National Aeronautics and Space Administration



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NASA's Space Launch System Overview

Todd May, Manager Space Launch System (SLS) Program NASA Marshall Space Flight Center



October 2012

www.naca.gov

Advancing the U.S. Legacy of Human Exploration





The Future of Exploration

"This expanded role for the private sector will free up more of NASA's resources to do what NASA does best — tackle the most demanding technological challenges in space, including those of *human space flight beyond low-Earth orbit.*"

International Space Station 286 mi / 460 km

> Lagrangian Point L2 274,000 mi / 440,960 km

> > 130 t

70 t

commercial Partners

Near-Earth Asteroid 3,106,866 mi / 5.000.000 km

"My desire is to work more closely with the human spaceflight program so we can take advantage of synergy. We think of the SLS as the human spaceflight program, but it could be hugely enabling for science."

Moon

238,855 mi / 384,400 km

 John Grunsfeld, Associate Administrator NASA Science Mission Directorate Nature, Jan 19, 2012

Earth



Mars 34,600,000 mi / 55,700,000 km

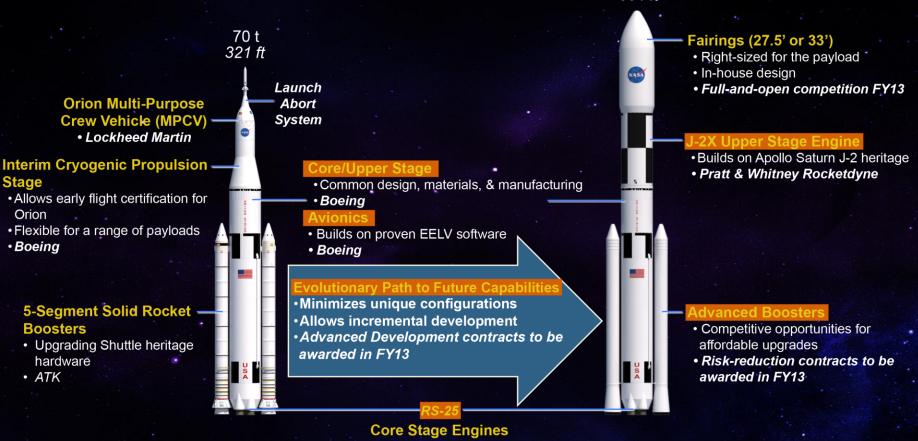
Building on the U.S. Infrastructure



INITIAL CAPABILITY, 2017–21

EVOLVED CAPABILITY, Post-2021

130 t 384 ff

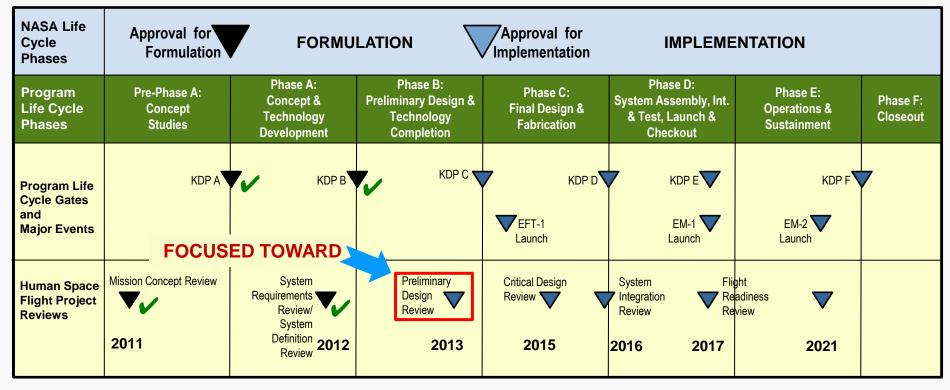


- Using Space Shuttle Main Engine inventory assets
- Building on the U.S. state of the art in liquid oxygen/hydrogen
- Initial missions: Pratt & Whitney Rocketdyne
- Future missions: Agency is determining acquisition strategy

Working with Industry Partners to Develop America's Heavy-Lift Rocket

The Road to First Flight in 2017





CDR: Critical Design Review

- EM-1: Exploration Mission 1
- EFT-1: Exploration Flight Test 1
- FRR: Flight Readiness Review
- KDP: Key Decision Point

- MCR: Mission Concept Review
- PDR: Preliminary Design Review
- SIR: System Integration Review
- SDR: System Definition Review
- SRR: System Requirements Review

Delivering Products and Progress Today







J-2X Upper Stage Engine Development and RS-25 Core Stage Engine Inventory Stennis Space Center, MS





Subscale Solid Rocket Motor Firing and Avionics Testbed Marshall Space Flight Center, AL



5-Segment Solid Rocket Booster Firing, Promontory, UT



Stages Materials and Manufacturing Studies Marshall Space Flight Center, AL



MPCV/Stage Adapter Design and Development For Exploration Flight Test-1 in 2014 Marshall Space Flight Center, AL



First Adapter Ring Forging, ATI/Ladish, Cudahy, WI

SLS Small Business Goals



NASA's Small Business Policy (NASA Policy Directive 5000.2C) has been assessed for SLS requirements:

- Stages
- Engines
- Advanced Booster NASA Research Announcement (NRA)
- Advanced Development NRA
- Interim Cryo-Propulsion Stage

Subcontracting plan goals for existing contracts are being updated via negotiations.

SLS provides topics to the Small Business Innovation Research (SBIR) Program:

• Link to the NASA SBIR website is listed on all solicitations

- http://sbir.gsfc.nasa.gov/SBIR/SBIR.html

For all incentive approaches, small business utilization performance is evaluated:

Mentor/Protégé Program is included

Targeting Robust Small Business Partnerships Through Various Channels

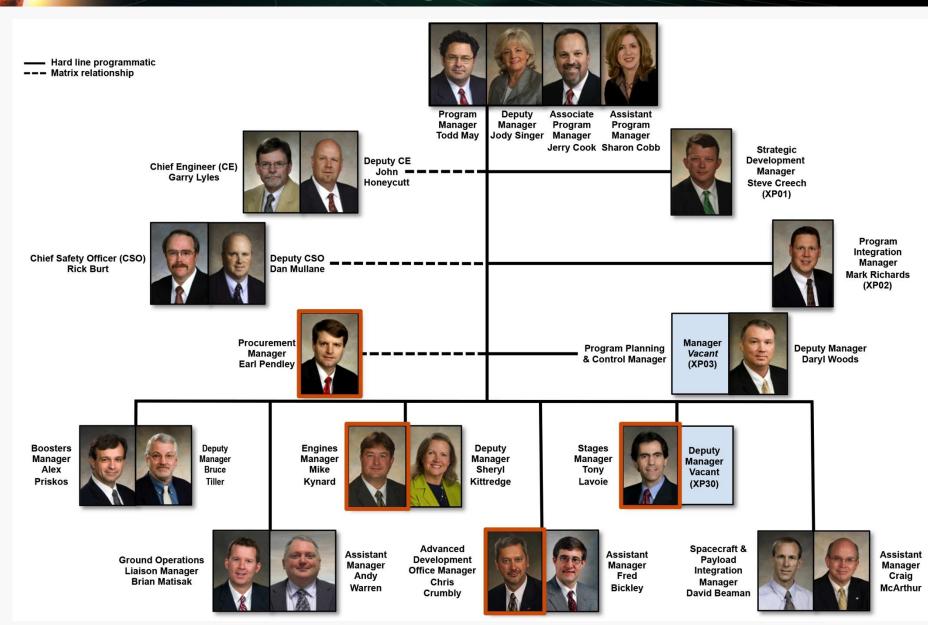
NASA Mentor-Protégé Agreement





SLS Program Office at Marshall Space Flight Center





A National Infrastructure Asset

17.

NASA

For Beyond-Earth Orbit Exploration

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Space Launch System Summary



- Vital to NASA's mission and America's space goals
- Safe, affordable, and sustainable solution for space science and exploration
- Opens doors to discovery, technology, and economic expansion
- Evolvable, flexible configuration
- Employs available assets and advanced hardware in development
- Engages the Nation's aerospace experience base and unique infrastructure
- Offers near-term and long-range opportunities for small businesses

Contact: Earl Pendley

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For More Information

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www.nasa.gov/sls

www.twitter.com/nasa_sls

www.facebook.com/nasasls

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NASA's Space Launch System Stages Overview

Tony Lavoie, Manager SLS Stages Element NASA Marshall Space Flight Center



October 2012

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INITIAL CAPABILITY, 2017–21

70 t 321 ft

EVOLVED CAPABILITY, Post-2021

130 t 384 ft

Core/Upper Stage

Common design, materials, & manufacturing

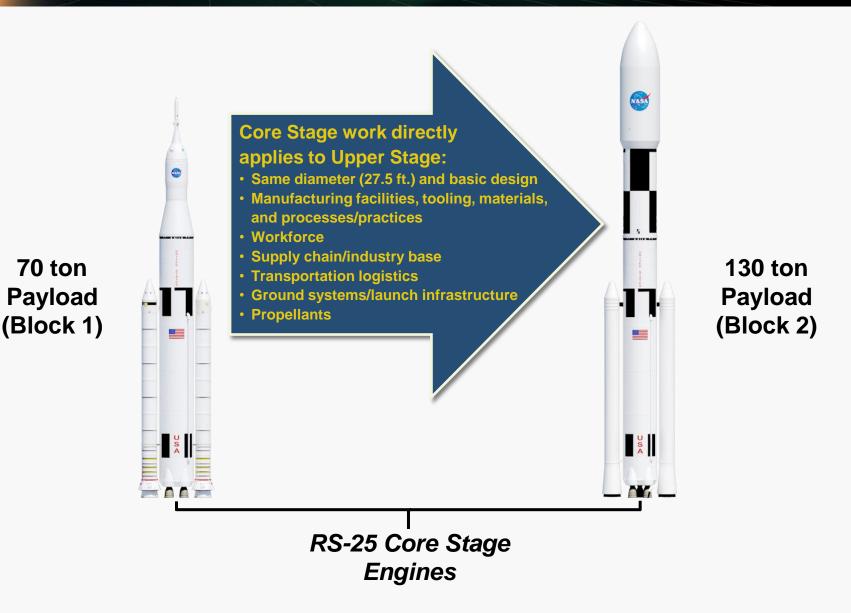
Boeing

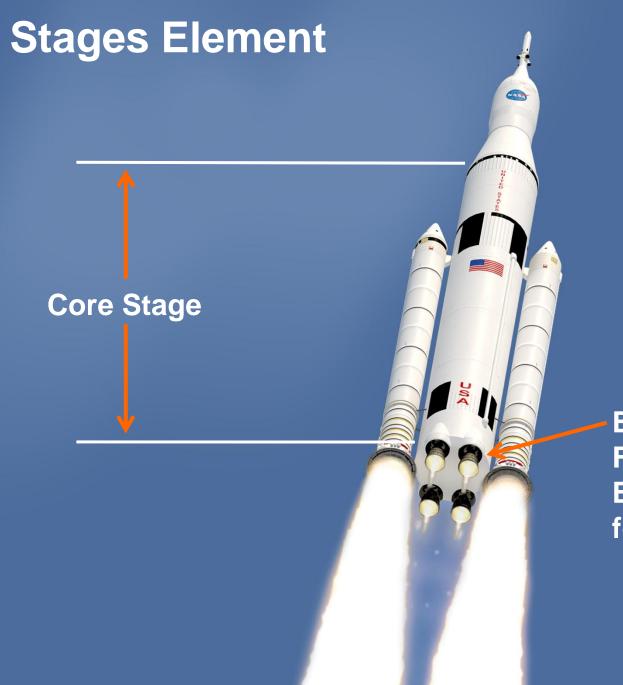
- Avionics
- Builds on proven EELV software
- Boeing

Working with Industry Partners to Develop America's Heavy-Lift Rocket

SLS Commonalities



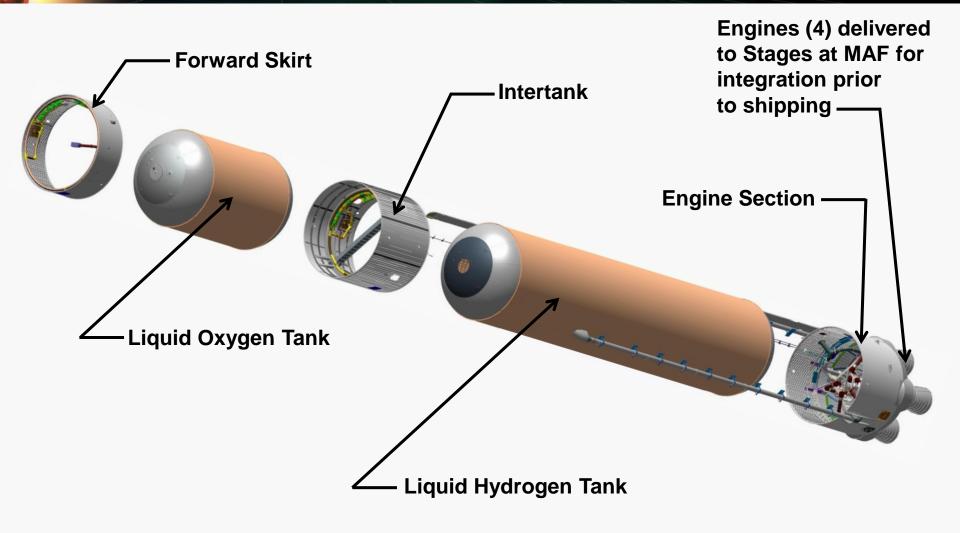




Engines (Ground Furnished Equipment to Core for Integration)

Stages Element





Stages Element

Manages:

- Core Stage
- Upper Stage (as funding is available)
- Avionics
- SLS Program-level delegated integration tasks

Has contracted to Boeing as Prime

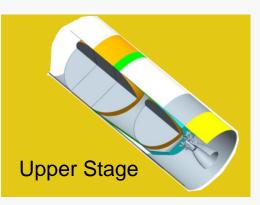
- Development (and 2 flight units) of the Core
- Scope and authority for Upper Stage (as funding is available)
- Planning and assessing Core and Upper Stage synergy for affordability
- Performs Program-level integration tasks (Element control)

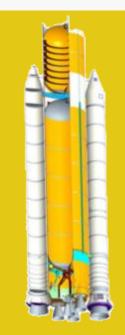
Also manages some in-house efforts

- Stennis Space Center B2 Stand green-run testing preps and ops
- Structural Test Article facility preps and testing (MSFC)
- Certain ground-support equipment items (transportation and handling)
- Certain avionics (Flight Instrumentation boxes, camera systems)

Some avionics functions are provided by the SLS Program

- Vehicle flight software
- System Integration Lab/Software Integration Test Facility (MSFC)





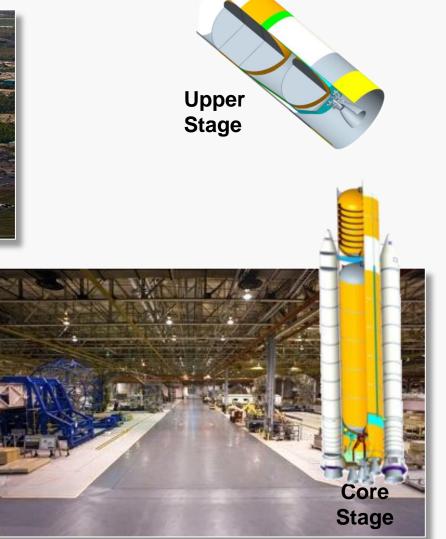
Core Stage



Marshall Space Flight Center's Michoud Assembly Facility



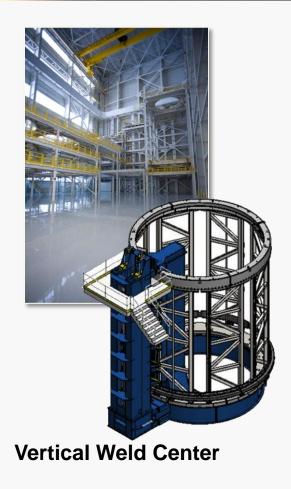


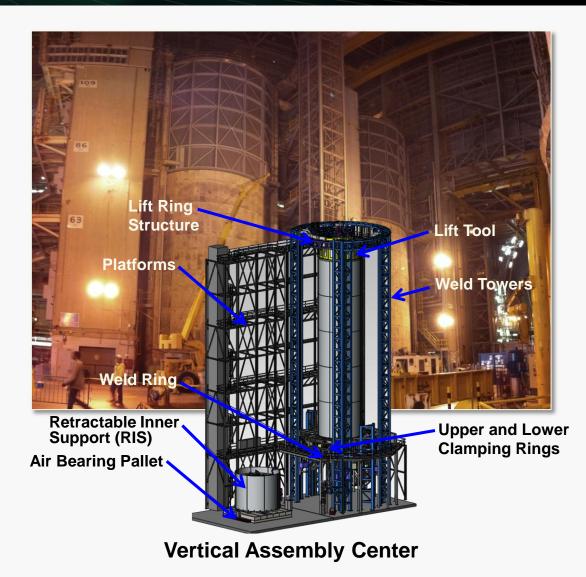


One-of-a-Kind Infrastructure Asset

Marshall Space Flight Center's Michoud Assembly Facility







Tooling and Equipment

Core Stage Avionics Subsystem Requirements

Avionics Subsystem Allocated Functions

- Host Flight Software
- Route Data
 - GSDO to FSW, FSW to Boosters, Engines to FSW, TVC to CTN, etc.
- Store Energy
- Distribute Power
- Produce Navigation & Flight Control Data
- Produce Range Safety Tracking Data
- Execute Flight Termination commands
- Produce Motion Imagery
- Produce OFI, EFI, DFI Data
- Produce Propellant Level Measurements
- Provide Telemetry
- Accept Software Configuration Changes
- Synchronize Processes and Data
- Time Stamp Data
- **73 "Black Box" Functional Requirements**
- 30 Design Constraint, 11 Environmental,
 4 Suitability, 12 Interface Requirements





Space Launch System Stages Summary



- Managing Core Stage, Upper Stage, Avionics, and some integration tasks
- Prime contractor Boeing on board and making progress
- Pursuing affordability synergies between the core stage and the upper stage
- Using the unique facilities resident at NASA, such as MAF manufacturing capabilities and SSC test stands

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NASA's Space Launch System Engines Overview

Mike Kynard, Manager SLS Engines Element NASA Marshall Space Flight Center



October 2012

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INITIAL CAPABILITY, 2017–21

70 t 321 ft

EVOLVED CAPABILITY, Post-2021

NAS

130 t *384 ft*

J-2X Upper Stage Engine
 Builds on Apollo Saturn J-2 heritage
 Pratt & Whitney Rocketdyne

Core Stage Engines

- Using Space Shuttle Main Engine inventory assets
- Building on the U.S. state of the art in liquid oxygen/hydrogen
- Initial missions: Pratt & Whitney Rocketdyne
- Future missions: Agency is determining acquisition strategy

Working with Industry Partners to Develop America's Heavy-Lift Rocket

RS-25 Core Stage Engine: In Stock



Core Stage Engine	Existing RS-25 Inventory	New Build RS-25
Propellant	LO2/LH2	LO2/LH2
Throttle Range	65%-109% RPL	65%-111% RPL
Avg Thrust @ max power (vac)	512,185 <u>lbs</u>	521,700 lbs
Min Isp @ max power (vac)	450.8	450.8
Engine Mass (each)	7,816	NTE 8,156
Nom, Range MR	6.043, 5.85-6.1	6.043, 5.85-6.1
Size	96" x 168"	96" x 168"

RS-25 Power Level (PL) Terminology

104.5% Nominal existing inventory flight certified PL
109.0% Max existing inventory flight certified PL
111.0% Max existing inventory ground test demonstrated PL

Stennis Space Center

J-2X Controller Design Reuse



SSME Engine Controller Unit



Re-use of SSME software

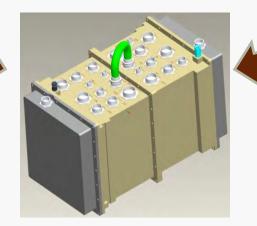
design/code approaches

90% of AHMS Code

signal cond. Circuits - 90%

Re-use of RTVMS accel

RS-25 baseline design will support electrical and mechanical interfaces for both SSME and J-2X engines.



J-2X Engine Controller



 50-60% re-use of J-2X electrical circuit designs
 40% re-use of J-2X software design/code

SSME and J-2X Provide a Great Foundation for RS-25

J-2X Upper Stage Engine: In Development





♦ Cycle	Gas Generator
🔶 Thrust, vac (klbs)	294 (285K*)
🔶 lsp, vac (sec)	448 (436*)min
🔶 Pc (psia)	1,337
Mixture Ratio	5.5
🔶 Area Ratio	92 (59*)
🔶 Weight (Ibm)	5,450 max
Secondary Mode MR	4.5
Secondary Mode PC	~82%
Restart	Yes
Operational Starts	8
Operational Seconds	2,600
🔶 Length (in), Max	185
🔶 Exit Dia (in), Max	120

* With short nozzle extension

J-2X Upper Stage Engine Accomplishments 6,879 total seconds on E10001 and PPA-2



Reaching 100% Power Level

Ennines

Days from First HF Test

700 651 500 Shortest time to 600 **Full power level** Engine 500 ever recorded! Tests, 400 320 of Days, 300 Number 0 203 100 27 29 R. 4 1-2 SSME X-33 F-T **RS-68** J-2X Engines



Space Launch System Liquid Engines Summary

- Supporting initial and evolved SLS configurations
- RS-25 engines on hand to support first four flights, including Orion in 2017 and 2021
- J-2X testing in progress at Stennis Space Center – finishes 2015
- Common controller to integrate RS-25 engine with newer systems
- New technologies to improve testing and lower the cost of future units
 - SLM and Structured Light
- Contact: Earl Pendley
 - Phone: 256-544-2949
 - email: george.e.pendley@nasa.gov



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NASA's Space Launch System Advanced Development Overview

Chris Crumbly, Manager SLS Advanced Development Office NASA Marshall Space Flight Center



October 2012

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Building on the U.S. Infrastructure

NASA

INITIAL CAPABILITY, 2017–21

70 t 321 ft **EVOLVED CAPABILITY, Post-2021**

130 t 384 ft

Evolutionary Path to Future Capabilities

Minimizes unique configurations
Allows incremental development
Advanced Development contracts to be awarded in FY13

Advanced Boosters

Competitive opportunities for affordable upgrades

• Risk-reduction contracts to be awarded in FY13

Working with Industry Partners to Develop America's Heavy-Lift Rocket

Benefits of the SLS for Payloads

NASA

Greater volume and mass capability/margin

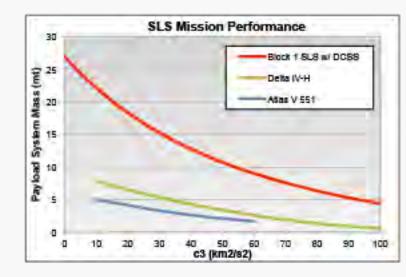
- Increased design simplicity
- Fewer origami-type payload designs needed to fit in the fairing
- Single launch of multiple elements means fewer launches, deployments, and critical operations
 - Increased mission reliability and confidence
 - Reduced risk

High-energy orbit and shorter trip times

Less expensive mission operations

Increased lift capacity and payload margin

Reduced risk



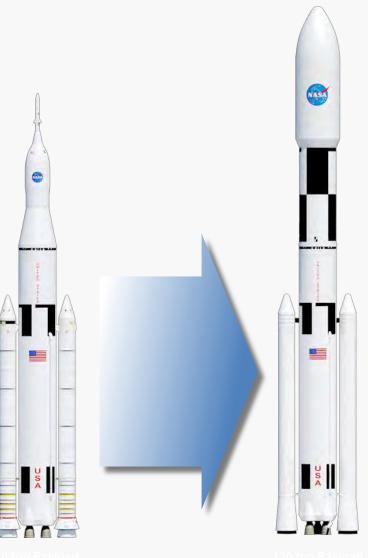
SLS Boosters Overview

Initial Booster Configuration

- Two flights (2017 and 2021)
- Utilizes existing hardware/contracts
 - ATK prime contractor
- Heritage hardware/design
 - Forward structures
 - Metal cases
 - Aft skirt
 - Thrust Vector Control
- Upgraded hardware/design
 - Expendable design
 - New avionics
 - Asbestos-free insulation
 - Five-segment solid rocket motor
 - Additional segment
 - Increased performance
 - Unique thrust-time profile

Evolved Booster Configuration

- Used in flights beyond 2021
- Design, Development, Test & Evaluation (DDT&E) will be awarded by a competitive procurement
- Improved performance by either liquid or solid propulsion





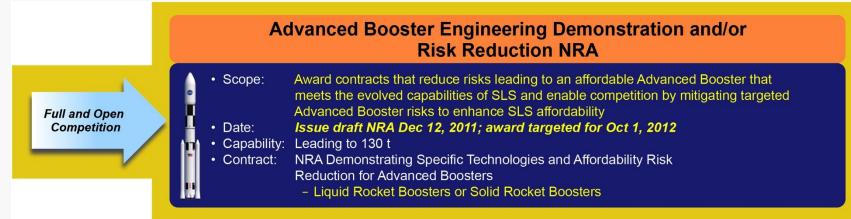
130 ton Payload (Block 2)



Three-Phase Booster Development Approach







ŀ	Booster Fly-out for Early Flights through 2021			
	Scope:Date:Capability:Contract:	Build two 5-segment SRB Flight Sets In progress Initial 70–100 t Mod to Ares contract with ATK		

Moving Forward from Initial to Evolved Capability

Advanced Booster Contracts Overview



Northrop Grumman: Subscale Composite Tanks (awarded)

- Develop an automated in-situ manufacturing system that utilizes out-of-autoclave curing for composite tanks
- Aerojet: Full-scale Combustion Stability Demonstration (in negotiation)
 - Demonstrate high-performance booster using an oxygen-rich staged combustion cycle

Dynetics: Booster Risk-Reduction Tasks (awarded)

- F-1 Engine: Full-scale, production-like hardware testing
- Structures: Simpler materials, design, and manufacturing processes

ATK: Integrated Booster Static Test (awarded)

 Identify and address technical challenges for a composite booster with redesigned forward and aft structures and nozzle, and improved manufacturing processes

Advanced Development NASA Research Announcement (NRA) Overview



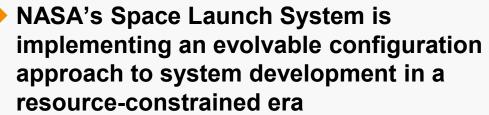
- Evolutionary development strategy for SLS allows for incremental progress within constrained budgets through the solicitation of innovative development concepts from both industry and academic institutions
- Objectives to improve affordability, reliability, or performance in several key topic areas: Concept Development, Trades, and Analyses; Propulsion; Manufacturing, Structures, and Materials; and Avionics and Software
- 85 proposals submitted were compliant
- Evaluation criteria: (1) Relevance to NASA Objectives, (2) Intrinsic Merit, and (3) Price
- In FY13, budget negotiations will be initiated on those selections that have the highest priority

Sample of Organizations Selected for Proposal Negotiations



http://www.nasa.gov/home/hgnews/2012/sep/HQ_12-333_SLS_Advanced_Development_Proposals.html

Space Launch System Advanced Development Summary



- Legacy systems enable non-traditional development funding and contribute to sustainability and affordability
- Limited simultaneous developments reduce cost and schedule risk
- Phased approach to advanced booster development enables innovation and competition, incrementally demonstrating affordability and performance enhancements
- Advanced boosters will provide performance for the most capable heavy lift launcher in history, enabling unprecedented space exploration benefiting all of humanity

Contact: Earl Pendley

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NASA's Space Launch System Acquisition Overview

Earl Pendley, Manager SLS Procurement Office NASA Marshall Space Flight Center



October 2012

www.naca.gov

Path to the SLS Acquisition Plan



- The NASA Authorization Act of 2010 (PL 111-267, Oct. 11, 2010) requires that NASA deliver a Space Launch System with at least 70 t of initial capability and 130 t of evolved capability.
- The President's FY12 Budget Request includes funding for SLS.
- The FY11 Appropriation Act includes funding for SLS.
- NASA selected an architecture in June 2011 to meet the Authorization Act.
- NASA conducted an Agency-level SLS Acquisition Strategy meeting in July 2011.
- NASA conducted Procurement Strategy Meetings in mid-September 2011.
- Acquisition process is proceeding.

SLS Acquisition Strategy Fulfills Legislative and Executive Branch Direction and Law



This rocket is key to implementing the plan laid out by President Obama and Congress in the bipartisan 2010 NASA Authorization Act. — NASA Administrator Charles Bolden September 14, 2011



Key SLS Requirements

Affordability

- Flat annual budget profile
- Existing contracts and assets used for initial capability
 - Significant hardware investments maximized
 - Significant portions of the supply chain in place
 - Work can begin earlier, engaging the U.S. aerospace workforce
 - Less design, development, test, and evaluation (DDT&E) risk and costs
 - Contract types to move to more objective incentive structures

Performance Margin

- Initial near-term capability of 70 t, evolvable to 130 t
- Modular flexible architecture that may be configured for mission needs
- Significant National capability

🔶 Evolvable

 Competitions for technology infusions and vehicle upgrades for future capability

SLS Will Be Safe, Affordable, and Sustainable

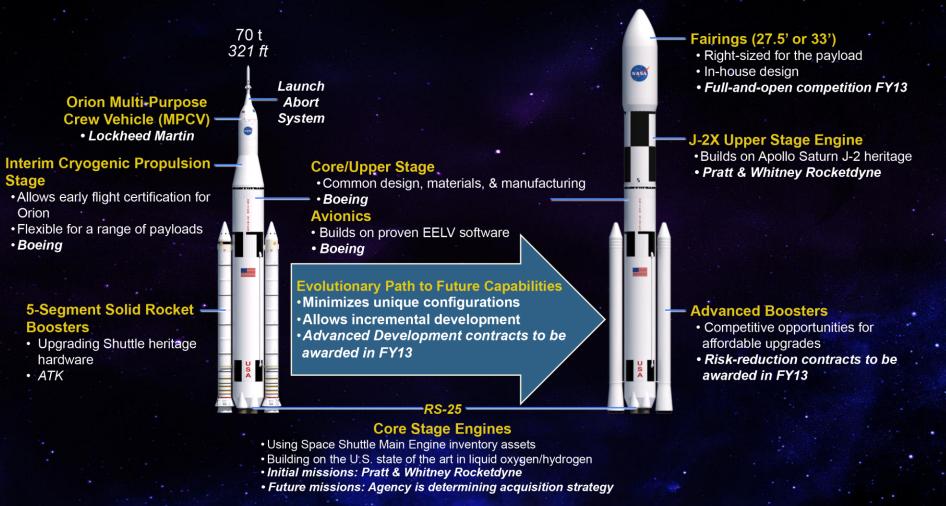
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INITIAL CAPABILITY, 2017–21

EVOLVED CAPABILITY, Post-2021

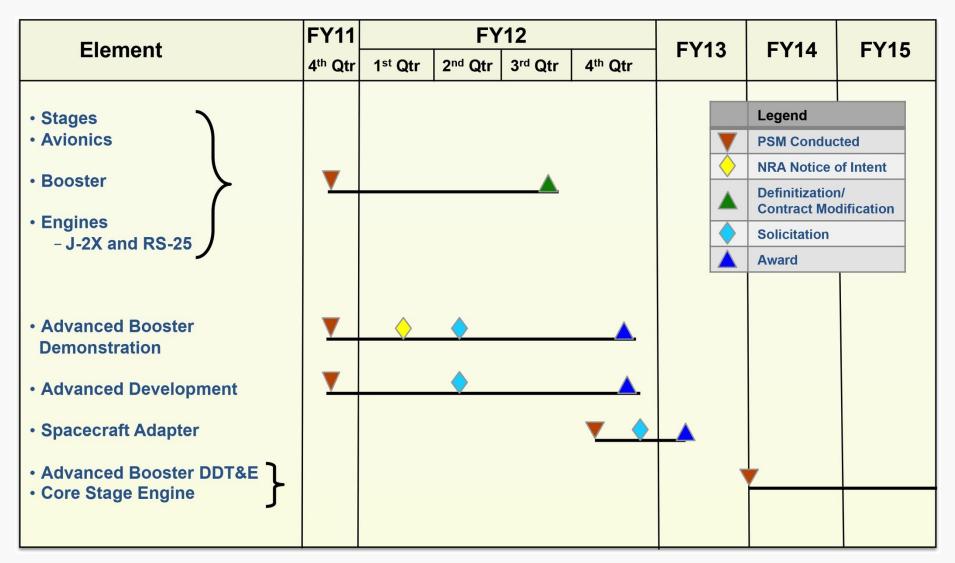
130 t *384 ft*.



Working with Industry Partners to Develop America's Heavy-Lift Rocket

Procurement Schedule





On Track for First Flight in 2017

SLS MAF Contracts



Stages

- Core and Upper Stages to be built at MAF
- Significant tooling investment in place
- Construction of Facilities work is beginning

MSFCOC-Jacobs Engineering

- Provides operations and maintenance for MAF
- Includes robust opportunities for commercial tenants



Advanced Booster

- Four contractors selected
- Three contracts awarded

Advanced Development

Twenty three selections (Industry and Academia)

Interim Cryogenic Propulsion System (ICPS)

Letter contract awarded

SLS Small Business Goals



- The NASA MSFC Small Business Specialist has performed a NASA Policy Directive 5000.2C uniform methodology assessment for the appropriate SLS requirements:
 - Stages
 - Engines
 - Advanced Booster
 - Advanced Development
 - ICPS

Subcontracting plan goals for existing contracts will be updated via negotiations.

- Small business utilization performance is evaluated on both incentive fee and award fee contracts.
 - Mentor/Protégé Program will be included

SLS will provide topics to the Small Business Innovation Research (SBIR) Program.

• Link to the NASA SBIR website will be listed on all solicitations -http://sbir.gsfc.nasa.gov/SBIR/SBIR.html

Targeting Robust Small Business Partnerships Through Various Channels

SLS Acquisition Summary



- The SLS contract activity continues to evolve per our initial acquisition strategy.
- The acquisition strategy meets key SLS requirements of safety, affordability, and evolvable performance.
- SLS will continue to work closely with NASA's Office of Small Business Programs to maximize opportunities for all parts of the Agency's socioeconomic programs.
 - Contact information: Earl Pendley
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Michoud Assembly Facility (MAF) SLS Industry Day

Robert Champion, Deputy Director Michoud Assembly Facility







October 2012

Marshall Space Flight Center's Michoud Assembly Facility (MAF)

NASA

Background

- Field site for Marshall Space Flight Center
- NASA Programs -- SLS Stages and Orion Structure
- Unique large scale manufacturing capabilities
- National Center for Advanced Manufacturing
- Site comprises 832 acres, with over 2M square feet of manufacturing space (43 acres under one roof) and 900k square feet of office space
- Conveniently located and accessible:
 - Less than 5 miles from intermodal rail stations
 - Deep-water port
 - Less than 1 mile from interstate highway
 - Convenient to lakefront airport

MAF Transformation update

- Single- to multi-project facility to support NASA and commercial tenants
- Established Facility Pricing Policy, SAA and EUL Authority
- Reduced facility operations costs by more than 30% since FY 10
- Increased commercial revenue by 35 % in FY 12
- NASA Capital Investments \$43M
- Post Katrina Improvements \$67M

One-of-a-Kind Infrastructure Asset







Innovative New Business Model



Multiple NASA Programs

- Space Shuttle External Tank (retired)
- Ares Upper Stage(transitioned)
- Orion MPCV
- Space Launch System (SLS)

Turn-Key Manufacturing

- Infrastructure
- Laboratories
- Equipment
- Support

Site Services/Demand Services

- Security
- Fire Protection
- Hurricane Hardening
- Facility Maintenance
- Medical/Gym
- Roads/Grounds/Janitorial
- Reproduction
- Photography/Video support
- Conference Rooms
- Event Support/Catering
- Exchange/Credit Union

Current population on-site is ~2600

 Does not include headcount for transient work (< 1year agreement, construction, etc.)

Executed 12 new Space Act Agreements (SAA) with 37 mods to existing SAAs representing \$15.5M

- Represents a direct reduction of operational costs by ~16% for FY12
- Additional SAAs and EULs in work for FY12

mafspace.msfc.nasa.gov

MAF Manufacturing Capabilities

- Automated Fiber Placement Machines
 Multi-axis Machining Centers
 Advanced Friction Stir Welding
- Non-Destructive Evaluation

\$62M State of Louisiana Investment

Laboratories, Metrology, Clean Rooms
 Pneumatic, Cryogenic and Mechanical Testing
 Machining, Heat Treat Ovens, Autoclave







Interior Shots of MAF





Michoud Tenants



MAF has Established a Multi-User Environment



Increased Commercial Revenue 35% in FY12



- Ensure the Safe, Effective, on schedule manufacture, assembly, and delivery of the SLS and Orion components.
- Reduce the Operating cost of MAF to NASA Programs and Projects. This will be done by both increasing tenant revenue and reducing the operating cost.
- Operate the site in a way that meets tenants needs and complies with state and federal regulations and makes it affordable.

MAF Is Building America's New Launch System



- Manufacturing Instrument Ring
- Integrating Engines with Core and Upper Stages

MAF team is building key parts of Orion/MPCV

- Composite components of the Crew Module, Service Module, and Launch Abort System
- Crew Module and Service Module Primary structure

Suppliers and subcontractors to SLS elements located at MAF can collocate with their customer

- Utilize the same world-class infrastructure, equipment, and services
- Significantly reduce logistics cost and delivery time by sharing common space

SLS and Orion are an anchor tenants, Excess capacity remains available

- Commercialization strategy WILL CONTINUE
- Manufacturing, assembly, warehouse, and green space are available









For More Information



www.nasa.gov/sls