

# Liquid Lenses for Free Space Optical Communications (FSOC)

Shreeyam Kacker, Kerri Cahoy  
MIT STAR Lab

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[mosaic-nasa@mit.edu](mailto:mosaic-nasa@mit.edu)

# Agenda

- Liquid Lens Technology Review
- MOSAIC Overview
- Environmental Testing
- Optical Performance
- Transceiver Prototyping
- Conclusions
- Future Work
- Publications & Research Products

# Liquid Lens Technology Overview

# Liquid Lenses



## Corning Varioptic A-39N0

- 3.9 mm aperture
- Electrowetting driven type
- +15 to -5 diopter focal range
- -20 °C to 65 °C operating range



## Optotune EL-16-40-TC-VIS-20D

- 16 mm aperture
- Pressure driven type
- $\pm 10$  diopter focal range
- -20 °C to 60 °C operating range

# Liquid Lens Types

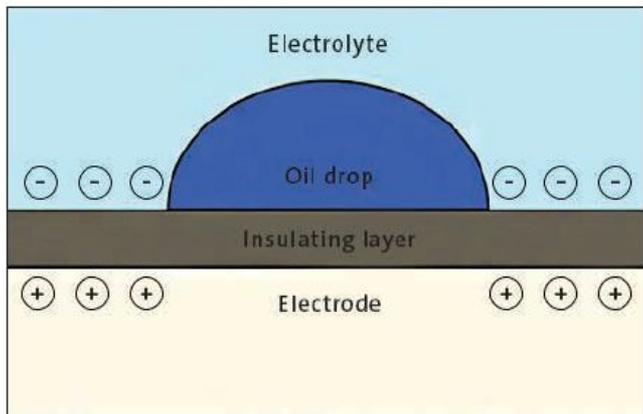


Image From: Corning Varioptic Lenses Dev Kit Documentation (PDF), Corning [1]

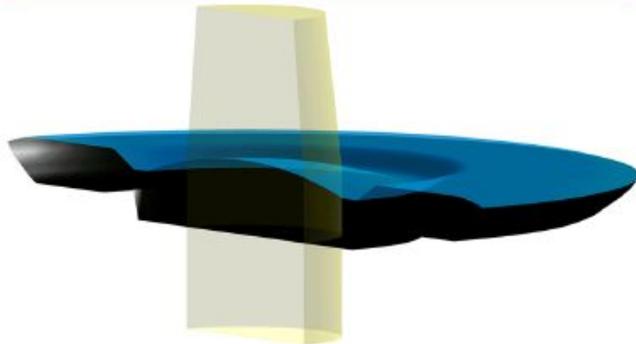


The shape of the drop then changes as voltage increases

## Electrowetting Driven Liquid Lenses (Corning)

## Pressure Driven Liquid Lenses (Optotune)

Passive state (0 mA current)



Active state (e.g. 300 mA current)

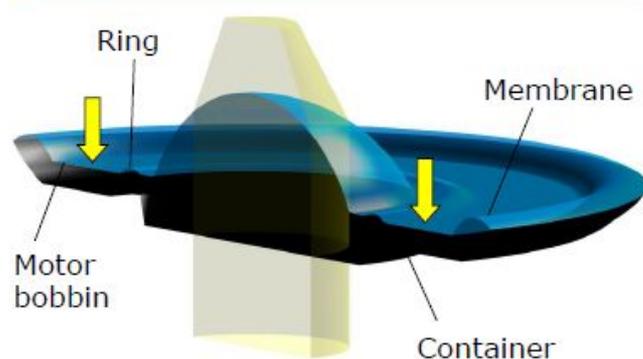


Image From: Modelling of Optotune's tunable lenses in Zemax (PDF), Optotune [2]

# MOSAIC Overview

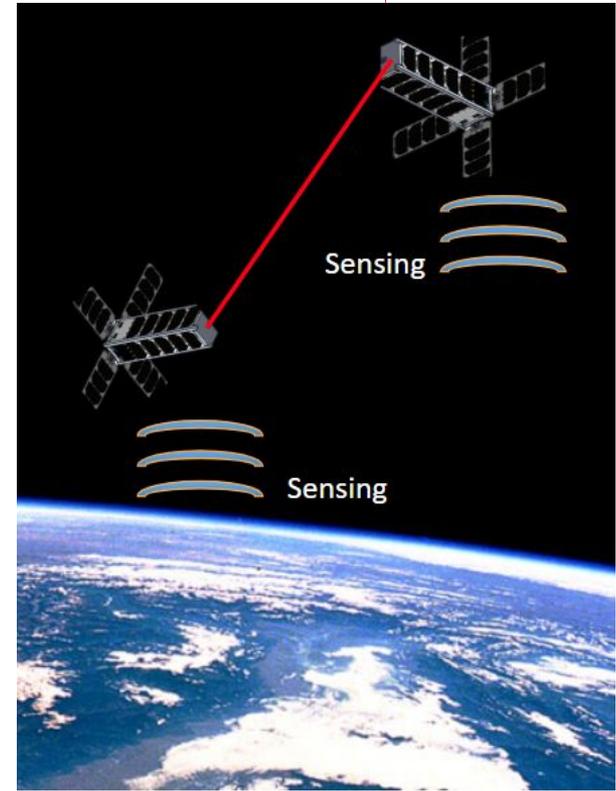
## Miniature Optical Steered Antenna for Intersatellite Communication

# Statement of Innovation

MOSAIC will investigate the use of *liquid lenses* as a potential steering method by which to develop a hemispherical multi point-to-point small satellite laser “antenna”

# Motivation

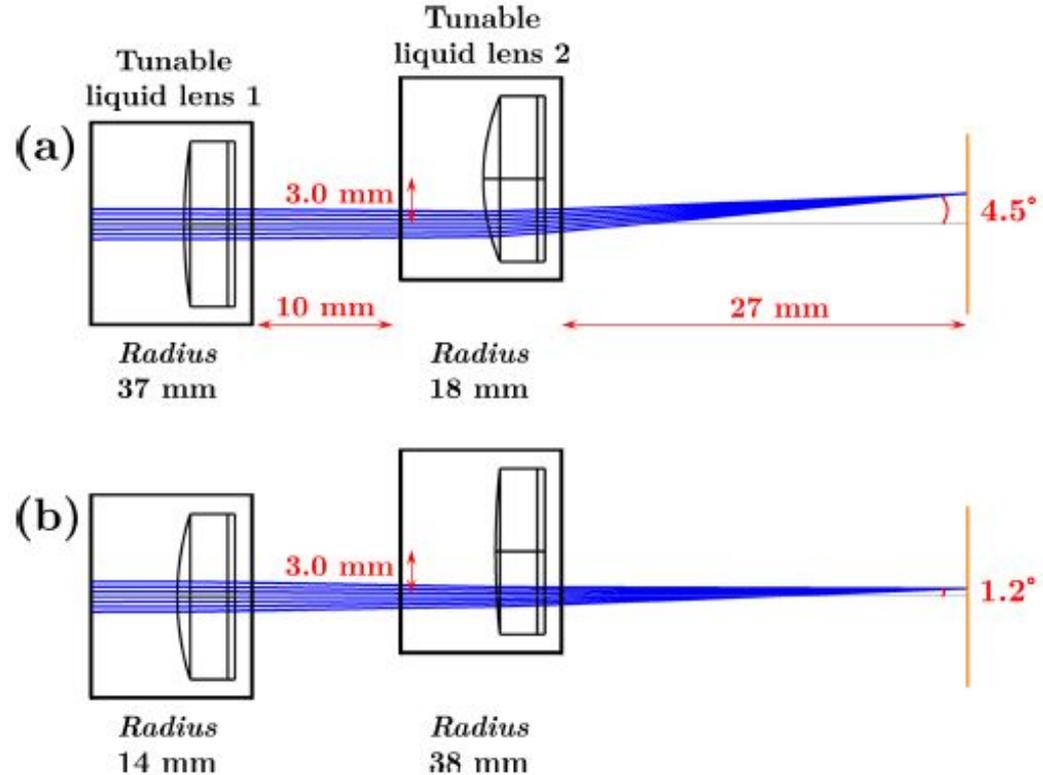
- Higher data rates needed for CubeSat payloads
  - RF spectrum crowded and regulated
  - Laser communications (lasercom)
    - Power efficient, currently unregulated spectrum
- Need multiple-access or multicast solutions
  - Satellite swarms and distributed sensing
  - Lasercom typically point-to-point
- Pointing Acquisition & Tracking (PAT)
  - Mechanical solutions are large, power-hungry
  - More efficient Fast Steering Mirrors (FSMs) have small apertures
  - Desire independence from spacecraft body pointing



***There is a need for a compact beam steering device with large angular throw***

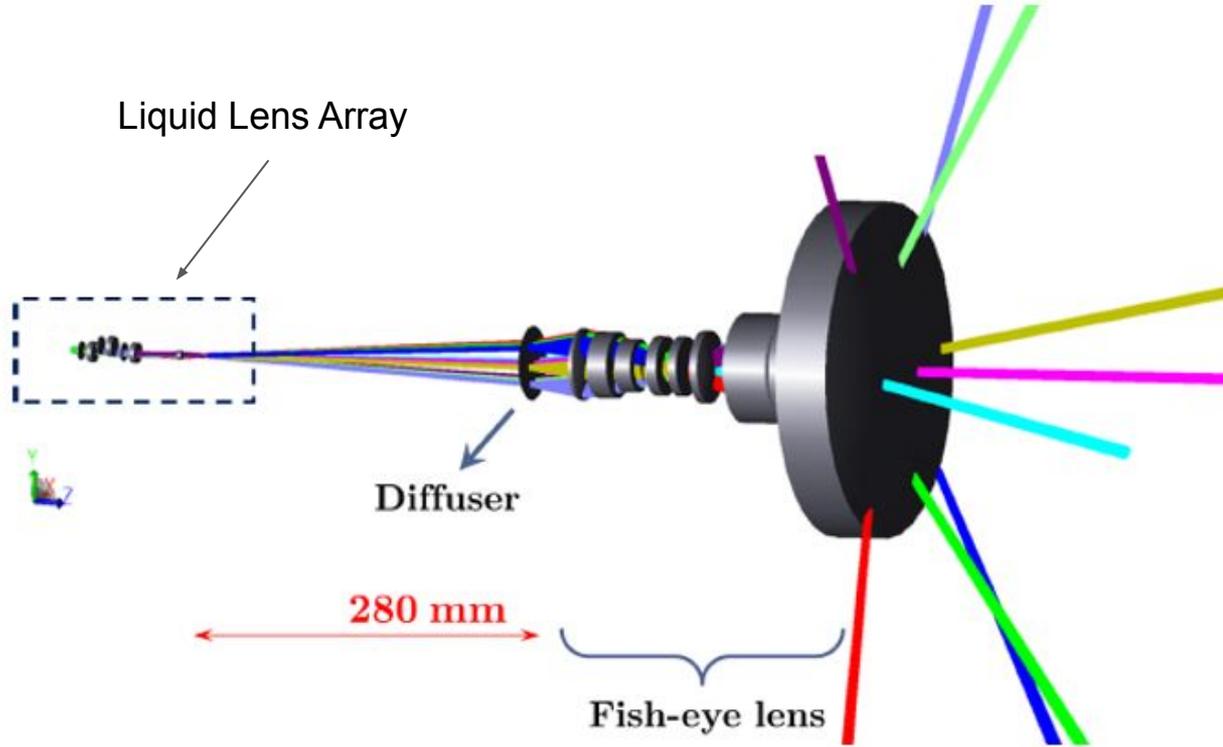
# Prior Work

- Zohrabi et al. 2016
  - University of Colorado, Boulder
- Refract laser through **off-axis tunable lens**
  - Lens on-axis to control beam divergence
- 3 lenses for 2D steering
  - 1 on-axis for **divergence control**
  - 2 offset in **x and y** for steering



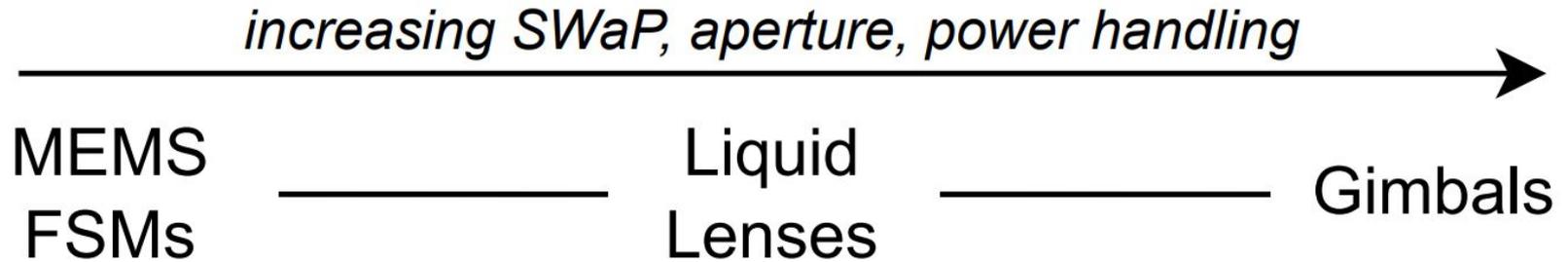
# Prior Work

- Diffuser and fisheye increases steering
- Liquid lenses steer focused “dot” on diffuser
- Point source at focal length of fisheye lens
  - Fisheye lens creates collimated light with wide angle ( $154^\circ$ ) steering



*M. Zohrabi, R. H. Cormack, and J. T. Gopinath "Wide-angle nonmechanical beam steering using liquid lenses," Optics Express, Vol. 24, No. 21, Oct. 2016.*

# Beam Steering Technologies



# Environmental Testing

# Environmental Testing Campaign

- TVAC
- Radiation
- Power Handling
- Zero G

# Initial Survivability Test

- 72 hours of soft vacuum exposure in inexpensive chamber
  - Soft vacuum of 0.04 Torr (5Pa)
- Corning lens had no visually apparent changes
- Bubbles in Optotune lens aperture
  - Formed immediately on pump-down
  - Diffused from lens membrane after two weeks of soft vacuum exposure
  - Repeated with 3 separate lenses
  - **No bubble formation on newer lenses**

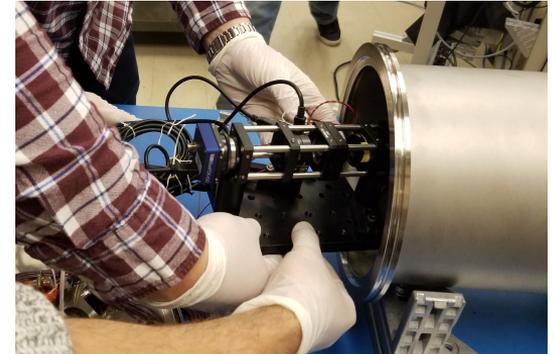
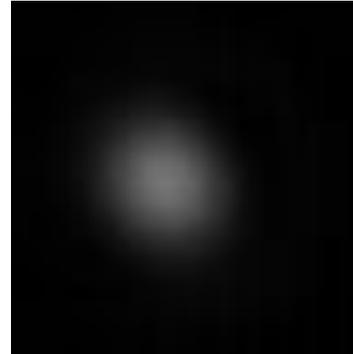
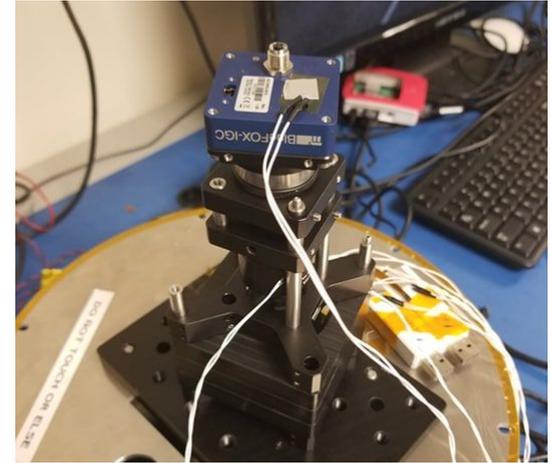


Optotune



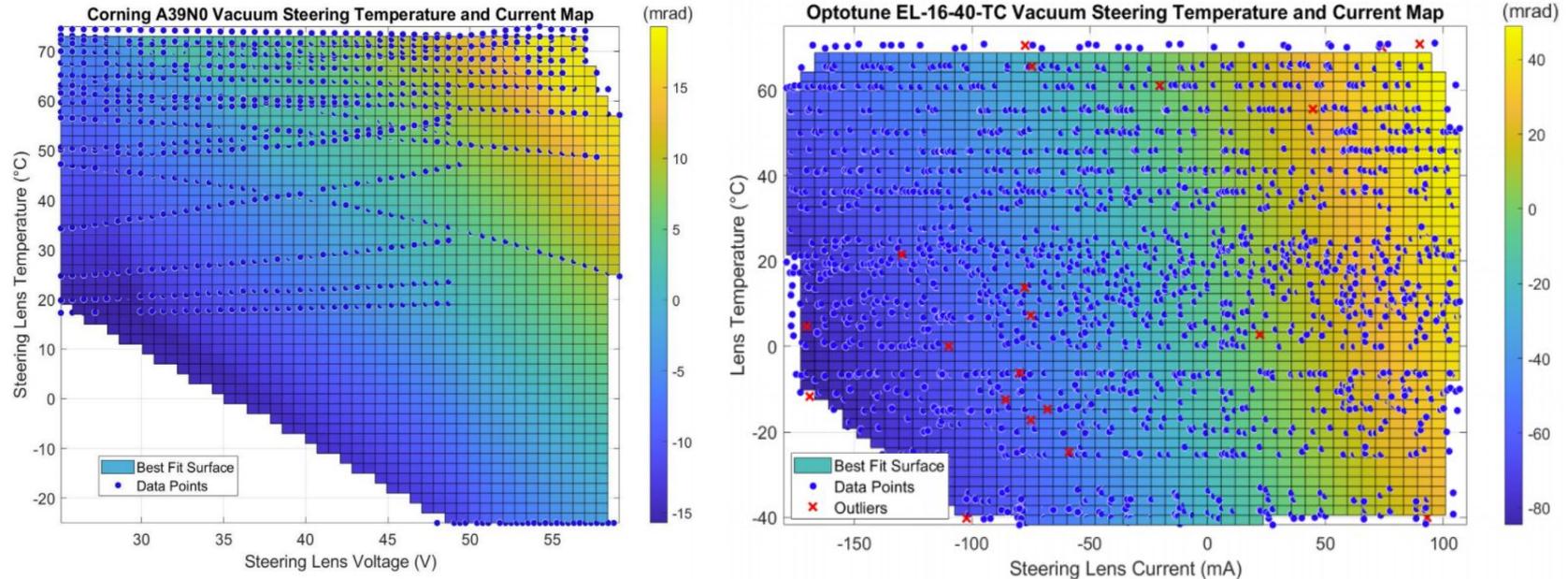
# Thermal Vacuum (TVAC) Testing - Ongoing

- Purpose
  - Analyze liquid lens operation in vacuum & thermal extremes
  - See how thermal impacts predictable performance of the lens
  - Steering transfer functions over temperature range
- Overview
  - Initial testing from -20 C to 60 C (specified operating range)
  - Stress testing from -40 C to 85 C (specified storage range)
  - Cooled in liquid nitrogen shroud, heater adhered to lens mounts
  - RTDs to monitor temperature
  - 635 nm (red) used for testing



# Thermal Vacuum Testing

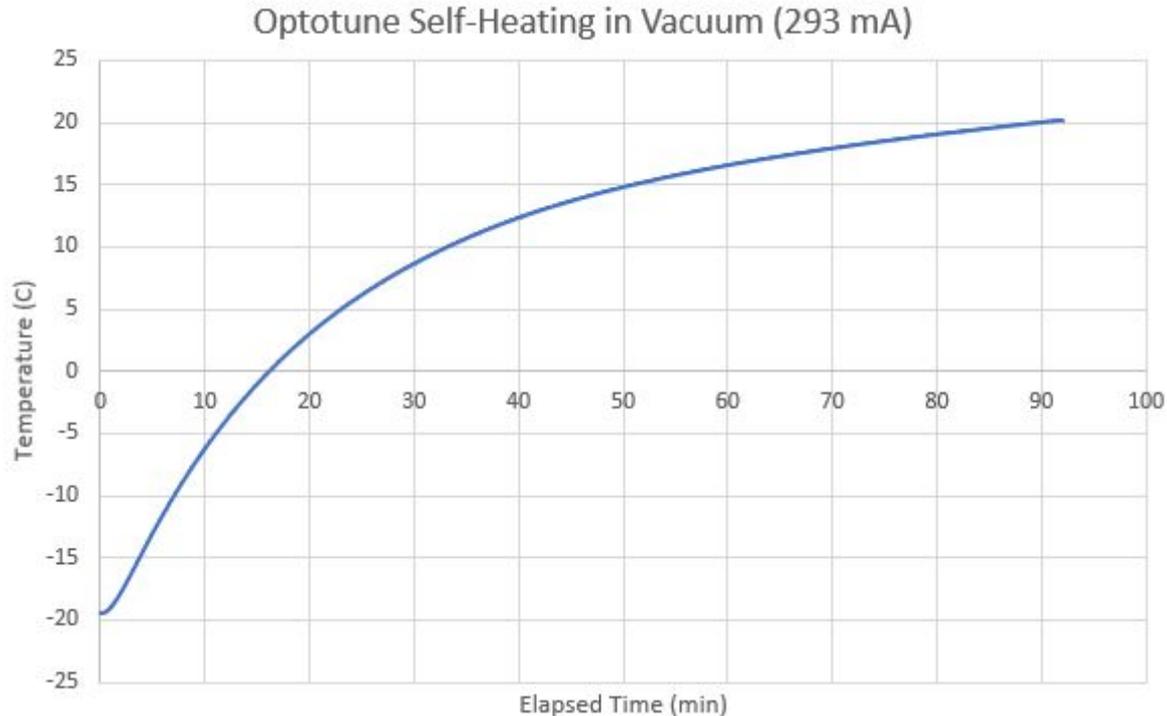
- Stress testing from  $-40^{\circ}\text{C}$  to  $85^{\circ}\text{C}$  (specified storage range)



- Thermal drift found to be mostly linear with some change around high steering current or voltage
  - $0.24 \text{ mrad}/^{\circ}\text{C}$  (Corning),  $0.19 \text{ mrad}/^{\circ}\text{C}$  (Optotune) [2]

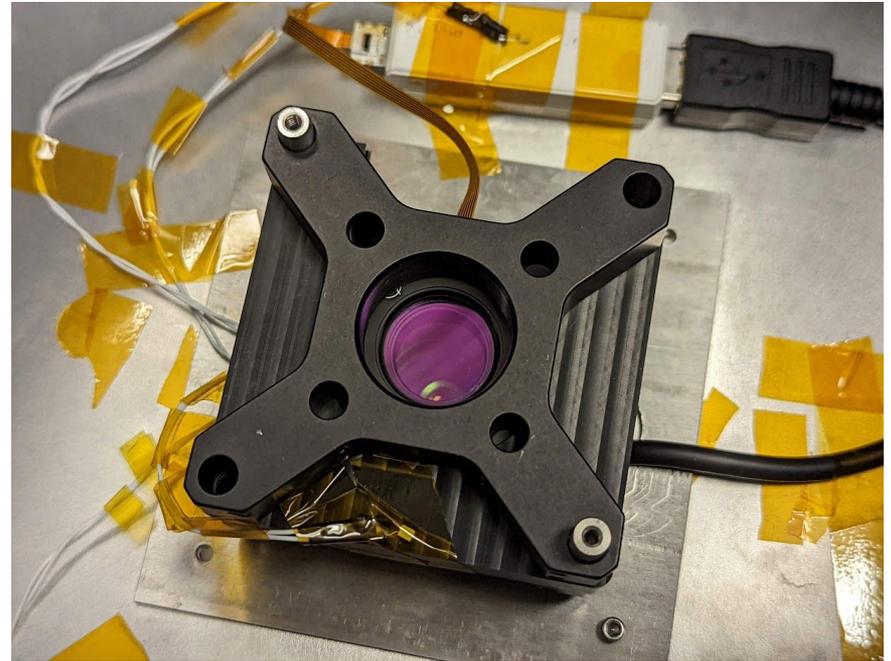
# Optotune Vacuum Self-Heating

- Heat management concern for Optotune lens in vacuum
  - Supplied current up to 293 mA
  - Operational range during steering between -100 and +100 mA
  - Corning, however, has negligible power draw
  
- Optotune current set to maximum, temperature was recorded over time
  - 40 C rise over 1.5 hours of max current operation



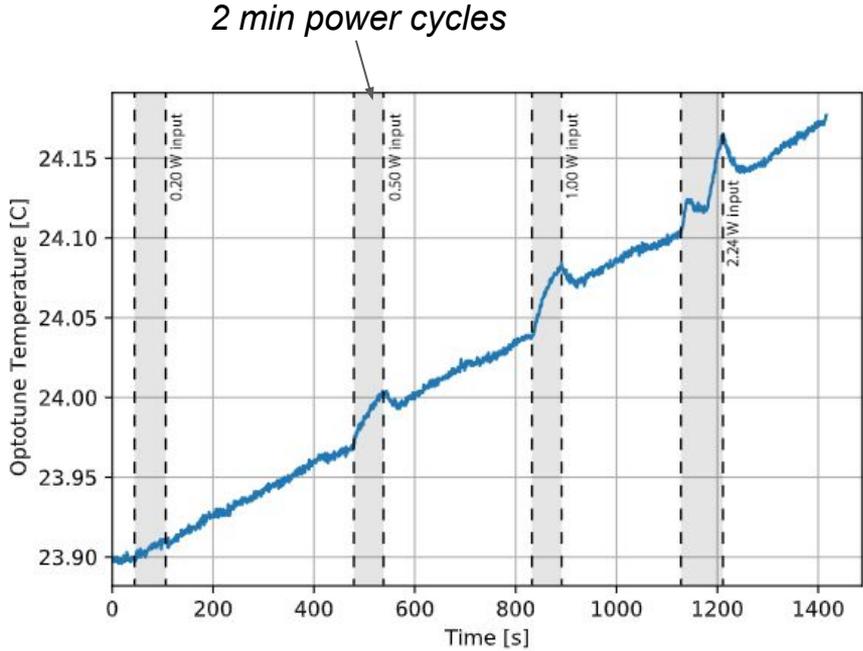
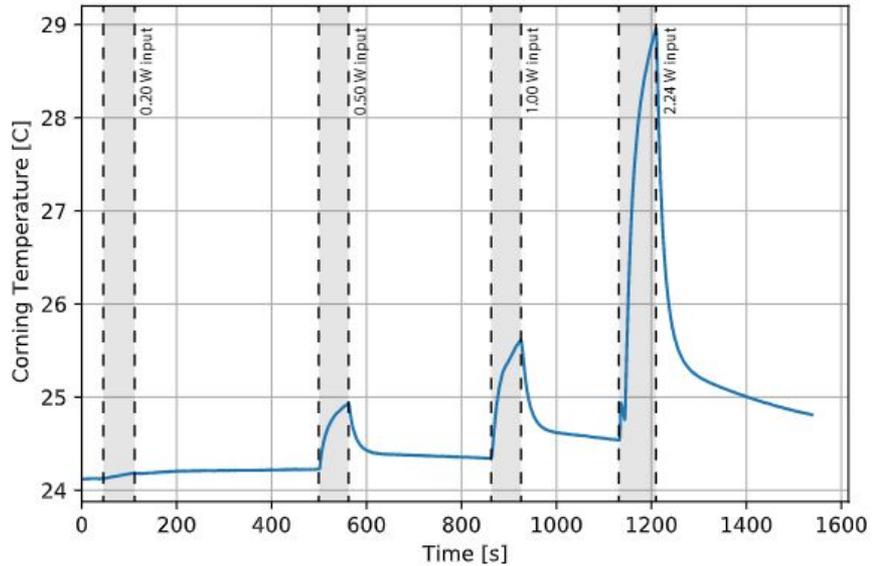
# Power Handling (1/2)

- Experiment to determine laser induced damage threshold (LIDT) and transmission at 1550 nm
- NIR and 1550 nm optimized lenses tested
- Lenses placed in TVAC with fiber feedthrough
- Exposed to power levels up to 2.25 W and profiled in between runs
- Thanks to Tim for the EDFA :)



*Optotune lens mounted in TVAC chamber*

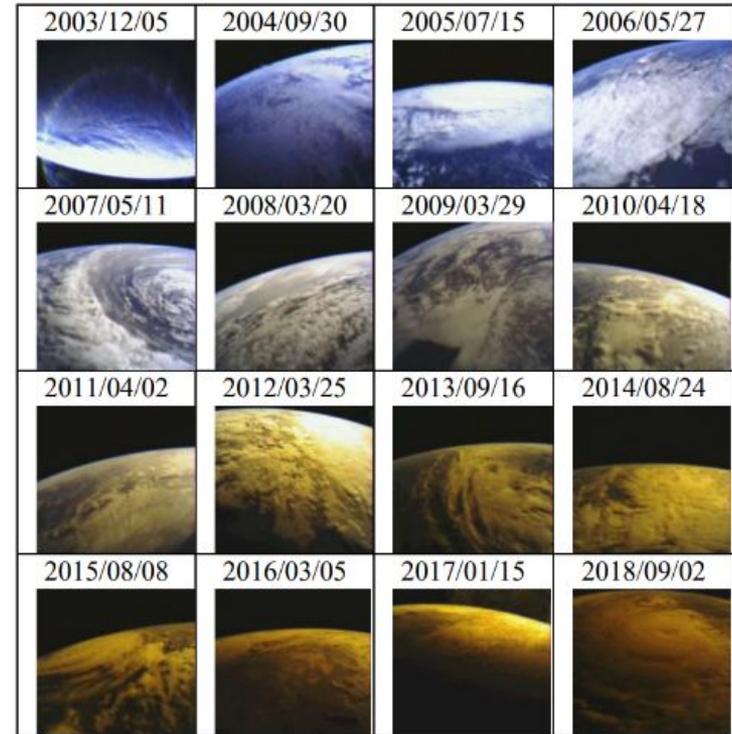
# Power Handling (2/2)



*Optotune (left) and Corning Varioptic (right) temperature rise during experiment  
 Corning Varioptic: 89% transmission, Optotune: 96% transmission at 1550 nm*

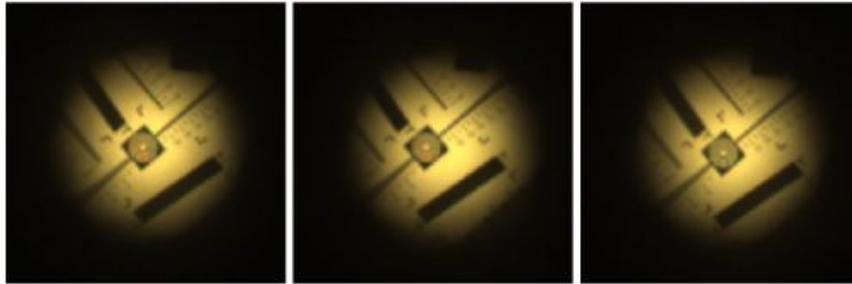
# Radiation Testing (1/6)

- Radiation can cause yellowing and darkening of all optics in space
- Optical fluids are proprietary and not characterized in the radiation environment
- Lenses placed in Co-60 Gammacell at MIT and profiled in between irradiator runs to understand transmission loss



*Selected images taken from XI-IV CubeSat taken over 15 years, showing yellowing of conventional glass optics due to radiation exposure*

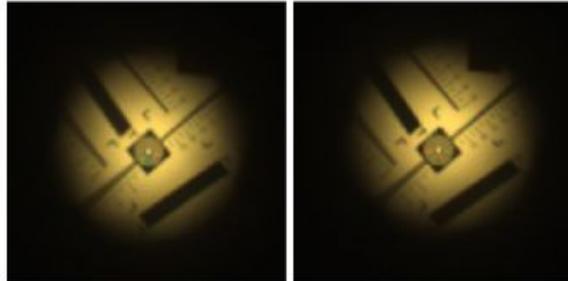
# Radiation Testing (2/6)



(a) 0 years

(b) 1 year

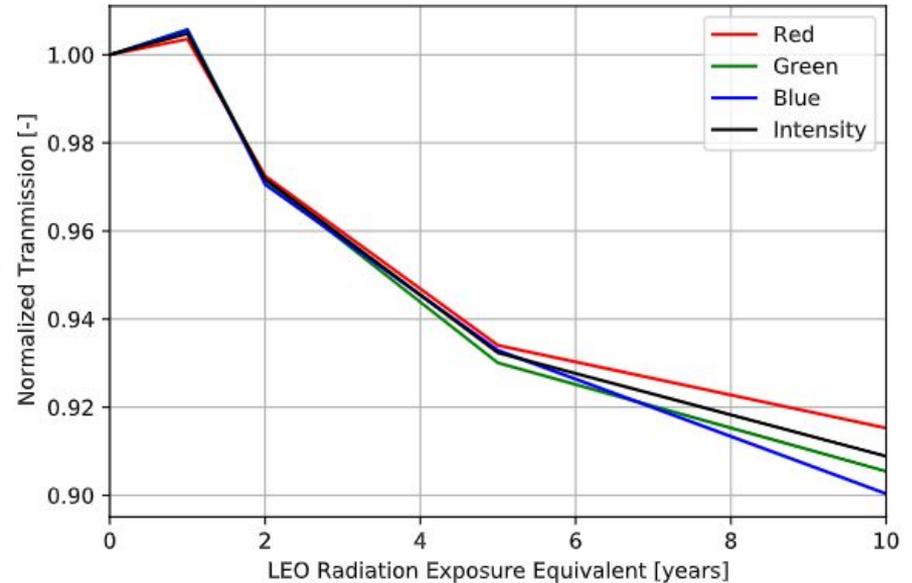
(c) 2 years



(d) 5 years

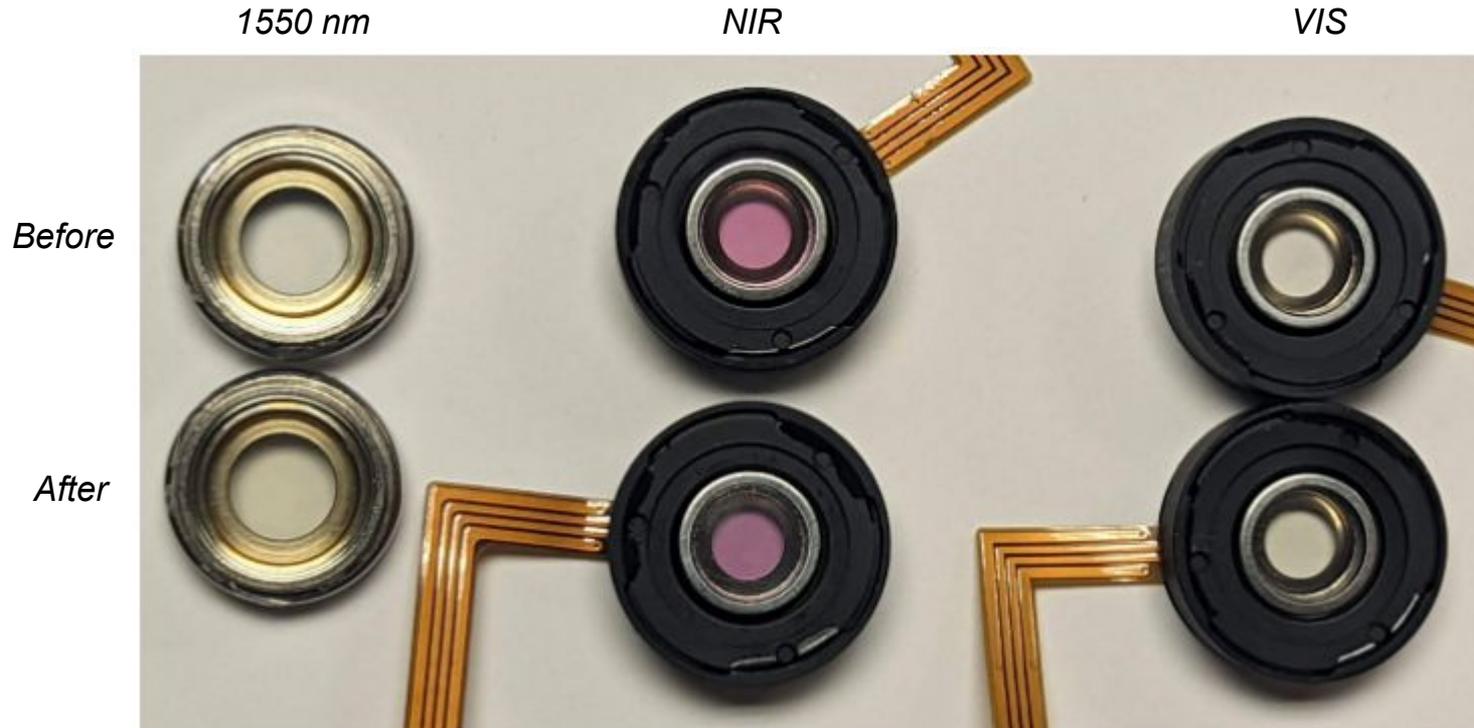
(e) 10 years

*Corning Varioptic test chart images after LEO equivalent radiation exposure*



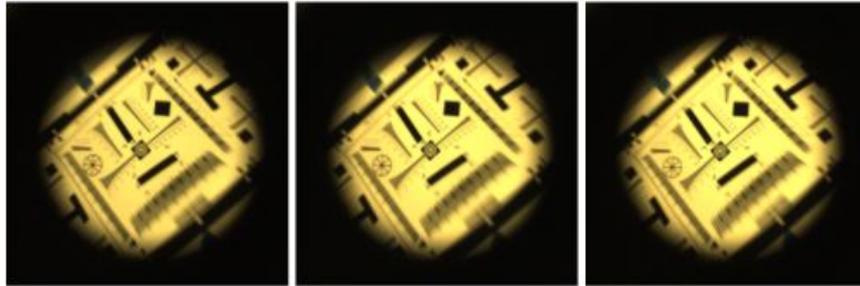
*Corning Varioptic transmission after LEO equivalent radiation exposure*

# Radiation Testing (3/6)



*Corning Varioptic lenses before and after 70 krad of radiation exposure*

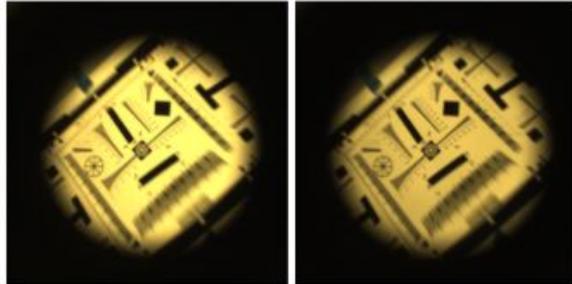
# Radiation Testing (4/6)



(a) 0 years

(b) 1 year

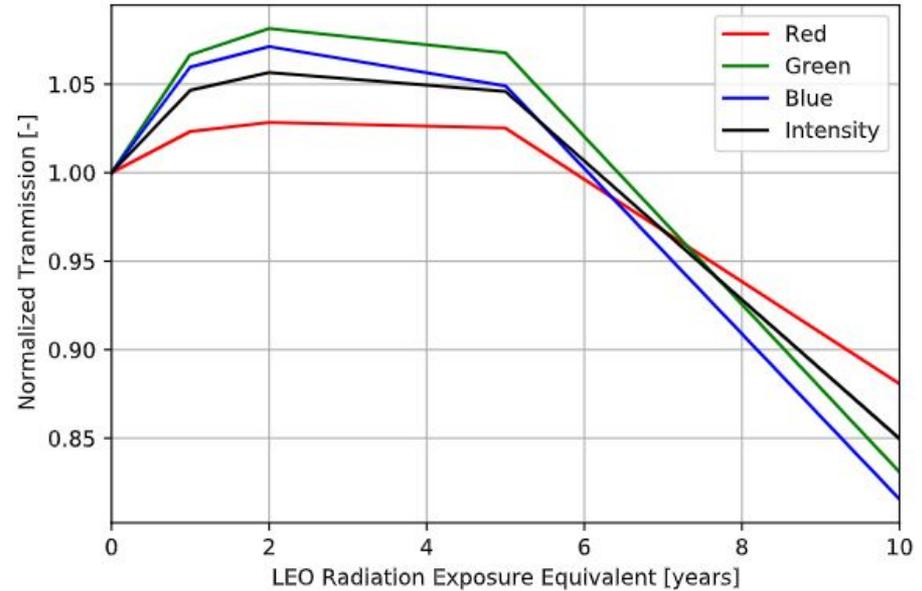
(c) 2 years



(d) 5 years

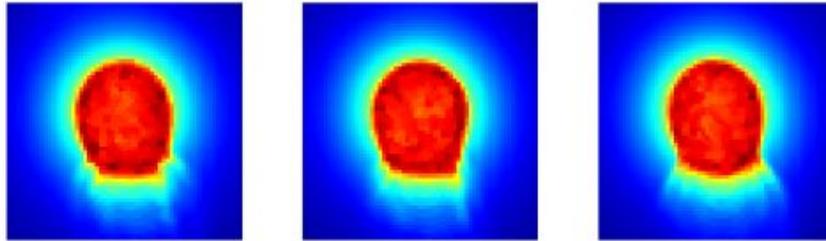
(e) 10 years

*Optotune test chart images after LEO equivalent radiation exposure*



*Optotune transmission after LEO equivalent radiation exposure*

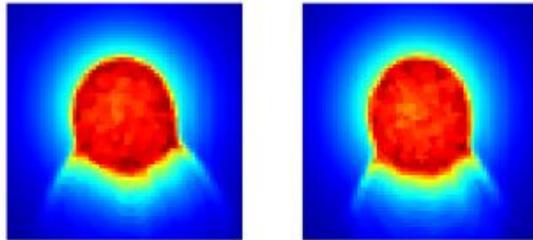
# Radiation Testing (5/6)



(a) 0 years

(b) 1 year

(c) 2 years



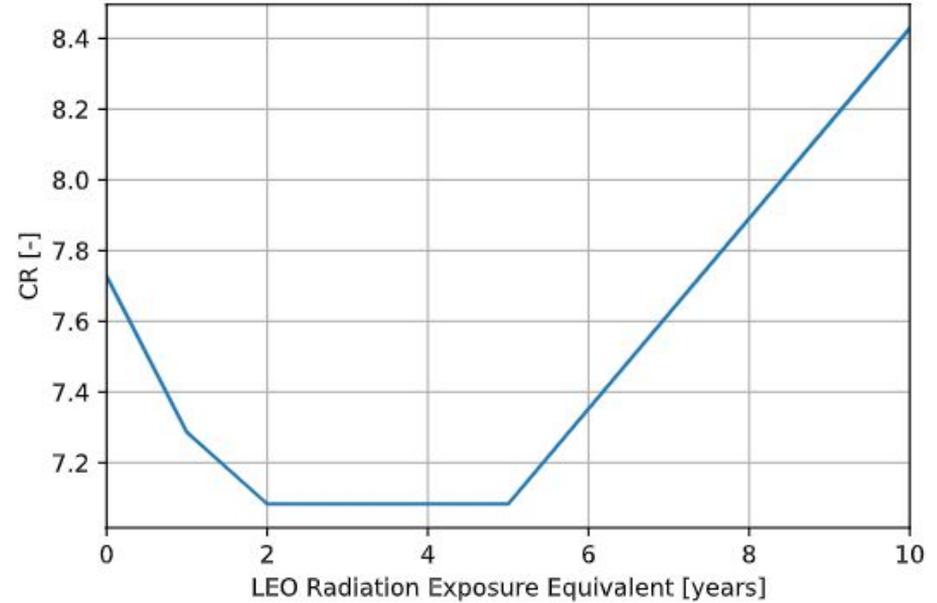
(d) 5 years

(e) 10 years



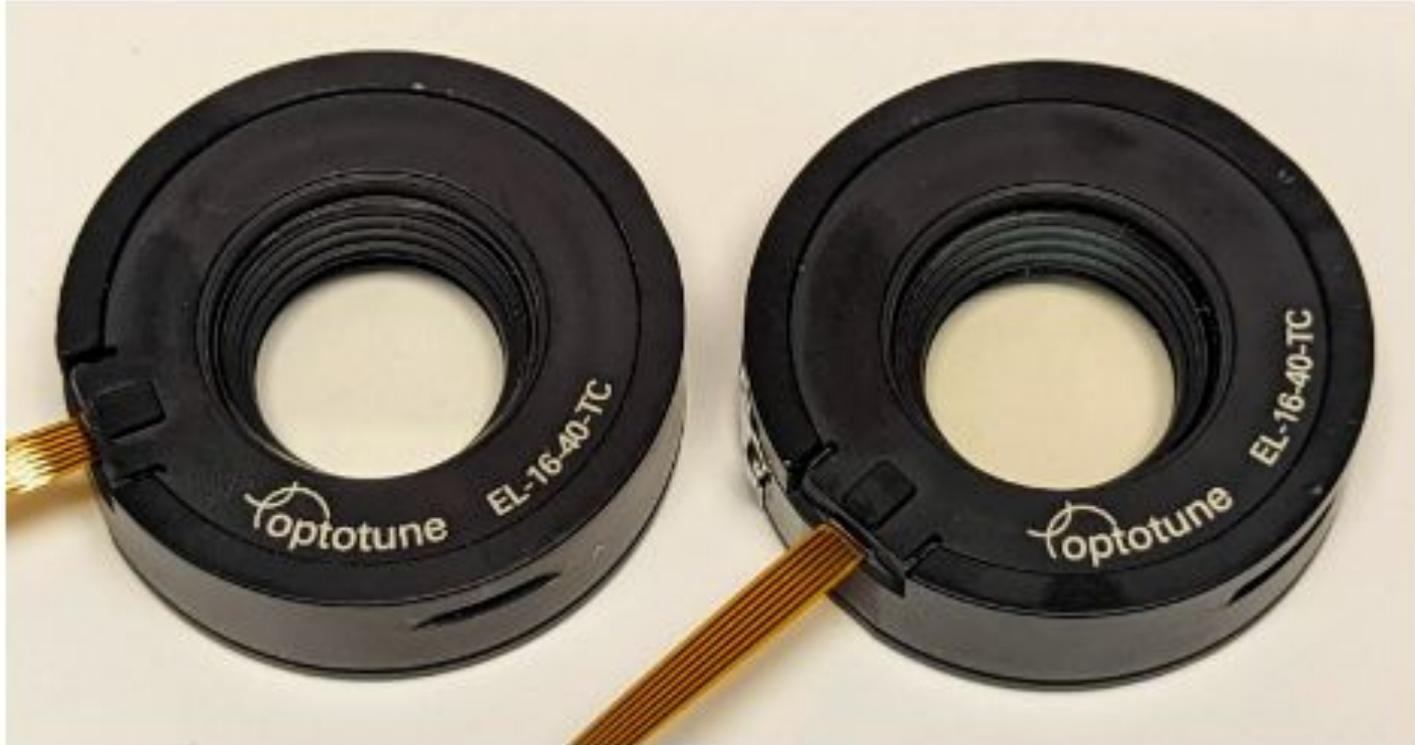
(f) Colorbar.

*Optotune NIR lens focal spots after LEO equivalent radiation exposure*



*Optotune contrast ratio after LEO equivalent radiation exposure*

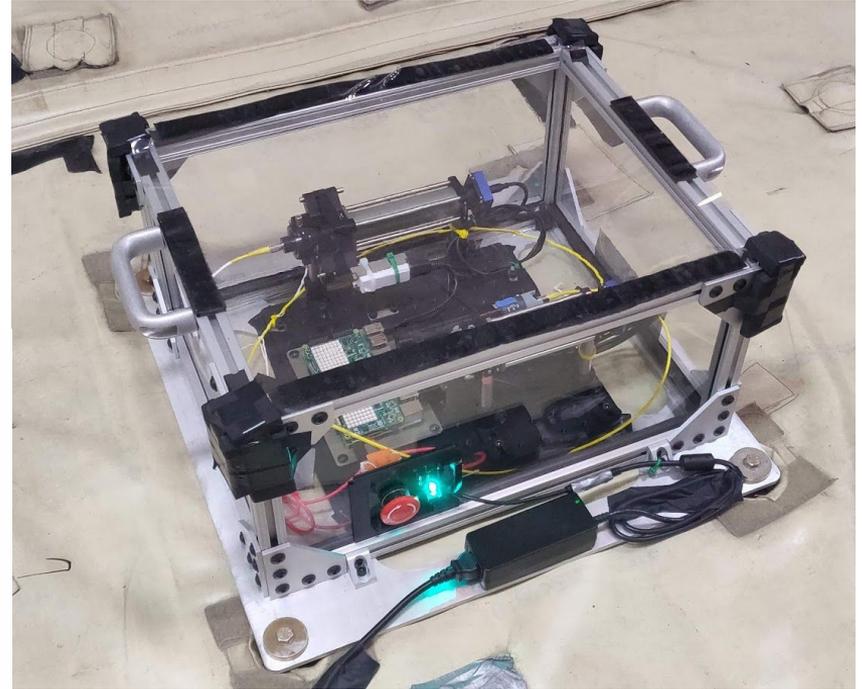
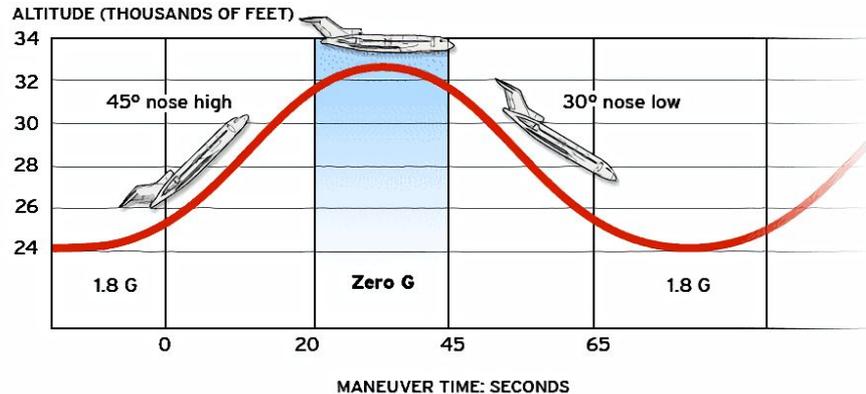
# Radiation Testing (6/6)



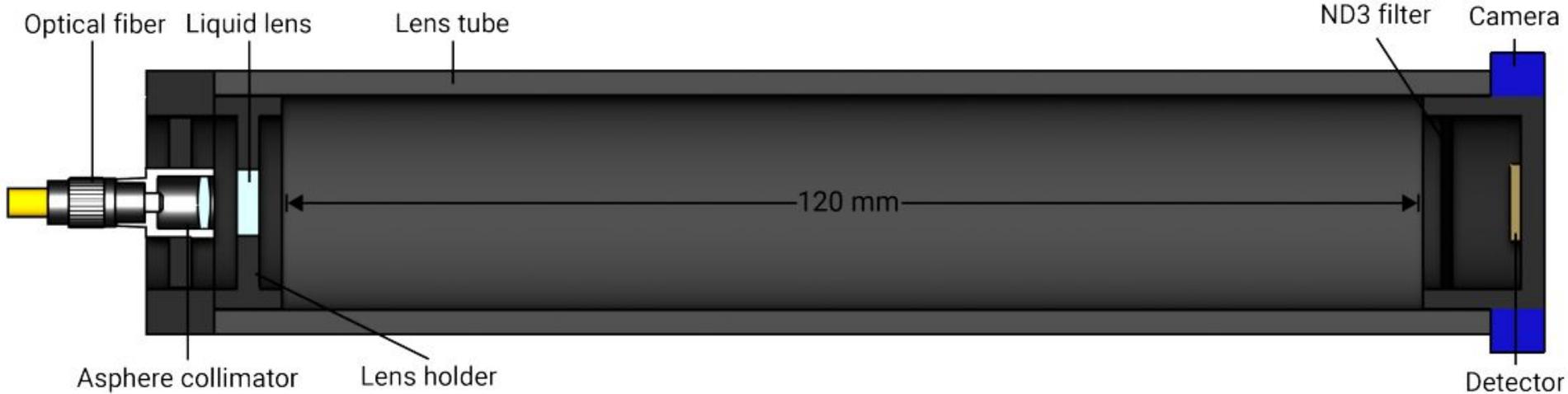
*Optotune VIS lenses before and after 70 krad of radiation exposure*

# Zero G Testing (1/2)

- Liquid lenses flown zero-gravity flight to assess performance difference in space environments
- Liquid can potentially sag in presence of gravity, creating coma aberration
- Single liquid lens with 633 nm collimated beam used to focus spots on a detector (intensity only)
- Data of liquid lenses in 0g, 1g, and 1.5+g obtained

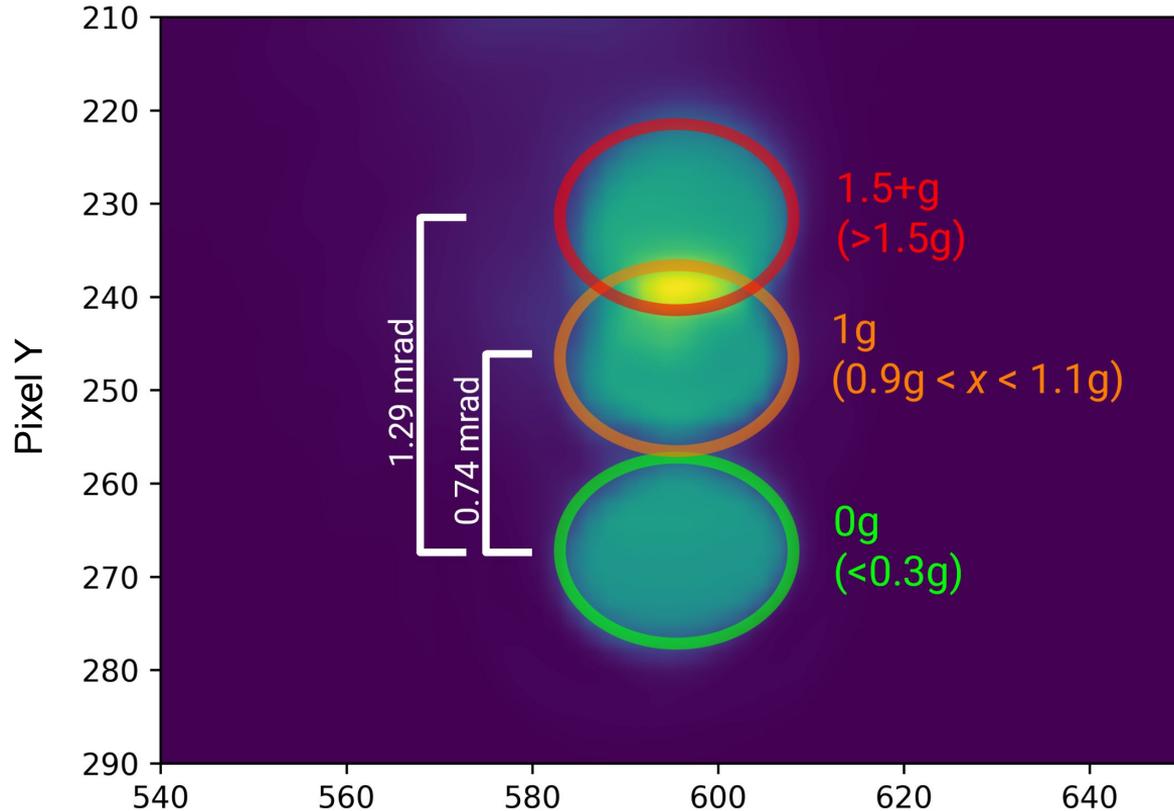


# Zero G Testing (2/2)



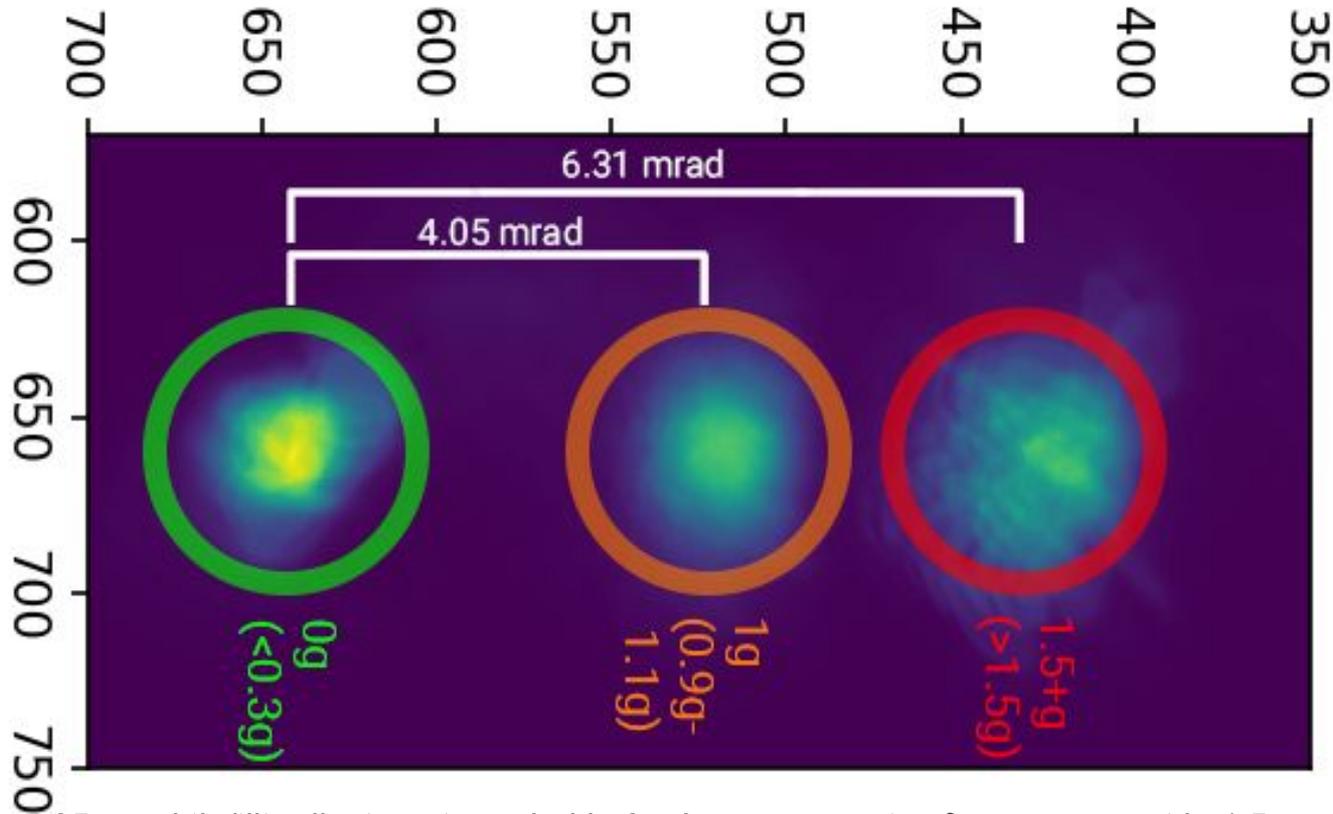
*Microgravity experiment optical train*

# Zero G Results (Corning Varioptoc)



*Small (0.74 mrad) tip/tilt adjustment needed in 0g. No visible change in coma.*

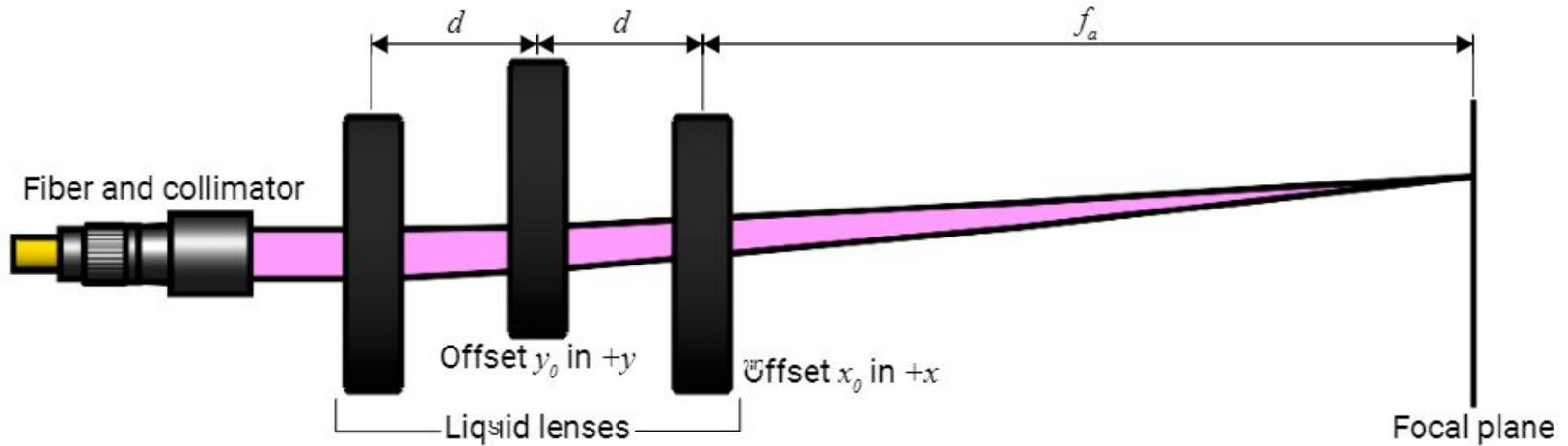
# Zero G Results (Optotune)



4.05 mrad tip/tilt adjustment needed in 0g. Large amounts of coma present in 1.5+g.

# Optical Performance

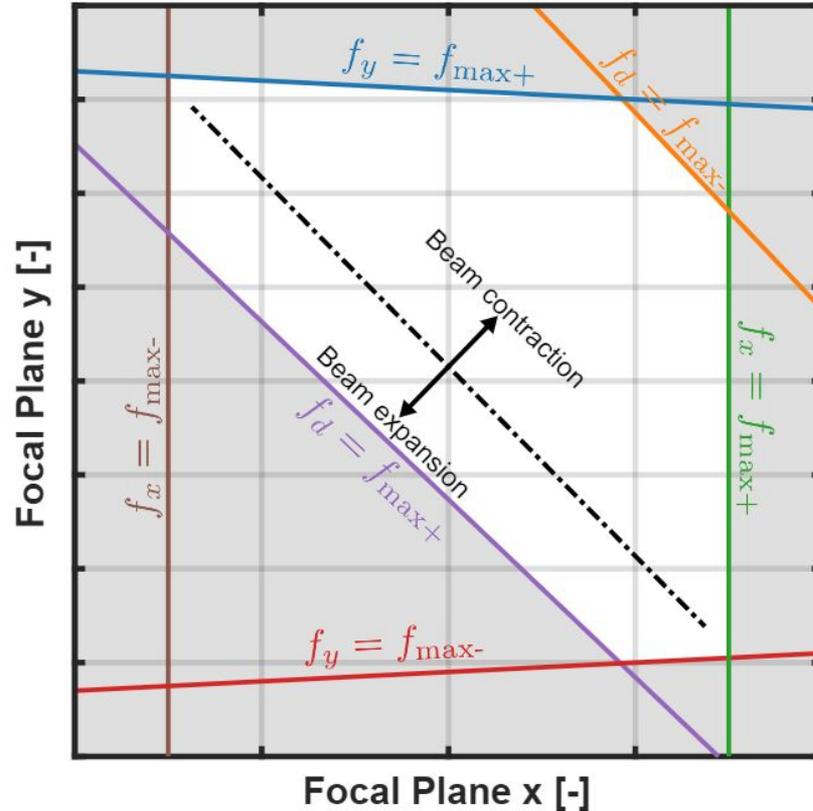
# Analytic Formulation (1/2)



*Liquid lens optical system with labeled properties*

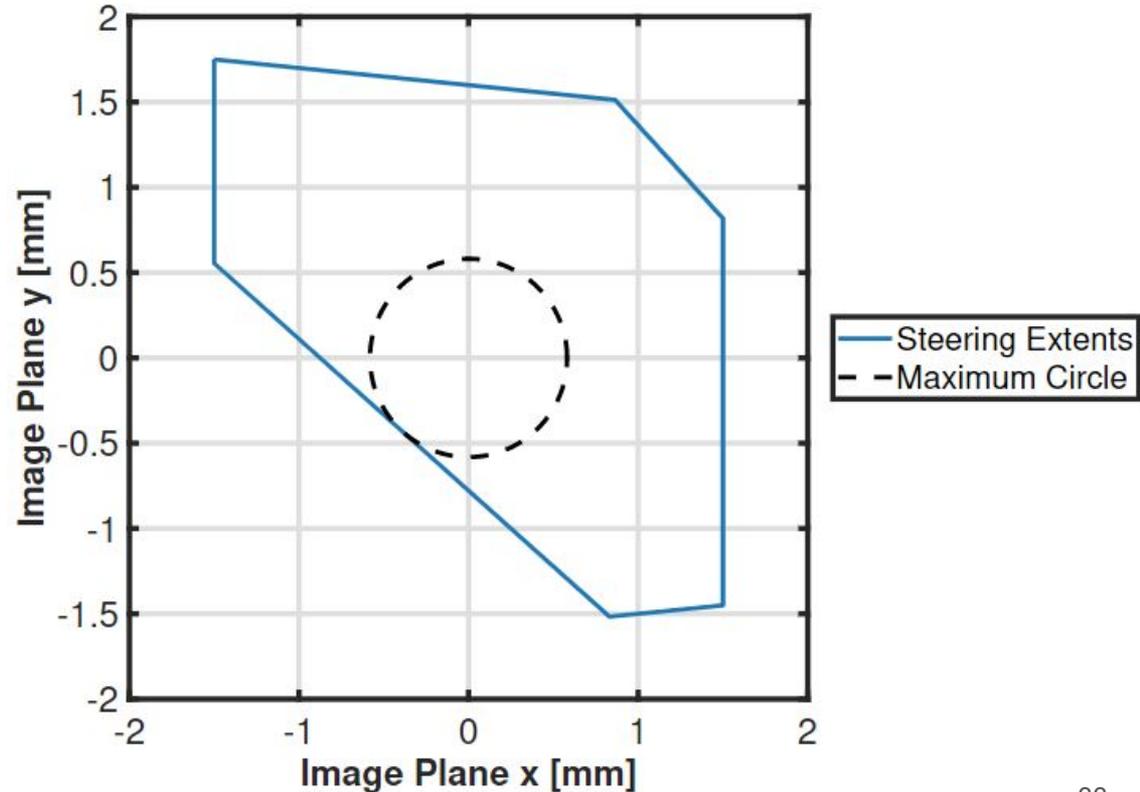
# Analytic Formulation (2/4)

*Reference constraint space showing relative locations of all six constraints on focal plane. Units omitted since this is a reference and is not meant to represent any specific system.*



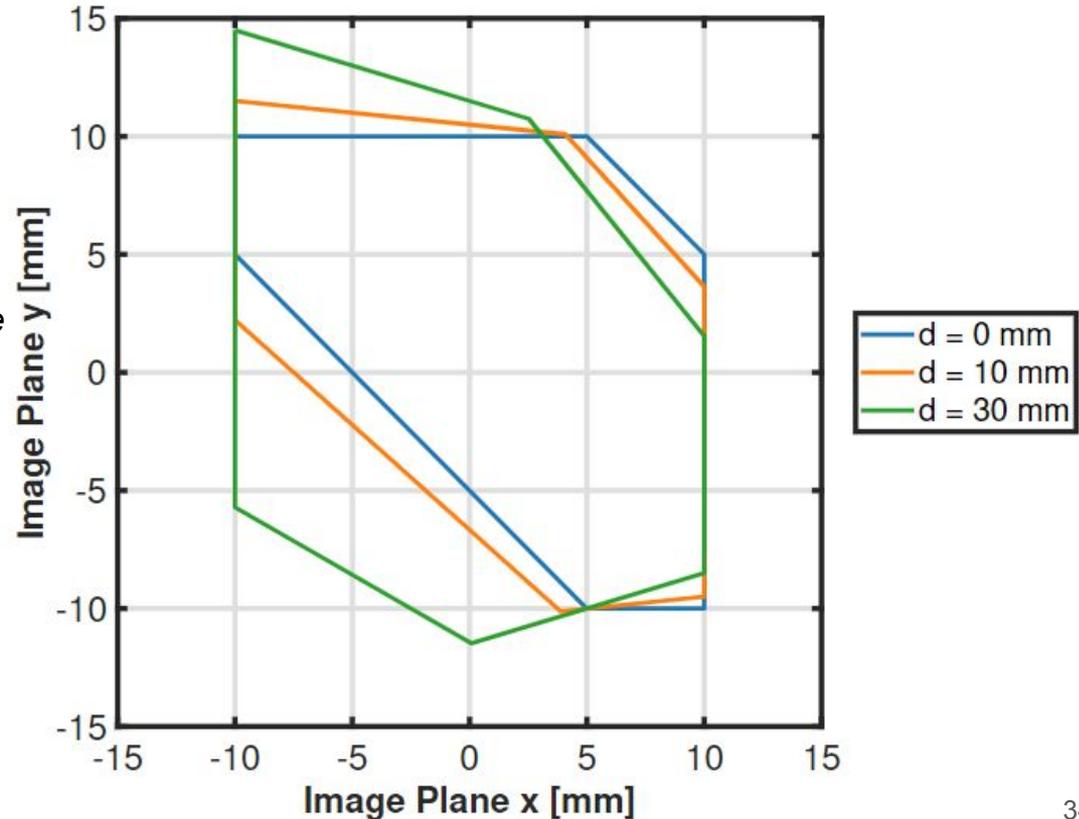
# Analytic Formulation (3/4)

*Image plane limits with varying lens offsets showing skew in image plane caused by lens separation.*



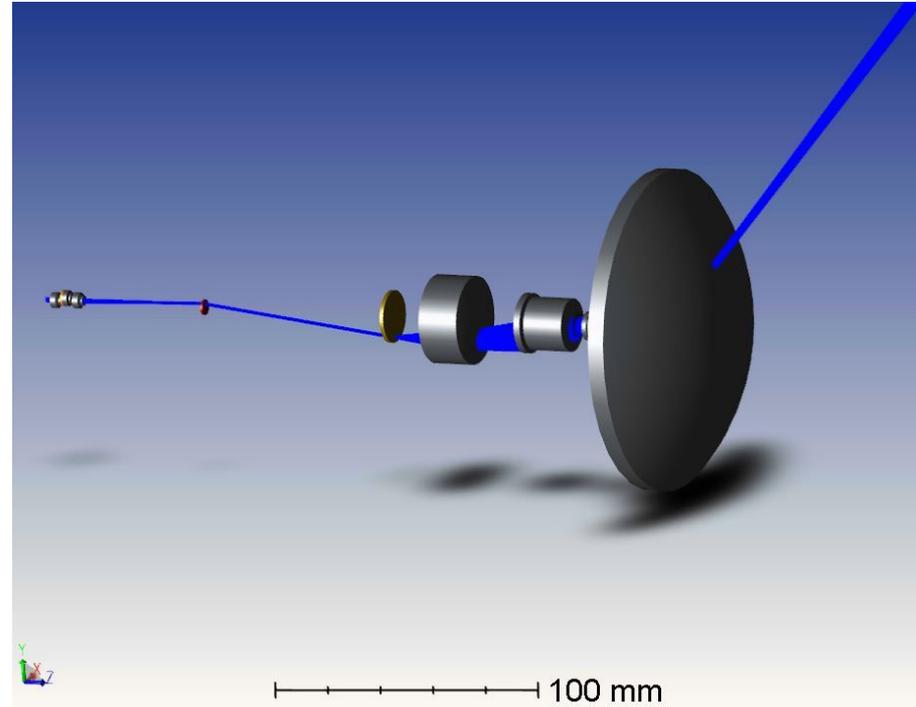
# Analytic Formulation (4/4)

*Image plane limits with varying lens offsets showing skew in image plane caused by lens separation.*



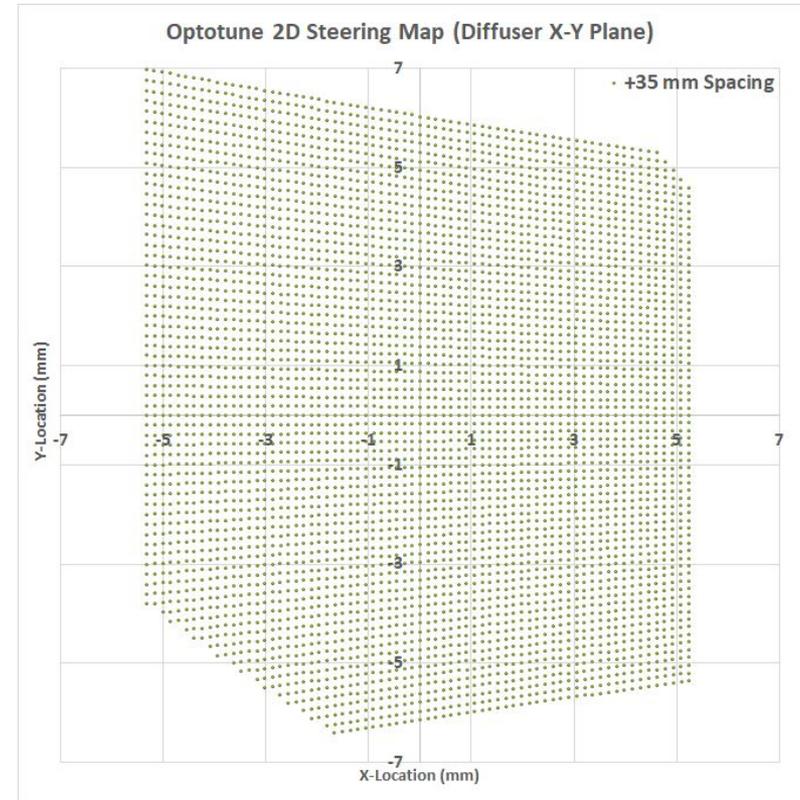
# Zemax Modeling - Hemispherical Steering

- Full Zemax simulations for hemispherical beam steering
- Constructed to understand effect of beam quality and divergence
- Physical optics propagation allows for high fidelity simulations of beam quality



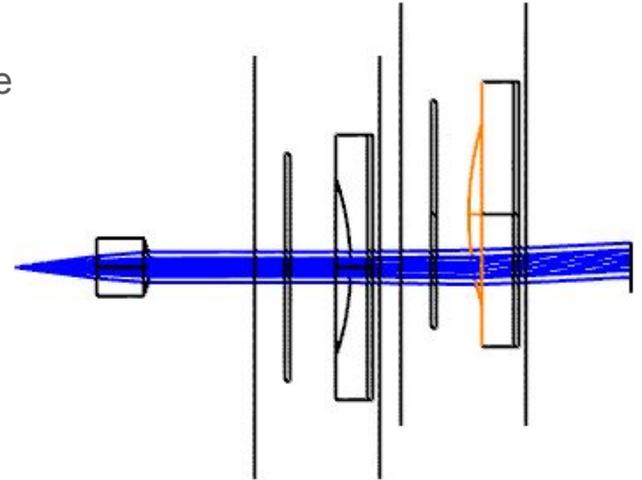
# 2D Steering Map (Zemax Simulations)

- Mapping focused spot locations on diffuser surface
  - Area grows with distance between fisheye and focusing liquid lens
    - More distance = less required optical power
- Asymmetric
  - Steering lenses expand/contract beam too
- Angular fisheye output determined by spot location (x,y) on diffuser
- ***Actual output steering angle dependent on fisheye geometry***

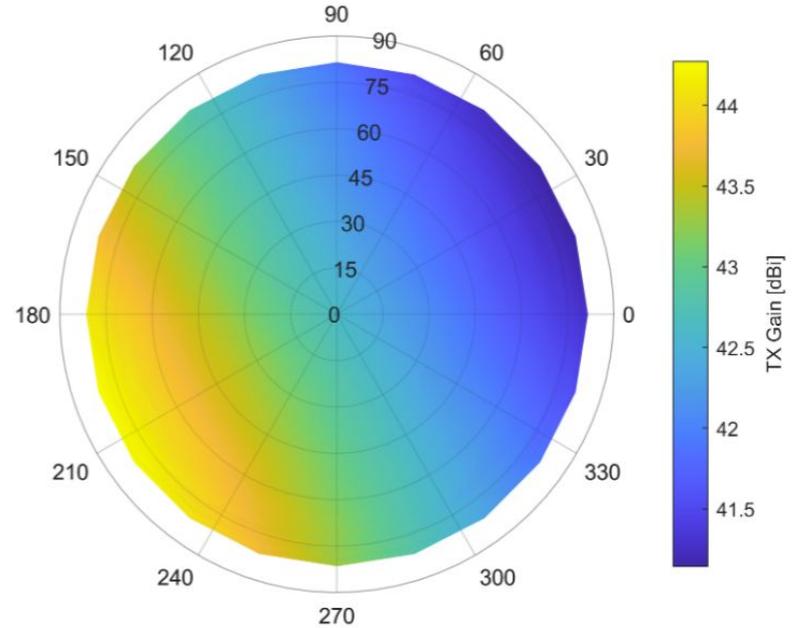
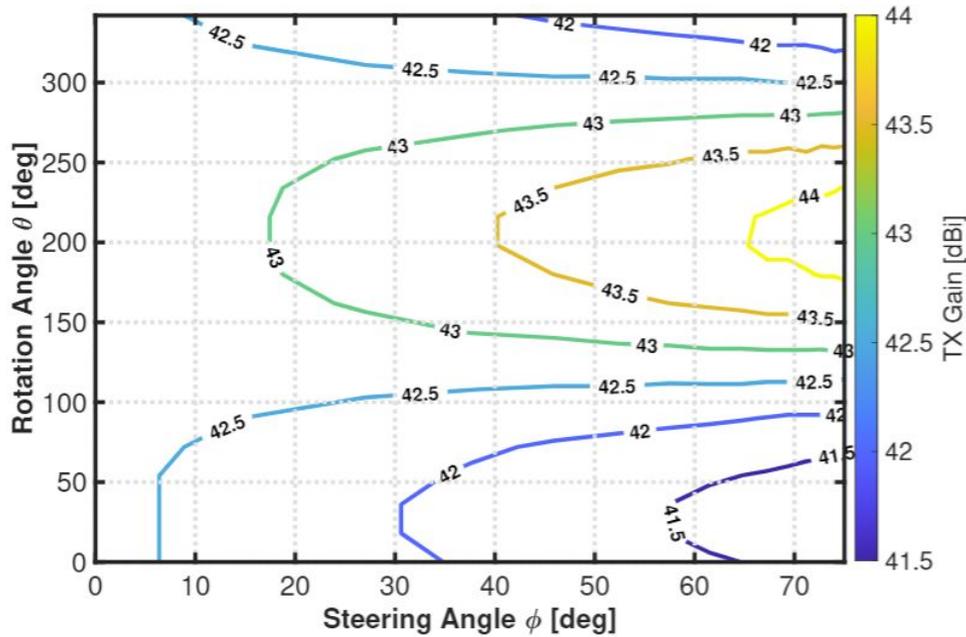


# Factors Impacting Beam Quality

- Aberrations: spherical, surface error, off-axis decenter
- The liquid lenses act as a tiny beam expander (Galilean telescope)
  - If first lens is negative, beam is expanded by a small amount causing divergence to shrink
  - If **first lens** is positive, beam is reduced and divergence gets worse (higher beam divergence)
  - Divergence is a function of wavelength and beam diameter

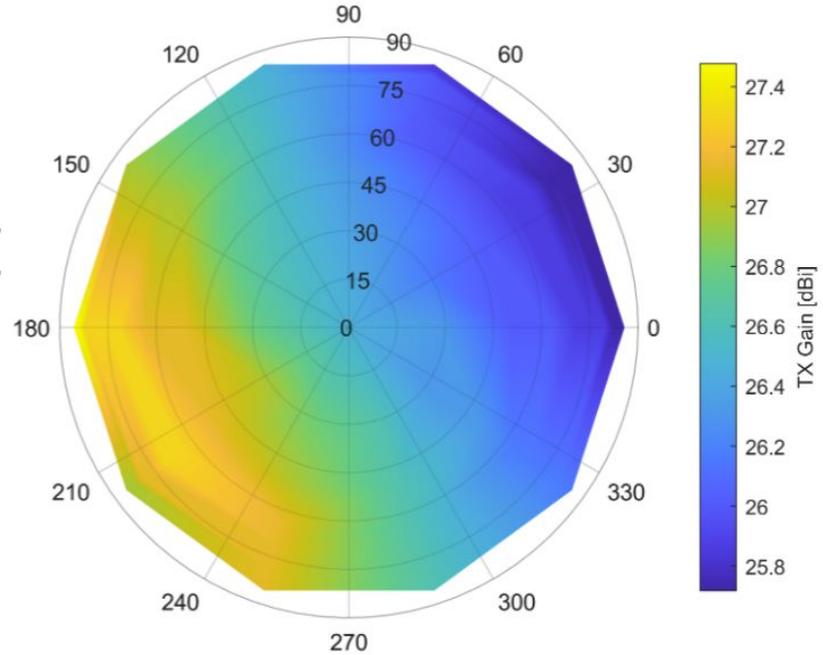
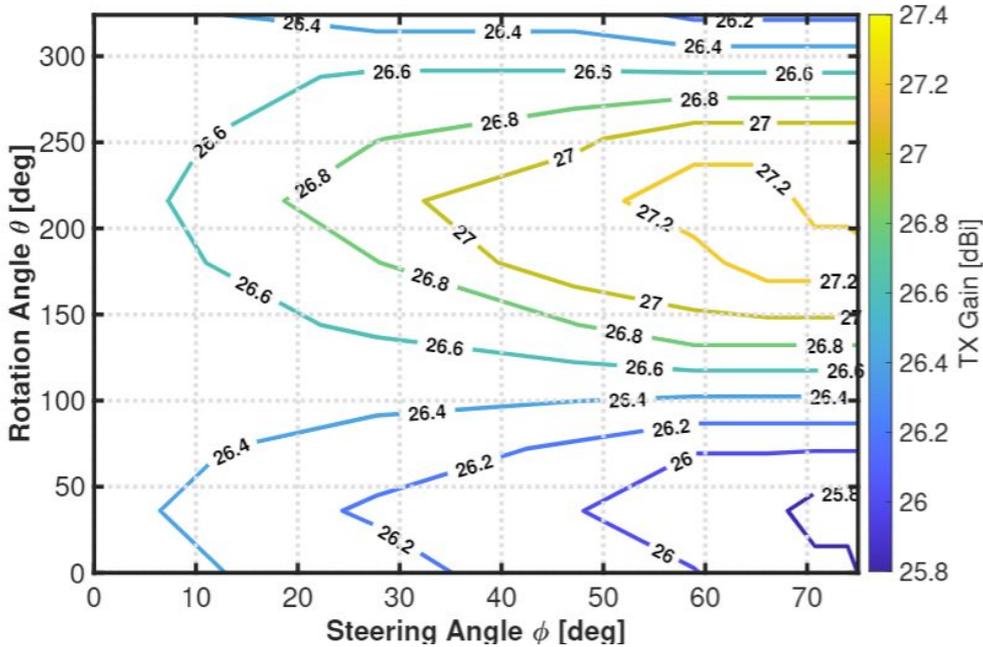


# Transmit gain maps (1/2)



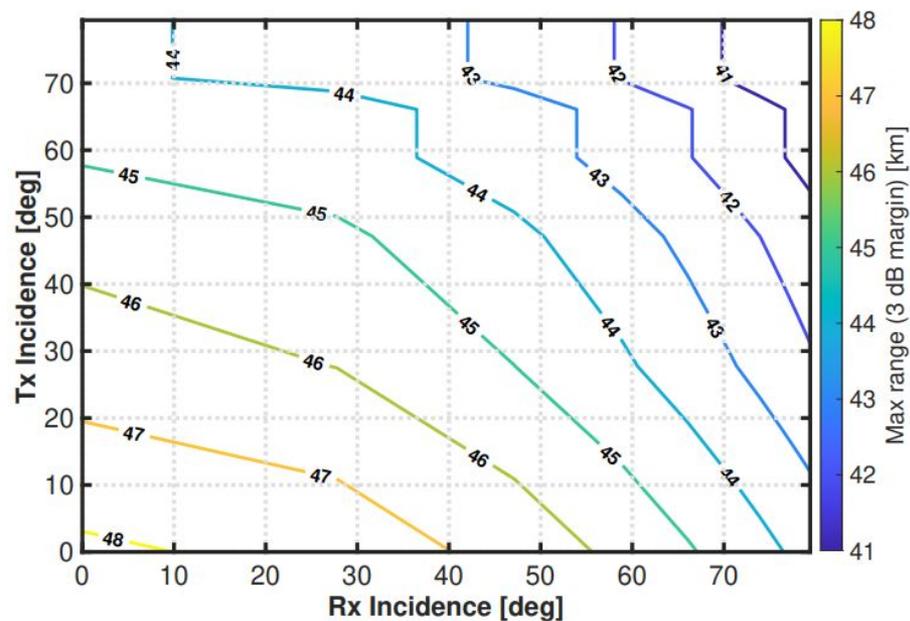
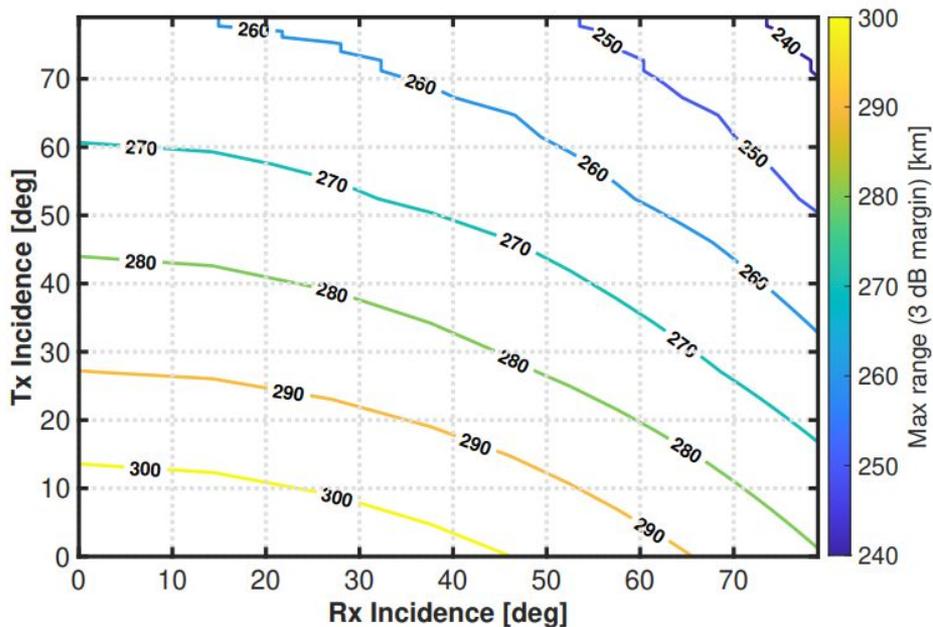
Optotune gain map (left) and axial projection (right)

# Transmit gain maps (2/2)



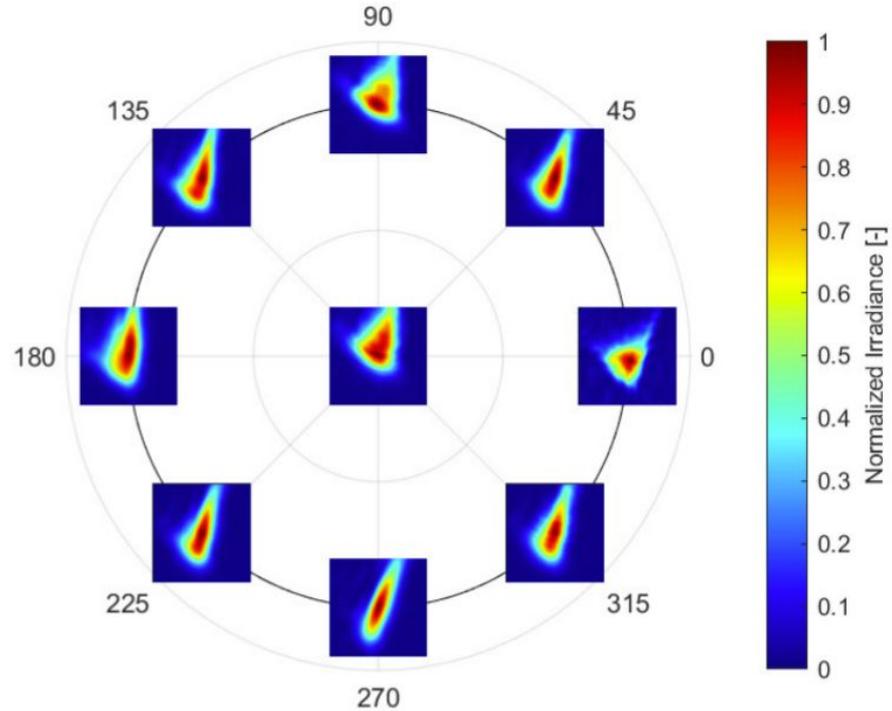
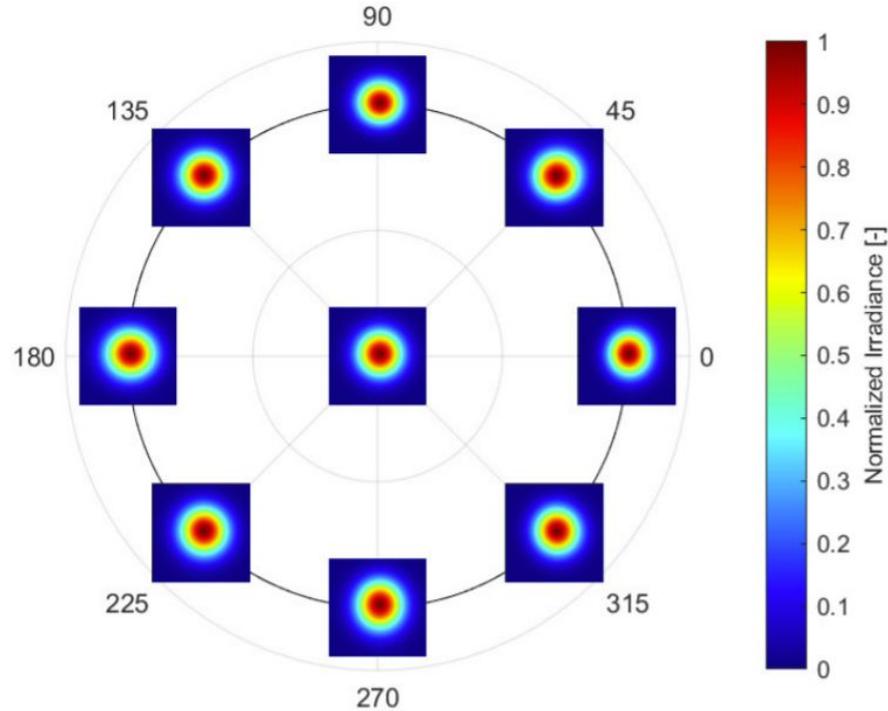
Corning gain map (left) and axial projection (right)

# Link ranges



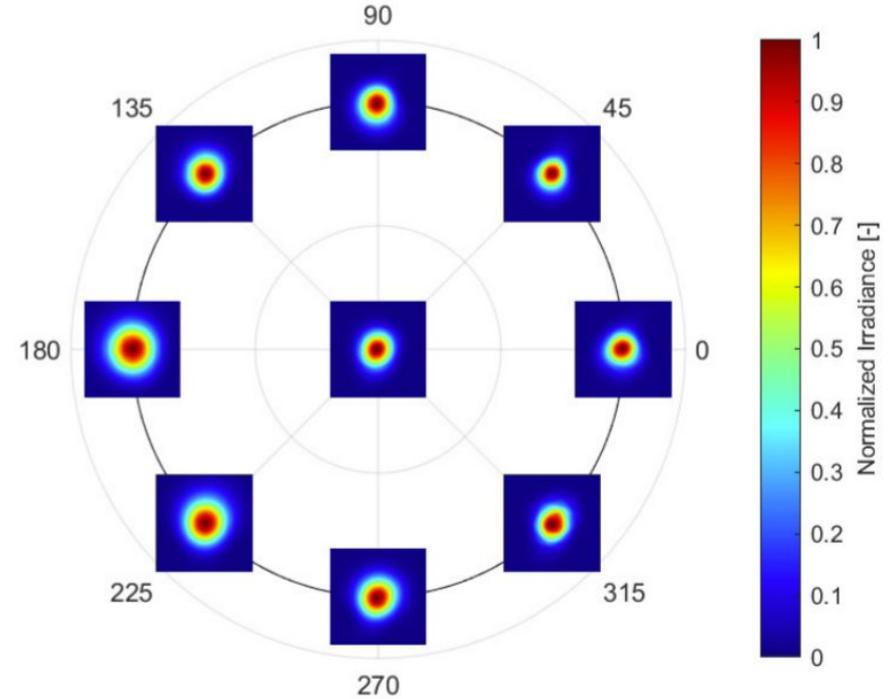
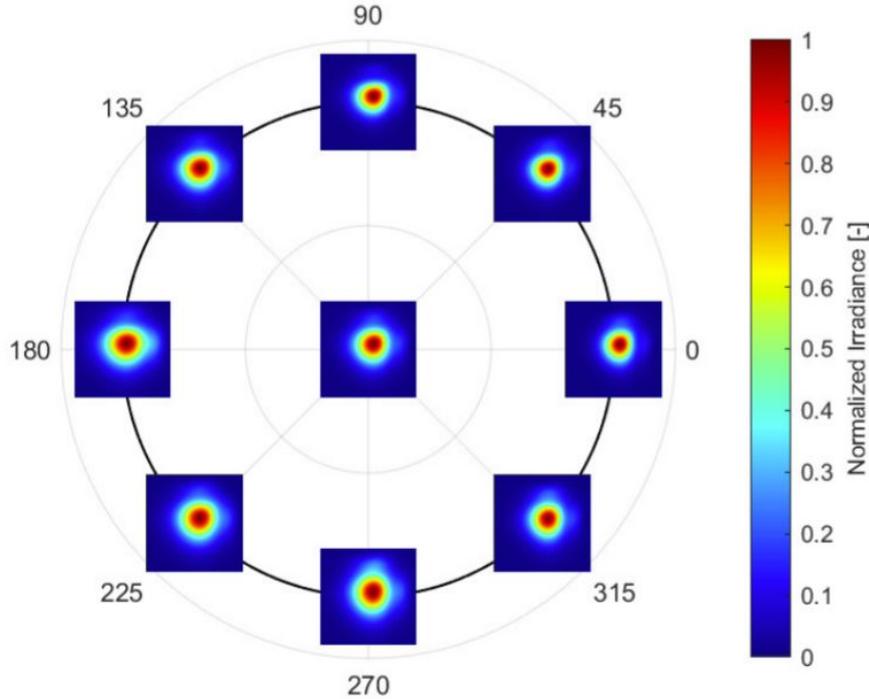
Optotune range map (left) and Corning Varioptic range map (right) (4 W Tx power)

# Liquid lens beam profile (1/2)



*Optotune simulated beam profile (left) and experimental (right) (2 deg steering)*

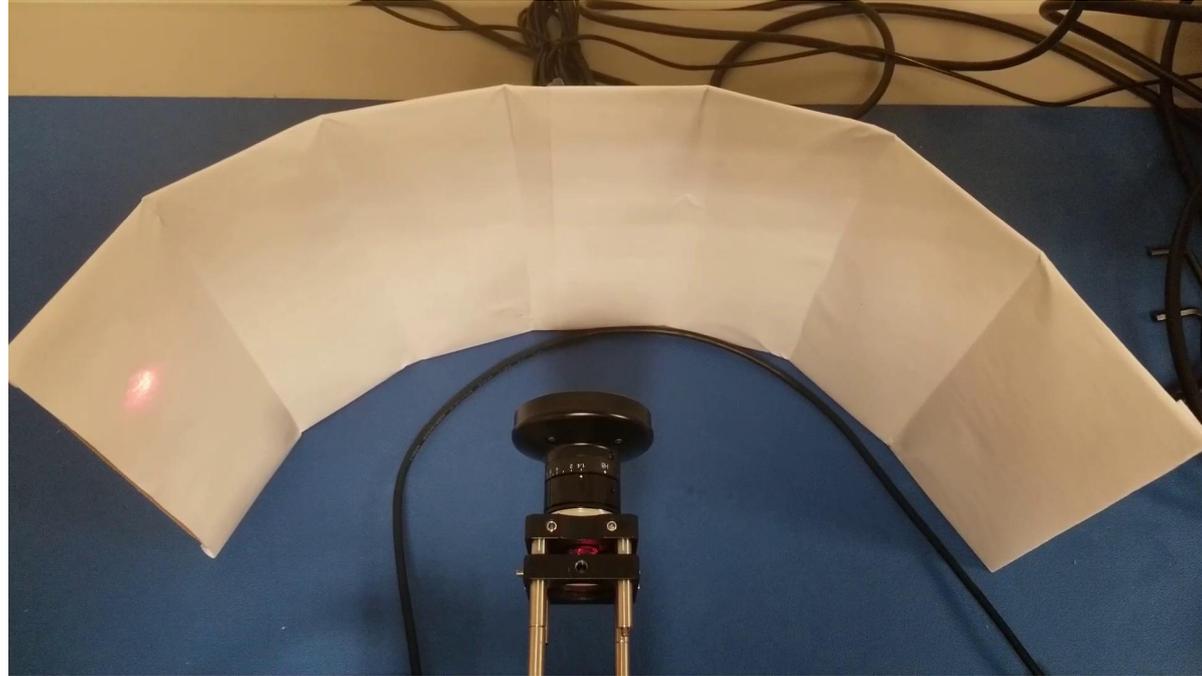
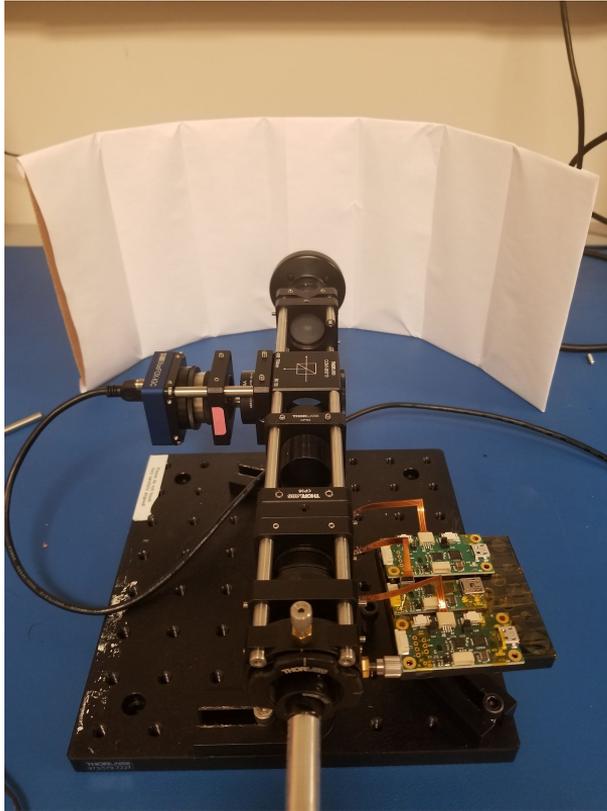
# Liquid lens beam profile (2/2)



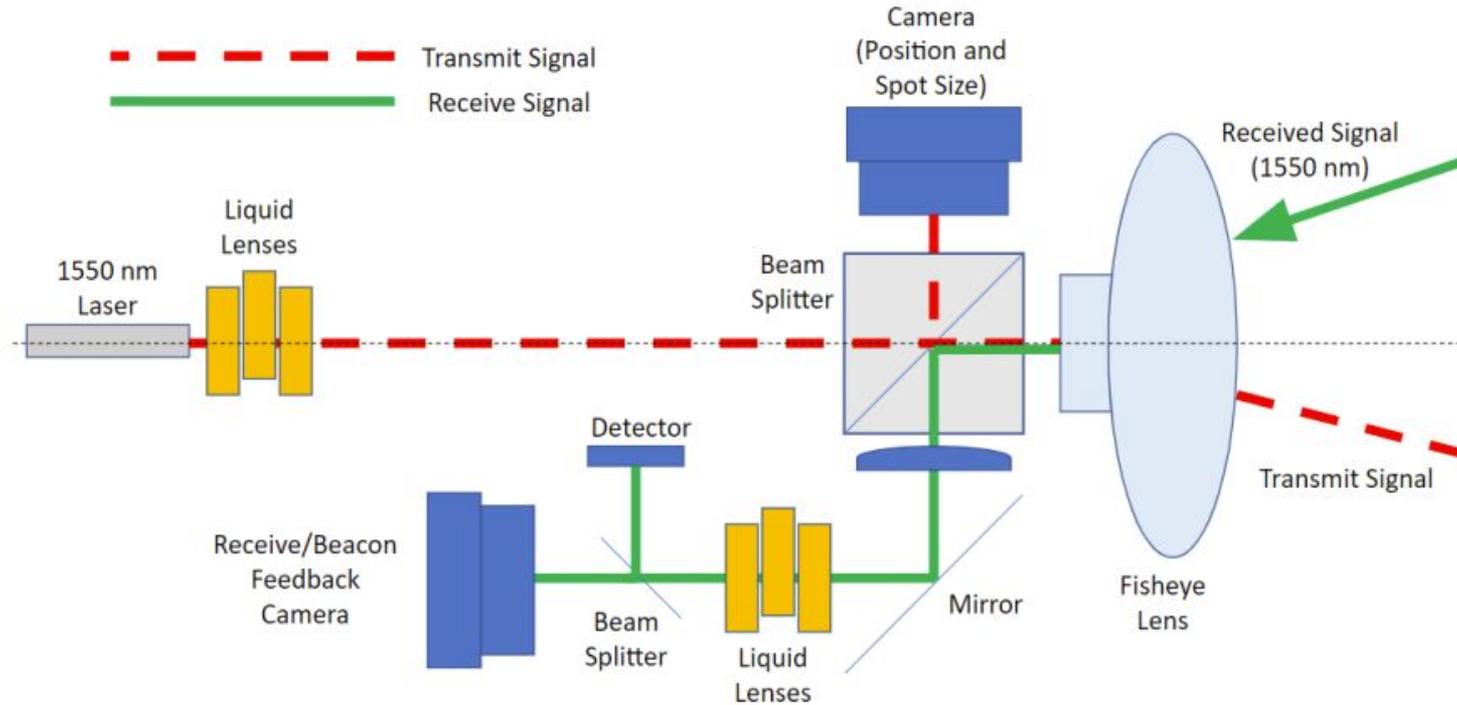
*Corning simulated beam profile (left) and experimental (right) (0.7 deg steering, LL only)*

# Transceiver Prototyping

# Lab Prototype (Hemispherical 2D Steer)

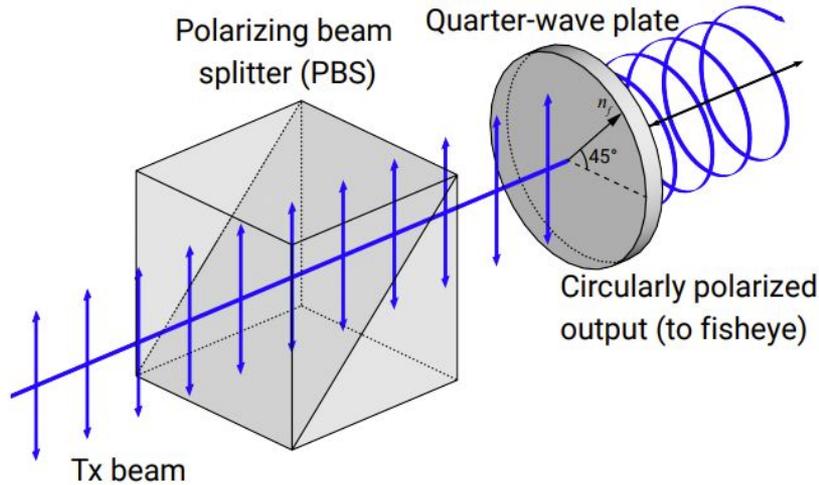


# Transceiver Design (1/3)

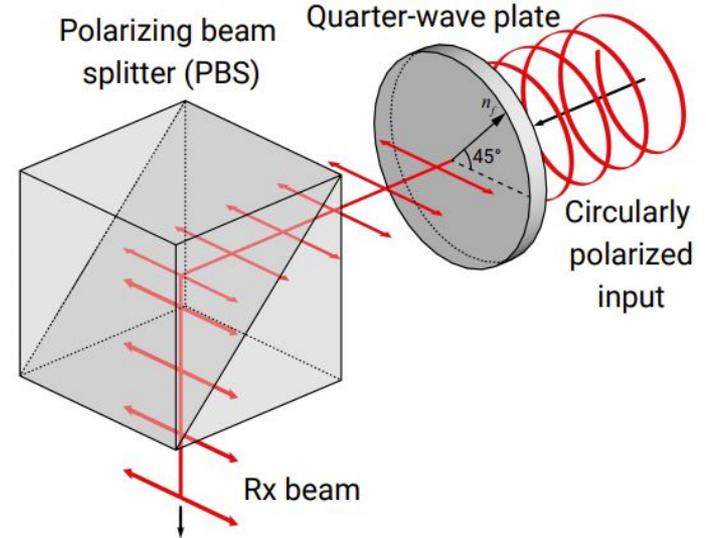


*Baseline transceiver design, showing the required peripherals and receive and transmit paths separated by the beam splitter*

# Transceiver Design (2/3)



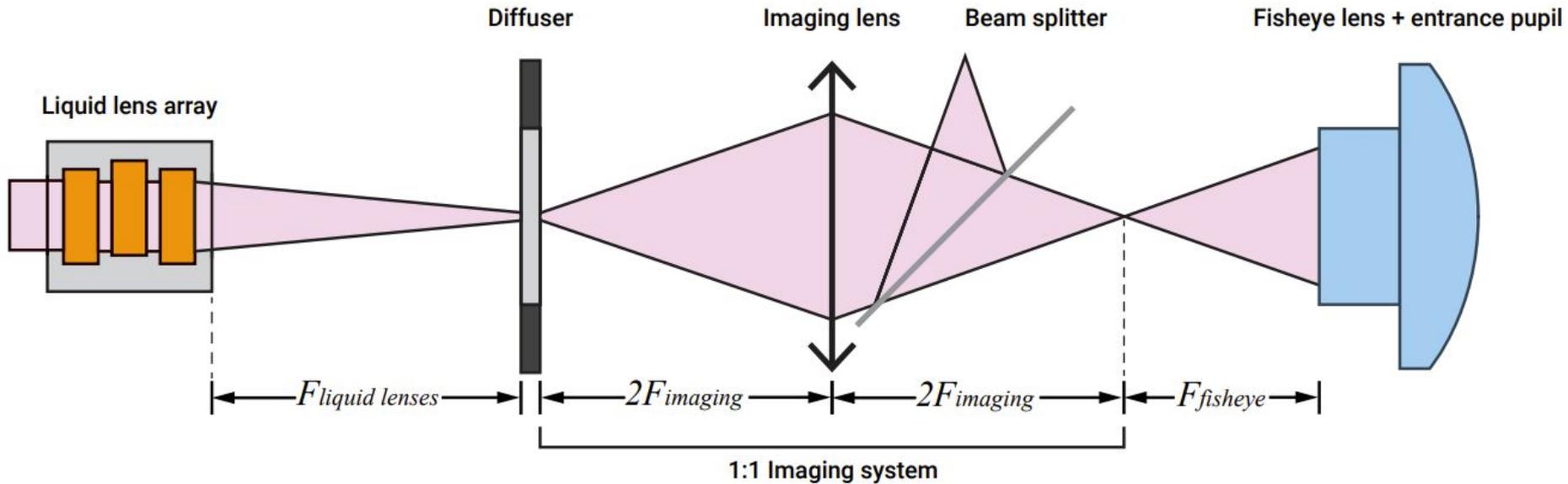
(a) Transmitter (Tx).



(b) Receiver (Rx).

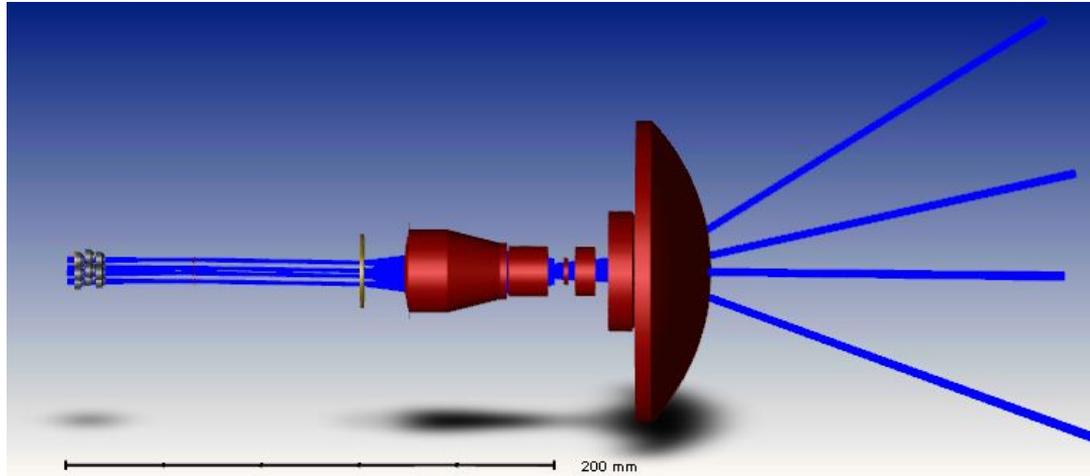
*Diagram of how polarizing beam splitters and quarter-wave plates can be used as to separate transmit and receive paths, similar to three-port optical circulators (Shreeyam Kacker, MIT)*

# Transceiver Design (3/3)



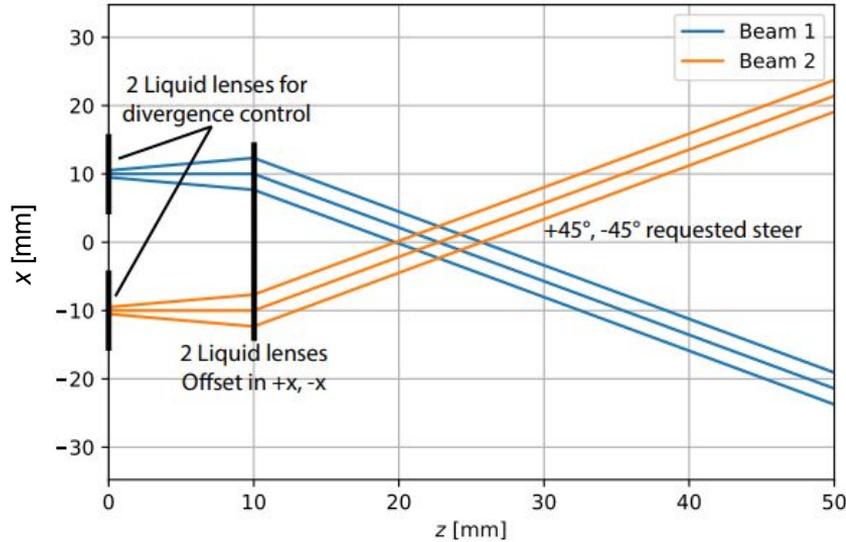
*One-to-one imaging system allowing diffuser in transmit path without affecting receive path  
(Shreeyam Kacker, MIT)*

# Multicast (1/2)

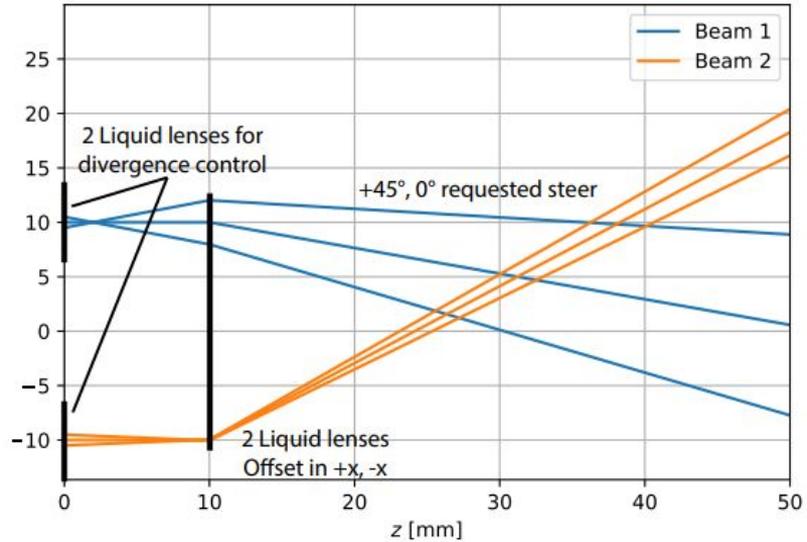


- Four beam multicast with four sets of three Corning lenses.
  - In this design, Corning lenses are selected for compactness
  - Three lens optical train not able to focus multiple laser spots to independently controlled locations
    - Attempted with differing wavelengths and more lenses in the optical train

# Multicast (2/2)



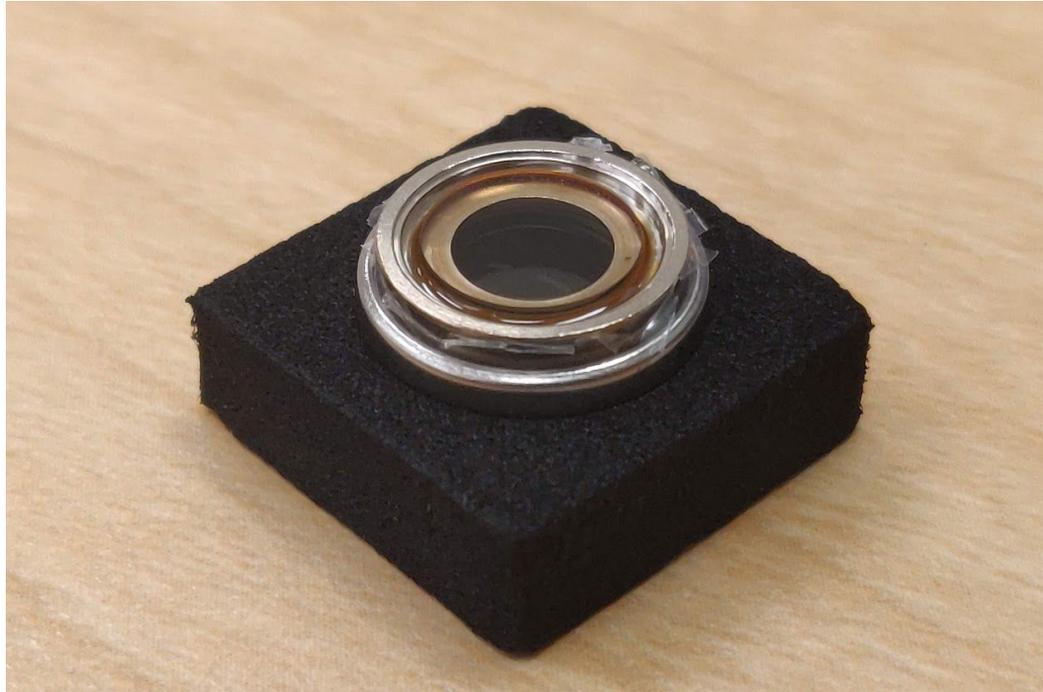
(a) Symmetric steering.



(b) Asymmetric steering.

*Multicast simulation steering two beams with four lenses, with symmetric and asymmetric steering cases shown.*

# 1550 nm prototype lenses



# Conclusions

- Liquid lenses shown to be a promising technology for space applications, particularly nonmechanical beam steering
- Power handling capabilities much better than expected at 2.25 W
- Potential for multicast using a single optical train (paper in prep.)
- Beacon divergence is a limiting factor on crosslinks, control with liquid lenses can improve this capability
- Lens components brought up to TRL 5-6 during project

## Future Work

- Evaluate potential of integrated beaconing using divergence control with nutation
- Finalize mathematical formulation for multi-beam steering through a single train of liquid lenses

# Publications and Research Products

- [1] F. Fogle, O. Cierny, P. do Vale Pereira, W. Kammerer, and K. Cahoy, “*Miniature Optical Steerable Antenna for Intersatellite Communications Liquid Lens Characterization*,” IEEE Aerospace Conference, 2020.
- [2] F. Fogle, SM Thesis (2020) *Liquid lens beam steering and environmental testing for the miniature optical steered antenna for inter-satellite communication*.
- [3] US Patent No. 10,826,609 B2. *Liquid-lens based optical steering system for free-space laser communication*.
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# Thank you!

# Questions?

[mosaic-nasa@mit.edu](mailto:mosaic-nasa@mit.edu)