

Test Facility Request System (TFRS) Augmentations (TFRS 2.0)

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Test Facility Request System (TFRS) Augmentations Agenda



- Background
- Current TFRS Process
- Problem
- Questions 1
- Solution
- Demonstration
- Benefits of Integrating Staffing and Scheduling
- Project Implementation
- Questions 2

NASA GRC – Lewis Field Test Facility Test Facilities



AAPL - Aero-Acoustic Propulsion Laboratory

CPRC - Chemical Propulsion Research Complex

CRCC - The Creek Road Cryogenics Complex

ECL - Exercise Countermeasures Laboratory

EPPL - The Electric Propulsion and Power Laboratory

EPRB - Electric Propulsion Research Building

ERB - Engine Research Building

IRT - Icing Research Tunnel

GEER - Glenn Extreme Environments Rig

PSL - Propulsion Systems Laboratory

PSF - Power Systems Facility

8'x6' Supersonic/9'x15' Low Speed Wind Tunnels

10'x10' Supersonic Wind Tunnel

Includes over 400 R&D Laboratories
FY22 - 248 Approved Test Requests
FY23 to date – 195 Approved Test Requests

Facilities, Test and Manufacturing Directorate - Code F



Testing (FT)

Test Engineering
Test Conduct
Facility Operations and
Maintenance

"City of Glenn" (FD)

Utilities
Central Process Systems
Construction
Maintenance

Management Integration (FX) Facility Management

Facility Management
Contract Management
Budgeting

Environmental

Management (FE)

Regulatory Compliance
Incident Response

Natural Resources

Flight Operations (FA)

Flight Research
Aircraft Operations
and Maintenance

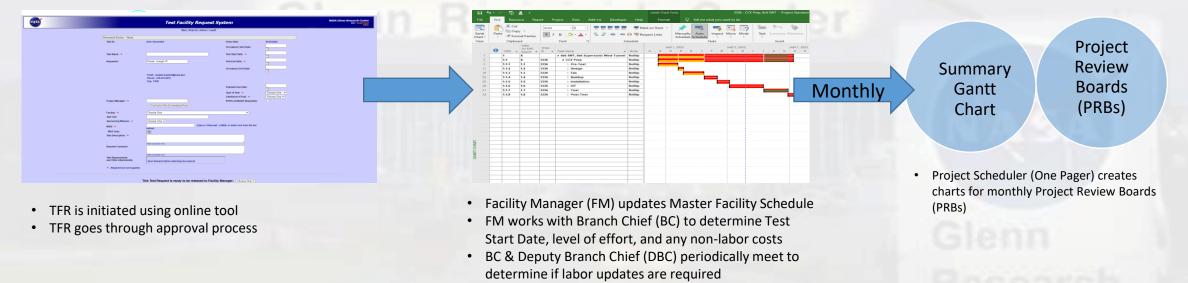
Fabrication (FF)

Machining
3D Printing
CNC Operations
Design

Test Facility Request System (TFRS) - Current



- Test Facility Request System (Existing online tool)
 - Oracle Database
 - Developed for entry and approval for annual forecasting of test services
 - Aero and Space test facilities are grouped into 10 Capability Asset Groups (CAG) covering distinct test areas
 - e.g. Aero Acoustics, Fuel Cells, In Space Propulsion and Power, etc.)



Problem

- Current system is static
- Limits managers' abilities to keep up with changing test schedules, corresponding labor, evolving requirements, and unanticipated testing anomalies



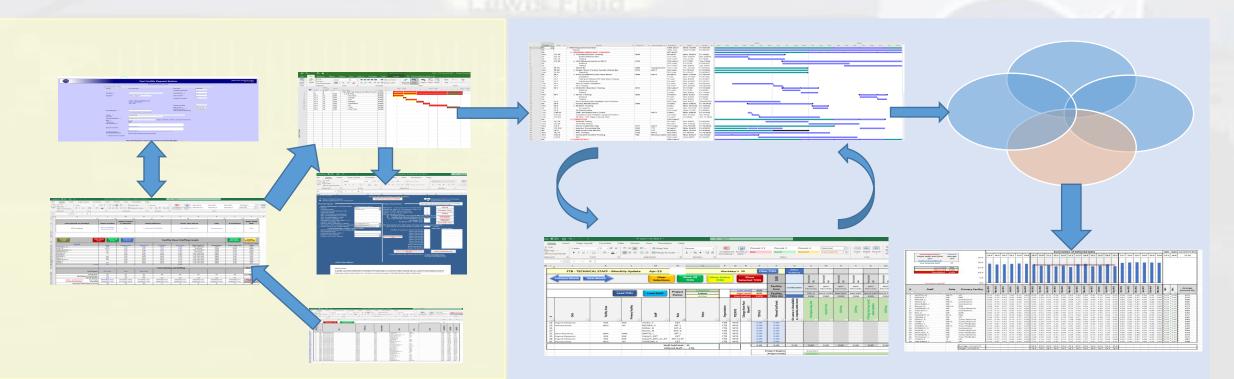
Questions

Test Facility Request System (TFRS 2.0) - Dynamic



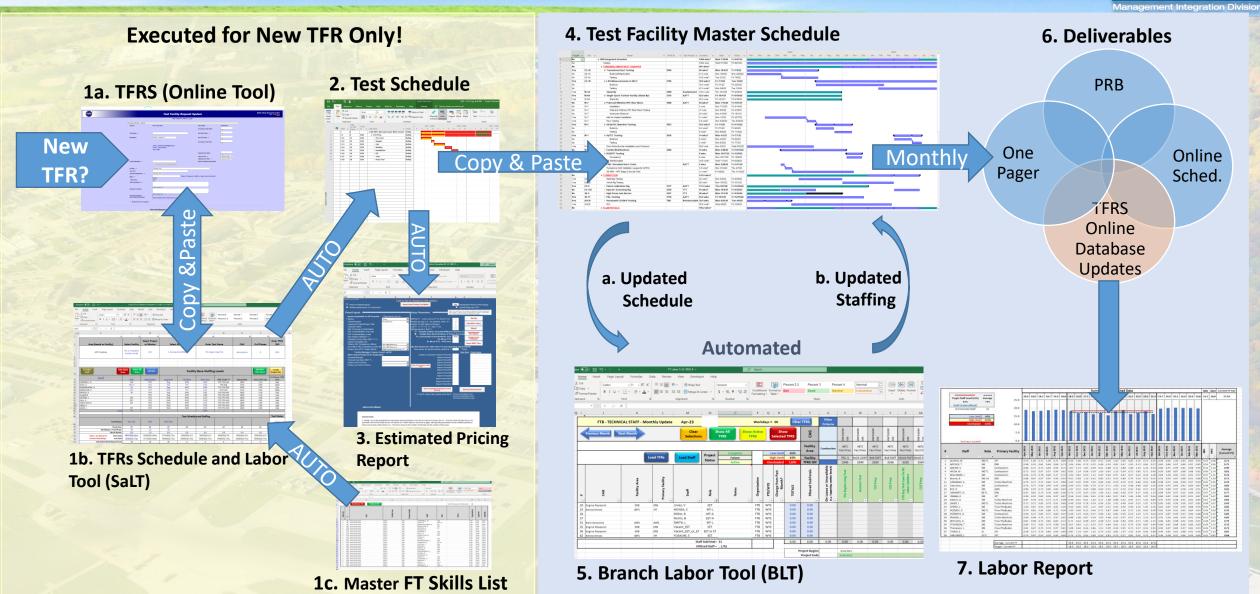
Solution Overview

- Leverage existing tools to update TFRS to a dynamic facility scheduling and workforce planning tool
 - MS Project, Excel
 - Macros
 - Standard Templates will provide a means to capture historical test data
- Creation of database to source information to the labor and schedule dashboard.



Test Facility Request System (TFRS 2.0) - Dynamic







Demonstration Demonstration

Benefits of Integrating Staffing and Scheduling - (TFRS 2.0)



- Current data for planning
- Facility supply/demand optimization
- Staff supply/demand optimization
 - Minimize staff overloading/underutilization
 - Locate periods of possible discipline shortages
 - Provide insight for on-the-job training to fill skill deficits
 - Increase awareness of staff availability by selected criteria (Person, CAG, Facility, Discipline)
- Standardization of facility schedules
- Added <u>selectable</u>, test schedule change reasons
 - Customer Hardware Delay, Additional/late Requirements, Test Article Failure/Repair, Procurement Delays, Etc.
- Future Enhancements
 - Automation of inputs and interfaces
 - Dashboard (top level schedule, monthly labor updates, schedule change reasons, etc.)



Implementation Status - (TFRS 2.0)



Status

- Initial coaching and feedback obtained from a subset of FMs and BCs
- MS Project Schedule baseline standards have been established
- Training Videos for half of the TFRS 2.0 tools have been completed
- Using current test facility schedules to populate TFRS 2.0 Tools for upcoming center Staffing Review
- Pilot Training and initial rollout for 8'x6'/9'x15' WT facility
- Initial rollout for ERB Facility
- Initial rollout for PSL Facility
- Full facility rollout of TFRS 2.0 planned for mid-May
- Issue/Resolution Example
 - Flag and Text Number field coordination and balancing

GEER	Zero G	IRT	Aircraft Ops	TFRS 2.0	Highlighted cells are Coded in SaLT
s Reserved for Schedulers					
s Reserved for Schedulers					
Labor (Yes or No)	Labor (Yes or No)	Labor (Yes or No)	Labor (Yes or No)	Labor (Yes or No)	Flag3
s Reserved for Schedulers	, ,	, ,		, ,	
s Reserved for Schedulers					
Build Up/TearDown	Build Up/TearDown	Build Up/TearDown	Build Up/TearDown	Build Up/TearDown	Flag6
Testing	Testing	Testing	Testing	Testing	Flag7
Planning Non Exclusive	Planning Non Exclusive	Planning Non Exclusive	Planning Non Exclusive	Planning Non Exclusive	Flag8
_	-	-	Maintenance Exclusive	-	
Maintenance Non	Maintenance Non	Maintenance Non	Maintenance Non	Maintenance Non	
Exclusive	Exclusive	Exclusive	Exclusive	Exclusive	Flag10
				Reserved for FMs	Flag11
				Reserved for FMs	Flag12
				Reserved for FMs	Flag13
				Reserved for FMs	Flag14
				Reserved for FMs	Flag15
				Reserved for FMs	Flag16
				Reserved for FMs	Flag17
				Reserved for FMs	Flag18
				Reserved for FMs	Flag19
				Reserved for FMs	Flag20
WYE Eng Hrs	WYE Eng Hrs	WYE Eng Hrs	WYE Eng Hrs	WYE Eng Hrs	Number1
WYE Tech Hrs	WYE Tech Hrs	_	WYE Tech Hrs	WYE Tech Hrs	Number2
FTE Eng Hrs	FTE Eng Hrs		FTE Eng Hrs	FTE Eng Hrs	Number3
FTE Tech Hrs	FTE Tech Hrs		FTE Tech Hrs	FTE Tech Hrs	Number4
Reserved for	Reserved for		Reserved for	Reserved for	
Schedulers*	Schedulers*		Schedulers*	Schedulers*	Number5
Reserved for	Reserved for		Reserved for	Reserved for	
Schedulers*	Schedulers*		Schedulers*	Schedulers*	Number6
Reserved for	Reserved for		Reserved for	Reserved for	
Schedulers*	Schedulers*		Schedulers*	Schedulers*	Number7
Reserved for	Reserved for		Reserved for	Reserved for	
Schedulers*	Schedulers*		Schedulers*	Schedulers*	Number8
ochedulers	Scriedulers	Aero PRB	Aero PRB	Aero PRB	Number9
Space PRB	Space PRB	AEIOTRO	Space PRB	Space PRB	Number10
Integr Infra & Test	Integr Infra & Test	Integr Infra & Test	Integr Infra & Test	Integr Infra & Test	
Status	Status	-	Status	Status	Number11
Status	Status	Status	Status	ERB Combustion	Number12
				ERB Flow Physics	Number13
				ERB Small Labs	Number14
				ERB Turbo	Number15
				Bidg 16, 56 & 301	Number16
				Bldg 301	Number 17
				Bidg 16 & 56	Number17
				VF6	Number19
TFRS ID#	TFRS ID#	TFRS ID#	TFRS ID#	TFRS ID#	Number20
TINGTON	IFNO IU n	TENO ID#	TENS ID#	TENO ID#	Number 20



Questions



Glenn Research Center Backup

"Dynamic" TFRS 2.0 Process



- TFR is initiated
- FM copies High level data from TFRS into the Schedule and Labor Tool (SaLT)
- BC and FM determine
 - Test Start Date
 - Customizable Name and duration of 1st level Test tasks (e.g. Pre-Test, Buildup, Test, Post-Test)
 - Non-Labor Costs (if known)
- BC & DBC select Test Skills from Master FT Skills List and Auto-Transfer to SaLT
- BC & DBC determine level of effort for each skill
- FM creates an individual spreadsheet Tab for the TFR (Excel Macro)
- Within SaLT, FM Auto-creates a TFR-specific MSProject Schedule and then an EPR from MSProject
 - FM copies the TFR-specific MSProject Schedule into the Facility Master MSProject Schedule
 - FM copies completed EPR into the on line TFRS system
- BC Auto-transfers TFR and Schedule data into the BLT
- FM updates Test Facility Master Schedule as needed
- Updated project dates auto transferred to BLT
- BC updates labor in BLT
- Updated labor auto transferred to Test Facility Master Schedule
- Monthly deliverables developed from updated Test Facility Master Schedule
- Labor reports can be generated from TFRS On Line Database (i.e. Dashboard)



Project Data to TFRS 2.0 On Line Database



Data to transfer from Project to TFRS Online Database (Monthly)

- Labor by month (CS Eng & Techs, WYE Eng and Techs)
- Version (XXXXX.CYMM)
- Change Rationale
- 1st level schedule?? (Pre-test, Buildup, Test, Post-Test, up to 8 total periods)

Dashboard Example of Monthly Labor Information



							FY22 H	lours											FY23 I	Hours					
Labor Category	Org	Oct	Nov	Dec	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep
▼	Ţ,	~	-	~	-	_	-	-	•	-	-	-	-	-	-	-	-	-	-	-	~	-	-	•	-
CS Technicians	FTB	10	10	10																					
CS Engineers	FTB																								
WYE Technicians	FTB	20	20	20																					
WYE Engineers	FTB																								
CS Technicians	FTK	50	50	50																					
CS Engineers	FTK																								
WYE Technicians	FTK	320	320	320																					
WYE Engineers	FTK																								
CS Technicians	FXT	60	60	60																					
CS Engineers	FXT																								
WYE Technicians	FXT	640	640	640																					
WYE Engineers	FXT																								
TOTALS																									
IUIALS	ETD	20	20	20	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	FTB	30 370	30 370	30 370	0	0	0	0	0	0	0	0	0	0	0	0		0		0		0		0	0
	FTK FXT	700	700	700	0	0	0	0	0	0	0	0	0	0		0	_	0		0		0		0	0
CC To chuiciana	ΓΛΙ						0	0	0	-		0	0	_	-			_	_					•	0
CS Technicians		120	120	120	0	0	0	0	0	0	0	0	0	0	0	0	_	0		0	•	0		0	0
CS Engineers WYE Technicians		980	980	980	0	0	0	0	0	0	0	0	0	0	0	0		0		0		0		0	0
		980	980	300	0	0	0	0	0	0	0	0	0	0		0		0	_	0		0		0	0
WYE Engineers		U	U	U	U	U	U	U	U	U	U	U	U	U	U	U	U	U	U	U	U	U	U	U	U
Totals		1100	1100	1100	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

•	10x10	8x6/9x15	PSL	ERB	VF	AAPL	GEER	Zero G	IRT	Aircraft Ops	FACIL	Highlighted cells are Coded in SaLT
Flag2 Flag3 Flag4	Reserved for Schedulers Labor (Yes or No) Reserved for Schedulers	Reserved for Schedulers Labor (Yes or No) Reserved for Schedulers	Reserved for Schedulers Labor (Yes or No) Reserved for Schedulers	Reserved for Schedulers Labor (Yes or No) Reserved for Schedulers	Reserved for Schedulers Labor (Yes or No) Reserved for Schedulers	Reserved for Schedulers Labor (Yes or No) Reserved for Schedulers	Reserved for Schedulers Labor (Yes or No) Reserved for Schedulers	Reserved for Schedulers Labor (Yes or No) Reserved for Schedulers	Reserved for Schedulers Labor (Yes or No) Reserved for Schedulers	Reserved for Schedulers Reserved for Schedulers Labor (Yes or No) Reserved for Schedulers	Reserved for Schedulers Labor (Yes or No) Reserved for Schedulers	Flag3 Flag4
Flag6 Flag7 Flag8	Build Up/TearDown Testing Planning Non Exclusive	Build Up/TearDown Testing Planning Non Exclusive	Build Up/TearDown Testing Planning Non Exclusive	Build Up/TearDown Testing Planning Non Exclusive	Build Up/TearDown Testing Planning Non Exclusive	s Reserved for Schedulers Build Up/TearDown Testing Planning Non Exclusive	Build Up/TearDown Testing Planning Non Exclusive	Flag6 Flag7 Flag8				
Flag9 Flag10 Flag11	Maintenance Exclusive Maintenance Non Exclusive	Maintenance Exclusive Maintenance Non Exclusive	Maintenance Exclusive Maintenance Non Exclusive	Maintenance Exclusive Maintenance Non Exclusive	Maintenance Exclusive Maintenance Non Exclusive	Maintenance Exclusive Maintenance Non Exclusive	Maintenance Exclusive Maintenance Non Exclusive Reserved for FMs	Flag10 Flag11				
Flag12 Flag13 Flag14											Reserved for FMs Reserved for FMs Reserved for FMs	Flag12 Flag13 Flag14
Flag15 Flag16 Flag17 Flag18				- - -	_						Reserved for FMs Reserved for FMs Reserved for FMs Reserved for FMs	Flag15 Flag16 Flag17 Flag18
Flag19 Flag20 Number1	- WYE Eng Hrs	- - WYE Eng Hrs	- WYE Eng Hrs	- - WYE Eng Hrs	- WYE Eng Hrs	- WYE Eng Hrs	- WYE Eng Hrs	- WYE Eng Hrs	- WYE Eng Hrs	- WYE Eng Hrs	Reserved for FMs Reserved for FMs WYE Eng Hrs	Flag19 Flag20 Number1
Number3	TE Eng Hrs	FTE Eng Hrs	FTE Eng Hrs	FTE Eng Hrs	FTE Eng Hrs	FTE Eng Hrs	WYE Tech Hrs FTE Eng Hrs FTE Tech Hrs	WYE Tech Hrs FTE Eng Hrs FTE Tech Hrs	WYE Tech Hrs FTE Eng Hrs FTE Tech Hrs	WYE Tech Hrs FTE Eng Hrs FTE Tech Hrs	WYE Tech Hrs FTE Eng Hrs FTE Tech Hrs	Number2 Number3 Number4
Number5	Reserved for	Reserved for	Reserved for	Reserved for Schedulers*	Reserved for Schedulers*	Reserved for Schedulers*	Reserved for Schedulers*	Number5				
Number6	Schedulers*	Schedulers*	Schedulers*	Schedulers*	Reserved for Schedulers* Reserved for	Schedulers*	Reserved for Schedulers* Reserved for	Reserved for Schedulers* Reserved for	Reserved for Schedulers* Reserved for	Reserved for Schedulers* Reserved for	Reserved for Schedulers* Reserved for	Number6
Number/	Schedulers* S Reserved for I	Schedulers* Reserved for	Schedulers* Reserved for	Schedulers* Reserved for	Schedulers* Reserved for	Schedulers* Reserved for		Schedulers* Reserved for Schedulers*	Schedulers* Reserved for Schedulers*	Schedulers* Reserved for Schedulers*	Schedulers* Reserved for Schedulers*	Number7 Number8
Number9 Number10	Aero PRB Space PRB	Aero PRB Space PRB	Aero PRB	Aero PRB	Space PRB	Space PRB	Space PRB	Space PRB Integr Infra & Test	Aero PRB	Aero PRB Space PRB Integr Infra & Test	Aero PRB Space PRB Integr Infra & Test	Number9 Number10
Number12 Number13 Number14	_	J	J	Status ERB Combustion ERB Flow Physics ERB Small Labs				Status	Status	Status	Status ERB Combustion ERB Flow Physics ERB Small Labs	Number11 Number12 Number13 Number14
Number15 Number16 Number17 Number18 Number19				ERB Turbo	Bldg 16, 56 & 301 Bldg 301 Bldg 16 & 56 VF6						ERB Turbo Bldg 16, 56 & 301 Bldg 301 Bldg 16 & 56 VF6	Number15 Number16 Number17 Number18 Number19
Number20	TFRS ID#	TFRS ID#	TFRS ID#	TFRS ID#	TFRS ID#	TFRS ID#	TFRS ID#	Number20				
Text1 Text2 Text3 Text4 Text5 Text6		NASA Program Test Project Test POC Text 11 (Lead Eng ????)		NASA POC Milestone/Level Program	Text L of Bar Text R of Bar Text Inside Bar Chamber Size Source Date				Test ID POC ITC SAA +Days Alt Ex		Reserved for FMs	Text1 Text2 Text3 Text4 Text5 Text6