National Aeronautics and Space Administration





The Final Flight of Discovery

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STS 133











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SHUTTLE MISSION

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MISSION OVERVIEW

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At NASA's Kennedy Space Center in Florida, space shuttle Discovery is poised for the STS-133 launch from Launch Pad 39A following the roughly six-hour journey, known as "rollout," from the Vehicle Assembly Building to the pad. Image credit: NASA/Jim Grossmann

As space shuttle Discovery heads to the International Space Station on its final mission, it will be taking with it two key components – the Italian-built Permanent Multipurpose Module (PMM) and Express Logistics Carrier 4 (ELC4) – that will provide spare parts and storage capacity to the orbiting complex. Discovery also will deliver Robonaut 2, which will become the first humanoid robot in space.

The 39th flight of NASA's most flown shuttle is scheduled to last 11 days, beginning at

4:50 p.m. EST on Thursday, Feb. 24. The flight is designated Utilization and Logistics Flight 5 (ULF5) in the assembly sequence of the space station.

The commander for Discovery's final flight is veteran astronaut Steve Lindsey (Col., USAF, Retired). He will be joined by Pilot Eric Boe (Col., USAF) and Mission Specialists Steve Bowen (Capt., U.S. Navy), Dr. Michael Barratt, Nicole Stott and Alvin Drew (Col., USAF Retired).



Flight of Discovery

While seated at the commander's station, NASA astronaut Steve Lindsey, STS-133 commander, participates in a post insertion/deorbit training session in the crew compartment trainer in the Space Vehicle Mock-up Facility at NASA's Johnson Space Center. Lindsey is wearing a training version of his shuttle launch and entry suit.

Lindsey has flown four times before, including twice on Space Shuttle Discovery. He was pilot on STS-95, where Senator John Glenn served as a payload specialist. Lindsey also commanded STS-121, a return to flight mission in July 2006.

Boe previously served as the pilot of STS-126 in November 2008, which delivered a number of supplies and new equipment to the station. Drew flew on STS-118 in August 2007, which delivered a piece of the station's truss structure. Barratt and Stott are previous residents of the International Space Station. Barratt served as a member of Expeditions 19 and 20 and Stott served as a member of Expeditions 20 and 21, all in 2009.

On Jan. 19, Bowen replaced Tim Kopra as the STS-133 mission specialist 2 following a bicycle injury Jan. 15 that prohibited Kopra from

supporting the target launch window. Bowen is a veteran of two shuttle flights, STS-126 in November 2008 and STS-132 in May 2010, and has conducted five spacewalks. Bowen will join Drew on the two planned spacewalks of the STS-133 mission.

Discovery will spend two days heading toward its rendezvous with the International Space Station. On the second day of the flight, the crew will perform the standard scan of the shuttle's thermal protection system using the orbiter boom sensor system attached to the end of Discovery's robotic arm. While the inspection is underway, Bowen, Drew and Stott will work on preparing the spacesuits onboard the shuttle that will be transferred to the station after docking and will be used during the mission's two spacewalks.



Dr. Michael Barratt assists fellow STS-133 Mission Specialist Steve Bowen during spacewalk training at the Neutral Buoyancy Laboratory in Houston.

On the third day of the flight, Discovery will approach and dock with the space station. After the hatches are opened between the two spacecraft, both crews will begin working on transferring items between the two vehicles. Before the end of the day, Barratt and Stott will use the station's robotic arm to retrieve ELC4 from inside the shuttle's payload bay and install it in the lower inboard position on the starboard side of the station's truss structure. The cargo carrier weighs 8,235 pounds. ELC1 and 2 were placed on the station's truss structure during STS-129. ELC1 is mounted on the lower inboard position on the port side of the station. ELC2 is on the upper outboard side of the starboard truss, right next to where the Alpha Magnetic Spectrometer will be installed on STS-134. That mission also will deliver ELC3, which will be the final logistics carrier installed on the station. It will be positioned on the upper outboard attachment point on the port side.

Flight day 4 will be focused on more transfer work, as well as preparations by Bowen and Drew for their spacewalk the next day. Both crews will walk through the choreography of the spacewalk, and both Bowen and Drew will spend the night camped out inside the Quest airlock. SPACE SHUTTLE STS-133 MISSION The Final Flight of Discovery

The main activity for flight day 5 will be the spacewalk itself. While outside, Bowen and Drew will install a power extension cable that could be used between Unity and Tranquility in the event Tranquility ever loses power. It needs to be installed before the PMM is secured in place because of access to the work area. They will move the failed ammonia pump that Doug Wheelock and Tracy Caldwell Dyson removed during Expedition 24 from its temporary stowage location on the station's mobile base structure to External Stowage Platform 2, which is on the side of the Quest airlock. The two spacewalkers will install a camera wedge, which will allow access to the external camera that is mounted on the starboard side of the station. This camera is located very close to where ELC4 will be installed, and to allow enough clearance for future spare parts to be loaded onto the carrier, this wedge will tilt the camera stanchion out of the way. Also, Bowen and Drew will install two rail stubs, which are small extensions on the end of the station's mobile transporter rail. These stubs will allow the mobile transporter to travel the entire length of the rail with the crew and equipment translation aid (CETA) cart attached, and reach all of the work sites.



NASA astronaut Alvin Drew, STS-133 mission specialist, participates in a spacesuit fit check in the Space Station Airlock Test Article in the Crew Systems Laboratory at NASA's Johnson Space Center. Astronaut Nicole Stott, mission specialist, assists Drew.



For both spacewalks, Bowen will be designated extravehicular crew member 1 (EV1), and will wear the suit bearing red stripes. Drew, who will be making his first two spacewalks on STS-133, will be extravehicular crew member 2 (EV2) and will wear the unmarked suit.

Flight day 6 will be focused on the installation of the PMM. The PMM is about the same size as the Columbus laboratory and is also known as Leonardo, one of the multi-purpose logistics modules. It was modified to become a permanent module attached to the International Space Station. Once in orbit, the PMM will offer 2,472 additional cubic feet of pressurized volume for stowage and for scientific use. Barratt and Stott will operate the station's robotic arm to install the PMM on the earthfacing side of the Unity node. The PMM will carry 14 racks to the station – an experiment rack, six resupply stowage platforms, five resupply stowage racks and two integrated stowage platforms.

Among the items tucked away inside the PMM, is Robonaut 2, known as R2. Although its primary job for now is demonstrating to engineers how dexterous robots behave in space, the hope is that, through upgrades and advancements, it could one day venture outside the station to help spacewalkers make repairs or additions to the station or perform scientific work. Once R2 is unpacked, likely several months after it arrives, it will be initially operated inside the Destiny laboratory for operational testing, but over time, both its territory and its applications could expand. There are no plans to return R2 to Earth.



NASA astronaut Michael Barratt, STS-133 mission specialist, shakes hands with Robonaut 2 (R2) during media day in the Space Vehicle Mock-up Facility at NASA's Johnson Space Center. Ron Diftler, NASA Robonaut project manager, is at left.



Flight day 7 will include the second and final spacewalk of the mission. Drew and Bowen will be the spacewalkers once again and will focus on removing thermal covers from the express pallet carrier assembly on ELC4. Bowen will remove a light-weight adapter plate assembly from the Columbus module and will install a new version of that payload bracket. Drew will reconfigure the starboard CETA cart and will install a new light fixture on it. Bowen will install a new camera pan and tilt unit on the Dextre robot and will remove thermal covers from the Tranquility node. Also, the spacewalkers will troubleshoot the radiator grapple stowage beams located on the port side of the station. This is being done in advance of some spare radiator panels that will arrive at the station in the future.

Flight days 8 and 9 will be spent completing transfer work between Discovery and the space station. The crews will also enjoy some off-duty time prior to Discovery's undocking, which will take place on flight day 10.



Attired in a training version of his shuttle launch and entry suit, NASA astronaut Eric Boe, STS-133 pilot, occupies the pilot's seat during a simulation exercise in the motion-base shuttle mission simulator in the Jake Garn Simulation and Training Facility at NASA's Johnson Space Center.



Once Discovery undocks from the station, Boe will fly the shuttle in a final victory lap around the International Space Station complex. The shuttle crew will take detailed photographs of the external structure of the station, which serves as important documentation for the ground teams in Houston to monitor the orbiting laboratory. Once the loop of the station is finished, Discovery will fire its engines to take it away from the vicinity of the station. That same day, the crew will complete the late inspection of the shuttle's heat shield to ensure that nothing was damaged during the docked phase of the mission.

Flight day 11 will be spent checking out the reaction control system (RCS) jets and the flight control surfaces. Both of these systems will be put through their paces to ensure that they are ready to support Discovery's landing. The RCS jets will be used during the early part of entry, up until the atmosphere builds up enough for the flight control surfaces to take over and steer the shuttle toward the runway.

Discovery is scheduled to land on flight day 12 at the Kennedy Space Center in Florida. At the time of its landing, Discovery will have traveled more than 143 million miles over the course of 26 years in service to the nation and the world.



Space Shuttle Discovery lands on Runway 33 at the Shuttle Landing Facility at NASA's Kennedy Space Center in Florida at 9:08 a.m. (EDT) on April 20, 2010, completing the 15-day STS-131 mission to the International Space Station. he Final Flight of Discovery

External Tank Repairs

During Discovery's launch attempt on Nov. 8, 2010, small cracks were found on the shuttle's external tank mid-section, known as the intertank, specifically on the tops of two 21-foot-long, U-shaped aluminum brackets, called stringers. Four additional small cracks were found on three stringers during thorough X-ray of the backside of the tank after Discovery was returned to the Vehicle Assembly Building before Christmas.

Engineers completed modifications to 99 of the 108 stringers using a technique known as a "radius block modification," which provides added structural support in areas known to carry much of the structural load of the external tank. These radius blocks essentially fit over existing stringer edges through which the securing rivets are installed to provide additional structural support. Engineers also modified the five stringers where cracks were found with a "doubler" that adds additional support to the repaired part of the stringer.

TIMELINE OVERVIEW

Flight of Discovery

Flight Day 1

- Launch
- Payload bay door opening
- Ku-band antenna deployment
- Shuttle robotic arm activation and payload bay survey
- Umbilical well and handheld external tank photo and TV downlink

Flight Day 2

- Discovery's thermal protection system survey with shuttle robotic arm/orbiter boom sensor system (OBSS)
- Extravehicular mobility unit, or spacesuit, checkout
- Centerline camera installation
- Orbiter docking system ring extension
- Orbital maneuvering system pod survey
- Rendezvous tools checkout

Flight Day 3

- Rendezvous with the International Space Station
- Rendezvous pitch maneuver photography of Discovery's thermal protection system by Expedition 26 crew members Paolo Nespoli and Cady Coleman

- Docking to Harmony/pressurized mating adapter 2
- Hatch opening and welcoming
- Canadarm2 grapple of Express Logistics Carrier 4 (ELC4) cargo pallet, handoff to shuttle robotic arm, and handoff back to Canadarm2 for installation on the starboard 3 lower inboard attachment system

Flight Day 4

- Cargo transfer
- OBSS handoff from Canadarm2 to shuttle robotic arm
- Spacewalk tool preparation
- Spacewalk 1 preparations by Bowen and Drew
- Spacewalk 1 procedure review
- Spacewalk 1 campout by Bowen and Drew in the Quest airlock

Flight Day 5

• Spacewalk 1 by Bowen and Drew (J612 power extension cable installation from Unity to Tranquility, transfer of failed pump module from the payload attachment bracket on the mobile base system to external stowage platform 2, installation of a wedge for camera port 3 and installation of starboard crew equipment and translation aid (CETA) cart rail stubs)

Flight Day 6

- Installation of the Permanent Multipurpose Module (PMM) to the nadir, or Earth-facing, port of Unity
- Focused inspection of Discovery's thermal protection heat shield, if required
- Spacewalk 2 preparations by Bowen and Drew
- Spacewalk 2 procedure review
- Spacewalk 2 campout by Bowen and Drew in the Quest airlock

Flight Day 7

- PMM ingress and internal outfitting
- Spacewalk 2 by Bowen and Drew (removal of thermal insulation from the ELC4, installation of CETA lights, troubleshooting of the port 1 truss radiator stowage beam bracket, removal and replacement of a cargo adapter plate on Columbus, installation of a pan and tilt unit on a camera on Dextre and removal of thermal covers)

Flight Day 8

- Cargo transfer to station from the PMM
- Crew off duty time

Flight Day 9

- Reconfiguration of spacewalk equipment
- Joint crew news conference

• Crew off-duty time

Flight of Discovery

- Rendezvous tools checkout
- Farewells and hatch closure
- Centerline camera installation

Flight Day 10

- Discovery's final undocking from station and fly-around
- Final separation from the station
- OBSS late inspection of Discovery's thermal heat shield
- OBSS berth

Flight Day 11

- Cabin stowage
- Flight control system checkout
- Reaction control system hot-fire test
- Deorbit preparation briefing
- Ku-band antenna stowage

Flight Day 12

- Deorbit preparations
- Payload bay door closing
- Deorbit burn
- Discovery's final landing at KSC

MISSION PROFILE

Final Flight of Discovery

STS-133

CREW

Commander:	Steve Lindsey
Pilot:	Eric Boe
Mission Specialist 1:	Alvin Drew
Mission Specialist 2:	Steve Bowen
Mission Specialist 3:	Michael Barratt
Mission Specialist 4:	Nicole Stott

SSION

LAUNCH

Orbiter:	Discovery (OV-103)
Launch Site:	Kennedy Space Center,
	Launch Pad 39A
Launch Date:	Feb. 24, 2011
Launch Time:	4:50 p.m. EST (preferred
	in-plane launch time for
	Feb. 24)
Launch Window:	10 Minutes
Altitude:	122 Nautical Miles
	(140 Miles) orbital insertion;
	190 nautical miles
	(218 statute miles)
	rendezvous
Inclination:	51.6 degrees
Duration:	10 days, 18 hours, 59 minutes

VEHICLE DATA

Shuttle Liftoff Weight:	4,525,220
	pounds
Orbiter/Payload Liftoff Weight:	268,620
	pounds
Orbiter/Payload Landing Weight:	204,736
	pounds
Software Version:	OI-34

Space Shuttle Main Engines:

SSME 1:	2044
SSME 2:	2048
SSME 3:	2058
External Tank:	ET-137
SRB Set:	BI-144
RSRM Set:	RSRM-112

SHUTTLE ABORTS

Abort Landing Sites

RTLS :	Kennedy Space Center Shuttle
	Landing Facility
TAL:	Primary – Zaragoza, Spain
	Alternates – Morón, Spain and
	Istres, France
AOA:	Primary – Kennedy Space Center
	Shuttle Landing Facility
	Alternate – White Sands Space
	Harbor
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LANDING

Landing Date:	March 7, 2011
Landing Time:	11:50 a.m. EST
Primary landing Site:	Kennedy Space Center

PAYLOADS

Express Logistics Carrier 4 (ELC4) Permanent Multipurpose Module (PMM)



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MISSION OBJECTIVES

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- Rendezvous and dock space shuttle Discovery to the International Space Station pressurized mating adapter 2 and perform mandatory safety briefing for all crew members.
- Robotically install Express Logistics Carrier 4 (ELC4) to starboard three truss lower inboard common attach site.
- Robotically install Permanent Multipurpose Module (PMM) to Unity node nadir or Earth-facing port.
- 4. PMM activities: Perform minimal activation and checkout to preserve module and cargo (if only a short time allowed for PMM activation, do enough to ensure the PMM survival. However, nominal timeline will allow full activation). Perform passive common berthing mechanism sealing surface inspection.
- 5. Activate ELC4.
- 6. Transfer and stow critical items per Utilization and Logistics Flight 5 (ULF5) transfer priorities list (TPL).
- 7. Complete spacewalk tasks to support station operations. There are also several other spacewalk tasks deemed to fit within the existing spacewalk timelines; however, they may be deferred if the spacewalk is behind schedule. The spacewalk will not be extended to complete these tasks.

- 8. Activate and check out PMM (this is the nominally planned activation).
 - Activate PMM systems.
 - Ingress PMM.
 - Install one portable fire extinguisher and one portable breathing apparatus in PMM.
- 9. Perform daily space station payload status checks, as required.
- Transfer oxygen from the orbiter to the station airlock high pressure gas tanks;
 pounds minimum.
- Transfer nitrogen from the orbiter to the station airlock high pressure gas tanks;
 pounds minimum.
- 12. Transfer remaining cargo items per flight ULF5 TPL.
- 13. Perform daily middeck activities to support payloads (status checks).
- 14. Perform space station payload research operations tasks.
- 15. Complete camera port 3 (CP3) camera calibration, checkout and survey after the CP3 wedge is installed (spacewalk task), and downlink data for analysis.



- 16. Perform intravehicular activity tasks:
 - Install recycle filter tank assembly.
 - Remove and replace Tranquility node atmosphere revitalization rack carbon dioxide removal assembly bed.
- 17. Transfer water from orbiter to space station per flight ULF5 TPL.
- Reboost the space station with the orbiter if mission resources allow and are consistent with station trajectory analysis and planning.
- 19. Perform imagery survey of the space station exterior during orbiter fly-around after undock.
- 20. Perform checkout of ELC4.
- 21. Perform Developmental Test Objective (DTO) 701b (DragonEye Flash Light Intensification Detection and Ranging).
- 22. Perform structural SDTOs (Station Developmental Test Objective) as follows:
 - Perform SDTO 13005-U, ISS structural life validation and extension, during ULF5 orbiter docking.
 - Perform SDTO 13005-U, ISS structural life validation and extension, during PMM installation (ISS wireless instrumentation system (IWIS)) required.
 - Perform SDTO 13005-U, ISS structural life validation and extension, during ULF5 mated reboost (IWIS required).

- Perform SDTO 13005-U, ISS structural life validation and extension during ULF5 orbiter undocking (IWIS highly desired).
- 23. Perform payloads of opportunity (not required during docked ops) if propellant available.
 - Ram Burn Observations 2 (RAMBO-2).
 - Maui Analysis of Upper Atmospheric Injections (MAUI).
 - Shuttle Exhaust Ion Turbulence Experiments (SEITE).
 - Shuttle Ionospheric Modification with Pulsed Local Exhaust (SIMPLEX).
- 24. Perform program-approved spacewalk get-ahead tasks. These tasks do not fit in the existing spacewalk timelines; however, the spacewalk team will be trained and ready to perform them should the opportunity arise. The spacewalk operations team in mission control has the flexibility to select the tasks to be completed based on efficiencies gained in performing the already scheduled required tasks.
- 25. Perform program approved interior get-ahead tasks. These tasks do not fit in the existing timelines; however, the operations team and crew will be trained and ready to perform should the opportunity arise.
- 26. Perform imagery of space station's Russian segment exterior for historical documentation.

MISSION PERSONNEL

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TS-133

KEY CONSOLE POSITIONS FOR STS-133

	<u>Flt. Director</u>	<u>CAPCOM</u>	<u>PAO</u>
Ascent	Richard Jones	Charlie Hobaugh Barry Wilmore (Wx)	Josh Byerly
Orbit 1 (Lead)	Bryan Lunney	Steve Robinson	Josh Byerly
Orbit 2	Ginger Kerrick	Megan McArthur	Pat Ryan
Planning	Rick LaBrode	Mike Massimino	Brandi Dean
Entry	Tony Ceccacci	Charlie Hobaugh Barry Wilmore (Wx)	Josh Byerly
Shuttle Team 4	Paul Dye	N/A	N/A
STATION Orbit 1	David Korth	Hal Getzelman	N/A
STATION Orbit 2 (Lead)	Royce Renfrew	Stan Love	N/A
STATION Orbit 3	Chris Edelen	Ricky Arnold	N/A
Station Team 4	Kwatsi Alibaruho		
JSC PAO Representative at KSC for Launch – Lynnette Madison			
KSC Launch Commentator	r – Mike Curie		

- KSC Launch Director Mike Leinbach
- NASA Launch Test Director Steve Payne



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DISCOVERY CREW

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The STS-133 mission patch is based upon sketches from the late artist Robert McCall; they were the final creations of his long and prodigious career. In the foreground, a solitary orbiter ascends into a dark blue sky above a roiling fiery plume. A spray of stars surrounds the orbiter and a top-lit crescent forms the background behind the ascent. The mission number, STS-133, is emblazoned on the patch center, and crew members' names are listed on a sky-blue border around the scene. The shuttle Discovery is depicted ascending on a plume of flame as if it is just beginning a mission. However it is just the orbiter, without boosters or an external tank, as it would be at mission's end. This is to signify Discovery's completion of its operational life and the beginning of its new role as a symbol of NASA's and the nation's proud legacy in human spaceflight.

Short biographical sketches of the crew follow with more detailed biographies available at: http://www.jsc.nasa.gov/bios/.



CREW BIOGRAPHIES



Steve Lindsey

Retired U.S. Air Force Colonel Steve Lindsey, 50, will serve as commander of STS-133. In his role as commander, he will have overall responsibility for the mission and will ensure that all objectives are executed safely.

Lindsey has performed several technical duties that include working as the shuttle landing and rollout representative, deputy for shuttle operations, co-chairman of the space shuttle cockpit council and chief of International Space Station operations. His most recent position was chief of the astronaut corps where he was responsible for the mission preparation activities of all space shuttle and International Space Station crews and their support personnel.

A veteran of four spaceflights, he has logged more than 1,203 hours in space.





Eric Boe

Eric Boe, 46, a colonel in the U.S. Air Force, will serve as pilot of STS-133.

Selected by NASA in 2000, he completed two years of training and evaluation, then was assigned technical duties in the astronaut office advanced vehicles branch, space station operations branch and space shuttle branch. For one year he served as NASA's director of operations at the Gagarin Cosmonaut Training Center in Star City, Russia.

Boe first served as a pilot on STS-126, a 15-day mission in November 2008.





Alvin Drew

In his second trip to space, Alvin Drew, 47, a retired colonel in the U.S. Air Force, will serve as a mission specialist on STS-133. Selected by NASA in 2000 and after completing astronaut training, he was initially assigned technical duties in the astronaut office space station operations branch. Drew then served as NASA's director of operations at the Gagarin Cosmonaut Training Center in Star City, Russia.

A command pilot, he has more than 25 years of experience and 3,500 hours of flying 30 different types of aircraft. The Washington, D.C., native logged more than 305 hours in space during the STS-118 space shuttle mission in August 2007.





Steve Bowen

The first-ever submarine officer selected by NASA, Steve Bowen, a captain in the U.S. Navy, is assigned to serve as mission specialist 2 on STS-133.

Upon completion of Astronaut Candidate Training, Bowen was initially assigned technical duties in the Astronaut Office Station Operations Branch. Bowen has spent 34 hours and 30 minutes on spacewalks over the course of two shuttle missions – STS-126 in November of 2008 and STS-132 in May of 2010.





Michael Barratt

Dr. Michael Barratt, 51, will serve as a mission specialist on the STS-133 crew.

Barratt, a board certified physician in internal and aerospace medicine, began his career in the space program as a project physician with KRUG Life Sciences in 1991, and joined NASA as a flight surgeon in 1992. From July 1995 through July 1998, he served as medical operations lead for the space station and then served as lead crew surgeon for first expedition crew to the space station from July 1998 until selected as an astronaut candidate in 2000.

He served numerous technical roles before training for his first mission as a flight engineer on Expeditions 19 and 20 in 2009. During that mission, he acquired 199 days of spaceflight experience.







Nicole Stott, 47, also joined the astronaut ranks after working at NASA. Stott initially joined NASA at the Kennedy Space Center in Florida, serving numerous roles including vehicle operations engineer, NASA convoy commander, shuttle flow director for space shuttle Endeavour and orbiter project engineer for space shuttle Columbia. In 1998, she joined the Johnson Space Center team as a member of the aircraft operations division, where she served as a flight simulation engineer on the shuttle training aircraft.

Stott, also selected as an astronaut in 2000, flew her first mission in 2009 as a flight engineer for the Expedition 20 and 21 crews, logging 91 days in space. Stott will serve as a mission specialist on the STS-133 crew.



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CREW



This graphic depicts the space shuttle Discovery's payload bay for STS-133, which includes the Permanent Multipurpose Module and the Express Logistics Carrier 4. The total payload weight, not counting the middeck, is 36,514 pounds.

PERMANENT MULTIPURPOSE MODULE

The Permanent Multipurpose Module (PMM) is a large, reusable pressurized element, carried in the space shuttle's cargo bay, originally used to ferry cargo back and forth to the station. For STS-133, the PMM, known as Leonardo, was modified to become a permanent module attached to the International Space Station. in orbit, the PMM Once will offer 2,472 additional cubic feet of pressurized volume for storage and for scientific use. The module is carried in the cargo bay of Discovery and will be connected to the Unity node on the station.

To transform an existing logistics carrier used for 10 years into a permanent module able to stay an additional 10 years in orbit, modifications consisted of the following:

- Enhance the module shielding with an improved micrometeoroid debris protective shield design to satisfy the new penetration requirements.
- Provide the in-orbit maintenance capability by changing the internal harness routing and brackets layout to allow the crew accessibility to the internal equipment.



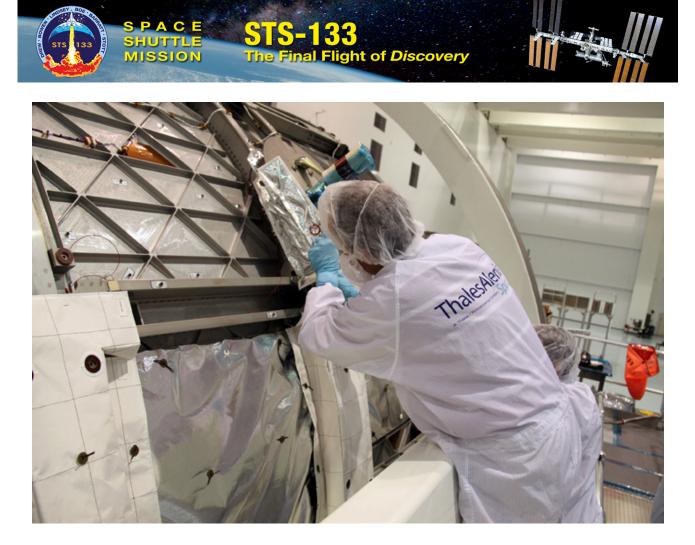
The PMM is 21 feet long and 15 feet in diameter – the same size as the European Space Agency's Columbus module.

- Provide easy interfaces for future exploitation of the retained resources.
- Provide a certified life extension for all equipments and subsystems.
- Developed a software update to eliminate faulty alarms.

The Italian Space Agency contracted with Thales Alenia Space, which also designed and built the three multi-purpose logistic modules, to make the modifications. This module flew seven times as Leonardo, the multipurpose logistics module. As the PMM module, this will be its final flight and the last pressurized element to be added to the U.S. operating segment (USOS) of the station. On the STS-133 mission, the PMM will carry 14 racks to the station – one experiment rack, six resupply stowage platforms (RSPs), five resupply stowage racks (RSRs), and two integrated stowage platforms (ISPs).

The experiment rack carried in the PMM is the Express Rack 8.

PMM Specifications		
Dimensions:	Length: 21 feet	
	Diameter: 15 feet	
Payload Mass (launch):	28,353 pounds	
Empty Weight:	21,817 pounds	



In the Space Station Processing Facility at NASA's Kennedy Space Center in Florida, a technician installs multilayer insulation on the meteoroids and debris protective shield of the Permanent Multipurpose Module. The reflective silver mesh is Mylar, which is aluminized to protect hardware aboard the International Space Station from solar thermal radiation.

Express Rack 8

Express rack 8 is a multi-purpose payload rack system that stores and supports experiments aboard the International Space Station. Express stands for Expedite the Processing of Experiments to the Space Station. The Express rack system supports science experiments in discipline by providing structural any interfaces, power, data, cooling, water and other items needed to operate science experiments in space.

With standardized hardware interfaces and a streamlined approach, the Express rack enables

quick, simple integration of multiple payloads aboard the station. The system is composed of elements that remain on the station and elements that travel back and forth between the station and Earth via the space shuttle. Express racks remain in space continually. Experiments are replaced in the Express racks as needed, remaining on the station for periods ranging from three months to several years, depending on the experiment's time requirements.

Payloads within an Express rack can operate independently of each other, allowing for differences in temperature, power levels and schedules. The Express rack provides stowage, The Final Flight of Discovery



power, data, command and control, video, water cooling, air cooling, vacuum exhaust and nitrogen supply to payloads. Each Express rack is housed in an international standard payload rack (ISPR), a refrigerator-sized container that serves as the rack's exterior shell.

Experiments contained within EXPRESS racks may be controlled by the station crew or remotely by the payload rack officer (PRO) on duty at the Payload Operations and Integration Center at Marshall Space Flight Center in Huntsville, Ala. Linked by computer to all payload racks aboard the station, the PRO routinely checks rack integrity, temperature control and proper working conditions for station research payloads. The following spare parts are also being carried in the PMM:

Common Cabin Air Assembly Heat Exchanger

The common cabin air assembly (CCAA) heat exchanger (HX) is a condensing heat exchanger - an integral part of the temperature and humidity control (THC) subsystem. The CCAA HX is used to automatically control temperature and humidity within the USOS according to the needs of the crew. The condensate is collected and sent to the condensate bus, where the water is reclaimed, and sent on to be processed into potable water. The CCAA HX is roughly 125 pounds when filled with water. The dimensions, minus hoses, are approximately 34.8 inches by 21.4 inches by 17.5 inches. The unit is manufactured Hamilton Sundstrand, by Windsor Locks, Conn. The CCAA HX is configured to be used in the Harmony node.





Boeing is responsible for sustaining engineering in the USOS. The hardware is sustained by the Boeing environmental controls and life support (ECLS) and THC team in Houston. This team manages and maintains all ECLS hardware and provides technical support to the station operations team in mission control.

Pump Package Assembly

The pump package assembly (PPA) is being delivered to serve as a second available spare on board the station. It provides the motive force for circulating coolant fluid throughout the Internal Thermal Control System (ITCS) loops. The PPAs are installed in both the lowand moderate-temperature loops of the Destiny laboratory, Harmony node and Tranquility node.

It provides for coolant expansion/contraction due to thermal excursions and provides a reservoir for inadvertent coolant spill make-up. The bolted assembly consists of a central manifold, centrifugal pump driven with a brushless DC motor and a firmware controller, a noncondensable gas trap, various water lines, gas trap differential pressure sensor, flow meter, accumulator/reservoir, with coolant quantity sensor, filter (with isolation valves), pump outlet temperature sensor, pump inlet pressure sensor, filter delta pressure sensor, and a pump delta pressure sensor. The



assembly is completely enclosed in thermal insulation. The PPA weighs 191 pounds with the ITCS fluid fill. It measures 29.64 inches by 18.63 inches by 17.75 inches. The PPAs are manufactured by Honeywell, Inc., Torrance, Calif.

The hardware is sustained by the Boeing Active Thermal Control System (ATCS) team in Houston. This team manages and maintains all ATCS hardware and provides technical support to the station operations team in mission control.

Inlet

The inlet is a large cabin fan and is used as an integral part of the temperature and humidity control (THC) subsystem. The cabin fan provides intra-module ventilation in all USOS It is a multispeed, acoustically modules. treated fan that maintains proper mixing of the cabin atmosphere. This Inlet ORU is being launched as a spare to keep on board. The inlet weighs 58.81 pounds and the dimensions are approximately 17.5 inches by 21 inches by It is manufactured by Hamilton 24 inches. Sundstrand, Windsor Locks, Conn. The hardware is sustained by the Boeing ELCS, temperature, humidity controls, and ventilation





team in Houston. This team manages and maintains all ECLS hardware and provides technical support to the station operations team in mission control.

Water Processor Assembly Water Storage Tank

The water processor assembly (WPA) water storage tank detects conductivity and gas content of the water that has been produced by the WPA. The tank either provides storage of up to 125 pounds of acceptable water or rejects the water for reprocessing. It consists of a bellows tank with quantity sensors, solenoid valves, and sensors for determining the water's acceptability for use. A conductivity sensor and a gas sensor are used to check the product water. Acceptable water is passed to the tank and stored before it is distributed to the potable water bus, while out-of-specification water is redirected back through the WPA for reprocessing.

The water storage tank weighs 154 pounds when empty and is on the bottom shelf on the right side of water recovery system 1 rack. The dimensions, minus the hoses, are approximately 34.74 inches by 17.23 inches by 19.38 inches. The unit is manufactured by Hamilton Sundstrand, Windsor Locks, Conn. The WPA water storage tank is configured to be used in the Tranquility node to support six crew members on the station.

Boeing is responsible for sustaining engineering in the USOS. The hardware is sustained by the Boeing ECLS and water evaluation team in Houston. This team manages and maintains all ECLS hardware and provides technical support to the station operations team in mission control.

Water Processor Assembly Waste Water Tank

The WPA waste water tank provides up to 100 pounds of storage of the condensate collected in the waste water bus from the station and urine distillate produced by the urine processor assembly before it is processed by the WPA. It consists of a bellows tank with quantity sensors and solenoid valves to allow isolation of the tank when it is full.

The waste water tank weighs 230 pounds when full of waste water and 130 pounds when empty. The waste water tank is on the right side of the water recovery system 2 rack. The dimensions, minus the hoses, are approximately 32.54 inches by 17.30 inches by 18.77 inches. The unit is manufactured by Hamilton Sundstrand, Windsor Locks, Conn. The WPA waste water tank is configured to be used in the Tranquility node to support six crew members on the station.



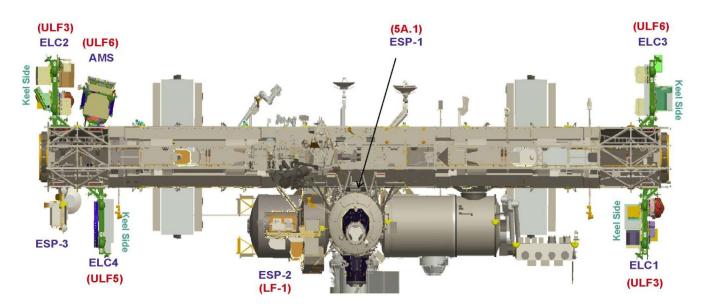


Boeing is responsible for sustaining engineering in the USOS. The hardware is sustained by the Boeing ECLS and water evaluation team in Houston. This team manages and maintains all ECLS hardware and provides technical support to the station operations team in mission control.

EXPRESS LOGISTICS CARRIER 4

The Express Logistics Carrier (ELC) is a platform designed to support external payloads mounted to the International Space Station starboard and port trusses with either deep space or Earthward views. Each pallet spans the entire width of the shuttle's payload bay, can carry science experiments and serves as a parking place for spare hardware that can be replaced robotically once in space. For STS-133, Discovery will carry the ELC4 to the station to be positioned on the starboard 3 (S3) truss lower inboard passive attachment system (PAS). ELC1 and ELC2 were placed on the station's truss structure during STS-129. ELC1 is mounted on the port 3 (P3) truss element unpressurized cargo carrier attachment system (UCCAS) while ELC2 is placed on the S3 truss upper outboard PAS.

The weight of ELC4 is approximately 8,161 pounds. Remmele Engineering, based in Minneapolis, built the integral aluminum ELC decks for NASA. Engineers from NASA Goddard Space Flight Center's carriers development office developed the lightweight ELC design, which incorporates elements of both the express pallet and the unpressurized logistics carrier. Orbital Science Corporation built the ELC.



The International Space Station contains several unpressurized platforms that include ELCs 1-4 and External Storage Platforms (ESP) 1-2.

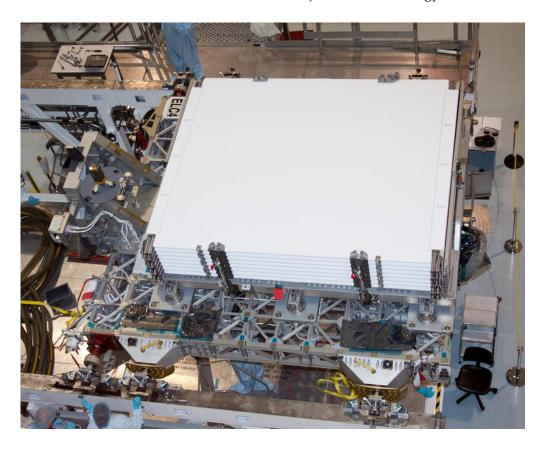


The ELC is designed to be carried in the space shuttle cargo bay to the station, fully integrated with cargo. Four ELCs will be attached to the station before the scheduled retirement of the space shuttle. Two ELCs will be attached to the S3 and two ELCs will be mated to the P3. By attaching at the S3/P3 sites, a variety of views such as deep space or Earthward directions with a combination of forward or aft pointing many allows for possible viewing opportunities. Cargo stationed on the ELC will be exposed to the microgravity and vacuum environments of space for extended periods of time while docked to the station, unshielded from incident radiation and orbital debris.

The following item will be carried on ELC4:

Heat Rejection Subsystem Radiator

The heat rejection subsystem (HRS) consists of a base, eight panels, torque panel, torque arm, an interconnected fluid system, a scissors-type deployment mechanism and a computer controlled motor/cable deployment system. Part of the station's external active thermal control system (EATCS), the HRS radiator rejects thermal energy via radiation.

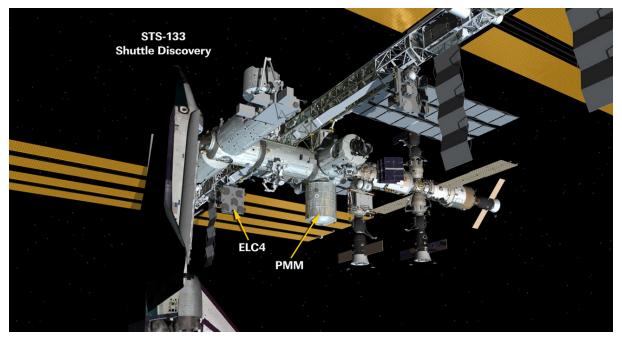


A spare Heat Rejection Subsystem (HRS) radiator is shown installed in a stowed configuration on the ExPRESS Logistics Carrier 4 (ELC4) which is being flown on the STS-133 mission. The heat is transferred to the HRS radiator via flowing liquid ammonia. The ammonia, through loops in the panels, allows the heat to be radiated to the "coldness" of deep space. The spare will remain installed on ELC4 while on the International Space Station.

Radiator Specifications	
Dimensions:	Length: 74.6 feet
	Diameter: 11.2 feet
Area:	1.554 ft.^2
Weight:	2,475 pounds

The EATCS provides heat rejection capabilities for pressurized modules and the main power distribution electronics on the starboard 0, starboard 1 (S1) and port 1 (P1) trusses by a closed-loop, actively controlled, coolant loop to maintain components at acceptable temperatures. Heat is transferred to the HRS radiator via flowing liquid anhydrous ammonia. Hot ammonia flows through the radiator panels and heat is conducted from the ammonia tubes to the cooler panel surface and radiated to the "coldness" of deep space. Flowing ammonia exits the HRS radiator at a cooler temperature so the closed-loop cycle may continue. The HRS radiator unit launching on ELC4 as part of the STS-133 mission is a spare, if needed, for one of the six HRS radiators that are part of the EATCS (three each on S1 and P1). This spare HRS radiator will remain in a stowed configuration on ELC-4 until needed. Lockheed Martin manufactured the radiator. Boeing configured and integrated the HRS radiator onto the ELC4.

Boeing has the responsibility under its Checkout, Assembly and Payload Processing Services contract with NASA for payload integration and processing for every major payload that flies on each space shuttle flight. The Boeing PMM and ELC processing team provides all engineering and hands-on work including payload support, project planning, receipt of payloads, payload processing, maintenance of associated payload ground systems and logistics support. This includes integration of payloads into the space shuttle, test and checkout of the payload with the orbiter systems, launch support and orbiter post-landing payload activities.



This graphic depicts the installed location of the PMM and ELC4 on the station.

ROBONAUT 2

Almost 200 people from 15 countries have visited the International Space Station, but so far the orbiting complex has only ever had human crew members – until now.

Robonaut 2, the latest generation of the Robonaut astronaut helpers, is set to launch to the space station aboard space shuttle Discovery on the STS-133 mission. It will be the first humanoid robot in space, and although its primary job for now is teaching engineers how dexterous robots behave in space, the hope is that through upgrades and advancements, it could one day venture outside the station to help spacewalkers make repairs or additions to the station or perform scientific work.

R2, as the robot is called, will launch inside the Leonardo Permanent Multipurpose Module, which will be packed with supplies and equipment for the station and then installed permanently on the Unity node. Once R2 is unpacked – likely several months after it arrives – it will initially be operated inside the Destiny laboratory for operational testing, but over time, both its territory and its applications could expand. There are no plans to return R2 to Earth.

History

Work on the first Robonaut began in 1997. The idea was to build a humanoid robot that could assist astronauts on tasks where another pair of hands would be helpful, or venture forth in their stead for jobs either too dangerous for crew members to risk or too mundane for them to spend time on. The result was R1, a human-like prototype of a robot that could perform maintenance tasks or be mounted on a set of wheels to explore the surface of the moon or Mars. No funding was available to make R1 more than a prototype, however, and active work on the robot stopped in 2006.

The same year, however, General Motors (GM) expressed an interest in hearing about the project. The company had been developing its own dexterous robots and, after seeing what NASA had already accomplished, proposed teaming up. A Space Act Agreement was signed in 2007 to allow GM to benefit from NASA's experience and NASA to benefit from GM's funding.

In February 2010, R2 was unveiled – a faster, more dexterous, more technologically advanced dexterous humanoid robot than had ever been seen before. Its potential was quickly recognized and space was made on one of the few remaining shuttle missions to provide it a ride to the space station. There, it will make both history as the first humanoid robot in space, and progress as engineers get their first look at how a humanoid robot actually performs in the absence of gravity.

Future

R2's first assignment will be aboard the International Space Station. The conditions aboard the space station provide an ideal proving ground for robots to work shoulder to shoulder with people in microgravity. Once this has been demonstrated inside the station, software upgrades and lower bodies can be added, allowing R2 to move around and eventually work outside in the vacuum of space. This will help NASA understand robotic capabilities for future deep space missions.

As R2 technology matures, similar robots could be sent deeper into space to test the system in more extreme thermal and radiation conditions.



Someday, R2 could service communications, weather and reconnaissance satellites, which have direct benefits on Earth.

The next step for robotic capabilities such as R2 would be to explore near-Earth objects, including asteroids and comets, and eventually Mars and Mars' moons. The robot will serve as a scout, providing advanced maps and soil samples, and beginning work on the infrastructure that astronauts would need. The crew that follows would then be much more prepared for the exploration ahead.

This evolution of capabilities for both robotic and human exploration will make a planetary surface mission possible. This human-robotic partnership will allow surface missions to be conducted safely by a smaller crew – without sacrificing mission plans and results.

There is a logical progression for the next generation of space exploration. Our first look at a new destination is through a telescope, then through the eyes of a robotic precursor such as R2, followed by arrival of human explorers. Humans and robots exploring the solar system together will provide greater results than either could achieve alone, enabling an exciting future of new discoveries.

Upgrading for Space

R2 was designed as a prototype to be used here on Earth as a way to better understand what would be needed to eventually send a robot to space. However, when R2 was unveiled, the system was so impressive that mission managers decided to go ahead and send it to the space station, but not without a few upgrades. Outer skin materials were exchanged to meet the station's stringent flammability requirements; shielding was added to reduce electromagnetic interference and processors were upgraded to increase the robot's radiation tolerance. The original fans were replaced with quieter ones to accommodate the station's restrictive noise environment and the power system was rewired to run on the station's direct current system, rather than the alternating current used on the ground.

Space Readiness Testing

Before being declared ready to brave the rigors of spaceflight, R2 was put through its paces to make sure the robot could both endure the environment and exist in it without doing damage. Tests were conducted to make sure the robot wasn't too loud, didn't emit electromagnetic waves that would interfere with other station systems and could run well on the station's power system. It also underwent vibration testing that simulated the conditions it will experience during its launch onboard space shuttle Discovery to make sure it was ready for the ride.

Working on the Station

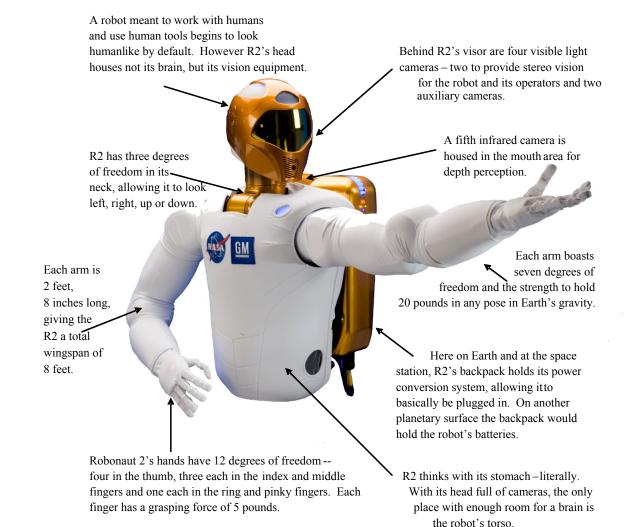
Initially, R2's primary role on the space station will be experimental. The robot will begin its life in space stationed in the Destiny laboratory, where it will be put through tasks and operations similar to ones that it has already performed on Earth, which will allow engineers to work out the pitfalls of operating a dexterous humanoid robot in space. As R2 proves its mettle, the robot may graduate to station maintenance tasks, such as vacuuming or cleaning filters. And with upgrades that would allow it to function in the vacuum of space, it could also perform repairs on the outside of the station or simply help astronauts as work outside.

SPACE SHUTTLE MISSION STS-133 The Final Flight of Discovery

Specifications

Materials:	Nickel-plated carbon fiber and aluminum
Weight:	300 pounds
Height:	3 feet, 3.7 inches
	(from waist to head)
Shoulder width:	2 feet, 7.4 inches
Degrees of freedom:	42 Sensors: 350+
Processors:	38 Power PC Processors
Energy usage:	120 volts DC

What Robonauts are Made Of



RENDEZVOUS & DOCKING

Final Flight of Discovery

TS-133

Discovery's launch for the STS-133 mission is precisely timed to lead to a link up with the International Space Station about 220 miles above the earth. A series of engine firings during the first two days of the mission will bring the shuttle to a point about 50,000 feet behind the station. Once there, Discovery will start its final approach. About 2.5 hours before docking, the shuttle's jets will be fired during what is called the terminal initiation burn. The shuttle will cover the final distance to the station during the next orbit.

As Discovery moves closer, its rendezvous radar system and trajectory control sensor will provide the crew with range and closing-rate data. Several small correction burns will place the shuttle about 1,000 feet below the station.

Commander Steve Lindsey, with help from Pilot Eric Boe and other crew members, will manually fly the shuttle for the remainder of the approach and docking.

Lindsey will stop Discovery about 600 feet below the station. Timing the next steps to occur with proper lighting, he will maneuver the shuttle through an approximate eightminute back flip called the Rendezvous Pitch Maneuver, also known as the R-bar Pitch Maneuver since Discovery is in line with an imaginary vertical R-bar directly below the station. During this maneuver, station crew members Paolo Nespoli and Cady Coleman will photograph Discovery's upper and lower surfaces through windows of the Zvezda Service Module. Nespoli will use a digital camera equipped with an 800 mm lens to provide up to one-inch resolution and Coleman will document the thermal protection system armed with a camera outfitted with a 400 mm lens providing three-inch resolution.

The photography is one of several techniques used to inspect the shuttle's outer surface for possible damage. Areas of special interest include the thermal protection tiles, the reinforced carbon-carbon panels along the wing leading edges and the nosecap, landing gear doors and the elevon cove. The digital photos will be downlinked through the station's Ku-band communications system for analysis by imagery experts in mission control.

When Discovery completes its back flip, it will be back where it started with its payload bay facing the station. Lindsey then will fly the shuttle through a quarter circle to a position about 400 feet directly in front of the station. From that point, he will begin the final approach to docking to the Pressurized Mating Adapter 2 at the forward end of the Harmony node.

The shuttle crew members will operate laptop computers that process the navigational data, the laser range systems and Discovery' docking mechanism.

Using a video camera mounted in the center of the orbiter docking system, Lindsey will line up the docking ports of the two spacecraft. If necessary, he will pause the shuttle 30 feet from the station to ensure the proper alignment of the docking mechanisms. He will maintain the shuttle's speed relative to the station at about one-tenth of a foot per second, while both Discovery and the station are moving at about



17,500 mph. Lindsey will keep the docking mechanisms aligned to a tolerance of three inches.

When Discovery makes contact with the station, preliminary latches will automatically link the two spacecraft. The shuttle's steering jets will be deactivated to reduce the forces acting at the docking interface. Shock absorber springs in the docking mechanism will dampen any relative motion between the shuttle and station.

Once motion between the shuttle and the station has been stopped, the docking ring will be retracted to close a final set of latches between the two vehicles.

UNDOCKING, SEPARATION AND DEPARTURE

At undocking time, the hooks and latches will be opened and springs will push the shuttle away from the station. Discovery's steering jets will be shut off to avoid any inadvertent firings during the initial separation. Once the shuttle is about two feet from the station and the docking devices are clear of one another, Boe will turn the steering jets back on and manually control Discovery within a tight corridor as the shuttle separates from the station.

Discovery will move to a distance of about 450 feet, where Boe will begin to fly around the station. Discovery will circle the shuttle around the station at a distance of 600-700 feet.

Once the shuttle completes 1.5 revolutions of the complex, Boe will fire Discovery's jets to leave the area. The shuttle will begin to increase its distance behind the station with each trip around the earth while the crew conducts one last inspection of the heat shield using the Orbiter Boom Sensor System.

The distance will be close enough to allow the shuttle to return to the station in the unlikely event that the heat shield is damaged, preventing the shuttle's safe re-entry.

SPACE SHUTTLE MISSION STS-133 The Final Flight of Discovery

SPACEWALKS



NASA astronaut Steve Bowen, STS-132 mission specialist, participates in the mission's first session of Extravehicular Activity (EVA) as construction and maintenance continue on the International Space Station.

Following the failure of a pump module on the International Space Station in August 2010, the spacewalk plan for STS-133 underwent a major overhaul. What had been planned for noncritical tasks that simply had not yet found a home became a chance to finish up work started on the three unplanned spacewalks conducted by Expedition 24 Flight Engineers Tracy Caldwell Dyson and Doug Wheelock.

For the STS-133 mission, Mission Specialists Steve Bowen and Al Drew will spend 13 hours outside the station on flight days 5 and 7. Bowen, the lead spacewalker for the mission, will wear a spacesuit marked with solid red stripes, while Drew will wear an all-white spacesuit. These will be the sixth and seventh spacewalks for Bowen, who performed three spacewalks on STS-126 in November of 2008 and two spacewalks on STS-132 in May of 2010, totaling 34 hours and 30 minutes. It will be Drew's first time to venture outside the space station.

When a spacewalk – also called extravehicular activity (EVA) for short – is being conducted, one crew member inside the International Space Station is assigned the job of



Intravehicular (IV) officer, or spacewalk choreographer. In this case, that crew member will be Mission Specialist Nicole Stott. The spacewalks will also require astronauts inside the station to be at the controls of the station's 58-foot-long robotic arm to maneuver an ammonia tank assembly and other pieces of hardware. Mission Specialist Michael Barratt and Expedition 26 Commander Scott Kelly will be given that responsibility for this mission. During the first spacewalk, they will be ferrying Bowen between worksites as he carries the failed pump module to a storage position. During the second spacewalk, Bowen will ride on the arm as he stows a lightweight adaptor plate assembly in Discovery's cargo bay, installs a video camera on Dextre, the special purpose dexterous manipulator, and removes some of Dextre's insulation.

Preparations will start the night before each spacewalk, when the astronauts spend time in the station's Quest airlock. This practice is called the campout prebreathe protocol and is used to purge nitrogen from the spacewalkers' systems and prevent decompression sickness, also known as "the bends."

During the campout, Bowen and Drew will isolate themselves inside the airlock while the air pressure is lowered to 10.2 pounds per square inch (psi). The station is kept at the near-sea-level pressure of 14.7 psi. The morning of the spacewalk, the astronauts will wear oxygen masks while the airlock's pressure is raised back to 14.7 psi for an hour and the hatch between the airlock and the rest of the station is opened. That allows the spacewalkers to perform their morning routines before returning to the airlock, where the air pressure is lowered again. Approximately 50 minutes after the spacewalkers don their spacesuits, the prebreathe protocol will be complete.

The procedure enables spacewalks to begin earlier in the crew's day than was possible before the protocol was adopted.

EVA-1

Duration:	6 hours, 30 minutes
EVA Crew:	Bowen and Drew
IV Crew:	Stott
Robotic Arm Operators:	Barratt and Kelly

EVA Operations:

- J612 extension cable installation
- Install pump module vent tool
- Failed pump module storage
- Relocate a tool stanchion
- Install camera wedge on starboard 1 truss segment
- Install extensions to the mobile transporter rail
- Expose Message in a Bottle experiment to space

Of course, one of the primary goals of STS-133 is to deliver the new Permanent Multipurpose Module (PMM), to the space station. But before it can be attached to the Unity node, an extension cable must be installed on the J612 The cable, which powers secondary cable. airlock heaters, will be inaccessible after the PMM is installed in its current state. The extension cable will make any future replacements of the system that might be necessary easier.

Installing the extension cable will take Bowen and Drew about 30 minutes. To do so, Bowen will remove dust caps from the cable and



release some wire ties currently holding the J612 cable in place. Then, he will disconnect the original cable from the Unity node and connect the extension cable in its place, before tying down the extension cable. Drew, meanwhile, will connect the extension cable. Drew, meanwhile, will connect the extension cable to the original cable, which runs to the Quest airlock. He will also work to secure the cables in place.

From there, Bowen will move to the external stowage platform 2, where a foot restraint will be waiting for him to attach it to the space station's robotic arm. On it, Bowen will move to the payload orbital replacement unit accommodation (POA), which is basically one of the robotic arm "hands" without the arm, used to temporarily store equipment. In this case, the equipment is the pump module that failed over the summer. To remove the pump module from the POA, Bowen will install a handle on the module and then have the robotics officers release the POA's hold on the it. He will carry the module back to the external stowage platform, which will be its long-term storage location.

While Bowen retrieves the module, Drew will retrieve from the port truss' crew equipment and translation aid, (CETA), cart a tool that will be used to remove remaining ammonia from the pump module.

Bowen and Drew will work together to secure the pump module. Four bolts will be installed to hold it in place. They will also install the tool Drew retrieved – called the vent tool – for use on the second spacewalk.

Once that task is over, Bowen will climb off of the robotic arm. While he does so, Drew will move to a piece of the station's truss near the center of the system – the Z1 segment – where he will fold back two flaps of insulation on a remote power control module, relocate a tool stanchion and retrieve another foot restraint, this one to store inside the airlock.

Afterward, Bowen and Drew will come back together to install a camera wedge on a video camera on the first starboard segment of the station's truss. The wedge will give the camera added clearance that it will need once the ExPRESS Logistics Carrier 4 that Discovery delivered is installed nearby.

To install the wedge, Drew will remove the camera's stanchion by removing one bolt. The wedge will be secured to the truss using a bolt, and then the stanchion bolted back onto the wedge. The task should take about an hour.

The spacewalkers will then move together further down the starboard truss to the solar alpha rotary joint at the starboard three segment. There, they will be installing two extensions to the station's mobile transporter track, which will allow the mobile transporter to travel the entire length of the track with the CETA cart and still reach all the worksites. Each extension (one on either rail of the track) will be secured by two bolts.

Drew and Bowen will wrap up their work at S3 by pushing two "stops" out of the way on the rails – one meant to keep the mobile transporter from passing and one meant to keep a spacewalker's tether from passing.

The last task for the first spacewalk of the mission will be for Bowen and Drew to participate in the Japan Aerospace Exploration Agency activity called Message in a Bottle. They will open and fill a metal cylinder that has been signed by other astronauts who have flown in space. The bottle will then be returned to the ground for public display.



Astronaut Alvin Drew dons a training version of his spacesuit in preparation for a spacewalk training session in the waters of the Neutral Buoyancy Laboratory near NASA's Johnson Space Center. Crewmate Nicole Stott assists Drew.

EVA-2

Duration:6 hours, 30 minutesEVA Crew:Bowen and DrewIV Crew:StottRobotic Arm Operators:Barratt and Kelly

EVA Operations:

- Vent remaining ammonia from failed pump module
- Stow lightweight adapter plate assembly in Discovery's cargo bay
- Remove insulation on the ExPRESS logistics carrier avionics

- Install Dextre camera
- Remove Dextre insulation cover
- Install light in port crew and equipment translation aid cart
- Reconfigure port radiator beam valve module insulation
- Troubleshoot port radiator grapple fixture stowage beams
- Remove insulation on Tranquility node power cables
- Install covers on Dextre, space station robotic arm and payload orbital replacement unit attachment cameras

STS-133 The Final Flight of Discovery

The second spacewalk of the mission will include one more task to finish up the work with the failed pump module. That task – removing the remaining ammonia from the pump module – will take Drew about an hour. The balance of the two spacewalker's six and a half hours scheduled outside the station will be spent on the assorted tasks originally assigned to the STS-133 mission.

The pump module work will be first up on Drew's timeline. As the vent tool will have been installed on the first spacewalk, Drew will simply have to open the vent and wait about two minutes for ammonia to be vented out to space. (The tool allows it to vent without contaminating Drew's spacesuit with ammonia.) Once it is done, he will remove the tool and take it back to the Quest airlock.

Meanwhile, Bowen will be climbing back into the foot restraint on the station's robotic arm. He will ride the robotic arm to the end of that module to pick up a lightweight adapter plate assembly, which has been used to attach experiments to the exterior of Columbus. Bowen will store it on the sidewall carrier in the shuttle's cargo bay to return home with Discovery. This task was originally scheduled for STS-131, but canceled due to time constraints. Bowen will need to remove one bolt to retrieve the plate and install one bolt to secure it in the cargo bay. Drew will assist, if needed.

When he is not assisting Bowen with the adapter plate, Drew will remove some insulation from the avionics assembly on the new ExPRESS Logistics Carrier 4 and retrieve three sets of stowage bags from the CETA cart on the port side of the station's truss system.

The spacewalkers will continue to work separately throughout the rest of the spacewalk. The robotic arm will fly Bowen to the special purpose dexterous manipulator, or Dextre. There, he will install a second camera (using one bolt) on the robot and remove an unnecessary insulation blanket, while Drew installs a light on the port CETA cart. To install the light, Drew will disconnect a cable on a stanchion on the CETA cart and connect it to the new light, then drive one bolt to hold it in place.

From there, Drew will travel to a radiator beam on the first port segment of the truss and install insulation on its valve module fluid line. He will also spend some time troubleshooting a radiator grapple fixture stowage beam. The beam, which was originally installed on STS-131, would be used temporarily to store handles that would be necessary if a radiator ever needed to be replaced. However, during its installation, the astronauts noticed the beam was looser than they expected. Experts on the ground think this might be because the two bolts securing it did not seat properly or were misaligned.

So, to fix that, Drew will be releasing the two bolts and redriving them. If that does not work, Drew may be asked to remove the beam altogether and check it for clearance issues or even bring it inside for further troubleshooting. Bowen may assist Drew, if necessary.

Afterward, Drew will move to the Tranquility node to remove some insulation covering electrical connectors. In the meantime, Bowen will have gotten off the robotic arm. Since he'll be in the vicinity, his next task will be to install a lens cover on the camera on the arm's elbow joint. The cover will protect the lens from any



erosion that might be caused by the thruster plume of visiting vehicles that the arm is used to dock. It is attached using a lever that locks it into place.

The rest of the spacewalk will be spent installing similar covers on other cameras.

Bowen will install one of Dextre's cameras (the one he did not install earlier in the spacewalk). And Drew's last tasks will be to install a lens cover on the POA's camera.

EXPERIMENTS

Final Flight of Discovery

The STS-133 mission will deliver the Permanent Multipurpose Module, a veteran pressurized cargo carrier that has been converted to a permanent storage and research module. Inside the Italian-built Leonardo module will be the first human-like robot to be tested in orbital conditions, and a host of experiments and supplies for the International Space Station crew.

Nearly 150 experiments are continuing aboard the station as the transition from assembly work to expanded research on the international laboratory progresses. They span the basic categories of biological and biotechnology, human research, physical and materials sciences, technology development, Earth and space science and educational activities.

Robonaut 2 (R2), will be installed in the U.S. Destiny laboratory, providing scientists and engineers on the ground and crews on the station an opportunity to test how humans and human-like robots can work shoulder-to-shoulder in microgravity. Once this has been demonstrated inside the station, software upgrades and lower bodies can be added, potentially allowing R2 to move around inside the station and eventually work outside in the vacuum of space. This will help NASA understand robotic capabilities for future deep space missions.

Three new facilities will be delivered to the station for use in a variety of investigations: the Boiling Experiment Facility (BXF), which will support microgravity experiments on the heat transfer and vapor removal processes in boiling; the eighth Express rack, which will be

installed in the Destiny laboratory, and the urine monitoring system, which will simplify for crew members the process of collecting waste samples while in the station's waste and hygiene compartment.

The STS-133 mission includes a mix of research that will be performed on the space shuttle Discovery and on the station during and after the shuttle mission. Among the new experiments being delivered by Discovery will be the Microheater Array Boiling Experiment and the Nucleate Pool Boiling Experiment, both of which will use the new BXF facility, and a cucumber-development experiment called Dynamism of Auxin Efflux Facilitators Responsible for Gravity-regulated Growth and Development in Cucumber (CsPINs), which will continue to expand the body of knowledge on how plants react to the microgravity environment.

Research activities on the shuttle and station are integrated to maximize return during station assembly. The shuttle serves as a platform for completing short-duration research, while providing supplies and sample-return for ongoing research on station.

SHORT-DURATION EXPERIMENTS TO BE PERFORMED ON STS-133

Biology and Biotechnology

Mouse Immunology-2 will expand the knowledge base of the effects of space environment on mammalian immunology and provide fundamental knowledge for current applications that form a foundation for future long-duration space exploration missions.



Principal investigator: Roberto Garofalo, professor in the Department of Pediatrics at the University of Texas Medical Branch at Galveston.

National Lab Pathfinder – Vaccine (NLP-Vaccine) is a pathfinder investigation for the use of the International Space Station as a National Laboratory after station assembly is complete. It contains several different pathogenic (disease causing) organisms. This research is investigating the use of space flight to develop potential vaccines for the prevention of different infections caused by these pathogens on Earth and in microgravity. (NASA)

Growth and Survival of Colored Fungi in Space (CFS-A) is an experiment designed to determine the effect of microgravity and cosmic radiation on the growth and survival of colored fungi species. Principal investigators: Dumitru Hasegan, George Mogildea, Marian Mogildea Romanian Institute for Space Science, Bucharest. (ESA)

Hypersole will determine how balance control is affected by changes in skin sensitivity preand post-spaceflight, specifically changes in skin sensitivity of the sole of the foot where receptors related to balance and maintaining balance while moving are located. The principal investigator for Hypersole is Dr. Leah R. Bent of the University of Guelph in Guelph, Ontario, Canada. (CSA)

Human Research

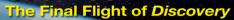
Sleep-Wake Actigraphy and Light Exposure During Spaceflight-Short (Sleep-Short) examines the effects of space flight on the sleep cycles of the astronauts during space shuttle missions. Advancing state-of-the-art technology for monitoring, diagnosing and assessing treatment of sleep patterns is vital to treating insomnia on Earth and in space. Charles A. Czeisler, Brigham and Women's Hospital, Harvard Medical School, Boston, Mass. (NASA)

Technology

Analysis Maui of Upper Atmospheric Injections (MAUI), a Department of Defense experiment, observes the space shuttle engine exhaust plumes from the Maui Space Surveillance Site in Hawaii when the space shuttle fires its engines at night or twilight. A telescope and all-sky imagers will take images and data while the space shuttle flies over the Maui site. The images are analyzed to better understand the interaction between the spacecraft plume and the upper atmosphere of Earth. Principal investigator: Rainer A. Dressler, Hanscom Air Force Base, Lexington, Mass. (NASA)

Ram Burn Observations (RAMBO) an experiment uses a satellite to observe space shuttle orbital maneuvering system engine Its purpose is to improve plume burns. models, which predict the direction the plume, or rising column of exhaust, will move as the shuttle maneuvers in space. Understanding the direction in which the spacecraft engine plume, or exhaust flows could be significant to the safe arrival and departure of spacecraft on current and future exploration missions. Principal investigator: William L. Dimpfl, Aerospace Corporation, Los Angeles. (NASA)

Shuttle Exhaust Ion Turbulence Experiments (SEITE), a Department of Defense experiment, uses space-based sensors to detect the ionospheric turbulence inferred from the radar observations from previous space shuttle orbital maneuvering system burn experiments using ground-based radar. Principal



investigator: Paul A. Bernhardt, Naval Research Laboratory, Washington D.C. (NASA)

SSION

Shuttle Ionospheric Modification with Pulsed Localized Exhaust Experiments (SIMPLEX), a Department of Defense experiment, investigates plasma turbulence driven by rocket exhaust in the ionosphere using ground-based radars. Principal investigator: Paul A. Bernhardt, Naval Research Lab, Washington D.C. (NASA)

RESEARCH SAMPLES/HARDWARE TO BE DELIVERED TO STATION ON DISCOVERY

Biology and Biotechnology

Biomedical Analyses of Human Hair Exposed to a Long-term Space Flight (Hair) examines the effect of long-duration spaceflight on gene expression and trace element metabolism in the human body. Principal investigator: Chiaki Mukai, JAXA, Tsukuba, Japan. (JAXA)

Dynamism of Auxin Efflux Facilitators Responsible for Gravity-regulated Growth and Development in Cucumber (CsPINs) uses cucumber seedlings to analyze the effect of gravity on the expressions of Auxin Efflux Facilitators, or CsPINs, and unravel their contributions to gravimorphogenesis (peg formation). The experiment also differentiates hydrotropism from gravitropism in roots and compares the expression of CsPINs to figure out the interacting mechanism between the two Principal investigator: tropisms. Hideyuki Takahashi, Tohoku University, Sendai, Miyagi, Japan. (JAXA)

Mycological Evaluation of Crew Exposure to ISS Ambient Air 3 (Myco-3) evaluates crew exposure to microorganisms such as fungi that can act as allergens via inhalation and adhesion to the skin from space station ambient air. Principal investigator: Chiaki Mukai, JAXA, Tsukuba, Japan. (JAXA)

Educational Activities

International Space Station Ham Radio (ISS Ham Radio) allows crewmembers on the station to perform ham radio contacts. With the help of amateur radio clubs and ham radio operators, astronauts and cosmonauts aboard the station speak directly with large groups of the general public, showing teachers, students, parents, and communities how amateur radio energizes students about learning. ISS Ham students about Radio inspires science, technology engineering and mathematics by allowing them to talk directly with the crews living and working aboard the station. Principal investigator: Kenneth Ransom, Johnson Space Center, Houston. (NASA)

Aerospace Exploration Agency Japan Education Payload Observation 6 (JAXA EPO 6) activities demonstrate artistic activities in the space station's Kibo laboratory to enlighten the general public about microgravity research and human space flight. Principal investigators: Takuro Osaka, University of Tsukuba, Tsukuba, Japan; Teruhiko Tabuchi, JAXA, Tsukuba, Japan; Yoshie Ozeki, JAXA, Tsukuba, Japan. (JAXA)

Human Research

Bisphosphonates as a Countermeasure to Space Flight Induced Bone Loss (Bisphosphonates) will determine whether antiresorptive agents, which help reduce bone loss, in conjunction with the routine inflight exercise program, will protect station crew members from the regional decreases in bone



mineral density documented on previous station missions. Adrian LeBlanc, Division of Space Life Sciences, Universities Space Research Association, Houston, and Toshio Matsumoto, University of Tokushima, Kuramoto, Japan. (NASA)

Elaboratore Immagini Televisive - Space 2 (ELITE-S2) will investigate the connection between brain, visualization and motion in the absence of gravity. By recording and analyzing the three-dimensional motion of astronauts, this study will help engineers apply ergonomics into future spacecraft designs and determine the effects of weightlessness on breathing mechanisms for long-duration missions. This experiment is a cooperative effort with the Italian Space Agency, ASI. Principal investigator: Francesco Lacquaniti, M.D., University of Rome Tor Vergata, Rome, Italy. (NASA)

Cardiac Atrophy and Diastolic Dysfunction During and After Long Duration Spaceflight: Functional Consequences for Orthostatic Intolerance, Exercise Capability and Risk for Arrhythmias Cardiac (Integrated Cardiovascular) will quantify the extent, time course and clinical significance of cardiac atrophy, or decrease in the size of the heart muscle, associated with long-duration space flight. This experiment will also identify the mechanisms of this atrophy and the functional consequences for crew members who will spend extended periods of time in space. Principal investigators: Benjamin D. Levine, Institute for Exercise and Environmental Medicine, Presbyterian Hospital and University of Texas Southwestern Medical Center at Dallas, Michael W. Bungo, University of Texas Medical School, Houston. (NASA)

Nutritional Status Assessment (Nutrition) is the most comprehensive in-flight study done by NASA to date of human physiologic changes during long-duration space flight. This study includes measures of bone metabolism, oxidative damage, nutritional assessments and hormonal changes. This study will affect both the definition of nutritional requirements and development of food systems for future space exploration missions. This experiment will also help to understand the impact of countermeasures, such as exercise and pharmaceuticals, on nutritional status and nutrient requirements for astronauts. Principal investigator: Scott M. Smith, Johnson Space Center, Houston. (NASA)

Dietary Intake Can Predict and Protect Against Changes in Bone Metabolism during Spaceflight and Recovery (Pro K) is NASA's first evaluation of a dietary countermeasure to decrease bone loss of astronauts. Pro K proposes that a flight diet with a decreased ratio of animal protein to potassium will lead to decreased loss of bone mineral. Pro K will have an impact on the definition of nutritional requirements and development of food systems for future exploration missions, and could yield a method of counteracting bone loss that would have virtually no risk of side effects. Principal investigator: Scott M. Smith, Johnson Space Center, Houston. (NASA)

National Aeronautics Space and Administration **Biological** Specimen **Repository** (Repository) is a storage bank that is used to maintain biological specimens over extended periods of time and under well-controlled conditions. Biological samples from the space station, including blood and urine, are collected, processed and archived during the preflight, in-flight and post-flight The Final Flight of Discovery

phases of space station missions. This investigation has been developed to archive biosamples for use as a resource for future space flight-related research. Curator: Kathleen A. McMonigal, Johnson Space Center, Houston. (NASA)

Evaluation of Maximal Oxygen Uptake and Submaximal Estimates of VO2max Before, During, and After Long Duration International Space Station Missions (VO2max) documents changes in maximum oxygen uptake for crew members on board the station on long-duration missions. Accurate VO2max measurements will allow NASA to determine if submaximal exercise testing data will provide results that allow accurate estimation of the crew members' aerobic capacity during and after space flight. Data from this experiment will help refine future test requirements and optimize the testing used to track aerobic capacity during and after space flight. Principal investigator: Alan D. Moore, Jr., Johnson Space Center, Houston. (NASA)

Cardiovascular Health Consequences of Long-Duration Space Flight (Vascular) studies the impact of space flight on the blood vessels of long-duration space explorers. Data is collected before, during and after space flight to assess inflammation of the artery walls, changes in blood vessel properties and cardiovascular fitness to create specific countermeasures for future long-duration space explorers beyond low Earth orbit. Principal investigator: Richard Hughson, University of Waterloo, Lee Waterloo, Ontario, Canada. (CSA)

Mental Representation of Spatial Cues During Space Flight (3D-Space) investigates the effects of exposure to microgravity on the mental representation of spatial cues by astronauts during and after spaceflight. The absence of the gravitational frame of reference during space flight could be responsible for disturbances in the mental representation of spatial cues, such as the perception of horizontal and vertical lines, the perception of an object's depth and the perception of a target's distance. Principal investigator: Gilles Clement, Centre National de la Recherche Scientifique, Toulouse, France. (ESA)

Effect of Long-term Microgravity Exposure on Cardiac Autonomic Function by Analyzing 24-hours Electrocardiogram (Biological Rhythms) examines the effect of long-term microgravity exposure on cardiac autonomic function by analyzing 24-hour electrocardiogram of long-duration station members. Principal crew investigator: Chiaki Mukai, JAXA, Tsukuba, Japan. (JAXA)

Physical and Materials Sciences

Burning and Suppression of Solids (BASS) will test the hypothesis that materials in microgravity burn as well as, if not better than, the same material in normal gravity with other conditions being identical (i.e., pressure, oxygen concentration, temperature). Paul Ferkul, National Center for Space Exploration Research, Cleveland. (NASA)

Binary Colloidal Alloy Test – 6 (BCAT-6) is a suite of investigations that photograph randomized colloidal samples in microgravity to determine their resulting structure over time. The use of EarthKAM software and hardware will allow the scientists to capture the kinetics, or evolution, of their samples, as well as the final equilibrium state of each sample. Results will help scientists develop fundamental physics concepts previously hindered by the effects of gravity. Data may lead to



improvements in supercritical fluids used in rocket propellants biotechnology applications, and advancements in fiber-optics technology. Principal investigators: David A. Weitz and Peter J. Lu, Ph.D., Harvard University, Cambridge, Mass.; Paul M. Chaikin, Princeton University, Princeton, N.J., Arjun Yodh, University of Pennsylvania, University Park, Pa.; Barbara Frisken, Ph.D., Simon Fraser University, Burnaby, British Columbia, Canada; Matthew Lynch, Ph.D., Procter and Gamble, Cincinnati, Ohio. (NASA)

Structure and Liftoff In Combustion **Experiment (SLICE)** investigates the structure of lifting and lifted flames; whereby the flame detaches from the nozzle and stabilizes at a downstream position. Results from this investigation are used to maximize the science return from the future Coflow Laminar Diffusion Flame experiment. Principal investigator: Marshall B. Long, Yale University, New Haven, Conn. (NASA)

Production of High Performance Nanomaterials in Microgravity 2 (Nanoskeleton-2) aims to clarify the effect of gravity on oil flotation, sedimentation and convection on crystals generated in microgravity. Principal investigators: Masakazu Abe, Tokyo University of Science; Naokiyo Koshikawa, JAXA. (JAXA)

Technology

Boiling eXperiment Facility – Microheater Array Boiling Experiment (BXF-MABE) will obtain data to understand the process involved with boiling in gravity and microgravity. The research should enable the development of more efficient cooling systems on future spacecraft and on Earth. Principal investigator: Jungho Kim, Ph.D., University of Maryland, College Park, Md. (NASA)

Boiling Experiment Facility – Nucleate Pool Boiling Experiment (BXF-NPBX) will provide an understanding of heat transfer and vapor removal processes that take place during nucleate boiling from a well characterized surface in microgravity. Such an understanding is needed for optimum design and safe operation of heat exchange equipment employing phase change for transfer of heat in microgravity. Principal investigator: Vijay Dhir, University of California - Los Angeles. (NASA)

Robonaut 2 will provide an ideal proving ground for robots to work shoulder-to-shoulder with people in microgravity. Once this has been demonstrated inside the station, software upgrades and lower bodies can be added, allowing R2 to move around and eventually work outside in the vacuum of space. This will help NASA understand robotic capabilities for future deep space missions. Principal investigator: Myron A. Diftler, Johnson Space Center, Houston. (NASA)

Vehicle Cabin Atmosphere Monitor (VCAM) identifies gases that are present in minute quantities in the International Space Station breathing air that could harm the crew's health. If successful, instruments like VCAM could accompany crew members during longduration exploration missions. Principal investigator: Ara Chutjian, Ph.D., California Institute of Technology and Jet Propulsion Laboratory, Pasadena, Calif. (NASA)

Passive Dosimeter for Lifescience Experiment in Space (PADLES) measures radiation exposure levels onboard the station using passive and integrating dosimeters to detect



radiation levels. Principal investigator: Aiko Nagamatsu, Japan Aerospace Exploration Agency, Tsukuba, Japan. (JAXA)

Facilities

Expedite the Processing of Experiments to Space Station Rack 8 (EXPRESS Rack 8) is a multipurpose payload rack system that stores and supports experiments aboard the space station. The EXPRESS Rack system supports science experiments in any discipline by providing structural interfaces, power, data, cooling, water and other items needed to operate science experiments in space. Principal investigator: Annette Sledd, Marshall Space Flight Center, Huntsville, Ala. (NASA)

Urine Monitoring System (UMS) is designed to collect an individual crew member's urine void, gently separate liquid from air, accurately measure each void volume, allow for void discharge sample acquisition, and the remaining urine into the waste and hygiene compartment onboard the International Space Principal investigator: Station. Daniel L. Johnson Space Center, Houston. Feeback, (NASA)

RESEARCH SAMPLES/HARDWARE TO BE RETURNED ON DISCOVERY

Biology and Biotechnology

National Laboratory Pathfinder – Cells – 4: Jatropha-2 (NLP-Cells-4) assesses the effects of microgravity on the formation, establishment and multiplication of undifferentiated cells and evaluates changes in cell structure, growth and development, genetic changes and differential gene expression of Jatropha curcas, a biofuel plant. This study identifies significant changes that occur in microgravity which could contribute to the development of new cultivars of this biofuel plant. Principal investigator: Wagner Vendrame, University of Florida, Homestead, Fla. (NASA)

STS-133 will return tree samples for the Canadian APEX-CSA2 experiment. APEX-CSA2 will compare the gene expression and tissue organization of the white spruce (Picea glauca) in microgravity and on Earth. Twenty-four white spruce seedlings were launched to the space station aboard the Space Shuttle Discovery on STS-132 in April 2010. The seedlings grew for 30 days in microgravity before being harvested and frozen in a special solution at -80 degrees Celsius for genetic analysis. APEX-CSA2 is led by Dr. Jean Beaulieu of Natural Resources Canada's Canadian Wood Fibre Centre in Quebec City, Canada, with the close collaboration of the Canadian Space Agency and NASA.

Gravity Related Genes in Arabidopsis – A (**Genara-A**) seeks to provide an understanding of microgravity induced altered molecular activities which will help to find plant systems that compensate the negative impact on plant growth in space. Principal investigator: Eugenie Carnero-Diaz, Universite Pierre et Marie Curie, Paris. (ESA)

Regulation by Gravity of Ferulate Formation in Cell Walls of Rice Seedlings (Ferulate) tests the hypothesis that microgravity modifies ferulic acid thereby decreasing the mechanical strength of cell walls. Principal investigator: Kazuyuki Wakabayashi, Osaka City University, Osaka, Japan. (JAXA)

Biomedical Analyses of Human Hair Exposed to a Long-term Space Flight (Hair) examines the effect of long-duration space flight on gene



expression and trace element metabolism in the human body. Principal investigator: Chiaki Mukai, JAXA, Tsukuba, Japan. (JAXA)

Hydrotropism and Auxin-Inducible Gene expression in Roots Grown Under Microgravity Conditions (HydroTropi) determines whether hydrotropic response can be used for the control of cucumber, Cucumis sativus root growth orientation in microgravity. Principal investigator: Hideyuki Takahashi, Tohoku University, Sendai, Japan. (JAXA)

Microbial Dynamics in International Space Station – II (Microbe-II) monitors microbes in the Kibo laboratory which may affect the health of crew members. The monitoring of the stress from microbes to a crew member is evaluated as a space medical impact. Principal investigators: Koichi Makimura, Teikyo University; Masao Nasu, Osaka University. (JAXA)

Mycological Evaluation of Crew Exposure to ISS Ambient Air (Myco) evaluates crew exposure to microorganisms such as fungi that can act as allergens via inhalation and adhesion to the skin from space station ambient air. Principal investigator: Chiaki Mukai, JAXA, Tsukuba, Japan. (JAXA)

Human Research

Validation of Procedures for Monitoring Crew Member Immune Function (Integrated Immune) will assess the clinical risks resulting from the adverse effects of space flight on the human immune system and will validate a flight-compatible immune monitoring strategy. Researchers will collect and analyze blood, urine and saliva samples from crew members before, during and after space flight to monitor changes in the immune system. Changes in the immune system will be monitored by collecting and analyzing blood and saliva samples from crew members during flight and blood, urine and saliva samples before and after space flight. Principal investigator: Clarence Sams, Johnson Space Center, Houston. (NASA)

Long Term Microgravity: A Model for Investigating Mechanisms of Heart Disease with New Portable Equipment (Card) studies blood pressure decreases in the human body exposed to microgravity onboard the station. Principal investigator: Peter Norsk, University of Copenhagen, Copenhagen, Denmark. (ESA)

SOdium LOading in Microgravity (SOLO) studies the mechanisms of fluid and salt retention in the body during space flight. Microgravity leads to an activation of sodium retaining hormones even at normal sodium intake levels and causes positive sodium balances. SOLO is a continuation of extensive research into the mechanisms of fluid and salt retention in the body during bed rest and space flights. Principal investigator: Martina Heer, Institute of Aerospace Medicine, Cologne, Germany. (ESA)

Educational Activities

NanoRacks-CubeLabs is a multipurpose research facility aboard the International Space Station which supports NanoRacks-CubeLabs modules by providing power and data transfer capabilities to operate investigations in microgravity. (NASA)

Message in a Bottle, Education Payload Operations 5 (JAXA EPO 5) includes curriculum-based educational activities that will demonstrate basic principles of science, mathematics, technology, engineering and geography. These activities are videotaped and The Final Flight of Discovery

then used in classroom lectures. EPO is designed to support the NASA mission to inspire the next generation of explorers. Message in a Bottle involves an astronaut on a spacewalk capturing space in a bottle that will be brought back to Earth. In doing so, the astronaut would not only create a memento of his or her time in space but also a message for present and future humankind. Once the bottle is placed in people's hands, it would become a conduit between humans and space, between this world and the one beyond us. It would inspire wonder about our extraterrestrial activities in this new age of exploration and make us realize that Earth itself is merely one small part of the entire universe. Principal investigators: Shiro Matsui, Kyoto City University of Arts, Kyoto, Japan; Hidekazu Tanaka, JAXA, Tsukuba, Japan. (JAXA)

Physical and Materials Sciences

Coarsening in Solid Liquid Mixtures-2 (CSLM-2) examines the kinetics of competitive particle growth within a liquid metal matrix. During this process, small particles of tin suspended in a liquid tin-lead matrix shrink by losing atoms to larger particles of tin, causing the larger particles to grow, or coarsen. This study defines the mechanisms and rates of coarsening in the absence of gravitational settling. This work has direct applications to metal alloy manufacturing on Earth, including materials critical for aerospace applications such as the production of better aluminum alloys for turbine blades. Principal investigator: Peter W. Voorhees, Northwestern University, Evanston, Ill. (NASA)

Smoke and Aerosol Measurement Experiment (SAME) measures smoke properties, or particle size distribution, of typical particles from spacecraft fire smoke to provide data to support requirements for smoke detection in space and identify ways to improve smoke detectors on future spacecraft. Principal investigator: David Urban, Glenn Research Center, Cleveland. (NASA)

DEvice for the study of Critical LIquids and Crystallization - High Temperature Insert (DECLIC-HTI) is a multi-user facility used to study transparent media and their phase transitions in microgravity onboard the International Space Station. The High Temperature Insert (HTI) portion of DECLIC studies water near its critical point. Principal investigators: Yves Garrabos, Institut de Chimie de la Matière Condensée de Bordeaux, France; Daniel Beysens, Physique et Milieux Mecanique des Heterogenes, Universities Paris 6 and Paris 7, Paris. (ESA)

Selectable Optical Diagnostics Instrument – Aggregation of Colloidal Suspensions (SODI-Colloid) will study the aggregation, or mass, phenomena of colloids, which are tiny solid particles suspended in a liquid, in the microgravity environment onboard the station. Principal investigator: Gerard Wegdam, Van der Waals-Zeeman Institute, University of Amsterdam, Amsterdam, The Netherlands. (ESA)

TwoDimensionalNanoTemplateinMicrogravity(2D-NanoTemplate)fabricateslargeandhighlyorientednano-scaletwo-dimensionalarrangedpeptidearraysbysuppressingconvection,sedimentationandbuoyancy.Principalinvestigator:TakatoshiKinoshita,NagoyaInstituteofTechnology,Nagoya,Aichi,Japan.(JAXA)

Technology

Passive Dosimeter for Lifescience Experiment in Space (PADLES) measures radiation exposure levels on board the station using passive and integrating dosimeters to detect radiation levels. Principal investigator: Aiko Nagamatsu, Japan Aerospace Exploration Agency, Tsukuba, Japan. (JAXA)

For more information on the research and technology demonstrations performed on the International Space Station, visit

http://www.nasa.gov/mission_pages/station/science/

SPACE SHUTTLE DETAILED TEST OBJECTIVES (DTO) AND DETAILED SUPPLEMENTARY OBJECTIVES (DSO)

DTO 854 Boundary Layer Transition Flight Experiment

The Boundary Layer Transition (BLT) flight experiment will gather information on the effect of high Mach number boundary layer transition caused by a protuberance on the space shuttle during the re-entry trajectory.

The experiment is designed to further understand the high Mach number thermal environments created by a protuberance on the lower side of the orbiter during re-entry. The protuberance was built on a BRI-18 tile originally developed as a heat shield upgrade on the orbiters. Due to the likely geometry and re-entry profile of future exploration vehicles, these vehicles will experience a high Mach number boundary layer transition during atmospheric entry. By flying this protuberance during the orbiter's re-entry, a high Mach number transition environment will be created on a small zone of the orbiter's underside, which will aid in gaining an improved understanding of the heating in high Mach number environments.

STS-133 will be the fourth phase of the flight experiment and will include data gathered on a 0.5-inch tall protuberance at Mach 19 speed. This protuberance height will allow engineers to collect the highest-speed boundary layer transition data ever experienced on the orbiter.

Boundary layer transition is a disruption of the smooth, laminar flow of supersonic air across the orbiter's belly and occurs normally when the orbiter's velocity has dropped to around eight to 10 times the speed of sound, starting toward the back of the heat shield and moving forward. Known as "tripping the boundary layer," this phenomenon can create eddies of turbulence that, in turn, result in higher downstream heating.

For the experiment, a heat shield tile with a "speed bump" on it was installed under Discovery's left wing to intentionally disturb the airflow in a controlled manner and make the airflow turbulent. The bump is four inches long and approximately 0.4 inch wide. Ten thermocouples are installed on several tiles, including the protuberance tile and tiles downstream of the protuberance.

Additionally, data from this experiment will expand the aerodynamics and aeroheating knowledge base and will be used to verify and improve design efforts for future spacecraft.

DTO 900 Solid Rocket Booster Thrust Oscillation

The Space Shuttle Program is continuing to gather data on pressure oscillation, or periodic variation, a phenomenon that regularly occurs The Final Flight of Discovery

within solid rocket motors through the remaining shuttle flights. The data obtained from five flights designated to acquire pressure oscillation data have provided a better understanding of solid rocket motor dynamics. The collection of these additional data points will provide greater statistical significance of the data for use in dynamic analyses of the four segment motors. These analyses and computer models will be used for future propulsion system designs.

The pressure oscillation that is observed in solid rocket motors is similar to the hum made when blowing into a bottle. At 1.5 pounds per square inch, a pressure wave will move up and down the motor from the front to the rear, generating acoustic noise as well as physical loads in the structure. These data are necessary to help propulsion engineers confirm modeling techniques of pressure oscillations and the loads they create. As NASA engineers develop alternate propulsion designs for use in NASA, they will take advantage of current designs from which they can learn and measure.

In an effort to obtain data to correlate pressure oscillation with the loads it can generate, the Space Shuttle Program is continuing to use the enhanced data acquisition system to gather detailed information.

DTO 701B Dragon Eye Flash LIDAR

On behalf of SpaceX of Hawthorne, Calif., NASA's Commercial Crew and Cargo Program Office (C3PO) is sponsoring a second investigation of "DragonEye," a pulsed laser navigation sensor that SpaceX's Dragon vehicle would use to approach the International Space Station. The test is to gain confidence and experience with how the DragonEye sensor performs before the system is used on the Dragon vehicle's third demonstration which includes rendezvous with the station.

The DragonEye DTO will mount to the shuttle's existing trajectory control system carrier assembly on the orbiter's docking system. SpaceX will be taking data in parallel with the shuttle's Trajectory Control Sensor (TCS) system. Both TCS and DragonEye will be "looking" at the retroreflectors that are on the station. After the flight, SpaceX will compare the data DragonEye collected against the data TCS collected and evaluate DragonEye's performance.

The DTO will use an advanced scientific concepts DragonEye flash light intensification detection and ranging (LIDAR) relative navigation sensor. The DragonEye on this mission incorporates several design and software improvements from the version flown earlier on STS-127 that provide increased performance.

DragonEye has been baselined as SpaceX's primary relative navigation sensor, and it provides a three dimensional image based on the time of flight of a single laser pulse from the sensor to the target and back. It provides both range and bearing information from targets that can reflect the light back such as the pressurized mating adapter 2 and those on the nadir side of station's Japanese Kibo laboratory.

During departure, there will be an opportunity to image the target on the Leonardo permanent multipurpose module, which is being installed on this shuttle mission. The DragonEye LIDAR is eye-safe and will also be unpowered when docked to the station, so there are no safety concerns for spacewalks. The DragonEye DTO will include a thermal imager as on STS-127, and a new GPS receiver.



The C3PO office manages the Commercial Orbital Transportation Services (COTS) projects which has a Space Act Agreement with SpaceX. COTS is an effort by NASA to stimulate a commercial market for spaceflight services.

While SpaceX's recoverable Dragon spacecraft was designed to transport crew, it will initially be used to carry both pressurized and unpressurized cargo to the station.

DTO 805 Crosswind Landing Performance (If opportunity)

The purpose of this DTO is to demonstrate the capability to perform a manually controlled landing in the presence of a crosswind. The testing is done in two steps.

- Pre-launch: Ensure planning will allow selection of a runway with microwave scanning beam landing system support, which is a set of dual transmitters located beside the runway providing precision navigation vertically, horizontally and longitudinally with respect to the runway. This precision navigation subsystem helps provide a higher probability of a more precise landing with a crosswind of 10 to 15 knots as late in the flight as possible.
- 2. Entry: This test requires that the crew perform a manually controlled landing in the presence of a 90-degree crosswind component of 10 to 15 knots steady state.

During a crosswind landing, the drag chute will be deployed after nose gear touchdown when the vehicle is stable and tracking the runway centerline.

DSO 640 Physiological Factors

Exposure to the microgravity conditions of spaceflight causes astronauts to experience alterations in multiple physiological systems. These physiological changes include sensorimotor disturbances, cardiovascular deconditioning and loss of muscle mass and strength. These changes might affect the ability of crew members to perform critical mission tasks immediately after landing on a planetary surface following prolonged spaceflight.

To understand how changes in physiological function affect functional performance, an interdisciplinary pre- and postflight testing regimen called a Functional Task Test (FTT) has been developed that systematically evaluates both astronaut postflight functional performance and related physiological changes. The overall objective of the FTT is to identify the key underlying physiological factors that contribute to performance of functional tests that are representative of critical mission tasks.

This study will identify which physiological systems contribute the most to impaired performance on each functional test. This will allow us to identify the physiological systems that play the largest roles in decrements in overall functional performance. Using this information we can design and implement countermeasures that specifically target the physiological systems most responsible for the altered functional performance associated with spaceflight.



For more information about this and other DSOs, visit

https://rlsda.jsc.nasa.gov/scripts/experiment/ex per.cfm?exp_index=1448

and

https://rlsda.jsc.nasa.gov/docs/research/researc h detail.cfm?experiment type code=35&resear chtype=



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HISTORY OF SPACE SHUTTLE DISCOVERY

Space shuttle Discovery ends its spaceflight career with more missions than any other vehicle in the fleet; serving as a symbol of American pride and leadership in human spaceflight.

Discovery was launched on its maiden voyage (STS-41D) on Aug. 30, 1984 and since has completed 38 missions. It was the third orbital vehicle manufactured following Columbia and Challenger.

Construction of Discovery began in August 1979 at the Palmdale, Calif. manufacturing plant. Designated OV-103, it was transported to Kennedy Space Center in November 1983 ahead of its maiden voyage.

BACKGROUND

The choice of the name "Discovery" carried on a tradition drawn from some historic, Earth-bound exploring ships of the past. One of these sailing forerunners was the vessel used in the early 1600s by Henry Hudson to explore Hudson Bay and search for a northwest passage from the Atlantic to the Pacific.

Another such ship was used by British explorer James Cook in the 1770s during his voyages in the South Pacific, leading to the discovery of the Hawaiian Islands. In addition, two British Royal Geographical Society ships have carried the name "Discovery" as they sailed on expeditions to the North Pole and the Antarctic.

Destined for exploring the heavens instead of the seas, it was only fitting that NASA's Discovery carried the Hubble Space Telescope into space during mission STS-31 in April 1990, and provided both the second and third Hubble servicing missions (STS-82 in February 1997 and STS-103 in December 1999).

During its many successful trips to space, Discovery has carried satellites aloft, ferried modules and crew to the International Space Station, and provided the setting for countless scientific experiments.

UPGRADES AND FEATURES

Just like all of the orbiters, Discovery has undergone some major modifications over the years. The most recent began in 2002 and was the first carried out at Kennedy. It provided 99 upgrades and 88 special tests, including new changes to make it safer for flight.

Discovery had the distinction of being chosen as the "Return to Flight" orbiter twice. The first was for STS-26 in 1988, and the second when it carried the STS-114 crew on its mission to the International Space Station in July 2005.

Discovery benefited from lessons learned in the construction and testing of Enterprise, Columbia and Challenger. At rollout, its weight was some 6,870 pounds less than Columbia.

Beginning in the fall of 1995, the orbiter underwent a nine-month orbiter maintenance down period in Palmdale, Calif. during which it was outfitted with a fifth set of cryogenic tanks and an external airlock to support missions to the International Space Station. It returned to Kennedy, atop its Boeing 747 shuttle carrier aircraft, in June 1996.



Following STS-105, Discovery became the first of the orbiter fleet to undergo an orbiter major modification period at Kennedy. Work began in September 2002, and along with the scheduled upgrades, additional safety modifications were added as part of the preparations for the 2005 Return to Flight mission.

CONSTRUCTION MILESTONES

Jan. 29, 1979 Contract Award

Aug. 27, 1979 Start long lead fabrication of crew module

June 20, 1980 Start fabrication lower fuselage

Nov. 10, 1980 Start structural assembly of aft fuselage

Dec. 8, 1980 Start initial system installation aft fuselage

March 2, 1981 Start fabrication/assembly of payload bay doors

Oct. 26, 1981 Start initial system installation, crew module, Downey

Jan. 4, 1982 Start initial system installation upper forward fuselage

March 16, 1982 Midfuselage on dock, Palmdale

March 30, 1982 Elevons on dock, Palmdale

April 30, 1982 Wings arrive at Palmdale from Grumman April 30, 1982 Lower forward fuselage on dock, Palmdale

July 16, 1982 Upper forward fuselage on dock, Palmdale

Aug. 5, 1982 Vertical stabilizer on dock, Palmdale

Sept. 3, 1982 Start of final assembly

Oct. 15, 1982 Body flap on dock, Palmdale

Jan. 11, 1983 Aft fuselage on dock, Palmdale

Feb. 25, 1983 Complete final assembly and closeout installation, Palmdale

Feb. 28, 1983 Start initial subsystems test, power-on, Palmdale

May 13, 1983 Complete initial subsystems testing

July 26, 1983 Complete subsystems testing

Aug. 12, 1983 Completed final acceptance

Oct. 16, 1983 Rollout from Palmdale

Nov. 5, 1983 Overland transport from Palmdale to Edwards Air Force Base, Calif.

Nov. 9, 1983 Delivery to Kennedy Space Center

June 2, 1984 Flight readiness firing



he Final Flight of Discovery

STS-132

Aug. 30, 1984 First flight (STS-41-D)

Nov. 1, 2010 Final scheduled flight (STS-133)

FLIGHT MILESTONES

- 1. STS-41D (Aug. 30 Sept. 5, 1984) 2,210,000 miles
- 2. STS-51A (Nov. 8-16, 1984) 2,870,000 miles
- 3. STS-51C (Jan. 24-27, 1985) 1,242,566 miles
- 4. STS-51D (April 12-19, 1985) 2,889,785 miles
- 5. STS-51G (June 17-24, 1985) 2,916,127 miles
- 6. STS-51I (Aug. 27 Sept. 3, 1985) 2,500,000 miles
- STS-26 (Sept. 29 Oct. 3, 1988) 1,430,505 miles
- 8. STS-29 (March 13-18, 1989) 1,800,000 miles
- 9. STS-33 (Nov. 22-27, 1989) 2,045,056 miles
- 10. STS-31 (April 24-29, 1990) 2,068,213 miles
- 11. STS-41 (Oct. 6-10, 1990) 1,707,445 miles
- 12. STS-39 (April 28 May 6, 1991) 3,475,000 miles
- 13. STS-48 (Sept. 12-18, 1991) 2,193,670 miles
- 14. STS-42 (Jan. 22-30, 1992) 3,349,830 miles
- 15. STS-53 (Dec.2-9, 1992) 3,034,680 miles

- 16. STS-56 (April 9-17, 1993) 3,853,997 miles
- 17. STS-51 (Sept. 12-22, 1993) 4,106,411 miles
- 18. STS-60 (Feb. 3-11, 1994) 3,439,704 miles
- 19. STS-64 (Sept. 9-20, 1994) 4,576,174 miles
- 20. STS-63 (Feb. 2-11, 1995) 2,922,000 miles
- 21. STS-70 (July 13-22, 1995) 3,700,000 miles
- 22. STS-82 (Feb. 11-21, 1997) 3,800,000 miles
- 23. STS-85 (Aug. 7-19, 1997) 4,725,000 miles
- 24. STS-91 (June 2-12, 1998) 3,800,000 miles
- 25. STS-95 (Oct. 29 Nov. 7, 1998) 3,644,459 miles
- 26. STS-96 (May 27 June 6, 1999) 4,051,000 miles
- 27. STS-103 (Dec. 19-27, 1999) 3,267,360 miles
- 28. STS-92 (Oct. 11-24, 2000) 5,331,301 miles
- 29. STS-102 (March 8-21, 2001) 5,357,432 miles
- 30. STS-105 (Aug. 10-22, 2002) 4,912,389 miles
- 31. STS-114 (July 26 Aug. 9, 2005) 5,796,419 miles
- 32. STS-121 (July 4-17, 2006) 5,293,923 miles



STS-133 The Final Flight of *Discovery*

- 33. STS-116 (Dec. 9-22, 2006) 5,330,398 miles
- 34. STS-120 (Oct. 23 Nov. 7, 2007) 6,249,432 miles

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- 35. STS-124 (May 31 June 14, 2008) 5,735,643 miles
- 36. STS-119 (March 15-28, 2009) 5,304,106 miles
- 37. STS-128 (Aug. 28 Sept. 11, 2009) 5,755,275 miles
- 38. STS-131 (April 5-20, 2010) 6,232,235 miles
- 39. STS-133 (Feb. 24 March 7, 2011) Approx. 4.5 million miles

Total Discovery Miles 142,917,535 (through STS-131)

DISCOVERY BY THE NUMBERS

Discovery miles traveled	142,917,535 (through STS-131)
Days in orbit	352 (8,441 hours, 50 minutes, 41 seconds)
Orbits	5,628
Flights	38 (through STS-131)
Individual crew members	180 (through STS-131)
Russian Mir space station dockings	1 (STS-91 June 1998)
International Space Station dockings	12 (through STS-131)

SPACE SHUTTLE MISSION STS-133 The Final Flight of Discovery

SHUTTLE REFERENCE DATA

SHUTTLE ABORT MODES

Redundant Set Launch Sequencer (RSLS) Aborts

These occur when the onboard shuttle computers detect a problem and command a halt in the launch sequence after taking over from the ground launch sequencer and before solid rocket booster ignition.

Ascent Aborts

Selection of an ascent abort mode may become necessary if there is a failure that affects vehicle performance, such as the failure of a space shuttle main engine or an orbital maneuvering system engine. Other failures requiring early termination of a flight, such as a cabin leak, might also require the selection of an abort mode. There are two basic types of ascent abort modes for space shuttle missions: intact aborts and contingency aborts. Intact aborts are designed to provide a safe return of the orbiter to a planned landing site. Contingency aborts are designed to permit flight crew survival following more severe failures when an intact abort is not possible. A contingency abort would generally result in a ditch operation.

Intact Aborts

There are four types of intact aborts: abort to orbit (ATO), abort once around (AOA), transoceanic abort landing (TAL) and return to launch site (RTLS).

Return to Launch Site

The RTLS abort mode is designed to allow the return of the orbiter, crew, and payload to the

launch site, KSC, approximately 25 minutes after liftoff.

The RTLS profile is designed to accommodate the loss of thrust from one space shuttle main engine between liftoff and approximately four minutes 20 seconds, after which not enough main propulsion system propellant remains to return to the launch site. An RTLS can be considered to consist of three stages – a powered stage, during which the space shuttle main engines are still thrusting; an external tank separation phase; and the glide phase, during which the orbiter glides to a landing at the KSC. The powered RTLS phase begins with the crew selection of the RTLS abort, after solid rocket booster separation. The crew selects the abort mode by positioning the abort rotary switch to RTLS and depressing the abort push button. The time at which the RTLS is selected depends on the reason for the abort. For example, a three-engine RTLS is selected at the last moment, about 3 minutes, 34 seconds into the mission; whereas an RTLS chosen due to an engine out at liftoff is selected at the earliest time, about 2 minutes, 20 seconds into the mission (after solid rocket booster separation).

After RTLS is selected, the vehicle continues downrange to dissipate excess main propulsion system propellant. The goal is to leave only enough main propulsion system propellant to be able to turn the vehicle around, fly back toward KSC and achieve the proper main engine cutoff conditions so the vehicle can glide to KSC after external tank separation. During the downrange phase, a pitch-around maneuver is initiated (the time depends in part on the time of a space shuttle main engine



failure) to orient the orbiter/external tank configuration to a heads-up attitude, pointing toward the launch site. At this time, the vehicle is still moving away from the launch site, but the space shuttle main engines are now thrusting to null the downrange velocity. In addition, excess orbital maneuvering system and reaction control system propellants are dumped by the continuous orbital maneuvering system and reaction control system engine thrustings to improve the orbiter weight and center of gravity for the glide phase and landing.

The vehicle will reach the desired main engine cutoff point with less than 2 percent excess propellant remaining in the external tank. At main engine cutoff minus 20 seconds, a pitch down maneuver (called powered pitch-down) takes the mated vehicle to the required external tank separation attitude and pitch rate. After main engine cutoff has been commanded, the external tank separation sequence begins, including a reaction control system maneuver that ensures that the orbiter does not recontact the external tank and that the orbiter has achieved the necessary pitch attitude to begin the glide phase of the RTLS.

After the reaction control system maneuver has been completed, the glide phase of the RTLS begins. From then on, the RTLS is handled similarly to a normal entry.

Transoceanic Abort Landing

The TAL abort mode was developed to improve the options available if a space shuttle main engine fails after the last RTLS opportunity but before the first time that an AOA can be accomplished with only two space shuttle main engines or when a major orbiter system failure, for example, a large cabin pressure leak or cooling system failure, occurs after the last RTLS opportunity, making it imperative to land as quickly as possible.

In a TAL abort, the vehicle continues on a ballistic trajectory across the Atlantic Ocean to land at a predetermined runway. Landing occurs about 45 minutes after launch. The landing site is selected near the normal ascent ground track of the orbiter to make the most efficient use of space shuttle main engine propellant. The landing site also must have the necessary runway length, weather conditions and U.S. State Department approval. The three landing sites that have been identified for a launch are Zaragoza, Spain; Morón, Spain; and Istres, France.

To select the TAL abort mode, the crew must place the abort rotary switch in the TAL/AOA position and depress the abort push button before main engine cutoff (depressing it after main engine cutoff selects the AOA abort mode). The TAL abort mode begins sending commands to steer the vehicle toward the plane of the landing site. It also rolls the vehicle heads up before main engine cutoff and sends commands to begin an orbital maneuvering system propellant dump (by burning the propellants through the orbital maneuvering system engines and the reaction control system engines). This dump is necessary to increase vehicle performance (by decreasing weight) to place the center of gravity in the proper place for vehicle control and to decrease the vehicle's landing weight. TAL is handled like a normal entry.

Abort to Orbit

An ATO is an abort mode used to boost the orbiter to a safe orbital altitude when performance has been lost and it is impossible



to reach the planned orbital altitude. If a space shuttle main engine fails in a region that results in a main engine cutoff under speed, the MCC will determine that an abort mode is necessary and will inform the crew. The orbital maneuvering system engines would be used to place the orbiter in a circular orbit.

Abort Once Around

The AOA abort mode is used in cases in which vehicle performance has been lost to such an extent that either it is impossible to achieve a viable orbit or not enough orbital maneuvering system propellant is available to accomplish the orbital maneuvering system thrusting maneuver to place the orbiter in space. In addition, an AOA is used in cases in which a major systems problem (cabin leak, loss of cooling) makes it necessary to land quickly. In the AOA abort mode, one orbital maneuvering system thrusting sequence is made to adjust the post-main engine cutoff orbit so a second orbital maneuvering system thrusting sequence will result in the vehicle deorbiting and landing at the AOA landing site (White Sands, N.M.; Edwards Air Force Base, Calif.; or the Kennedy Space Center, Fla). Thus, an AOA results in the orbiter circling the Earth once and landing about 90 minutes after liftoff.

After the deorbit thrusting sequence has been executed, the flight crew flies to a landing at the planned site much as it would for a nominal entry.

Contingency Aborts

Contingency aborts are caused by loss of more than one main engine or failures in other systems. Loss of one main engine while another is stuck at a low thrust setting also may necessitate a contingency abort. Such an abort would maintain orbiter integrity for in-flight crew escape if a landing cannot be achieved at a suitable landing field.

Contingency aborts due to system failures other than those involving the main engines would normally result in an intact recovery of vehicle and crew. Loss of more than one main engine may, depending on engine failure times, result in a safe runway landing. However, in most three-engine-out cases during ascent, the orbiter would have to be ditched. The inflight crew escape system would be used before ditching the orbiter.

Abort Decisions

There is a definite order of preference for the various abort modes. The type of failure and the time of the failure determine which type of abort is selected. In cases where performance loss is the only factor, the preferred modes are ATO, AOA, TAL and RTLS, in that order. The mode chosen is the highest one that can be completed with the remaining vehicle performance.

In the case of some support system failures, such as cabin leaks or vehicle cooling problems, the preferred mode might be the one that will end the mission most quickly. In these cases, TAL or RTLS might be preferable to AOA or ATO. A contingency abort is never chosen if another abort option exists.

Mission Control Houston is prime for calling these aborts because it has a more precise knowledge of the orbiter's position than the crew can obtain from onboard systems. Before main engine cutoff, Mission Control makes periodic calls to the crew to identify which abort mode is (or is not) available. If ground communications are lost, the flight crew has onboard methods, such as cue cards, dedicated STS-133 The Final Flight of Discovery

displays and display information, to determine the abort region. Which abort mode is selected depends on the cause and timing of the failure causing the abort and which mode is safest or improves mission success. If the problem is a space shuttle main engine failure, the flight crew and Mission Control Center select the best option available at the time a main engine fails.

If the problem is a system failure that jeopardizes the vehicle, the fastest abort mode that results in the earliest vehicle landing is chosen. RTLS and TAL are the quickest options (35 minutes), whereas an AOA requires about 90 minutes. Which of these is selected depends on the time of the failure with three good space shuttle main engines.

The flight crew selects the abort mode by positioning an abort mode switch and depressing an abort push button.

SHUTTLE ABORT HISTORY

RSLS Abort History

(STS-41 D) June 26, 1984

The countdown for the second launch attempt for Discovery's maiden flight ended at T-4 seconds when the orbiter's computers detected a sluggish valve in main engine No. 3. The main engine was replaced and Discovery was finally launched on Aug. 30, 1984.

(STS-51 F) July 12, 1985

The countdown for Challenger's launch was halted at T-3 seconds when onboard computers detected a problem with a coolant valve on main engine No. 2. The valve was replaced and Challenger was launched on July 29, 1985.

(STS-55) March 22, 1993

The countdown for Columbia's launch was halted by onboard computers at T-3 seconds following a problem with purge pressure readings in the oxidizer preburner on main engine No. 2. Columbia's three main engines were replaced on the launch pad, and the flight was rescheduled behind Discovery's launch on STS-56. Columbia finally launched on April 26, 1993.

(STS-51) Aug. 12, 1993

The countdown for Discovery's third launch attempt ended at the T-3 second mark when onboard computers detected the failure of one of four sensors in main engine No. 2 which monitor the flow of hydrogen fuel to the engine. All of Discovery's main engines were ordered replaced on the launch pad, delaying the shuttle's fourth launch attempt until Sept. 12, 1993.

(STS-68) Aug. 18, 1994

The countdown for Endeavour's first launch attempt ended 1.9 seconds before liftoff when onboard computers detected higher than acceptable readings in one channel of a sensor monitoring the discharge temperature of the high pressure oxidizer turbopump in main engine No. 3. A test firing of the engine at the Stennis Space Center in Mississippi on Sept. 2, 1994, confirmed that a slight drift in a fuel flow meter in the engine caused a slight increase in the turbopump's temperature. The test firing also confirmed a slightly slower start for main engine No. 3 during the pad abort, which could have contributed to the higher temperatures. After Endeavour was brought back to the Vehicle Assembly Building to be outfitted with three replacement engines,



NASA managers set Oct. 2, 1994, as the date for Endeavour's second launch attempt.

Abort to Orbit History

(STS-51 F) July 29, 1985

After an RSLS abort on July 12, 1985, Challenger was launched on July 29, 1985. Five minutes and 45 seconds after launch, a sensor problem resulted in the shutdown of center engine No. 1, resulting in a safe "abort to orbit" and successful completion of the mission.

SPACE SHUTTLE MAIN ENGINES

Developed in the 1970s by NASA's Marshall Space Flight Center, in Huntsville, Ala., the space shuttle main engine is the most advanced liquid-fueled rocket engine ever built. Every space shuttle main engine is tested and proven flight worthy at NASA's Stennis Space Center in south Mississippi, before installation on an orbiter. Its main features include variable thrust, high performance reusability, high redundancy and a fully integrated engine controller.

The shuttle's three main engines are mounted on the orbiter aft fuselage in a triangular pattern. Spaced so that they are movable during launch, the engines are used, in conjunction with the solid rocket boosters, to steer the shuttle vehicle.

Each of these powerful main engines is 14 feet long, weighs about 7,000 pounds and is 7.5 feet in diameter at the end of its nozzle.

The engines operate for about 8.5 minutes during liftoff and ascent, burning more than 500,000 gallons of super-cold liquid hydrogen and liquid oxygen propellants stored in the external tank attached to the underside of the shuttle. The engines shut down just before the shuttle, traveling at about 17,000 miles per hour, reaches orbit.

The main engine operates at greater temperature extremes than any mechanical system in common use today. The fuel, liquefied hydrogen at -423 degrees Fahrenheit, is the second coldest liquid on Earth. When it and the liquid oxygen are combusted, the temperature in the main combustion chamber is 6,000 degrees Fahrenheit, hotter than the boiling point of iron.

The main engines use a staged combustion cycle so that all propellants entering the engines are used to produce thrust, or power, more efficiently than any previous rocket engine. In a staged combustion cycle, propellants are first burned partially at high pressure and relatively low temperature, and then burned completely at high temperature and pressure in the main combustion chamber. The rapid mixing of the propellants under these conditions is so complete that 99 percent of the fuel is burned.

At normal operating level, each engine generates 490,847 pounds of thrust, measured in a vacuum. Full power is 512,900 pounds of thrust; minimum power is 316,100 pounds of thrust.

The engine can be throttled by varying the output of the preburners, thus varying the speed of the high-pressure turbopumps and, therefore, the flow of the propellant.

At about 26 seconds into ascent, the main engines are throttled down to 316,000 pounds of thrust to keep the dynamic pressure on the vehicle below a specified level, about 580 pounds per square foot, known as max q. Then, the engines are throttled back up to normal operating level at about 60 seconds. This reduces stress on the vehicle. The main



engines are throttled down again at about seven minutes, 40 seconds into the mission to maintain three g's, three times the Earth's gravitational pull, reducing stress on the crew and the vehicle. This acceleration level is about one-third the acceleration experienced on previous crewed space vehicles.

About 10 seconds before main engine cutoff (MECO), the cutoff sequence begins. About three seconds later the main engines are commanded to begin throttling at 10 percent thrust per second until they achieve 65 percent thrust. This is held for about 6.7 seconds, and the engines are shut down.

The engine performance has the highest thrust for its weight of any engine yet developed. In fact, one space shuttle main engine generates sufficient thrust to maintain the flight of two and one-half Boeing 747 airplanes.

The space shuttle main engine also is the first rocket engine to use a built-in electronic digital controller, or computer. The controller accepts commands from the orbiter for engine start, change in throttle, shutdown and monitoring of engine operation.

NASA continues to increase the reliability and safety of shuttle flights through a series of enhancements to the space shuttle main engines. The engines were modified in 1988, 1995, 1998, 2001 and 2007. Modifications include new high-pressure fuel and oxidizer turbopumps that reduce maintenance and operating costs of the engine, a two-duct reduces powerhead that pressure and turbulence in the engine, and a single-coil heat exchanger that lowers the number of post flight inspections required. Another modification incorporates a large-throat main combustion chamber that improves the engine's reliability by reducing pressure and temperature in the chamber.

The most recent engine enhancement is the advanced health management system (AHMS), which made its first flight in 2007. AHMS is a controller upgrade that provides new monitoring and insight into the health of the two most complex components of the space shuttle main engine - the high pressure fuel turbopump and the high pressure oxidizer New advanced digital signal turbopump. processors monitor engine vibration and have the ability to shut down an engine if vibration exceeds safe limits. AHMS was developed by engineers at Marshall.

After the orbiter lands, the engines are removed and returned to a processing facility at NASA's Kennedy Space Center, Fla., where they are rechecked and readied for the next flight. Some components are returned to the main engine's prime contractor, Pratt & Whitney Rocketdyne, West Palm Beach, Fla., for regular maintenance. The main engines are designed to operate for 7.5 accumulated hours.

SPACE SHUTTLE SOLID ROCKET BOOSTERS (SRB)

The two solid rocket boosters (SRBs) required for a space shuttle launch and first two minutes powered of flight boast the largest solid-propellant motors ever flown. They are the first large rockets designed for reuse and are the only solid rocket motors rated for human flight. The SRBs have the capacity to carry the entire weight of the external fuel tank (ET), and orbiter, and to transmit the weight load through their structure to the mobile launcher platform (MLP).



The SRBs provide 71.4 percent of the thrust required to lift the space shuttle off the launch pad and during first-stage ascent to an altitude of about 150,000 feet, or 28 miles. At launch, each booster has a sea level thrust of approximately 3.3 million pounds and is ignited after the ignition and verification of the three space shuttle main engines (SSMEs).

SRB apogee occurs at an altitude of about 230,000 feet, or 43 miles, 75 seconds after separation from the main vehicle. At booster separation, the space shuttle orbiter has reached an altitude of 24 miles and is traveling at a speed in excess of 3,000 miles per hour.

The primary elements of each booster are nose cap, housing the pilot and drogue parachute; frustum, housing the three main parachutes in a cluster; forward skirt, housing the booster flight avionics, altitude sensing, recovery avionics, parachute cameras and range safety destruct system; four motor segments, containing the solid propellant; motor nozzle; and aft skirt, housing the nozzle and thrust vector control systems required for guidance. Each SRB possesses its own redundant auxiliary power units and hydraulic pumps.

SRB impact occurs in the ocean approximately 140 miles downrange. SRB retrieval is provided after each flight by specifically designed and built ships. The frustums, drogue and main parachutes are loaded onto the ships along with the boosters and towed back to NASA's Kennedy Space Center, where they are disassembled and refurbished for reuse. Before retirement, each booster can be used as many as 20 times.

Each booster is just over 149 feet long and 12.17 feet in diameter. Both boosters have a combined weight of 1,303,314 pounds at lift-off.

They are attached to the ET at the SRB aft attach ring by an upper and lower attach strut and a diagonal attach strut. The forward end of each SRB is affixed to the ET by one attach bolt and ET ball fitting on the forward skirt. While positioned on the launch pad, the space shuttle is attached to the MLP by four bolts and explosive nuts equally spaced around each SRB. After ignition of the solid rocket motors, the nuts are severed by small explosives that allow the space shuttle vehicle to perform lift off.

United Space Alliance

United Space Alliance (USA), at Kennedy facilities, is responsible for all SRB operations, except the motor and nozzle portions. conjunction with maintaining In sole responsibility for manufacturing and processing of the nonmotor hardware and vehicle integration, USA provides the service of retrieval, post flight inspection and analysis, refurbishment disassembly and of the USA also exclusively retains hardware. comprehensive responsibility for the orbiter.

The reusable solid rocket motor segments are shipped from ATK Launch Systems in Utah to Kennedy, where they are mated by USA personnel to the other structural components the forward assembly, aft skirt, frustum and nose cap - in the Vehicle Assembly Building. Work involves the complete disassembly and refurbishment of the major SRB structures - the aft skirts, frustums, forward skirts and all ancillary hardware - required to complete an SRB stack and mate to the ET. Work then proceeds to ET/SRB mate, mate with the orbiter and finally, space shuttle close out operations. After hardware restoration concerning flight configuration is complete, automated checkout and hot fire are performed early in hardware



flow to ensure that the refurbished components satisfy all flight performance requirements.

ATK Launch Systems (ATK)

ATK Launch Systems of Brigham City, Utah, manufactures space shuttle reusable solid rocket motors (RSRMs), at their Utah facility. Each RSRM - just over 126 feet long and 12 feet in diameter - consists of four rocket motor segments and an aft exit cone assembly is. From ignition to end of burn, each RSRM generates an average thrust of 2.6 million and burns approximately pounds for 123 seconds. Of the motor's total weight of 1.25 million pounds, propellant accounts for 1.1 million pounds. The four motor segments are matched by loading each from the same batches of propellant ingredients to minimize any thrust imbalance. The segmented casing assures maximum flexibility design in fabrication and ease of transportation and handling. Each segment is shipped to KSC on a heavy-duty rail car with a specialty built cover.

SRB Hardware Design Summary

Hold-Down Posts

Each SRB has four hold-down posts that fit into corresponding support posts on the MLP. Hold-down bolts secure the SRB and MLP posts together. Each bolt has a nut at each end, but the top nut is frangible, or breakable. The top nut contains two NASA standard detonators (NSDs), that, when ignited at solid rocket motor ignition command, split the upper nut in half.

Splitting the upper nuts allow the hold-down bolts to be released and travel downward because of NSD gas pressure, gravity and the release of tension in the bolt, which is pretensioned before launch. The bolt is stopped by the stud deceleration stand which contains sand to absorb the shock of the bolt dropping down several feet. The SRB bolt is 28 inches long, 3.5 inches in diameter and weighs approximately 90 pounds. The frangible nut is captured in a blast container on the aft skirt specifically designed to absorb the impact and prevent pieces of the nut from liberating and becoming debris that could damage the space shuttle.

Integrated Electronic Assembly

The aft integrated electronic assembly (IEA), mounted in the ET/SRB attach ring, provides the electrical interface between the SRB systems and the obiter. The aft IEA receives data, commands, and electrical power from the orbiter and distributes these inputs throughout each SRB. Components located in the forward assemblies of each SRB are powered by the aft IEA through the forward IEA, except for those utilizing the recovery and range safety batteries located in the forward assemblies. The forward IEA communicates with and receives power from the orbiter through the aft IEA, but has no direct electrical connection to the orbiter.

Electrical Power Distribution

Electrical power distribution in each SRB consists of orbiter-supplied main dc bus power to each SRB via SRB buses A, B and C. Orbiter main dc buses A, B and C supply main dc bus power to corresponding SRB buses A, B and C. In addition, orbiter main dc, bus C supplies backup power to SRB buses A and B, and orbiter bus B supplies backup power to SRB bus C. This electrical power distribution arrangement allows all SRB buses to remain powered in the event one orbiter main bus fails.

The nominal dc voltage is 28 V dc, with an upper limit of 32 V dc and a lower limit of 24 V dc.

Hydraulic Power Units

There are two self-contained, independent hydraulic power units (HPUs) on each SRB. Each HPU consists of an auxiliary power unit (APU); fuel supply module (FSM); hydraulic pump; hydraulic reservoir; and hydraulic fluid manifold assembly. The APUs are fueled by hydrazine and generate mechanical shaft power to a hydraulic pump that produces hydraulic pressure for the SRB hydraulic system. The APU controller electronics are located in the SRB aft integrated electronic assemblies on the aft ET attach rings. The two separate HPUs and two hydraulic systems are located inside the aft skirt of each SRB between the SRB nozzle and skirt. The HPU components are mounted on the aft skirt between the rock and tilt actuators. The two systems operate from T minus 28 seconds until SRB separation from the orbiter and ET. The two independent hydraulic systems are connected to the rock and tilt servoactuators.

The HPUs and their fuel systems are isolated from each other. Each fuel supply module, or tank, contains 22 pounds of hydrazine. The fuel tank is pressurized with gaseous nitrogen at 400 psi to provide the force to expel via positive expulsion the fuel from the tank to the fuel distribution line. A positive fuel supply to the APU throughout its operation is maintained.

The fuel isolation valve is opened at APU startup to allow fuel to flow to the APU fuel pump and control valves and then to the gas generator. The gas generator's catalytic action decomposes the fuel and creates a hot gas. It feeds the hot gas exhaust product to the APU two-stage gas turbine. Fuel flows primarily through the startup bypass line until the APU speed is such that the fuel pump outlet pressure is greater than the bypass line's, at which point all the fuel is supplied to the fuel pump.

The APU turbine assembly provides mechanical power to the APU gearbox, which drives the APU fuel pump, hydraulic pump and lube oil pump. The APU lube oil pump lubricates the gearbox. The turbine exhaust of each APU flows over the exterior of the gas generator, cooling it and directing it overboard through an exhaust duct.

When the APU speed reaches 100 percent, the APU primary control valve closes and the APU speed is controlled by the APU controller electronics. If the primary control valve logic fails to the open state, the secondary control valve assumes control of the APU at 112 percent speed. Each HPU on an SRB is connected to both servoactuators. One HPU serves as the primary hydraulic source for the servoactuator and the other HPU serves as the secondary hydraulics for the servoactuator. Each servoactuator has a switching valve that allows the secondary hydraulics to power the actuator if the primary hydraulic pressure drops below 2,050 psi. A switch contact on the switching valve will close when the valve is in the secondary position. When the valve is closed, a signal is sent to the APU controller that inhibits the 100 percent APU speed control logic and enables the 112 percent APU speed control logic. The 100 percent APU speed enables one APU/HPU to supply sufficient operating hydraulic pressure to both servoactuators of that SRB.

The APU 100 percent speed corresponds to 72,000 rpm, 110 percent to 79,200 rpm and 112 percent to 80,640 rpm.



The hydraulic pump speed is 3,600 rpm and supplies hydraulic pressure of 3,050, plus or minus 50 psi. A high-pressure relief valve provides overpressure protection to the hydraulic system and relieves at 3,750 psi.

The APUs/HPUs and hydraulic systems are reusable for 20 missions.

Thrust Vector Control

Each SRB has two hydraulic gimbal servoactuators: one for rock and one for tilt. The servoactuators provide the force and control to gimbal the nozzle for thrust vector control (TVC). The all-axis gimbaling capability is 8 degrees. Each nozzle has a carbon cloth liner that erodes and chars during firing. The nozzle is a convergent-divergent, movable design in which an aft pivot-point flexible bearing is the gimbal mechanism.

The space shuttle ascent TVC portion of the flight control system directs the thrust of the three SSMEs and the two SRB nozzles to control shuttle attitude and trajectory during liftoff and ascent. Commands from the guidance system are transmitted to the ascent TVC, or ATVC, drivers, which transmit signals proportional to the commands to each servoactuator of the main engines and SRBs. Four independent flight control system channels and four ATVC channels control six main engine and four SRB ATVC drivers, with each driver controlling one hydraulic port on each main and SRB servoactuator.

Each SRB servoactuator consists of four independent, two-stage servovalves that receive signals from the drivers. Each servovalve controls one power spool in each actuator, which positions an actuator ram and the nozzle to control the direction of thrust. The four servovalves in each actuator provide a force-summed majority voting arrangement to position the power spool. With four identical commands to the four servovalves, the actuator force-sum action prevents a single erroneous command from affecting power ram motion. If the erroneous command persists for more than a predetermined time, differential pressure sensing activates a selector valve to isolate and remove the defective servovalve hydraulic pressure. This permits the remaining channels and servovalves to control the actuator ram spool.

Failure monitors are provided for each channel to indicate which channel has been bypassed. An isolation valve on each channel provides the capability of resetting a failed or bypassed channel.

Each actuator ram is equipped with transducers for position feedback to the thrust vector control system. Within each servoactuator ram is a splashdown load relief assembly to cushion the nozzle at water splashdown and prevent damage to the nozzle flexible bearing.

SRB Rate Gyro Assemblies

Each SRB contains two rate gyro assemblies (RGAs) mounted in the forward skirt watertight compartment. Each RGA contains two orthogonally mounted gyroscopes – pitch and yaw axes. In conjunction with the orbiter roll rate gyros, they provide angular rate information that describes the inertial motion of the vehicle cluster to the orbiter computers and the guidance, navigation and control system during first stage ascent to SRB separation. At SRB separation, all guidance control data is handed off from the SRB RGAs to the orbiter RGAs. The RGAs are designed and qualified for 20 missions.

Propellant

The propellant mixture in each SRB motor consists of ammonium perchlorate, an oxidizer, 69.6 percent by weight; aluminum, a fuel, 16 percent by weight; iron oxide, a catalyst, 0.4 percent by weight; polymer, a binder that holds the mixture together, 12.04 percent by weight; and epoxy curing agent, 1.96 percent The propellant is an 11-point by weight. star-shaped perforation in the forward motor segment and a double truncated cone perforation in each of the aft segments and aft closure. This configuration provides high thrust at ignition and then reduces the thrust by about one-third 50 seconds after liftoff to prevent overstressing the vehicle during maximum dynamic pressure.

SSION

SRB Ignition

SRB ignition can occur only when a manual lock pin from each SRB safe and arm device has been removed by the ground crew during prelaunch activities. At T minus 5 minutes, the SRB safe and arm device is rotated to the arm position. The solid rocket motor ignition commands are issued when the three SSMEs are at or above 90 percent rated thrust; no SSME fail and/or SRB ignition pyrotechnic initiator controller (PIC) low voltage is indicated; and there are no holds from the launch processing system (LPS).

The solid rocket motor ignition commands are sent by the orbiter computers through the master events controllers (MECs) to the NSDs installed in the safe and arm device in each SRB. A pyrotechnic initiation controller (PIC) is a single-channel capacitor discharge device that controls the firing of each pyrotechnic device. Three signals must be present simultaneously for the PIC to generate the pyro firing output. These signals – arm, fire 1 and fire 2 – originate in the orbiter general-purpose computers and are transmitted to the MECs. The MECs reformat them to 28 V dc signals for the PICs. The arm signal charges the PIC capacitor to 40 V dc, minimum 20 V dc.

The fire 2 commands cause the redundant NSDs to fire through a thin barrier seal down a flame tunnel. This ignites a pyro booster charge, which is retained in the safe and arm device behind a perforated plate. The booster charge ignites the propellant in the igniter initiator; and combustion products of this propellant ignite the solid rocket motor igniter, which fires down the length of the solid rocket motor igniting the solid rocket motor propellant.

The general purpose computer (GPC) launch sequence also controls certain critical main propulsion system valves and monitors the engine-ready indications from the SSMEs. The main propulsion system (MPS) start commands are issued by the on-board computers at T minus 6.6 seconds. There is a staggered start – engine three, engine two, engine one – within 0.25 of a second, and the sequence monitors the thrust buildup of each engine. All three SSMEs must reach the required 90 percent thrust within three seconds; otherwise, an orderly shutdown is commanded and safing functions are initiated.

Normal thrust buildup to the required 90 percent thrust level will result in the SSMEs being commanded to the liftoff position at T-minus 3 (T - 3) seconds as well as the fire 1 command being issued to arm the SRBs. At T - 3 seconds, the vehicle base bending load modes are allowed to initialize.



At T - 0, the two SRBs are ignited by the four orbiter on-board computers; commands are sent to release the SRBs; the two T - 0 umbilicals, one on each side of the spacecraft, are retracted; the onboard master timing unit, event timer and mission event timers are started; the three SSMEs are at 100 percent; and the ground launch sequence is terminated.

SRB Separation

The SRB/ET separation subsystem provides for separation of the SRBs from the orbiter/ET without damage to or recontact of the elements – SRBs, orbiter/ET – during or after separation for nominal modes. SRB separation is initiated when the three solid rocket motor chamber pressure transducers are processed in the redundancy management middle value select and the head end chamber pressure of both SRBs is less than or equal to 50 psi. A backup cue is the time elapsed from booster ignition.

The separation sequence is initiated, commanding the thrust vector control actuators to the null position and putting the main propulsion system into а second-stage configuration 0.8 second from sequence initialization, which ensures the thrust of each SRB is less than 100,000 pounds. Orbiter yaw attitude is held for four seconds and SRB thrust drops to less than 60,000 pounds. The SRBs separate from the ET within 30 milliseconds of the ordnance firing command.

The forward attachment point consists of a ball on the SRB and socket on the ET, held together by one bolt. The bolt contains one NSD pressure cartridge at each end. The forward attachment point also carries the range safety system cross-strap wiring connecting each SRB range safety systemr (RSS), and the ET RSS with each other. The aft attachment points consist of three separate struts: upper, diagonal, and lower. Each strut contains one bolt with an NSD pressure cartridge at each end. The upper strut also carries the umbilical interface between its SRB and the external tank and on to the orbiter.

Redesigned Booster Separation Motors (RBSM)

Eight Booster Separation Motors (BSMs), are located on each booster - four on the forward section and four on the aft skirt. BSMs provide the force required to push the SRBs away from the orbiter/ET at separation. Each BSM weighs approximately 165 pounds and is 31.1 inches long and 12.8 inches in diameter. Once the SRBs have completed their flight, the BSMs are fired to jettison the SRBs away from the orbiter and external tank, allowing the boosters to parachute to Earth and be reused. The BSMs in each cluster of four are ignited by firing redundant NSD pressure cartridges into redundant confined detonating fuse manifolds. The separation commands issued from the orbiter by the SRB separation sequence initiate the redundant NSD pressure cartridge in each bolt and ignite the BSMs to effect a clean separation.

Redesigned BSMs flew for the first time in both forward and aft locations on STS-125. As a result of vendor viability and manifest support issues, space shuttle BSMs are now being manufactured by ATK. The igniter has been redesigned and other changes include material upgrades driven by obsolescence issues and improvements to process and inspection techniques.

SRB Cameras

Each SRB flies with a complement of four cameras, three mounted for exterior views



during launch, separation and descent; and one mounted internal to the forward dome for main parachute performance assessment during descent.

The ET observation camera is mounted on the SRB forward skirt and provides a wide-angle view of the ET intertank area. The camera is activated at lift off by a G-switch and records for 350 seconds, after which the recorder is switched to a similar camera in the forward skirt dome to view the deployment and performance of the main parachutes to splash down. These cameras share a digital tape recorder located within the data acquisition system.

The ET ring camera is mounted on the ET attach ring and provides a view up the stacked vehicle on the orbiter underside and the bipod strut attach point.

The forward skirt camera is mounted on the external surface of the SRB forward skirt and provides a view aft down the stacked vehicle of the orbiter underside and the wing leading edge reinforced carbon-carbon (RCC) panels.

The ET attach ring camera and forward skirt camera are activated by a global positioning system command at approximately T - 1 minute 56 begin recording seconds to at approximately T - 50 seconds. The camera images are recorded through splash down. These cameras each have a dedicated recorder and are recorded in a digital format. The cameras were designed, qualified, and implemented by USA after Columbia to provide enhanced imagery capabilities to capture potential debris liberation beginning with main engine start and continuing through SRB separation.

The camera videos are available for engineering review approximately 24 hours following the arrival of the boosters at KSC.

Range Safety Systems

The range safety system (RSS) consists of two antenna couplers; command receivers/ decoders; a dual distributor; a safe and arm device with two NSDs; two confined detonating fuse manifolds; seven confined detonator fuse (CDF) assemblies; and one linear-shaped charge.

The RSS provides for destruction of a rocket or part of it with on-board explosives by remote command if the rocket is out of control, to limit danger to people on the ground from crashing pieces, explosions, fire, and poisonous substances.

The space shuttle has two RSSs, one in each SRB. Both are capable of receiving two command messages – arm and fire – which are transmitted from the ground station. The RSS is only used when the space shuttle violates a launch trajectory red line.

The antenna couplers provide the proper impedance for radio frequency and ground support equipment commands. The command receivers are tuned to RSS command frequencies and provide the input signal to the distributors when an RSS command is sent. The command decoders use a code plug to prevent any command signal other than the proper command signal from getting into the distributors. The distributors contain the logic to supply valid destruct commands to the RSS pyrotechnics.

The NASA standard detonators (NSDs) provide the spark to ignite the CDF that in turn ignites



the linear-shaped charge for space shuttle destruction. The safe and arm device provides mechanical isolation between the NSDs and the CDF before launch and during the SRB separation sequence.

The first message, called arm, allows the onboard logic to enable a destruct and illuminates a light on the flight deck display and control panel at the commander and pilot station. The second message transmitted is the fire command. The SRB distributors in the SRBs are cross-strapped together. Thus, if one SRB received an arm or destruct signal, the signal would also be sent to the other SRB.

Electrical power from the RSS battery in each SRB is routed to RSS system A. The recovery battery in each SRB is used to power RSS system B as well as the recovery system in the SRB. The SRB RSS is powered down during the separation sequence, and the SRB recovery system is powered up.

Descent and Recovery

After separation and at specified altitudes, the SRB forward avionics system initiates the release of the nose cap, which houses a pilot parachute and drogue parachute; and the frustum, which houses the three main Iettison of the nose cap at parachutes. 15,700 feet deploys a small pilot parachute and begins to slow the SRB decent. At an altitude of 15,200 feet the pilot parachute pulls the drogue parachute from the frustum. The drogue parachute fully inflates in stages, and at 5,500 feet pulls the frustum away from the SRB, which initiates the deployment of the three main parachutes. The parachutes also inflate in stages and further slow the decent of the SRBs to their final velocity at splashdown. The parachutes slow each SRB from 368 mph at first deployment to 52 mph at splashdown, allowing for the recovery and reuse of the boosters.

Two 176-foot recovery ships, Freedom Star and Liberty Star, are on station at the splashdown zone to retrieve the frustums with drogue parachutes attached, the main parachutes and the SRBs. The SRB nose caps and solid rocket motor nozzle extensions are not recovered. The SRBs are dewatered using an enhanced diver operating plug to facilitate tow back. These plugs are inserted into the motor nozzle and air is pumped into the booster, causing it to lay flat in the water to allow it to be easily towed. The boosters are then towed back to the refurbishment facilities. Each booster is removed from the water and components are disassembled and washed with fresh and deionized water to limit saltwater corrosion. The motor segments, igniter and nozzle are shipped back to ATK in Utah for refurbishment. The nonmotor components and structures are disassembled by USA and are refurbished to like-new condition at both KSC and equipment manufacturers across the country.

SPACE SHUTTLE SUPER LIGHT WEIGHT TANK

The super lightweight external tank (SLWT) made its first shuttle flight June 2, 1998, on mission STS-91. The SLWT is 7,500 pounds lighter than the standard external tank. The lighter weight tank allows the shuttle to deliver International Space Station elements (such as the service module) into the proper orbit.

The SLWT is the same size as the previous design. But the liquid hydrogen tank and the liquid oxygen tank are made of aluminum lithium, a lighter, stronger material than the



metal alloy used for the shuttle's current tank. The tank's structural design has also been improved, making it 30 percent stronger and 5 percent less dense.

The SLWT, like the standard tank, is manufactured at NASA's Michoud Assembly Facility, near New Orleans, by Lockheed Martin.

The 154-foot-long external tank is the largest single component of the space shuttle. It stands taller than a 15-story building and has a diameter of about 27 feet. The external tank holds over 530,000 gallons of liquid hydrogen and liquid oxygen in two separate tanks. The hydrogen (fuel) and liquid oxygen (oxidizer) are used as propellants for the shuttle's three main engines.

EXTERNAL TANK

The 154-foot-long external tank is the largest single component of the space shuttle. It stands taller than a 15-story building and has a diameter of about 27 feet. The external tank holds more than 530,000 gallons of liquid hydrogen and liquid oxygen in two separate tanks, the forward liquid oxygen tank and the aft liquid hydrogen tank. An unpressurized intertank unites the two propellant tanks.

Liquid hydrogen (fuel) and liquid oxygen (oxidizer) are used as propellants for the shuttle's three main engines. The external tank weighs 58,500 pounds empty and 1,668,500 pounds when filled with propellants.

The external tank is the "backbone" of the shuttle during launch, providing structural support for attachment with the solid rocket boosters and orbiter. It is the only component of the shuttle that is not reused. Approximately 8.5 minutes after reaching orbit, with its propellant used, the tank is jettisoned and falls in a preplanned trajectory. Most of the tank disintegrates in the atmosphere, and the remainder falls into the ocean.

The external tank is manufactured at NASA's Michoud Assembly Facility in New Orleans by Lockheed Martin Space Systems.

Foam Facts

The external tank is covered with spray-on foam insulation that insulates the tank before and during launch. More than 90 percent of the tank's foam is applied using an automated system, leaving less than 10 percent to be applied manually.

There are two types of foam on the external tank, known as the Thermal Protection System (TPS). One is low-density, closed-cell foam on the tank acreage and is known as Spray-On-Foam-Insulation, often referred to by its acronym, SOFI. Most of the tank is covered by either an automated or manually applied SOFI. Most areas around protuberances, such as brackets and structural elements, are applied by pouring foam ingredients into part-specific molds. The other, called ablator, is a denser composite material made of silicone resins and cork. An ablator is a material that dissipates heat by eroding. It is used on areas of the external tank subjected to extreme heat, such as the aft dome near the engine exhaust, and remaining protuberances, such as the cable trays. These areas are exposed to extreme aerodynamic heating.

Closed-cell foam used on the tank was developed to keep the propellants that fuel the shuttle's three main engines at optimum temperature. It keeps the shuttle's liquid



hydrogen fuel at -423 degrees Fahrenheit and the liquid oxygen tank at near -297 degrees Fahrenheit, even as the tank sits under the hot Florida sun. At the same time, the foam prevents a buildup of ice on the outside of the tank.

The foam insulation must be durable enough to endure a 180-day stay at the launch pad, withstand temperatures up to 115 degrees Fahrenheit, humidity as high as 100 percent, and resist sand, salt, fog, rain, solar radiation and even fungus. Then, during launch, the foam must tolerate temperatures as high as degrees Fahrenheit 2,200 generated by aerodynamic friction and radiant heating from the 3,000 degrees Fahrenheit main engine plumes. Finally, when the external tank begins reentry into the Earth's atmosphere about 30 minutes after launch, the foam maintains the tank's structural temperatures and allows it to safely disintegrate over a remote ocean location.

Though the foam insulation on the majority of the tank is only 1-inch thick, it adds 4,823 pounds to the tank's weight. In the areas of the tank subjected to the highest heating, insulation is somewhat thicker, between 1.5 to 3 inches thick. Though the foam's density varies with the type, an average density is about 2.4 pounds per cubic foot.

Application of the foam, whether automated by computer or hand-sprayed, is designed to meet NASA's requirements for finish, thickness, roughness, density, strength and adhesion. As in most assembly production situations, the foam is applied in specially designed, environmentally controlled spray cells and applied in several phases, often over a period of several weeks. Before spraying, the foam's raw material and mechanical properties are tested to ensure they meet NASA specifications. Multiple visual inspections of all foam surfaces are performed after the spraying is complete.

Most of the foam is applied at NASA's Michoud Assembly Facility in New Orleans when the tank is manufactured, including most of the "closeout" areas, or final areas applied. These closeouts are done either by hand pouring or manual spraying. Additional closeouts are completed once the tank reaches NASA's Kennedy Space Center, Fla.

The SLWT made its first shuttle flight in June 1998 on mission STS-91. The SLWT is 7,500 pounds lighter than previously flown tanks. The SLWT is the same size as the previous design, but the liquid hydrogen tank and the liquid oxygen tank are made of aluminum lithium, a lighter, stronger material than the metal alloy used previously.

Beginning with the first Return to Flight mission, STS-114 in June 2005, several improvements were made to improve safety and flight reliability.

Forward Bipod

The external tank's forward shuttle attach fitting, called the bipod, was redesigned to eliminate the large insulating foam ramps as a source of debris. Each external tank has two bipod fittings that connect the tank to the orbiter through the shuttle's two forward attachment struts. Four rod heaters were placed below each forward bipod, replacing the large insulated foam protuberance airload (PAL) ramps.

Liquid Hydrogen Tank & Liquid Oxygen Intertank Flange Closeouts

The liquid hydrogen tank flange located at the bottom of the intertank and the liquid oxygen tank flange located at the top of the intertank provide joining mechanisms with the intertank. After each of these three component tanks, liquid oxygen, intertank and liquid hydrogen, are joined mechanically, the flanges at both ends are insulated with foam. An enhanced closeout, or finishing, procedure was added to improve foam application to the stringer, or intertank ribbing, and to the upper and lower area of both the liquid hydrogen and liquid oxygen intertank flanges.

Liquid Oxygen Feedline Bellows

The liquid oxygen feedline bellows were reshaped to include a "drip lip" that allows condensate moisture to run off and prevent freezing. A strip heater was added to the forward bellow to further reduce the potential of high density ice or frost formation. Joints on the liquid oxygen feedline assembly allow the feedline to move during installation and during liquid hydrogen tank fill. Because it must flex, it cannot be insulated with foam like the remainder of the tank.

Other tank improvements include:

Liquid Oxygen & Liquid Hydrogen Protuberance Airload (PAL) Ramps

External tank ET-119, which flew on the second Return to Flight mission, STS-121, in July 2006, was the first tank to fly without PAL ramps along portions of the liquid oxygen and liquid hydrogen tanks. These PAL ramps were extensively studied and determined to not be necessary for their original purpose, which was to protect cable trays from aeroelastic instability during ascent. Extensive tests were conducted to verify the shuttle could fly safely without these particular PAL ramps. Extensions were added to the ice frost ramps for the pressline and cable tray brackets, where these PAL ramps were removed to make the geometry of the ramps consistent with other locations on the tank and thereby provide consistent aerodynamic flow. Nine extensions were added, six on the liquid hydrogen tank and three on the liquid oxygen tank.

Engine Cutoff Sensor Modification

Beginning with STS-122, ET-125, which launched on Feb. 7, 2008, the engine cutoff (ECO) sensor system feed-through connector on the liquid hydrogen tank was modified by soldering the connector's pins and sockets to address false readings in the system. All subsequent tanks after ET-125 have the same modification.

Liquid Hydrogen Tank Ice Frost Ramps

ET-128, which flew on the STS-124 shuttle mission, May 31, 2008, was the first tank to fly with redesigned liquid hydrogen tank ice frost ramps. Design changes were incorporated at all 17 ice frost ramp locations on the liquid hydrogen tank, stations 1151 through 2057, to reduce foam loss. Although the redesigned ramps appear identical to the previous design, several changes were made. PDL* and NCFI foam have been replaced with BX* manual spray foam in the ramp's base cutout to reduce debonding and cracking; Pressline and cable tray bracket feet corners have been rounded to reduce stresses; shear pin holes have been sealed to reduce leak paths; isolators were primed to promote adhesion; isolator corners were rounded to help reduce thermal



protection system foam stresses; BX manual spray was applied in bracket pockets to reduce geometric voids.

*BX is a type of foam used on the tank's "closeout," or final finished areas; it is applied manually or hand-sprayed. PDL is an acronym for product development laboratory, the first supplier of the foam during the early days of the external tank's development. PDL is applied by pouring foam ingredients into a mold. NCFI foam is used on the aft dome, or bottom, of the liquid hydrogen tank.

Liquid Oxygen Feedline Brackets

ET-128 also was the first tank to fly with redesigned liquid oxygen feedline brackets. Titanium brackets, much less thermally conductive than aluminum, replaced aluminum brackets at four locations, XT 1129, XT 1377, Xt 1624 and Xt 1871. This change minimizes ice formation in under-insulated areas, and reduces the amount of foam required to cover the brackets and the propensity for ice Zero-gap/slip plane Teflon development. material was added to the upper outboard monoball attachment to eliminate ice adhesion. Additional foam has been added to the liquid oxygen feedline to further minimize ice formation along the length of the feedline.

LAUNCH AND LANDING

inal Flight of Discovery

LAUNCH

As with all previous space shuttle launches, Discovery has several options to abort its ascent, if needed, after engine failures or other systems problems. Shuttle launch abort philosophy is intended to facilitate safe recovery of the flight crew and intact recovery of the orbiter and its payload.

Abort modes include

ABORT TO ORBIT

This mode is used if there is a partial loss of main engine thrust late enough to permit reaching a minimal 105 by 85 nautical mile orbit with the orbital maneuvering system engines. The engines boost the shuttle to a safe orbital altitude when it is impossible to reach the planned orbital altitude.

TRANSOCEANIC ABORT LANDING

The loss of one or more main engines midway through powered flight would force a landing at either Zaragoza, Spain; Morón, Spain; or Istres, France. For the launch to proceed, weather conditions must be acceptable at one of these transoceanic abort landing (TAL) sites.

RETURN TO LAUNCH SITE

If one or more engines shut down early and there is not enough energy to reach Zaragoza or another TAL site, the shuttle would pitch around back toward the Kennedy Space Center (KSC) until within gliding distance of the shuttle landing facility. For the launch to proceed, weather conditions must be forecast to be acceptable for a possible landing at KSC about 20 minutes after liftoff.

ABORT ONCE AROUND

An abort once around is selected if the vehicle cannot achieve a viable orbit or will not have enough propellant to perform a deorbit burn, but has enough energy to circle the Earth once and land about 90 minutes after liftoff. The KSC shuttle landing facility is the primary landing site for an AOA, and White Sands Space Harbor, N.M., is the backup site.

LANDING

The primary landing site for Discovery on STS-133 is Kennedy's Shuttle Landing Facility. Alternate landing sites that could be used if needed because of weather conditions or systems failures are at Edwards Air Force Base, Calif., and White Sands Space Harbor, N.M.



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ACRONYMS AND ABBREVIATIONS

A/G A/L	Alignment Guides Airlock
AAA	Avionics Air Assembly
ABC	Audio Bus Controller
ACBM	Active Common Berthing Mechanism
ACDU	Airlock Control and Display Unit
ACO	Assembly Checkout Officer
ACS	Atmosphere Control and Supply
ACU	Arm Control Unit
ADS	Audio Distribution System
AE	Approach Ellipsoid
AEP	Airlock Electronics Package
AHMS	Advanced Health Management System
AI	Approach Initiation
AIS	Automatic Identification System
AJIS	Alpha Joint Interface Structure
AM	Atmosphere Monitoring
AMOS	Air Force Maui Optical and Supercomputing Site
AOA	Abort Once Around
AOH	Assembly Operations Handbook
APAS	Androgynous Peripheral Attachment
APCU	Assembly Power Converter Unit
APE	Antenna Pointing Electronics
	Audio Pointing Equipment
APFR	Articulating Portable Foot Restraint
APM	Antenna Pointing Mechanism
APS	Automated Payload Switch
APV	Automated Procedure Viewer
AR	Atmosphere Revitalization
ARCU	American-to-Russian Converter Unit
ARS	Atmosphere Revitalization System
ASW	Application Software
ATA	Ammonia Tank Assembly
ATCS	Active Thermal Control System
ATO	Abort To Orbit
ATU	Audio Terminal Unit
BAD	Broadcast Ancillary Data
BC	Bus Controller



BCDU	Battery Charge/Discharge Unit
	Berthing Mechanism Control and Display Unit
BEP	Berthing Mechanism Electronics Package
BGA	Beta Gimbal Assembly
BIC	Bus Interface Controller
BIT	Built-In Test
BLT	Boundary Layer Transition
BM	Berthing Mechanism
BOS	BIC Operations Software
BSM	Booster Separation Motors
BSS	Basic Software
BSTS	Basic Standard Support Software
BXF	Boiling Experiment Facility
C&C	Command and Control
C&DH	Command and Data Handling
C&T	Communication and Tracking
C&W	Caution and Warning
C/L	Crew Lock
C/O	Checkout
CAM	Collision Avoidance Maneuver
CAPE	Canister for All Payload Ejections
CAS	Common Attach System
CB	Control Bus
CBCS	Centerline Berthing Camera System
CBM	Common Berthing Mechanism
CCA	Circuit Card Assembly
CCAA	Common Cabin Air Assembly
CCHA	Crew Communication Headset Assembly
ССР	Camera Control Panel
CCT	Communication Configuration Table
CCTV	Closed-Circuit Television
CDF	Confirmed Detonator
CDR	Space Shuttle Commander
CDRA	Carbon Dioxide Removal Assembly
CETA	Crew Equipment Translation Aid
CHeCS	Crew Health Care System
CHX	Cabin Heat Exchanger
CISC	Complicated Instruction Set Computer
CLA	Camera Light Assembly
CLPA	Camera Light Pan Tilt Assembly
CMG	Control Moment Gyro





The Final Flight of Discovery

COTS	Commercial Off the Shelf
	Commercial Orbital Transportation Service
CP3	Camera Port 3
CPA	Control Panel Assembly
CPB	Camera Power Box
CR	Change Request
CRT	Cathode-Ray Tube
CSA	Canadian Space Agency
CSA-CP	Compound Specific Analyzer
CSLM-2	Coarsening in Solid Liquid Mixtures-2
CTC	Cargo Transport Container
CVIU	Common Video Interface Unit
CVT	Current Value Table
CZ	Communication Zone
DB	Data Book
DC	Docking Compartment
DCSU	Direct Current Switching Unit
DDCU	DC-to-DC Converter Unit
DEM	Demodulator
DFL	Decommutation Format Load
DIU	Data Interface Unit
DMS	Data Management System
DMS-R	Data Management System-Russian
DPG	Differential Pressure Gauge
DPU	Baseband Data Processing Unit
DRTS	Japanese Data Relay Satellite
DYF	Display Frame
E/L	Equipment Lock
EATCS	External Active Thermal Control System
EBCS	External Berthing Camera System
ECC	Error Correction Code
ECLS	Environmental Controls and Life Support
ECLSS	Environmental Control and Life Support System
ECS	Environmental Control System
ECU	Electronic Control Unit
EDSU	External Data Storage Unit
EDU	EEU Driver Unit
EE	End Effector
EETCS	Early External Thermal Control System
EEU	Experiment Exchange Unit



EF	Exposed Facility
EFBM	Exposed Facility Berthing Mechanism
EFHX	Exposed Facility Heat Exchanger
EFU	Exposed Facility Unit
EGIL	Electrical, General Instrumentation, and Lighting
EIU	Ethernet Interface Unit
ELC	ExPRESS Logistics Carrier
ELITE-S2	Elaboratore Immagini Televisive – Space 2
ELM-ES	Japanese Experiment Logistics Module – Exposed Section
ELM-PS	Japanese Experiment Logistics Module – Pressurized Section
ELPS	Emergency Lighting Power Supply
EMGF	Electric Mechanical Grapple Fixture
EMI	Electro-Magnetic Imaging
EMU	Extravehicular Mobility Unit
E-ORU	EVA Essential ORU
EP	Exposed Pallet
EPS	Electrical Power System
ES	Exposed Section
ESA	European Space Agency
ESC	JEF System Controller
ESP2	External Storage Platform 2
ESW	Extended Support Software
ET	External Tank
ETCS	External Thermal Control System
ETI	Elapsed Time Indicator
ETRS	EVA Temporary Rail Stop
ETVCG	External Television Camera Group
EV	Extravehicular
EVA	Extravehicular Activity
EXP-D	Experiment-D
Express	Ecpedite the Processing of Experiments to Space Station
EXT	External
FA	Fluid Accumulator
FAS	Flight Application Software
FCT	Flight Control Team
FD	Flight Day
FDDI	Fiber Distributed Data Interface
FDIR	Fault Detection, Isolation, and Recovery
FDS	Fire Detection System
FE	Flight Engineer
FET-SW	Field Effect Transistor Switch



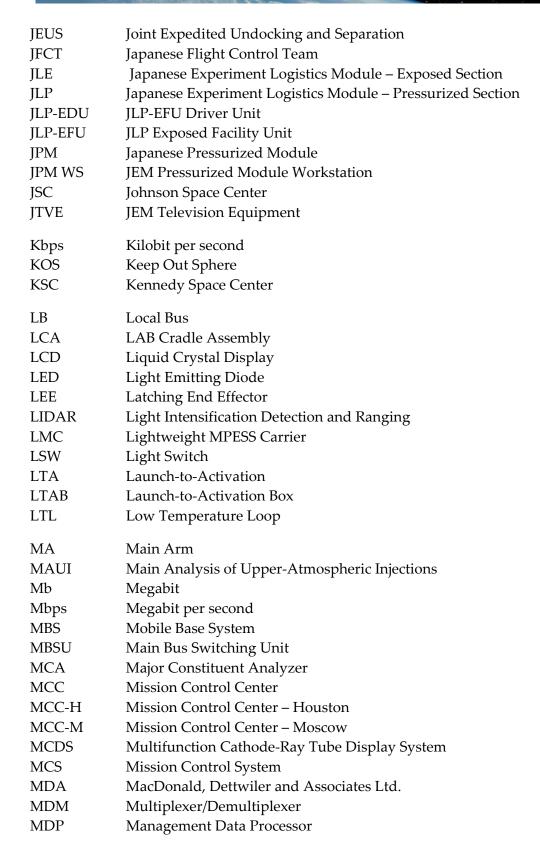
FGB	Functional Cargo Block
FOR	Frame of Reference
FPMU	Floating Potential Measurement Unit
FPP	Fluid Pump Package
FR	Flight Rule
FRD	Flight Requirements Document
FRGF	Flight Releasable Grapple Fixture
FRM	Functional Redundancy Mode
FSE	Flight Support Equipment
FSEGF	Flight Support Equipment Grapple Fixture
FSM	Fuel Supply Module
FSW	Flight Software
FTT	Functional Task Test
GAS	Get-Away Special
GATOR	Grappling Adaptor to On-orbit Railing
GCA	Ground Control Assist
GLA	General Lighting Assemblies
GLA	General Luminaire Assembly
GLONASS	Global Navigational Satellite System
GM	General Motors
GNC	Guidance, Navigation, and Control
GPC	General Purpose Computer
GPS	Global Positioning System
GPSR	Global Positioning System Receiver
GUI	Graphical User Interface
H&S	Health and Status
HCE	
HCTL	Heater Control Equipment Heater Controller
HD	High Definition
HEPA	High Efficiency Particulate Acquisition
HPA	High Power Amplifier
HPGT	High Pressure Gas Tank
HPP	Hard Point Plates
HPU	Hydraulic Power Unit
HRDR	High Rate Data Recorder
HREL	Hold/Release Electronics
HRFM	High Rate Frame Multiplexer
HRM	Hold Release Mechanism
HRMS	High Rate Multiplexer and Switcher
HRS	Heat Rejection Subsystem
1110	reat rejection bubby stem





HTV	H-II Transfer Vehicle
HTVCC	HTV Control Center
HTV Prox	HTV Proximity
HX	Heat Exchanger
I/F	Interface
IAA	Intravehicular Antenna Assembly
IAC	Internal Audio Controller
IBM	International Business Machines
ICB	Inner Capture Box
ICC	Integrated Cargo Carrier
ICS	Interorbit Communication System
ICS-EF	Interorbit Communication System - Exposed Facility
IDRD	Increment Definition and Requirements Document
IELK	Individual Equipment Liner Kit
IFHX	Interface Heat Exchanger
IMCS	Integrated Mission Control System
IMCU	Image Compressor Unit
IMV	Intermodule Ventilation
INCO	Instrumentation and Communication Officer
IP	International Partner
IP-PCDU	ICS-PM Power Control and Distribution Unit
IP-PDB	Payload Power Distribution Box
ISP	International Standard Payload
ISPR	International Standard Payload Rack
ISS	International Space Station
ISSSH	International Space Station Systems Handbook
ITCS	Internal Thermal Control System
ITS	Integrated Truss Segment
IV	Intravehicular
IVA	Intravehicular Activity
IVSU	Internal Video Switch Unit
IWIS	ISS Wireless Instrumentation System
JAXA	Japan Aerospace Exploration Agency
JCP	JEM Control Processor
JEF	JEM Exposed Facility
JEM	Japanese Experiment Module
JEMAL	JEM Airlock
JEM-EF	Japanese Experiment Module Exposed Facility
JEM-PM	Japanese Experiment Module – Pressurized Module
JEMRMS	Japanese Experiment Module Remote Manipulator System









MEC	Master Event Controller
MECO	Main Engine Cut Off
MELFI	Minus Eighty-Degree Laboratory Freezer for station
MGB	Middle Grapple Box
MIP	Mission Integration Plan
MISSE	Materials International Space Station Experiment
MKAM	Minimum Keep Alive Monitor
MLE	Middeck Locker Equivalent
MLI	Multi-layer Insulation
MLM	Multipurpose Laboratory Module
MLP	Mobile Launcher Platform
MMOD	Micrometeoroid/Orbital Debris
MOD	Modulator
MON	Television Monitor
MPC	Main Processing Controller
MPESS	Multipurpose Experiment Support Structure
MPEV	Manual Pressure Equalization Valve
MPL	Manipulator Retention Latch
MPLM	Multipurpose Logistics Module
MPM	Manipulator Positioning Mechanism
MPV	Manual Procedure Viewer
MRM	Mini-Research Module
MSD	Mass Storage Device
MSFC	Marshall Space Flight Center
MSP	Maintenance Switch Panel
MSS	Mobile Servicing System
MT	Mobile Tracker
	Mobile Transporter
MTL	Moderate Temperature Loop
MUX	Data Multiplexer
NASA	National Aeronautics and Space Administration
NCS	Node Control Software
NET	No Earlier Than
NLP	National Lab Pathfinder
NLT	No Less Than
n.mi.	nautical mile
NPRV	Negative Pressure Relief Valve
NSV	Network Service
NTA	Nitrogen Tank Assembly
NTSC	National Television Standard Committee





The Final Flight of Discovery

OCAOrbital Communications AdapterOCADOperational Control Agreement DocumentOCASOperator Commanded Automatic SequenceODFOperations Data FileODSOrbiter Docking SystemOIOrbiter InterfaceOIUOrbiter Interface UnitOMSOrbital Maneuvering SystemOODTOnboard Operation Data TableORCAOxygen Recharge Compressor AssemblyORUOrbital Replacement UnitOSOperating SystemOSAOrbital Support EquipmentOTCMORU and Tool Changeout MechanismOTPORU and Tool PlatformP/LPayloadPALProtuberance AirloadPAMPayload Attach MechanismPAOPublic Affairs OfficePASPayload Attach MechanismPCAPressure Control AssemblyPCBMPassive Common Berthing MechanismPCNPage Change NoticePCSPortable Breathing ApparatusPCNPage Change NoticePCSPortable Computer SystemPDAPayload Disconnect AssemblyPDBPower Distribution BoxPDGFPower and Data Grapple FixturePDHPayload Data Handling unitPDLProduct Development LaboratoryPDRSPayload Deployment Retrieval SystemPDUPower Distribution UnitPECPassive Experiment ContainerPEHGPayload Ethernet Hub GatewayPFEPortable Fire XtinguisherPFRAMPassive Flight Relea	OBSS	Orbiter Boom Sensor System
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PFRAM Passive Flight Releasable Attachment Mechanism	_	
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PGSC Payload General Support Computer		
	PGSC	Payload General Support Computer



PIB	Power Interface Box
PIC	Pyrotechnic Initiation Controller
PIU	Payload Interface Unit
PLB	Payload Bay
PLBD	Payload Bay Door
PLC	Pressurized Logistics Carrier
PLT	Payload Laptop Terminal
	Space Shuttle Pilot
PM	Pressurized Module
	Pump Module
PMA	Pressurized Mating Adapter
PMCU	Power Management Control Unit
PMM	Pressurized Multipurpose Module
PMU	Pressurized Mating Adapter
POA	Payload Orbital Replacement Unit (ORU) Accommodation
POR	Point of Resolution
PPA	Pump Package Assembly
PPRV	Positive Pressure Relief Valve
PRCS	Primary Reaction Control System
PREX	Procedure Executor
PRLA	Payload Retention Latch Assembly
PRO	Payload Rack Officer
PROX	Proximity Communications Center
psia	Pounds per Square Inch Absolute
PSP	Payload Signal Processor
PSRR	Pressurized Section Resupply Rack
PTCS	Passive Thermal Control System
PTR	Port Thermal Radiator
PTU	Pan/Tilt Unit
PVCU	Photovoltaic Controller Unit
PVM	Photovoltaic Module
PVR	Photovoltaic Radiator
PVTCS	Photovoltaic Thermal Control System
QD	Quick Disconnect
R&MA	Restraint and Mobility Aid
RACU	Russian-to-American Converter Unit
RAM	Read Access Memory
RAMBO-2	Ram Burn Observation-2
RBVM	Radiator Beam Valve Module
RCC	Range Control Center
	č

CE

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SHUTT

MISSION



RCS	Reaction Control System
RCT	Rack Configuration Table
RF	Radio Frequency
RGA	Rate Gyro Assemblies
RHC	Rotational Hand Controller
RIGEX	Rigidizable Inflatable Get-Away Special Experiment
RIP	Remote Interface Panel
RLF	Robotic Language File
RLT	Robotic Laptop Terminal
RMS	Remote Manipulator System
ROEU	Remotely Operated Electrical Umbilical
ROM	Read Only Memory
R-ORU	Robotics Compatible Orbital Replacement Unit
ROS	Russian Orbital Segment
RPC	Remote Power Controller
RPCM	Remote Power Controller Module
RPDA	Remote Power Distribution Assembly
RPM	Roll Pitch Maneuver
RS	Russian Segment
RSP	Return Stowage Platform
RSR	Resupply Stowage Rack
RSS	Range Safety System
RT	Remote Terminal
R2	Robonaut 2
RTAS	Rocketdyne Truss Attachment System
RTLS	Return To Launch Site
RVFS	Rendezvous Flight Software
RWS	Robotics Workstation
S	Starboard
SAFER	Simplified Aid for EVA Rescue
SAM	SFA Airlock Attachment Mechanism
SAME	Smoke and Aerosol Measurement Experiment
SAPA	Small Adapter Plate Assembly
SARJ	Solar Alpha Rotary Joint
SASA	S-Band Antenna Sub-Assembly
SCU	Sync and Control Unit
SD	Smoke Detector
SDS	Sample Distribution System
SEDA	Space Environment Data Acquisition equipment
SEDA-AP	Space Environment Data Acquisition equipment - Attached Payload
SEITE	Shuttle Exhaust Ion Turbulence Experiments



SELS	SpaceOps Electronic Library System
SEU	Single Event Upset
SFA	Small Fine Arm
SFAE	SFA Electronics
SI	Smoke Indicator
SIMPLEX	Shuttle Ionospheric Modification with Pulsed Local EXhaust
SLM LLX	Structural Latch Mechanism
SLP-D	Spacelab Pallet – D
SLP-D1	Spacelab Pallet – Deployable
SLP-D1 SLP-D2	Spacelab Pallet - D2
SLT-D2	Station Laptop Terminal
	System Laptop Terminal
SLWT	Super Light Weight Tank
SM	Service Module
SMDP	Service Module Debris Panel
SOC	System Operation Control
SODF	Space Operations Data File
SPA	Small Payload Attachment
SPB	Survival Power Distribution Box
SPDA	Secondary Power Distribution Assembly
SPDM	Special Purpose Dexterous Manipulator
SPEC	Specialist
SRAM	static RAM
SRB	Solid Rocket Booster
SRMS	Shuttle Remote Manipulator System
SSAS	Segment-to-Segment Attach System
SSC	Station Support Computer
SSCB	Space Station Control Board
SSE	Small Fine Arm Storage Equipment
SSIPC	Space Station Integration and Promotion Center
SSME	Space Shuttle Main Engine
SSOR	Space-to-Space Orbiter Radio
SSP	Standard Switch Panel
SSPTS	Station-to-Shuttle Power Transfer System
SSRMS	Space Station Remote Manipulator System
STC	Small Fire Arm Transportation Container
STR	Starboard Thermal Radiator
STS	Space Transfer System
STVC	SFA Television Camera
SVS	Space Vision System





Т	Thrust
ТА	Thruster Assist
TAC	TCS Assembly Controller
TAC-M	TCS Assembly Controller - M
TAL	Transoceanic Abort Landing
TCA	Thermal Control System Assembly
TCB	Total Capture Box
TCCS	Trace Contaminant Control System
TCCV	Temperature Control and Check Valve
TCS	Thermal Control System
	Trajectory Control Sensor
TCV	Temperature Control Valve
TDK	Transportation Device Kit
TDRS	Tracking and Data Relay Satellite
THA	Tool Holder Assembly
THC	Temperature and Humidity Control
	Translational Hand Controller
THCU	Temperature and Humidity Control Unit
TIU	Thermal Interface Unit
TKSC	Tsukuba Space Center (Japan)
TLM	Telemetry
TMA	Russian vehicle designation
TMR	Triple Modular Redundancy
TPL	Transfer Priority List
TRRJ	Thermal Radiator Rotary Joint
TUS	Trailing Umbilical System
TVC	Thrust Vector Control
UCCAS	Unpressurized Cargo Carrier Attach System
UCM	Umbilical Connect Mechanism
UCM-E	UCM – Exposed Section Half
UCM-P	UCM – Payload Half
UHF	Ultrahigh Frequency
UIL	User Interface Language
ULC	Unpressurized Logistics Carrier
UMA	Umbilical Mating Adapter
UOP	Utility Outlet Panel
UPC	Up Converter
USA	United Space Alliance
US LAB	United States Laboratory
USOS	United States On-Orbit Segment
UTA	Utility Transfer Assembly



VAJ	Vacuum Access Jumper
VBSP	Video Baseband Signal Processor
VCU	Video Control Unit
VDS	Video Distribution System
VLU	Video Light Unit
VRA	Vent Relief Assembly
VRCS	Vernier Reaction Control System
VRCV	Vent Relief Control Valve
VRIV	Vent Relief Isolation Valve
VSU	Video Switcher Unit
VSW	Video Switcher
WAICO	Waiving and Cailing
	Waiving and Coiling
WCL	Water Cooling Loop
WETA	Wireless Video System External Transceiver Assembly
WIF	Work Interface
WPA	Water Processor Assembly
WRM	Water Recovery and Management
WRS	Water Recovery System
WS	Water Separator
	Work Site
	Work Station
WVA	Water Vent Assembly
ZSR	Zero-g Stowage Rack

MEDIA ASSISTANCE

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NASA TELEVISION AND INTERNET

The digital NASA Television system provides higher quality images and better use of satellite bandwidth, meaning multiple channels from multiple NASA program sources at the same time.

Digital NASA TV has the following four digital channels:

- NASA Public Service ("Free to Air"), featuring documentaries, archival programming, and coverage of NASA missions and events.
- 2. NASA Education Services ("Free to Air/Addressable"), dedicated to providing educational programming to schools, educational institutions and museums.
- 3. NASA Media Services ("Addressable"), for broadcast news organizations.
- 4. NASA Mission Operations (Internal Only).

Digital NASA TV channels may not always have programming on every channel simultaneously.

NASA Television Now in High Definition

NASA TV now has a full-time High Definition (HD) Channel available at no cost to cable and satellite service providers. Live coverage of space shuttle missions; on-orbit video of Earth captured by astronauts aboard the International Space Station; and rocket launches of advanced scientific spacecraft are among the programming offered on NASA HD. Also available are imagery from NASA's vast array of space satellites, as well as media briefings, presentations by expert lecturers, astronaut interviews and other special events, all in the improved detail and clarity of HD.

Getting NASA TV via satellite (AMC3 Transponder 15C)

In continental North America, Alaska and Hawaii, NASA Television's Public, Education, Media and HD channels are MPEG-2 digital C-band signals carried by QPSK/DVB-S modulation on satellite AMC-3, transponder 15C, at 87 degrees west longitude. Downlink frequency is 4000 MHz, horizontal polarization, with a data rate of 38.86 Mhz, symbol rate of 28.1115 Ms/s, and 3/4 FEC. A Digital Video Broadcast (DVB) compliant Integrated Receiver Decoder (IRD) is needed for reception.

Effective Sept. 1, 2010, NASA TV changed the primary audio configuration for each of its four channels to AC-3, making each channel's secondary audio MPEG 1 Layer II.

For NASA TV downlink information, schedules and links to streaming video, visit http://www.nasa.gov/ntv

Television Schedule

A schedule of key mission events and media briefings during the mission will be detailed in a NASA TV schedule posted at the link above. The schedule will be updated as necessary and will also be available at

http://www.nasa.gov/multimedia/nasatv/missi on_schedule.html



Status Reports

Status reports and timely updates on launch countdown, mission progress, and landing operations will be posted at: <u>http://www.nasa.gov/shuttle</u>

Internet Information

Information on NASA and its programs is available through the NASA Home Page and the NASA Public Affairs Home Page:

http://www.nasa.gov

or

http://www.nasa.gov/newsinfo/index.html

Information on the International Space Station is available at: <u>http://www.nasa.gov/station</u>

The NASA Human Space Flight Web contains an up-to-date archive of mission imagery, video and audio at: <u>http://spaceflight.nasa.gov</u>

Information on safety enhancements for the 2005 Return to Flight effort is available at: http://www.nasa.gov/returntoflight/system/in dex.html

Resources for educators can be found at: <u>http://education.nasa.gov</u>

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