

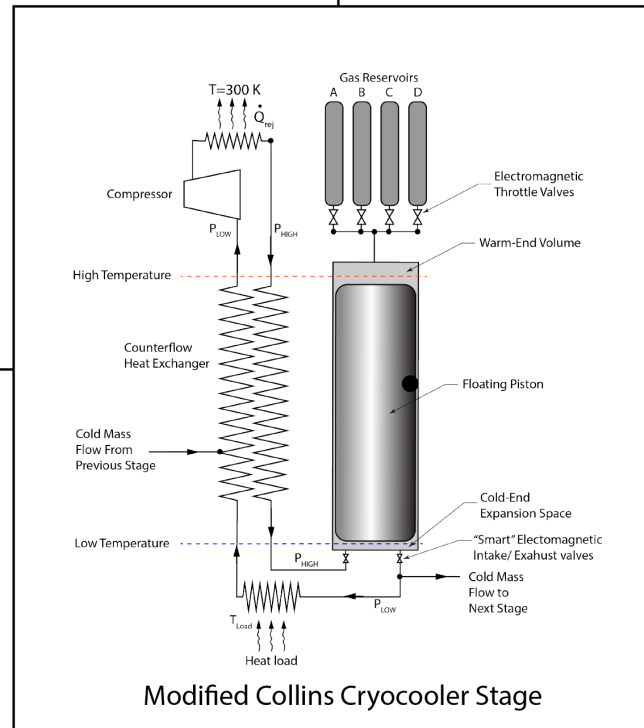
## Development of Technologies for the Modified Collins Cryocooler

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## Research Objectives

- Development of light pistons that remain dimensionally stable in a varying-temperature, oscillating pressure environment
  - TRL 2 (concept) to TRL 3 ( tested apparatus)
  - Innovation: the use of additive manufacturing technologies
- Development and demonstration of a control system appropriate to a Collins machine that will eliminate deleterious secondary flows in that cooler.
  - preliminary calculations suggest feasibility (TRL 2)
  - experimental demonstration of the system with performance measurements (TRL 3)
  - Innovation: a sealed, efficient all fluidic expander



## Approach

### Pistons

Using 3D printing, piston will be manufactured and tested. Internal structures will support the piston wall.

All-metal and hybrid structures will be investigated.

Hybrid manufacturing techniques (additive and subtractive) will be investigated.

### Control System

Fluid and thermal models of the expansion process will be developed. An algorithm will be developed and implemented on an instrumented apparatus.

A full model based on the measurements taken on the system will be implemented.

## Potential Impact

If the technology is adopted into the current modified Collins Cryocooler design,

More Efficient and lighter coolers capable of cooling to temperature from 4 K to 90+ K

More stable operation of the Collins Stage

A new generation of cryocoolers capable of delivering cooling from the small to the medium-large scale

The impact for NASA would primarily be a system that can efficiently provide cooling at 4 K (detector technology) or large scale cooling (for cooling fuels or oxidants.)

A side benefit is with the reliability of the control system fully established, commercial systems are likely to be attractive.