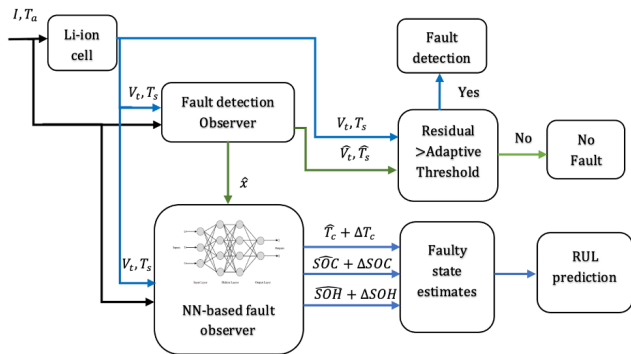


# Fault Detection: Previous Works and Limitations

- Previous works:
  - Two state electro-thermal model [11, 12] to detect internal thermal faults using core and surface temperatures as residuals
  - Battery internal resistance estimator [12] to represent the changes in core temperature due to fault.
- Limitations:
  - ECM parameter ( $R_0$ ) varies with SOH and other degradation inducing factors, such as  $T_c$ ,  $C_{rate}$ , and  $DOD$ .
  - Thermal model parameters, such as  $C_c$ ,  $C_s$ ,  $T_a$  also change with battery aging.
  - Account for the changes in residuals due to the aging, change in operating conditions, and unmodeled dynamics (uncertainty) and eliminate false positives.

# Fault Detection and Internal State Estimation Scheme

- Fault detection scheme for SOC, SOH and core temperature estimation during faults



# Fault Detection: Fault Mapping

Actual faults	Description of fault	Fault map
Fault 1	Convective cooling resistance fault ( $\Delta R_u$ ).	$\gamma_4 = 0, \gamma_5 \neq 0, \gamma_7 \neq 0$
Fault 2	Internal thermal resistance fault ( $\Delta R_c$ ).	$\gamma_4 \neq 0, \gamma_5 \neq 0, \gamma_7 \neq 0$
Fault 3	Thermal runaway fault	$\gamma_4 \neq 0, \gamma_5 = 0, \gamma_7 \neq 0$
Fault 4	Internal side reaction fault	$\gamma_4 \neq 0, \gamma_5 \neq 0, \gamma_7 \neq 0$

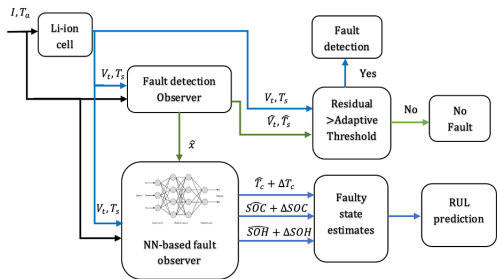
The state space model in with the above faults can be expressed as

$$\dot{x}_f = Kx_f + \Pi(x_f) + g(x_f)u + \Gamma(x_f, u) \quad (7)$$

where  $x_f$  are the faulty states of the model, the vector  $\Gamma(x_f, u) = [0 \ 0 \ 0 \ \gamma_4(t) \ \gamma_5(t) \ 0 \ \gamma_7(t) \ 0]^T$  are the faults added to the dynamics of the battery.

- $\gamma_4(t)$  represents fault in core temperature dynamics.
- $\gamma_5(t)$  represents fault in surface temperature dynamics.
- $\gamma_7(t)$  represents fault in internal resistance dynamics.

# Fault Detection Scheme



- SOH-integrated cell model

$$\begin{aligned} \dot{x} &= Kx + \Pi(x) + g(x)u \\ y &= Cx \end{aligned} \quad (8)$$

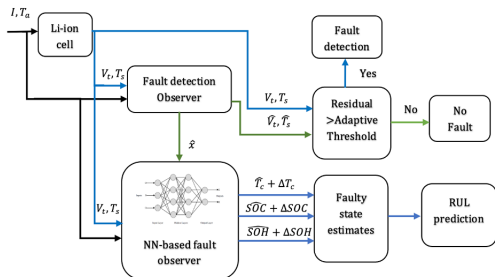
- The nonlinear observer can be represented by

$$\begin{aligned} \dot{\hat{x}} &= K\hat{x} + \Pi(\hat{x}) + g(\hat{x})u + L^T(y - \hat{y}) \\ \hat{y} &= C\hat{x} \end{aligned} \quad (9)$$

## Healthy observer desing

- A nonlinear observer is designed
- The observer used SOH-coupled model to accurately estimate the SOC, SOH, and internal resistance accurately

# Fault Detection Scheme



- Adaptive threshold

$$R_{es_{1th}} = \tilde{y}_1(0)e^{-\sigma_5 t} + \Psi_1, \text{ and}$$

$$R_{es_{2th}} = \tilde{y}_2(0)e^{-\sigma_8 t} + \Psi_2, \quad (10)$$

$$\dot{\Psi}_1 = -\sigma_5 \Psi_1 + \eta_{5max}, \quad (11)$$

$$\dot{\Psi}_2 = -\sigma_8 \Psi_2 + \eta_{8max}.$$

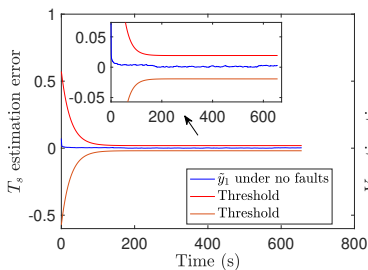
## Adaptive threshold for fault detection

- Change in model parameters due to health
- Modeling uncertainty
- An adaptive threshold is designed to account for the above

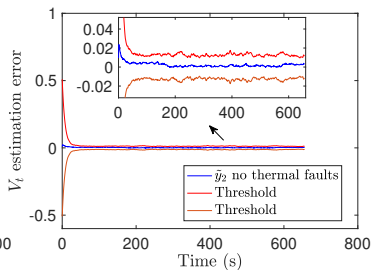


# Simulation Results: Validation of Observer

- **Only uncertainties and no-fault:** Output residuals and adaptive thresholds
- $T_s$  RMSE: 0.0038, Voltage RMSE: 0.0033
- All the state estimation errors for SOH, SOC,  $R_0$ ,  $T_C$  are within 1% band.



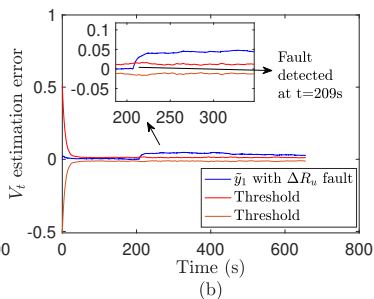
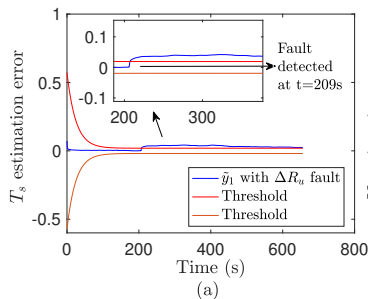
(a)



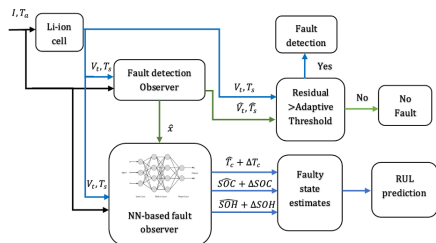
(b)

# Simulation Results: Fault Detection

- A **convective cooling resistance** fault  $0.4R_u$  is introduced to the system at  $t = 206$  sec.
- The residual  $V_t$  and  $T_s$  exceeds the threshold value after  $t = 206$  sec.



# Internal State Estimation Under Fault



$$\begin{aligned} \dot{\tilde{x}} &= K\tilde{x} + \Pi(\tilde{x}) + g(\tilde{x})u \\ &\quad + \tilde{\theta}^T \sigma(\tilde{x}, u) + L^T C\tilde{x} \quad (12) \\ \tilde{y} &= C\tilde{x} \end{aligned}$$

## Neural network-based observer to learn faulty states

- The healthy observer and a neural network.
- The neural network kicks in once the fault is detected.

# Estimation of faulty states

- The Major challenge is the limited available measurement
- The estimated healthy states, as a substitute for the states that are not measurable, are used in addition to the faulty measured output.
- The weight update law, developed based on stability analysis, can be represented by

## NN Weight Update Law

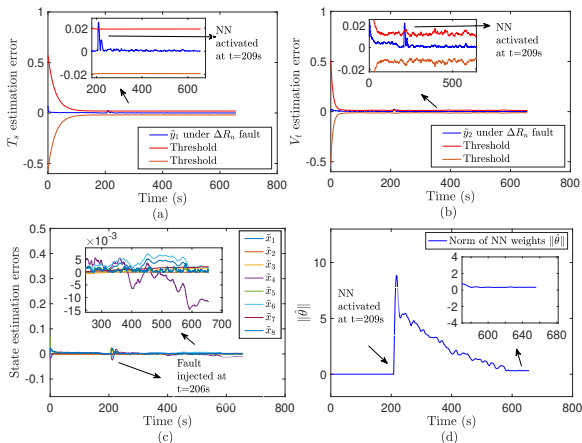
$$\dot{\hat{\theta}} = -\sigma(\check{x}, u)\Xi^T v - \sigma(\check{x}, u)\sigma(\check{x}, u)^T \hat{\theta} \Upsilon \quad (13)$$

where  $v, \Upsilon \in \mathbb{R}^{n \times n}$  are the learning gains and  $\Xi = \bar{X} - \check{x}$ , with

$$\bar{X} = [S\hat{O}C, \hat{V}_{cp1}, \hat{V}_{cp2}, \hat{T}_c, y_{1f}, S\hat{O}H, \hat{R}_0, y_{2f}]^T$$

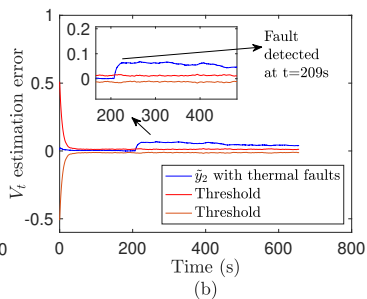
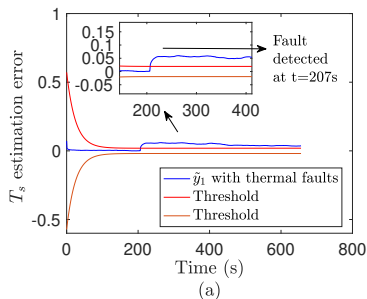
# Simulation Results

- NN weight  $\hat{\theta}$  was initialized at random from a uniform distribution in the interval of  $[0 \ 0.001]$ ,  $l = 20$ .



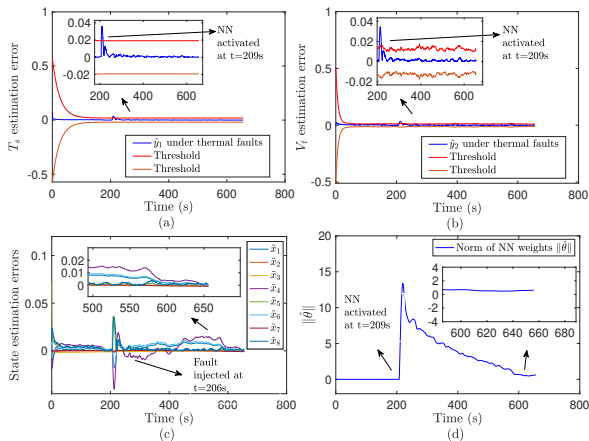
# Simulation Results: Multiple Faults

- A convective cooling resistance  $0.4R_u$ , internal thermal resistance  $0.2R_c$ , and thermal runaway  $0.02W$  faults are injected at  $t = 206$  sec
- The residual  $T_s$  and  $V_t$  exceeds the threshold value after  $t = 206$  sec, respectively.



# Simulation Results: Multiple Faults

- NN weight  $\hat{\theta}$  was initialized at random from a uniform distribution in the interval of  $[0 \ 0.001]$ ,  $l = 20$ .



- We presented a SOH-integrated model and validated the experimentally
- Subsequently, we used the model for fault detection by developing a fault detection observer.
- We designed an adaptive threshold accounting for health degradation.
- NN-based fault detection scheme to detect thermal and also estimate the core temperature, SOC, and SOH during faults.

## Current and Future Work

- Extend the cell model to a pack level with electrical and thermal interconnection
- Develop an identification scheme to estimate pack model parameters.
- Extend the learning capability to estimate spatial variables using spatiotemporal learning.



# References I

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Questions?