

From NASA Systems Engineering Handbook:

- SIR is conducted at end of final design phase and before systems assembly, integration, and test phase
- SIR ensures system is ready to be integrated
- Interfaces have been verified against the interface control documentation
- Segments, components, and subsystems are available & ready to be integrated into the system
- Verify that all assembly & integration facilities are ready & available
- Think in terms of, “Are we ready to begin assembly & integration of the vehicle?”



**Project Life Cycle Phase:
System Integration Review (SIR)**