



# **Dextre-Deployable Vision Sensor (DDVS)**

**In-Space Inspection Workshop  
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*Space Exploration Development*



Canadian Space Agency  
Agence spatiale  
canadienne

**Canada**

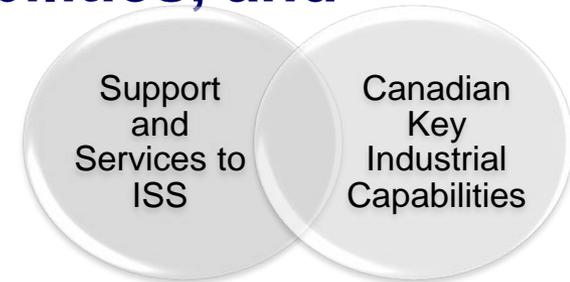
# Overview

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- ⇒ Objective
- ⇒ Identifying needs and solutions within our reach
- ⇒ Mapping CSA Technologies (short term and future)
- ⇒ The Concept
- ⇒ The Concept of Operations
- ⇒ Benefits
- ⇒ Forward work – further concept development

# Objective

➔ Maximize benefits between developing technologies for Canadian key industrial capabilities, and supporting ISS

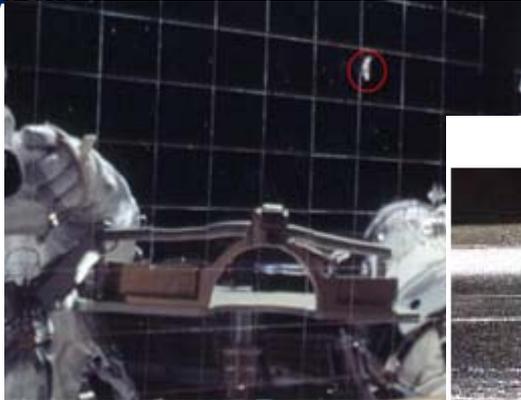


## ➔ Considerations

- Support or increase MSS capability and services
- Focus on mature technology to comply with urgency to launch as quickly as possible
- Provide service to ISS through 2020+
- Advance technology needed for future space exploration missions and multiple destinations
- Demonstrate return on investment to the Government of Canada

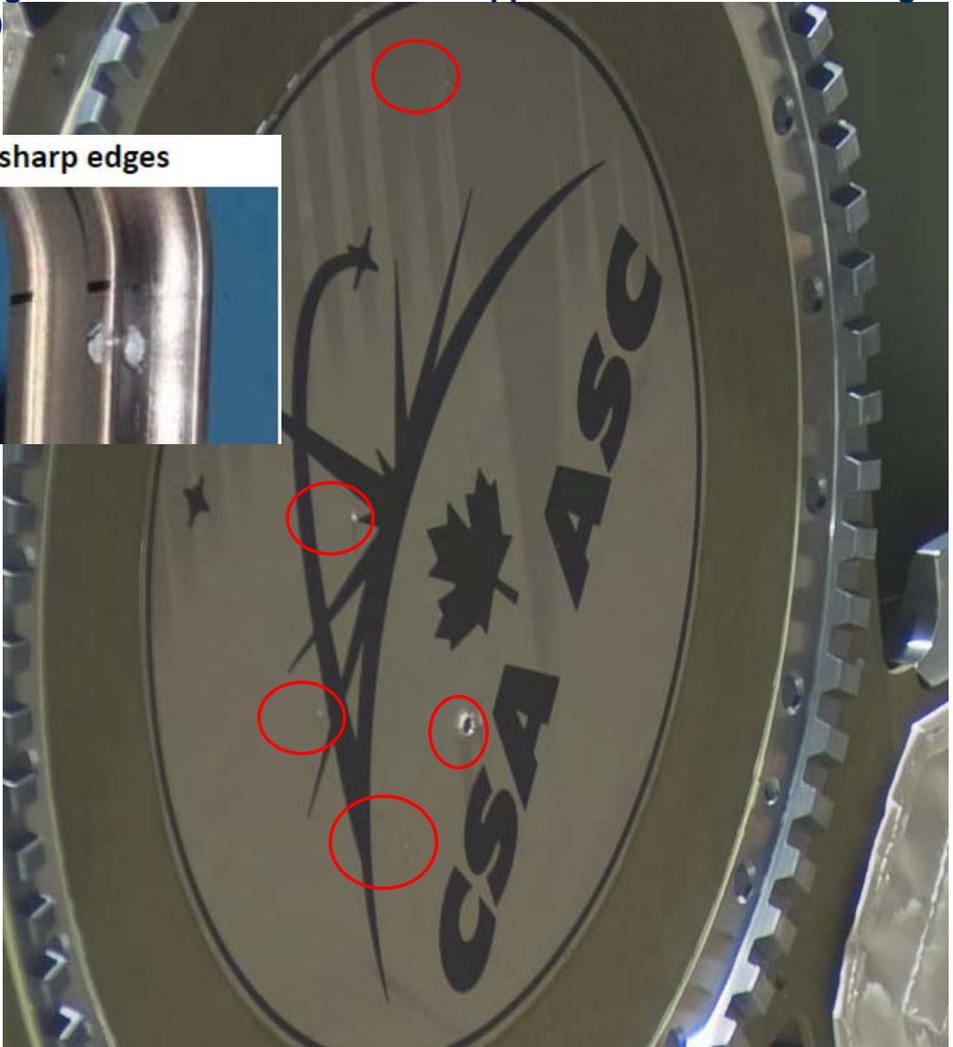
# Past Events - ISS Inspection

ISS Radiator damage – MMOD (Credit: NASA)



Credit: NASA)

April 2010 image of MBS Mast reveals what appears to be MMOD damage (Credit: NASA)



EVA Handrail Impacts - sharp edges



Progress Collision with MIR, 1997 – solar panel damage (Credit: NASA)



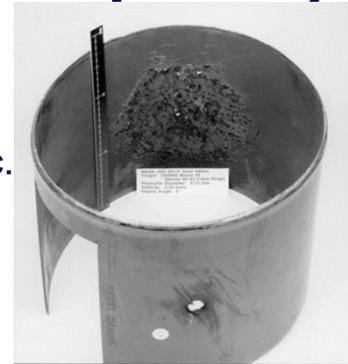
# Inspection Requests - MSS

## ➔ MSS is currently involved in the following inspection activities:

- Berthing interface survey, payload surveys, vehicles
- LEE Snare cable photography
  - Currently done by Crew from Cupola
- Configuration checks
  - Make sure ground tools match with on-orbit config, e.g. Dragon trunk

## ➔ Areas where CSA may contribute and augment capability:

- Reduce Crew time required for imagery support
- MMOD Impact Damage Inspection
  - Pressurized Modules, Primary Systems, ORUs, Window, Re-entry TPS, etc.
  - ORDEM 3.0 (new Orbital Debris Model) may raise new concerns
- System Trouble-shooting
  - Mechanisms, Leaks (e.g. ammonia) and Corrosion
- Periodic surveys of external ISS surfaces
  - Blind spots not visible from ISS IVA
  - Previously accomplished by Shuttle, 2+ yrs since last survey – CAIB report suggests yearly
- Future Visiting Vehicles
- Automation of Inspection
  - Both for operations, and in post-processing of data for damage detection



Credit: NASA)

# Inspection Needs

➔ **No silver bullet: a variety of solutions needed, now and in future**

Short Term:  
Continue to address requests for current MSS Camera systems

Long Term:  
Continue to invest in technologies and tool development

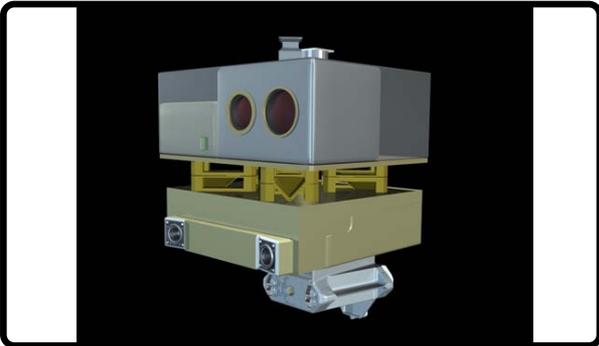
- Boroscope Tool
- Backscatter X-Ray Technology (penetrating) Tool
- Terahertz Imaging (penetrating) Tool

Medium Term (2018): Enhance MSS Capability in Surface Inspection

**CSA proposes to enhance MSS capabilities with a surface inspection tool for Dextre containing a suite of highly mature technologies**  
*– next slides*

Participate in inspection community developments (InSpace Inspection Workshop and others)

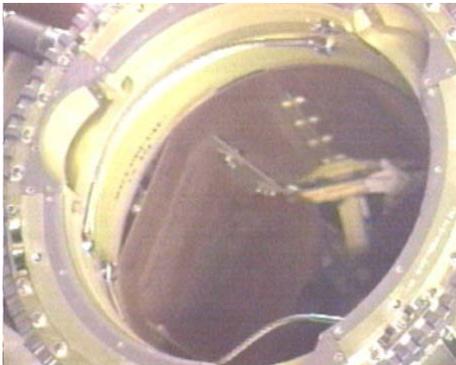
# Concept Overview



**A surface inspection tool for Dextre containing a suite of highly mature technologies**

### Current MSS Cameras:

- Standard Res camera & lights
- RCAMS upgrade to LED lights

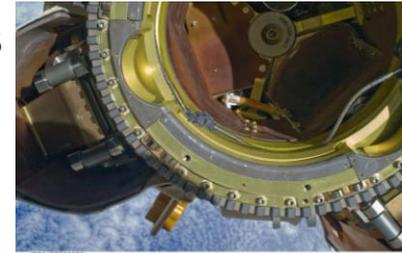


MSS Camera: 640x480 (Credit: NASA)

## Dextre Deployable Vision System Overview

### ✓ High Definition (HD) camera & lights

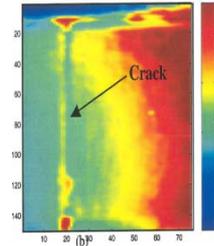
- 25Mpixel sensors, Zoom, 3D capability



Credit: NASA)

### ✓ Infrared (IR) camera

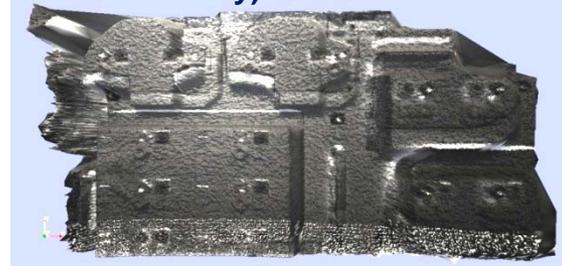
- Detects changes in heat flow using sun or laser source



(Credit: Laval University)

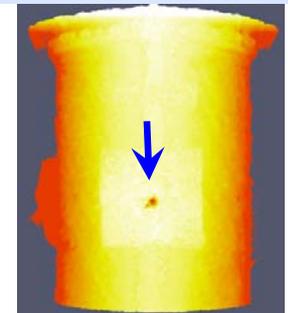
### ✓ Coarse Inspection or Workspace 3-D Scans

- Standoff distance 3-10 meters
- Millimeter resolution
- Detect under any lighting condition



### ✓ Focused Inspection

- Sub millimeter resolution
- Standoff distance up to 3m
- Textured 3-D point cloud



### ✓ Automation of Inspection (Credit: Neptec)

- Both for operations, and post-processing data to detect damage

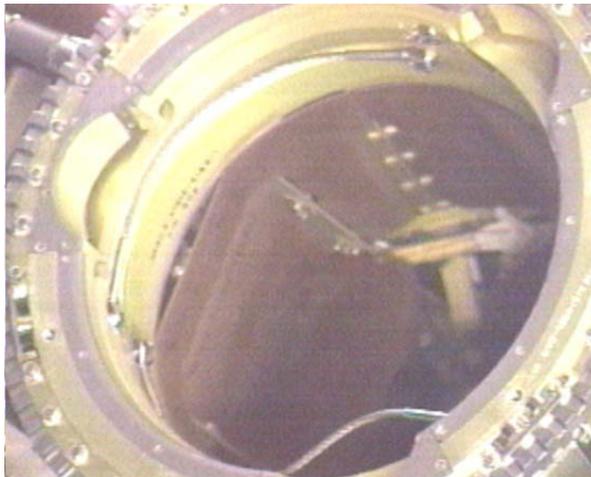


# Mapping Mature Canadian Technology to Inspection Tool



## Mature technologies and their merits for Surface Inspection:

- ✓ High Definition (HD) camera & lighting
  - 25Mpixel sensors, 50 $\mu$ m pixel resolution
  - Zoom capability
  - 3D capability
    - 3-D SFM (structure from motion)
    - Stereo imaging with 2 HD cams



MSS Camera: 640x480



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HD Camera (Example, photo from Cupola)

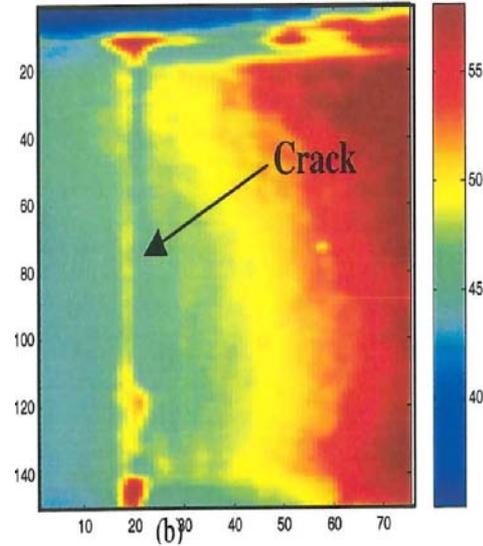


# Mapping Mature Canadian Technology to Inspection Tool



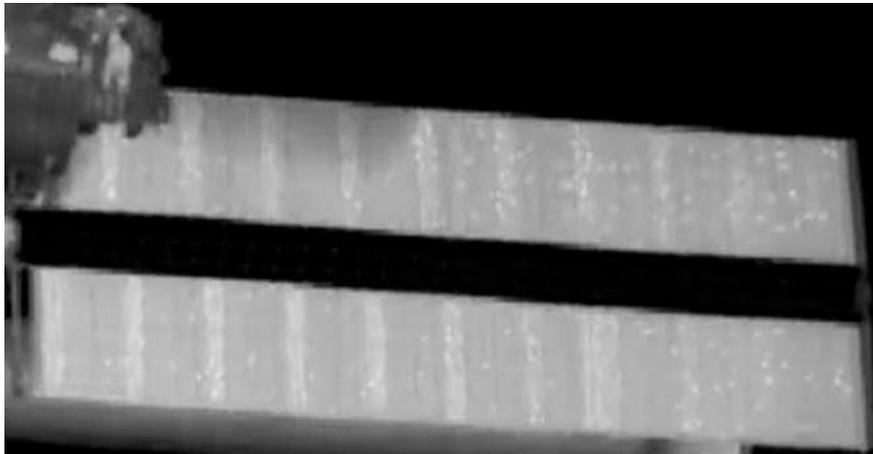
## Mature technologies and their merits for Surface Inspection:

- ✓ Infrared (IR) camera
  - Currently only EVA has an IR camera
  - Capable of detecting changes in heat flow due to damage, voids or cracks and can be pointed for a long period of time. Heat sources can be:
    - Sun
    - Laser
  - Potential to develop algorithms for unambiguous detection



IR imaging on tile crack (laboratory).  
(Credit: Laval University)

Picture using the IR camera during the Shuttle DTO (Credit: Neptec)



## Example of an IR application:

- Lighter lines are shut-off solar array strings (getting hotter)
- As they are shut off in a known order, damage detection could be identified on failed strings
- Other potential applications



# Mapping Mature Canadian Technology to Inspection Con't



## Mature technologies and their merits for Surface Inspection:

*Example images on next slides...*

- ✓ **Active (Laser) coarse inspection sensor**
  - Unaffected by orbital lighting conditions
  - Long range inspection capability
  - Workspace 3-D mapping (Dragon trunk, Station surveys)
  - Robotic clearance (collision) monitoring capability - step towards autonomy
  - Added benefit: can be used for VV tracking as a technology demo.
  
- ✓ **Active (Laser) focused inspection sensor**
  - Unaffected by orbital lighting conditions
  - Sub millimeter resolution in all three directions
  - Standoff distance up to 3m
  - Produces point cloud, automated image processing

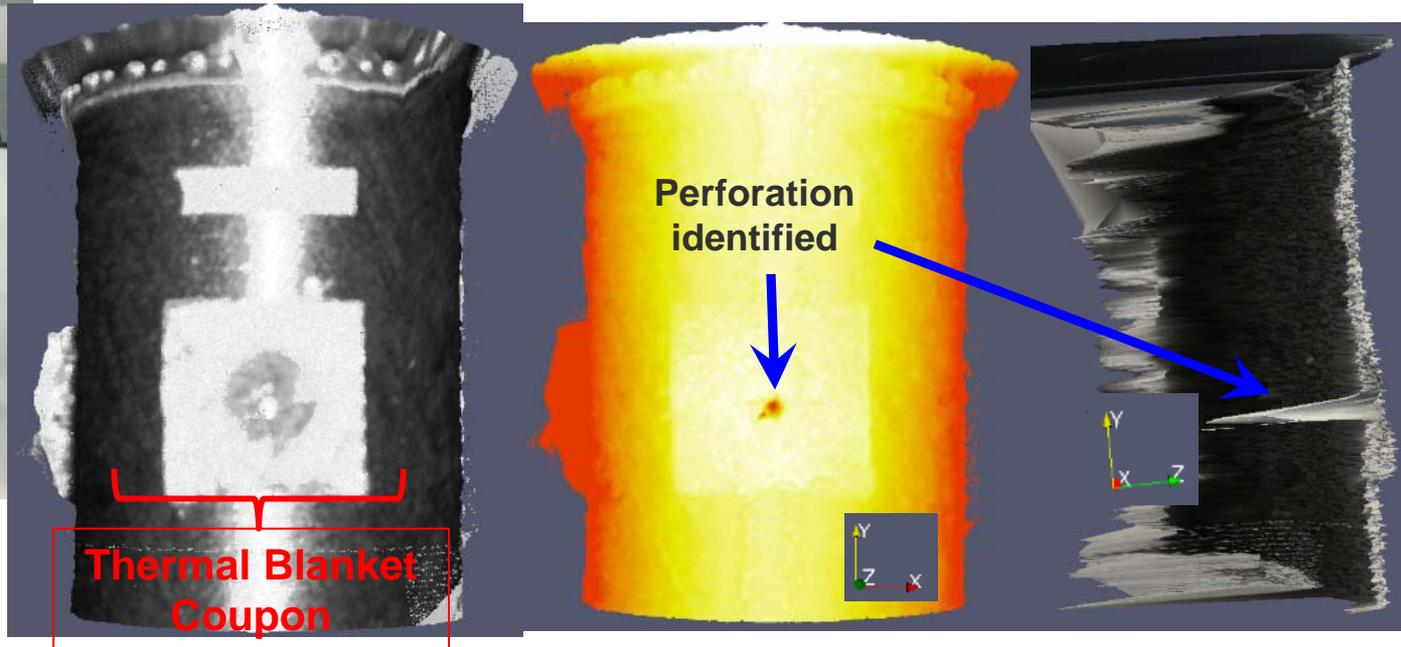
# Coarse Inspection

When damage is detected, a coarse inspection is performed by the LiDAR:

- Standoff distance of roughly between 3-10 meters
  - Detect MMOD damage under any lighting condition
- ➔ *There are currently boom impacts that should be inspected*



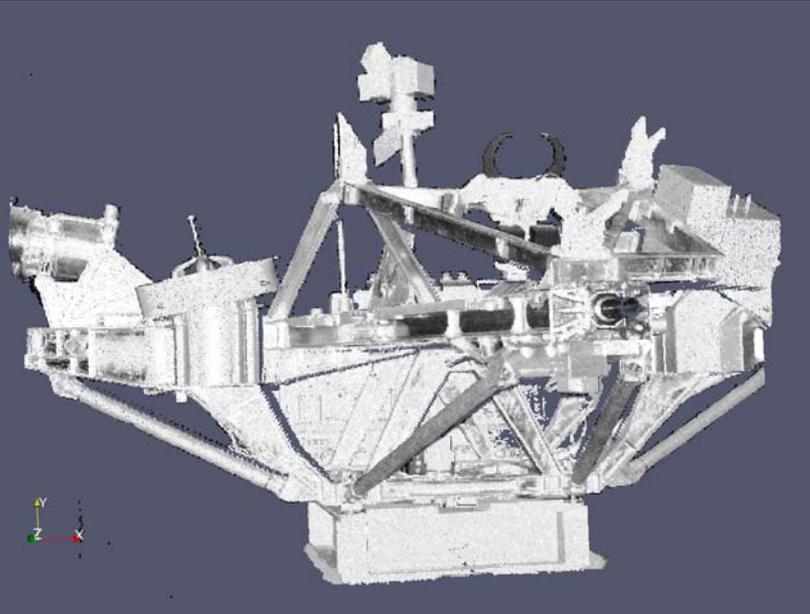
Image Above: boom test segment



Example above: MSS test boom segment bombarded by debris @7km/s causing 5mm hole. LiDAR scan at 7.6 m standoff distance  
Right: Colour coded depth image from LiDAR scan showing MMOD damage

# Coarse Inspection Con't

Image Below: Coarse scan of MBS mock-up at CSA

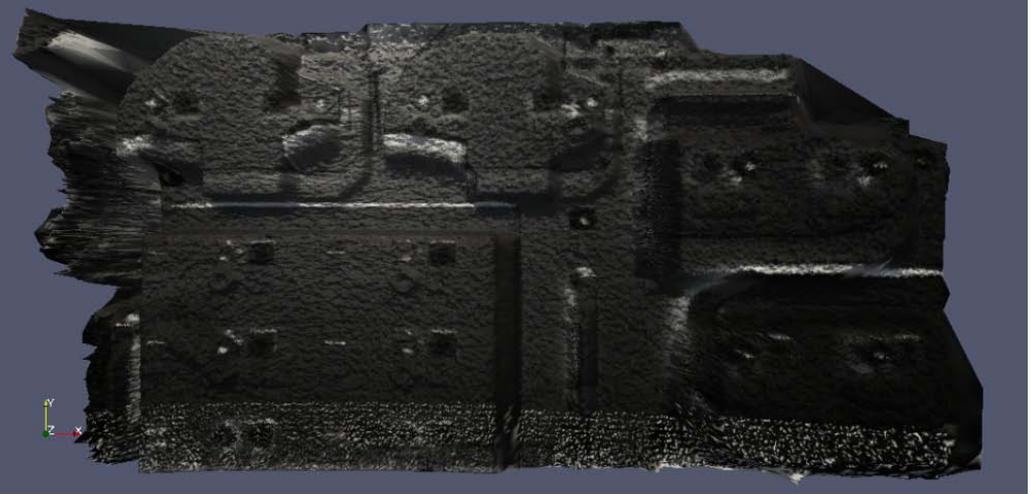


## Enabled Capabilities:

- Pre-motion Surveys
- VV Cargo space survey
- Robotic Clearance Detection

## Benefits to operations:

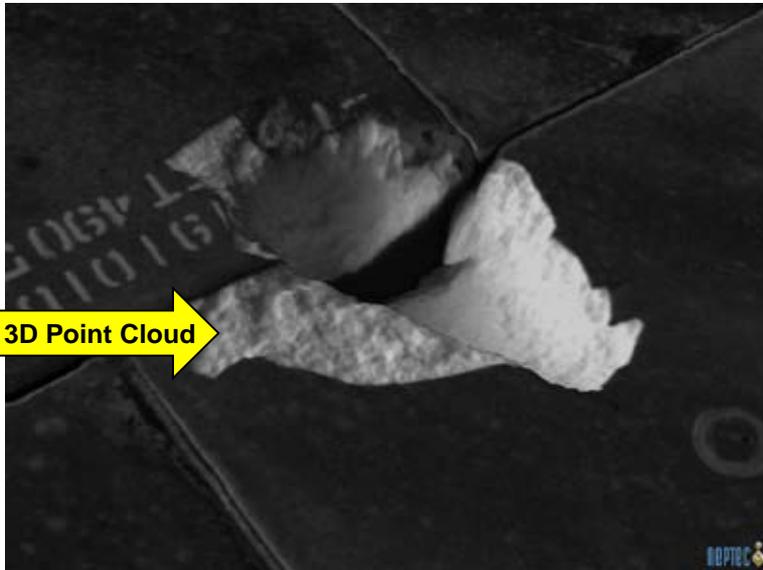
- Faster planning
- Faster operation (automated)
- Potentially reduce wear&tear on H/W



Above image: Video Example of MSS Workspace survey (3-D pdf)

# Focused Inspection

## •Sub-millimeter resolution using active (Laser) sensor



Textured 3D Point Cloud

Focused inspection would be performed from a close range, at 3 meters or less.

Its target is to characterize the damage, and hopefully get a certain amount of subsurface data without touching the surface.

Options for fine inspection are:

✓ HD Stereo Camera, could be in the order of 25 Mpx with lighting

✓ Active (Laser) solution

➔ *Together – textured 3D Point Cloud*

Benefits to operations:

- Increase resolution at greater standoff distance
- Faster operation (automated), less effort

Above – thermal tile damage scanned with 3D textured point cloud (laboratory image) (Credit: Neptec)



Applied to

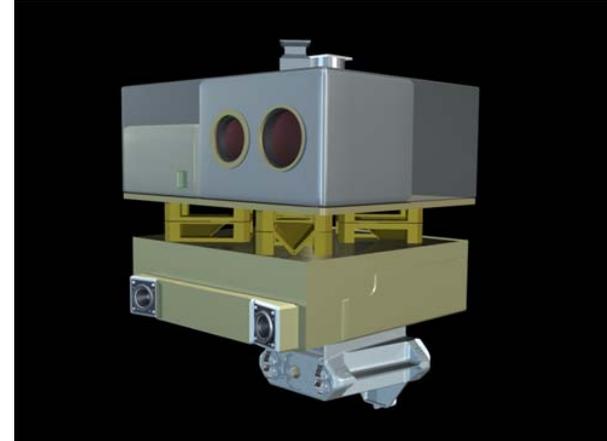
Above – examples of windshield and handrail impact damage (Credit: NASA)

# The Concept - DDVS

*The Dextre-Deployable Vision Sensor (DDVS) is a surface inspection tool concept for the ISS, using IR, HD and LiDAR.*

- Launch 2018 pressurized, deploy through JEM airlock (will comply to volume)
- Install and stow on MTRA
- Dextre tool with ops support from CSA
- Requires use of Station WiFi, downlink to ground support station

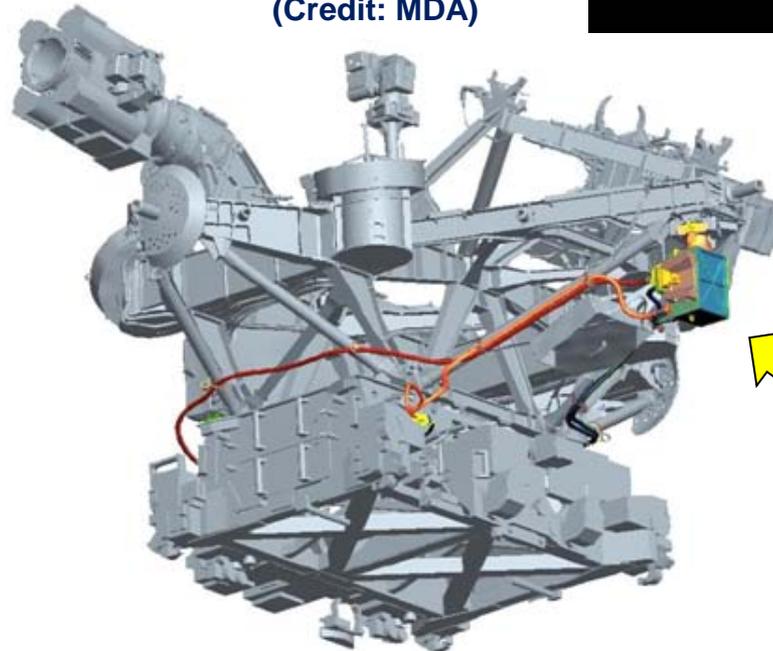
Tool Concept (Artist image only)



(Credit: MDA)



(Credit: MDA)



Stow on MTRA

# *Concept of Operation*

⇒ **Goal: cover the spectrum of damage detection from coarse inspection up to focused inspection (surface)**

⇒ **Concept:**

1. Detection\*: detect potential damage
2. Coarse inspection phase: from a distance, perform a localized inspection on the potential damage.
3. Focused inspection phase: if deemed necessary, perform a focused surface inspection, at sub-millimeter resolution.

⇒ **Operation:**

- Commanding through the 1553
- Data is transmitted via WiFi to ground support station, with on-board buffering

\*Detection is performed while the operator is moving Dextre with the sensor (on OTCM) acquiring images. Detection would be performed using a combination of HD, IR cameras and/or long range LiDAR, with automated damage detection.

# *Benefits to the ISS*

## ➔ **Enhanced robotic inspection capability will reduce risk, address challenges and increase efficiency:**

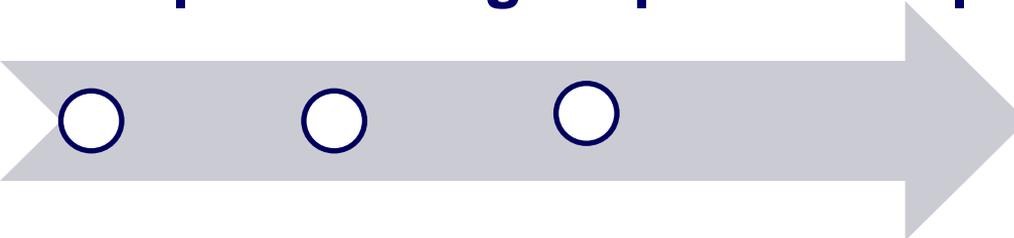
- Introduce new capability and new technology combinations
- Address “Blind” Spots
  - Address external ISS surveys, including unexpected damage (handrails)
  - Reach areas not accessible from windows
- Reduce Crew Time – transfer tasks to robotics
- Reduce Operations Time
  - Automatically detect damage, followed by coarse or focused inspection
  - Less motion – detection at a greater standoff distance
- Detect early, potentially reduce wear and tear on hardware
- Improved response time to issues, easier than current ops
- Visiting Vehicles
- New Crew Vehicles
- Unknowns

# Forward Plan

➔ **May 2014:** Complete concept work and options analysis

➔ **July 2014:** Seek CSA Executive Committee approval to proceed to Phase 0

➔ **Longer Term Goal: Technology development to target penetrating inspection capability and tools**



- Boroscope Tool
  - Backscatter X-Ray Technology (penetrating) Tool
  - Terahertz Imaging (penetrating) Tool
- Address via CSA Development Activities
- Concept /Phase 0 Studies
  - STDP (Space Technology Development Program)