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**PRESS BRIEFING: SPACE SHUTTLE PROGRAM UPDATE**

Presentation by

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## 1 P R O C E E D I N G S

2 MODERATOR: I am here with Bill Gerstenmaier. He  
3 is the Associate Administrator, Space Operations. Star-6  
4 mutes, and star-6 unmutes. We have a very limited amount  
5 of time. So we are going to go ahead and get started, and  
6 I am going to try my best to get through as many of you as  
7 I can through the list. I don't guarantee I am going to  
8 get through everybody. If you hear your question asked,  
9 please don't ask it in a different way because I will  
10 probably just say that has already been asked and move on,  
11 so we can get through with the time we've got available to  
12 us.

13 With that, let me turn it over to Bill, and as  
14 soon as he is done, we will start with the questions.

15 MR. GERSTENMAIER: Thanks.

16 I guess I just want to give you a chance to get  
17 an update of where we are overall in the Shuttle program.  
18 If you remember, not too long ago on November 22nd, Wayne  
19 and John Chapman and the team came and talked to you about  
20 this finding we had on External Tank 120, and that was some  
21 of these small cracks that we saw in the protuberance  
22 airload ramp. Here we are and it is December 15th, and I

1 just want to give you a chance to understand kind of where  
2 we are in the overall process.

3           It has been less than a month, and we have got a  
4 tremendous amount of information from these cracks. The  
5 teams have been able to go ahead and look at the cracks,  
6 where they originate in the foam. They have done a  
7 tremendous job of analyzing and understand where the cracks  
8 are coming from, how they come about.

9           We still have several theories on where the  
10 cracks initiate and where they come from. So that is not  
11 totally closed out, but they have done just a tremendous  
12 job of pulling all of that together.

13           In the spirit of being just totally open with you  
14 and tell you where we are going, Wayne has been reviewing  
15 with the teams today in the PRCB series of activities,  
16 statusing where we are on the PAL ramp and what we are  
17 going to do in the future. While he is doing that with the  
18 technical teams, I thought I would give you kind of an  
19 overview of where we are overall and kind of where we are  
20 as we are looking now at probably not flying the PAL ramp.

21       We think that is the best thing to do is just take it off.

22           Things have changed dramatically from the last

1 time that we talked to you about not flying a PAL ramp. If  
2 you remember way back in the August time frame when we  
3 first looked at not flying a PAL ramp, we talked about  
4 potentially not being able to look at a launch period until  
5 maybe later in the year. Now the analysis comes in, and it  
6 looks much better.

7           We have spent 2 months looking at the aerodynamic  
8 loads associated with removal of the protuberance airload  
9 ramp on the cable tray and on the press lines, and things  
10 are much better than we had thought when we first looked at  
11 that 2 months ago.

12           So, again, I would say overall we started out  
13 with the plan in August. We are slowly marching through  
14 that plan. We are working off all of the items that we  
15 wanted to go look at. We brought the external tank in as  
16 soon as we could. We started looking at the crack  
17 formation which was a new finding to us. It has given us a  
18 lot of insight into the crack phenomena. It has given us  
19 some potentially new failure modes to look at that we  
20 hadn't even thought about in terms of foam loss before. It  
21 has really helped our overall understanding, and the teams  
22 have just made tremendous progress in a very short amount

1 of time from November 22nd.

2           It helps us to understand where we are going in  
3 the future, and as the teams work over the holidays, we  
4 will get back together as a team and will probably be able  
5 to give you a status of where we are with the specific  
6 fixes and what we are going to go do, specific schedules  
7 and those kinds of things.

8           MODERATOR: Whoever just joined, mute your mic  
9 with a star-6.

10           MR. GERSTENMAIER: So, again, where we are  
11 overall is the teams have done a great job of staying on  
12 schedule of moving forward with the analysis. There is  
13 still a lot of engineering to be done and put in place. We  
14 will plan to get back together with you in the January time  
15 frame and then kind of give you the details of where we are  
16 with our engineering assessments and where we fit overall,  
17 but again, that was the purpose of today is to kind of give  
18 you just an overall status of where we are from before.

19           With that, I will open it up to your questions.

20           MODERATOR: Okay. I am going to go in the order  
21 that people signed up for this. Please ask one question,  
22 and try not to make it two or three parts. Again, I am

1 going to be limited on time. So keep your mics muted until  
2 I call on you, and star-6 to unmute.

3 Mark Karo.

4 QUESTIONER: Thanks.

5 Can you give us some idea of what kinds of  
6 analysis you will do and at what point you can look at the  
7 results and say it is an option or it needs to be later?

8 MR. GERSTENMAIER: I think right now we know a  
9 lot about the cracking phenomena. We still haven't  
10 pinpointed it down to the exact phenomena that causes the  
11 crack initiation. So, until we get that phenomena pinned  
12 down, it is difficult to pick an engineering solution that  
13 will fix it.

14 We have a series of engineering solutions that  
15 are available, and the teams are trading those engineering  
16 solutions to try to decide which one is the best one that  
17 will go and implement it. It will end up with essentially  
18 a foam application process or a way to fly the tanks. It  
19 will be good to support the entire launch sequence through  
20 the 19 flights, and it is not really a one-flight sequence.

21 I think the thing is they have identified today a  
22 series of engineering fixes. We are going to go evaluate

1 those engineering fixes over the next couple of weeks, and  
2 then we will down-select those.

3           By engineering fixes, we have decided to not fly  
4 the protuberance airload ramp, but we have to put some kind  
5 of close-out in the area around the ice frost ramps. There  
6 needs to be some work done there, and that is the area the  
7 teams are concentrating on is to determine how to close out  
8 that area near the ice frost ramps, do they close it out in  
9 a manner similar to what is on the aft part of the tank or  
10 do we do something different in that area, but again, that  
11 is the engineering that is being traded, and there are  
12 multiple solutions that result in multiple amount of time  
13 to get that work done, and they are just trying to decide  
14 which one of those is the right one to do that gives us the  
15 right safety margins.

16           MODERATOR: Warren Leary.

17           QUESTIONER: Warren Leary, New York Times.

18           Bill, while the PAL ramp did come off on the  
19 flight, we also lost several other pieces. Is there any  
20 indication from tests or anything else that this cracking  
21 problem may have been the cause of the other foam losses,  
22 and are you doing any type of laboratory tests, perhaps

1 with cryogenics in that, to see if this was a problem with  
2 the other losses also?

3 MR. GERSTENMAIER: The other losses that occurred  
4 on STS-114, we understand fairly well. Again, the bipod  
5 area was the cable that essentially brings cryogenic  
6 nitrogen underneath the foam and then causes it to crack,  
7 and we have got a fix for that, and again, that is  
8 progressing on very well. The engineering is complete. We  
9 have got that activity about completed.

10 We also had some other areas of lost foam. We  
11 know it is not related to this phenomena, but this new  
12 phenomena we got could explain what we saw when we lost the  
13 bipod ramp way back when on Columbia.

14 So this phenomena that we have uncovered through  
15 this testing has applications to other areas, and now we  
16 are going through methodically to make sure that it doesn't  
17 apply to any other areas on the tank.

18 MODERATOR: Craig Kavolt [ph].

19 QUESTIONER: Bill, relative to the road forward  
20 here, what amount of margin are you looking for in terms of  
21 testing the work around to the PAL ramps, and has wind  
22 tunnel testing already tested to that margin?

1           MR. GERSTENMAIER: In terms of margin to the PAL  
2 ramp removal, we have gone back and looked at some pervious  
3 wind tunnel data. We have also done some CFD analysis.  
4 The dynamic loading that we were initially concerned about  
5 or the aeroelastic phenomena where there cable trays or  
6 press lines could vibrate in the aerodynamic flow field,  
7 that doesn't turn out to be as big a driver when we look at  
8 it analytically as we had thought. So that is not a  
9 concern to us.

10           We have a pretty good margin from a cable tray  
11 and from a press line standpoint, much better than we  
12 thought. So that is very good news from our ability to  
13 remove the PAL ramp.

14           We will confirm those analytical results with the  
15 wind tunnel tests probably in the February time frame just  
16 to confirm that that is where we are. So, again, that is  
17 not necessarily what the big constraint is not.

18           The constraint is we need to put some kind of  
19 closeout in the areas of the ice frost ramp where the PAL  
20 ramp used to be to prevent ice formation from the bracketry  
21 in that area, and we are not sure exactly how to design  
22 that. Once we get it designed, we will go ahead and do

1 some offline tests, as was discussed in the previous  
2 question, to confirm that that is the right fix, and then  
3 we will be ready to go flying.

4 MODERATOR: Todd Halberson.

5 QUESTIONER: Thanks.

6 On another subject, though, I got this letter  
7 that Tom Delay and a bunch of Congress people sent to the  
8 President last Friday, and I am wondering if you are  
9 actually considering or actively considering mothballing  
10 Shuttle Atlantis to, I guess, reign in the shortfall and  
11 the Shuttle budget in the out years, and whether or not the  
12 number of flights, the 18-plus-1 plan you have, might have  
13 to be cut back significantly if OMB comes back with the  
14 budget they are on the course to come back with.

15 MR. GERSTENMAIER: I really can't discuss any of  
16 the budget activity now because it is really all embargoed.

17 So I really can't answer any of that for you, and we will  
18 know in February when we see the actual budget language  
19 come back.

20 MODERATOR: Bill Harwood.

21 QUESTIONER: Hi, Bill. Bill Harwood with CBS  
22 News.

1           Just a quick one, following up on Craig's  
2 question a little bit about ice frost ramp closeout.  
3 Obviously, it is not just coming up with a new way to put  
4 the foam on. You have got to certify that and go through  
5 that whole review process.

6           I realize you don't want to talk dates today or  
7 windows, but in keeping with Wayne's ceiling that we are  
8 the only ones that put schedule pressure on you guys, can  
9 you just give us some sense about this? I mean, it looks  
10 to me that May would have to be pretty much impossible  
11 right now, just based on that process you have outlined.

12           MR. GERSTENMAIER: Again, I think that the good  
13 news is that we don't need to do -- at least the initial  
14 indications based on the data we have reviewed, we don't  
15 need to do any redesign of the cable trays or the press  
16 lines. So there is no redesign of the basic bracketry or  
17 the basic tank structure. That all looks fine. We will  
18 confirm that with a wind tunnel test.

19           The margins look very good in that region. They  
20 are not driven by the aeroelastic loads. So that is a very  
21 positive thing that takes a lot of that work out of the  
22 critical path.

1           The thing we need to look at a little bit is if  
2 you remember, the ice frost ramp sticks under the cable  
3 tray a little bit, and it sticks into that region where the  
4 PAL ramp was. We saw some cracking in that ice frost ramp,  
5 right next to the cable tray or actually maybe a little bit  
6 under the cable tray.

7           What we need to do is understand what caused that  
8 cracking and will it be prevented by just removing the PAL  
9 ramp, do we need to do something in that area, do we need  
10 to put some kind of other foam over that to prevent ice  
11 formation in that area. That is the kind of work that we  
12 need to get understood.

13           The engineering teams have many solutions for  
14 that, and we will check some of those out analytically and  
15 test over the next couple of weeks. We will pick an  
16 engineering solution probably within the next week or two  
17 and schedule a little bit of confirmation tests or analysis  
18 in the early part of January, and then if we need to make a  
19 physical fix on the tank by spraying foam, we would do that  
20 in the middle part of January to the later part of January,  
21 and then we would ship the tank around the first part of  
22 February.

1           So, again, from an overall standpoint, depending  
2 on what engineering solution gets picked, May is still very  
3 viable. Some to the other engineering solutions that  
4 require a more detailed certification process of foam  
5 applications, et cetera, may move us somewhere else.

6           Again, I think the thing that is important, like  
7 you said in your question to me, is that we don't fixate so  
8 much on the launch period, but let the guys drive home and  
9 understand this cracking phenomena is happening and how it  
10 occurs because this is a really unique opportunity. For  
11 the first time, we are really gaining insight into this  
12 cracking phenomena and how this foam performs. If we can  
13 capture that information, that will create tremendous  
14 benefits to us in the future.

15           So the focus has got to be on understanding the  
16 cracking phenomena, then working the engineering solution,  
17 and then that will drive us to where we think the right  
18 period is for launch.

19           So, again, I think the teams are doing an  
20 unbelievably great job in a limited amount of time, and we  
21 are making very good progress.

22           MODERATOR: Dan Belo [ph], are you on?

1 QUESTIONER: I am here.

2 MODERATOR: Okay.

3 QUESTIONER: My question for Bill is about  
4 pressure, and all of the talk that you do here about major  
5 budget cuts and the possibility of "Well, if it takes you  
6 so long to get back into space with the Shuttle, why fly it  
7 anyway?" Do you hear and listen to those things, and does  
8 that sort of talk affect you? Do you feel any pressure  
9 from that?

10 MR. GERSTENMAIER: I think, again, from my  
11 perspective, I don't feel a lot of pressure from that.

12 The thing that we are looking at is -- again,  
13 like I discussed -- is we are looking at a 19-flight  
14 sequence, but we have got some margin. We don't need to  
15 have a flight this spring to make the 19 flights. It still  
16 looks fine. We need to average about four flights a year,  
17 and that is pretty much consistent with what we have done  
18 over the entire history of the Shuttle program, if you  
19 average it out, and that includes the times when we were  
20 down for both Challenger and for Columbia.

21 So I don't see it as a big driver to us. I see,  
22 more importantly, that we get this right, and we understand

1 what is going on with the foam and the foam performance,  
2 did we get this thing solved for us, so it doesn't reoccur  
3 either on the next flight or a later flight down the road.

4 So I think we have got a unique opportunity here to get it  
5 right, and when we get it right, we will be ready to get  
6 back into a repeatable flight sequence, and we will easily  
7 meet what we want to do which is complete the International  
8 Space Station for our partners.

9 So I don't feel a lot of pressure. We are going  
10 to do the right thing and let the data drive us where we  
11 need to go.

12 MODERATOR: Guy Gugliotta.

13 QUESTIONER: Hi, Bill. Just a clarification.  
14 You said at the top that you were looking at not flying the  
15 PAL ramp. Can we say basically that you will not fly the  
16 PAL ramp again, or is that still possibly --

17 MR. GERSTENMAIER: I think as we know the PAL  
18 ramp, we will not fly the PAL ramp. So there may be some  
19 little areas near the ice frost ramps that will be maybe a  
20 little foam put in those areas that might look like a  
21 little mini PAL ramp, maybe, but in terms of the big large  
22 structure that was on the tank before, I don't think we

1 will fly the PAL ramp as a large structure.

2 MODERATOR: Chad Murry, are you on?

3 [No response.]

4 MODERATOR: How about Tarrick [ph]?

5 QUESTIONER: Hi. I am here.

6 MODERATOR: Okay.

7 QUESTIONER: Bill, my question was you had  
8 mentioned earlier that you had made a lot of headway in  
9 identifying where the cracks came from, but you haven't  
10 pinned down the source itself. I guess I was curious to  
11 find out what were some of those identified parts or in  
12 terms of that progress and what other things I guess are  
13 you looking at to put up on the shelf, if you will.

14 MR. GERSTENMAIER: I think what the teams have  
15 done is they have done a tremendous job of kind of chasing  
16 the cracks. So we saw the cracks in the nondestructive  
17 testing, in the x-rays, and in the terahertz radar data,  
18 and what they have done now is they have carved out the  
19 cracks and they followed the crack as it goes down into the  
20 foam, and then they see the crack actually break into  
21 smaller cracks, into some delamination layers down internal  
22 to the foam, and then we see some of the cracks progress

1 slightly underneath the cable tray. We see some of the  
2 cracks actually produce out into the acreage foam. So we  
3 know where the cracks are running.

4           What we don't know is really why they are  
5 initiating. We have some theories. The other key thing we  
6 have is we now have some finite element models of the PAL  
7 ramp where we can look at the differential thermal  
8 expansion of the foam.

9           There are two different types of foam. There is  
10 the foam that is on the acreage of the tank that is about  
11 an inch thick, and then we spray this PAL ramp foam on top  
12 of it. Those two types of foam have different thermal  
13 expansion coefficients. So we now have a map modeled to  
14 fit the stress field between those two foams as they chill  
15 down, and that is a key driver. Where we put one type of  
16 foam on top of another type of foam, it causes that lower  
17 layer of foam to be colder. It is not as strong as cold  
18 temperatures. So the cracks can initiate down there, and  
19 they carry up into the upper piece of foam. So we are  
20 learning lots of information about how this all comes  
21 together.

22           What we haven't got is really where is the

1 initiating point in the foam or what is the driver that is  
2 predominantly causing these cracks to form. We know it is  
3 related to the chill-down. We know it is related to some  
4 pressurization of the tank, but exactly how those fit  
5 together, we haven't had a chance to pull together. So the  
6 teams have the data. It is now just time for them to sit  
7 back and sort through the data and then build the theory  
8 along with the finite element models to understand this  
9 problem.

10           So, again, it is not an easy problem. It is  
11 going to take analytical tools as well as testing to solve  
12 this, but we have got the data, both the analytical tool  
13 and we have got the physical data from the tank that we can  
14 put both of those together. So all the teams need is about  
15 another -- a little bit more time to put that together into  
16 something that we can really, really work with and will  
17 really understand it.

18           MODERATOR: Let's see. Ned Potter, are you on?

19           QUESTIONER: Who did you say?

20           MODERATOR: Ned Potter.

21           QUESTIONER: Can you hear me now?

22           MODERATOR: I hear you, Ned.

1 QUESTIONER: I feel a little bit as if this has  
2 been asked before, but --

3 MODERATOR: Uh-oh.

4 QUESTIONER: Yeah, exactly.

5 You were feeling pretty good about May? This was  
6 the main thing in the way?

7 MR. GERSTENMAIER: Again, I think we ought to not  
8 think about May right now.

9 Right now, the most important thing to do is we  
10 are so close to understanding what is the root cause kind  
11 of for this cracking phenomena, and we need to make sure  
12 that that has occurred. Then after that occurs, then we  
13 need to figure out the right and appropriate engineering  
14 solution that will be good for the long haul of the Shuttle  
15 program. Then after we have done those two things, then we  
16 can build an intelligent schedule, and then we can talk  
17 about when launch periods may be.

18 So I think it is wrong to take the launch period  
19 and speculate whether we are going to make it or not  
20 because that actually puts some schedule pressure on the  
21 teams. It is much better if I let them drive to a quick  
22 conclusion and then pick an engineering solution that is

1 smart, maybe not the perfect solution, but it is a good  
2 enough solution for the remainder of the Shuttle flights in  
3 front of us, and then we are ready to move forward. Then  
4 we can talk intelligently about where we end up.

5 MODERATOR: Let's see. Diane with WKMG, are you  
6 on?

7 QUESTIONER: Yeah, we're on. No question,  
8 though. Thank you.

9 MODERATOR: Thank you.

10 Tracy Watson?

11 QUESTIONER: Hi. You mentioned that there are  
12 some solutions that would be quicker and some of them may  
13 take a little bit more time, and I am wondering if you can  
14 maybe give us one of each and tell us which ones can keep  
15 you closer to May and which ones might take you out beyond.

16 MR. GERSTENMAIER: Well, obviously if we don't  
17 have to do anything in terms of putting new foam on around  
18 these ice frost ramp areas that helps obviously from a  
19 scheduling testing standpoint.

20 If we have to put something on and it is  
21 something we have done already on another ice frost ramp in  
22 the back part of the tank and that works fine, then that

1 also is very easy to accommodate.

2           If we have to put some foam on in a way we need  
3 to certify how we put that foam on to provide insulation,  
4 then that will take a little bit longer.

5           So, again, those are the kind of concepts. Those  
6 are things that Wayne and his team are discussing today,  
7 which one of those are the right ones to go, and again, I  
8 think it is better that we don't think about the end point,  
9 but we let the engineering stand on its own and pick the  
10 right solution that will give us the long-term fix that we  
11 don't have to worry about and keep analyzing and keep  
12 working in the future.

13           MODERATOR: Irene, are you on?

14           QUESTIONER: I am. Thank you.

15           Bill, so far it seems like the Shuttle program  
16 has been pretty much given an open budget to fix the  
17 problems with the tank, and in light of the deficits that  
18 Dr. Griffin has spoken of before Congress and all the  
19 squeezes that are being placed on existing programs to go  
20 ahead and fund the new Exploration Initiative, do you feel  
21 that this is justified, and do you have a sense of how long  
22 you are going to be able to go on with this?

1           MR. GERSTENMAIER: Well, first of all, I would  
2 tell you we do not have an open budget in terms of working  
3 this activity. We are very cost-conscious in what we are  
4 spending our resources in and how we are doing this  
5 activity.

6           You will see in the TPS repair area, we are going  
7 to probably drop some of the TPS activities not necessarily  
8 because of budget because it is really the right thing to  
9 do. We have taken them to a point in the design, their  
10 design life, that we realize they don't have much benefit  
11 to us in the future. So we are going to go ahead and drop  
12 those activities.

13           My first answer would be that we are very  
14 conscious about what we are doing. We are very aware of  
15 where we are and the fact that we want to get back flying  
16 as soon as we can, and we are ready to go do that again.  
17 We are not overly pressured to go do that, but we will do  
18 that at the right time, and I would say that, again, this  
19 is a small investment in what we are doing here to get us  
20 back a tremendous capability, and that is to complete the  
21 International Space Station, prepare ourselves for  
22 Exploration, and get moving forward with the vision.

1           So, again, I think this all fits well in the  
2 overall vision. This is just a piece of it. This is the  
3 first pieces to gain this experience back.

4           I would also add the fact that our teams are  
5 working together and doing this kind of forensic analysis  
6 of these cracks, and how they work and how they operate as  
7 a team, they are showing a tremendous ability to operate in  
8 the kind of culture that the CAIB wanted us to operate in  
9 and the Stafford-Covey Task Force wanted us to do. So  
10 these teams are operating at peak performance. It has  
11 given us a great chance for engineers to learn. It is a  
12 great chance for our new engineers to learn, and all of  
13 this activity will carry directly into Exploration.

14           So you can say we are doing this maybe pointedly  
15 for Shuttle, but at the same time, we are using this as a  
16 chance to learn and teach new engineers on how to handle  
17 problems that are going to come up in the future vehicles  
18 as they start working on Exploration.

19           MODERATOR: Mike Habbage.

20           QUESTIONER: Mike Habbage with the Orlando  
21 Sentinel.

22           A question on the cost, following up on that a

1 little bit. My understanding is that this whole PAL ramp  
2 fix is going to cost between 12- and \$20 million, depending  
3 on the engineering solution that is chosen. Is that  
4 accurate?

5 MR. GERSTENMAIER: I don't think that is accurate  
6 to portray.

7 Some of this activity is part of our sustaining  
8 work that we would normally do in getting tanks ready to go  
9 fly. So some of it is covered under that. Some of it is  
10 unique work, and to give you an accurate number, we need to  
11 break those two out into two pieces and characterize  
12 specifically the criteria we would use to do that, and then  
13 we can give you an estimate on the budget number. But I  
14 think it is not appropriate to state that value.

15 Some of this is really ongoing work that we would  
16 be normally doing to get a tank ready to go fly.

17 MODERATOR: Let's see. Jay Barbary [ph], I heard  
18 you earlier.

19 [No response.]

20 MODERATOR: Kelly Young, are you on?

21 QUESTIONER: I am.

22 Mr. Gerstenmaier, which TPS activities are you

1 going to drop?

2 MR. GERSTENMAIER: Well, one of them we are going  
3 to go look at is this -- we are going to look at the CIPA,  
4 the cure-in-place. We have got an engineering activity to  
5 go look at that and evaluate that activity to see if that  
6 was something we want to continue. They are supposed to  
7 report out today to Wayne, but that is one of the items  
8 that we think we have done enough investigation and it  
9 looks like something we would recommend stopping and no  
10 longer pursuing, but again, there is a team coming in  
11 today. In fact, they are probably doing it right now as we  
12 speak, providing Wayne with a recommendation on that  
13 activity, but I think that is probably one of the  
14 predominant ones we would talk about taking off the table.

15 The reason we take it off the table is we think  
16 we have some other overlay techniques to provide that same  
17 capability for us, and we think those techniques are much  
18 farther along in their engineering development activity and  
19 they are much easier to be done in space than the ones that  
20 we are dropping, but that is an example of one that is  
21 being talked about.

22 MODERATOR: David Gustenbaum [ph], are you on?

1 [No response.]

2 MODERATOR: How about Jeff Morris?

3 QUESTIONER: No question.

4 MODERATOR: Okay. Let's see. Mike Schneider  
5 with AP, are you on?

6 QUESTIONER: Yeah. I know you said that you all  
7 know that it is related to chill-down, but what are the  
8 theories you are working with as far as determining the  
9 root cause? What are some of those theories that you say  
10 you need to probe further?

11 MR. GERSTENMAIER: I think what we see kind of  
12 from our thermal and finite element analysis is when we put  
13 foam on top of foam. Essentially, the tank has about a  
14 one-inch layer of foam all around the tank, and then the  
15 PAL ramp is about probably an eighth-to-ten-inch sprayed on  
16 foam, BX foam that is sprayed on top of that.

17 What happens is, that foam that is sprayed on  
18 top, it provides an insulating layer that allows that  
19 one-inch piece of foam to get cold through its entire  
20 length. So it is now cold from the surface of the tank all  
21 the way to the top of that one-inch layer of foam.

22 The fact that that foam is cold, when it gets

1 cold, it loses some strength or it is more brittle and  
2 easier to crack, and then the fact that the foam on top is  
3 expanding at a different coefficient of thermal expansion,  
4 it causes a shear or a stress layer on top of that one-inch  
5 layer of foam as well as there is a shear layer or a  
6 stressed layer down where the foam attaches to the tank.  
7 So then that can cause a crack to initiate somewhere in  
8 that underlying one-inch piece of foam, and then that crack  
9 can then propagate on up into the foam on top of it. If  
10 that crack goes all the way to the surface, that is where  
11 the outside area is, and it goes all the way down to the  
12 tank, then that provides a path for air to come in, liquefy  
13 in that lower region next to the tank, and then it pools  
14 into a liquid -- cooled piece of cold or liquid air in that  
15 region, and then as the hydrogen is drained out of the tank  
16 and that area warms up, that liquid air then expands,  
17 pushes out on the foam, and can cause a large piece of foam  
18 to come off. So that is kind of theory we are looking at.

19 We need a little bit more understanding of where  
20 the cracks are initiating to verify that that is really a  
21 fact, but that is the basic theory in as simple terms as I  
22 can describe it to you.

1           MODERATOR: Justin Ray, are you on?

2           QUESTIONER: I'm on. Thanks.

3           My question is about getting a second tank ready  
4 for flight. Would that tank actually be ready to support  
5 safe haven if you launched Discovery in May, and would that  
6 be ET-120, or might you have to go to ET-118?

7           Thanks.

8           MR. GERSTENMAIER: And I think we are looking at  
9 that right now.

10           I think the general consensus is we would have to  
11 do quite a bit of work on ET-120. So probably right now, I  
12 would say probably ET-118 looks to be the favorite, but I  
13 am letting the engineering teams take their time and go  
14 analyze that and make the right decision.

15           Presently, we carry ET-120 as the plan, but I  
16 think we would probably look seriously at 118, and it looks  
17 like both of those from an overall standpoint ought to be  
18 able to support us for where we want to go.

19           MODERATOR: Gina, are you on?

20           QUESTIONER: My question has been asked. Thank  
21 you.

22           MODERATOR: Thank you.

1 Ted Oberg, are you on, Channel 13, local,  
2 Houston?

3 [No response.]

4 MODERATOR: Let's see. The last person on my  
5 list that I haven't called on is Jim Oberg. Are you on,  
6 Jim?

7 QUESTIONER: Yeah. Yeah. I'm here.

8 Well, this is kind of a good strategic question,  
9 Bill, because this looks like a real good bunch of work you  
10 are doing, but I guess the question I need to ask you is  
11 what thinking have you been getting to having done this  
12 kind of work, not now and not after the accident, but say  
13 sometime ago. Could this work have been done, say, 20  
14 years ago, and how do you get into the right kind of  
15 thinking that you would do this kind of research before a  
16 major accident rather than after?

17 MR. GERSTENMAIER: That is why I really think we  
18 need to purely capture what we have got now with this tank.

19 We have got a unique opportunity with ET-120 to really  
20 maximize our learning, and we need to learn that for the  
21 future, so we don't have problems in the future.

22 I think we need to just stay hungry and keep

1 staying inquisitive and look at our systems generically and  
2 keep investigating things.

3           When you assume a system is operating fine and  
4 you have flown fine and everything is going well, that is  
5 when you need to step back and say do I really understand  
6 the environment as well as I should, should I be analyzing  
7 more, et cetera.

8           We learned an awful lot in this activity when we  
9 looked at removing the PAL ramp. The state of  
10 computational fluid dynamics is much, much better now than  
11 when we did the original design of the cable trays and the  
12 pressurization lines.

13           So now that we have that CFD, it is a fairly easy  
14 thing to go back and run the computational fluid dynamics  
15 and understand that environment, and we need to build some  
16 time and some plans to go look at things like that in the  
17 future.

18           So, as we go forward, to keep flying safe, I  
19 think you need to spend a little bit of extra time kind of  
20 what if-ing and looking at what environments you should  
21 relook at again, what thinks you ought to reinvestigate.  
22 Even though you have been performing well, you need to

1 carve away a little bit of time in some of those high-risk  
2 areas that you go take the time to go look at and  
3 investigate, and that is the way you fly safe.

4 I think with Exploration coming on line and them  
5 using many of our same systems, both the solid rocket  
6 motor, the main engines, and some of the external tank  
7 aluminum systems, we have a unique chance now to continue  
8 some of that investigative activity for exploration. At  
9 the same time, it helps us fly better for Shuttle and  
10 Station.

11 So the short answer is you need to stay  
12 inquisitive, keep looking, and just because you have flown  
13 successfully, don't assume that you are flying an  
14 operational vehicle.

15 You truly are flying a test vehicle in a very  
16 dynamic environment. Keep looking at that environment to  
17 make sure you understand it.

18 QUESTIONER: Thank you.

19 MODERATOR: Let's see. I have gone through my  
20 entire list. I congratulate everyone on being concise with  
21 their questions.

22 The only person that I called on that I had on

1 the list is Jay Barbary. So, Jay, if you are on, I will  
2 give you one last chance.

3 QUESTIONER: Mark with Innerspace.

4 MODERATOR: I'm sorry?

5 QUESTIONER: Mark with Innerspace.

6 MODERATOR: Oh, I'm sorry. Mark, you got a  
7 question?

8 QUESTIONER: Sure do.

9 For Bill, I missed the first half of the  
10 briefing. So I apologize if you got into this. I was  
11 wondering if you can describe the process of actually  
12 removing the ramp in terms of the underlying acreage foam.

13 Does that mean there is going to be a 20-foot-long patch  
14 there, and do you have the operational experience to have a  
15 patch that size? Also, could you describe the wind tunnel  
16 testing you are going to do in February, how long that  
17 testing is supposed to be, and how long it will take to  
18 digest the data after you do the runs?

19 Thank you.

20 MR. GERSTENMAIER: Okay. In terms of removing  
21 the PAL ramp, as part of this investigation activity on  
22 ET-119, we have already removed the PAL ramp down to about

1 an inch away from this one-inch foam that sits on the tank  
2 and sprayed all around the tank. So we have left about a  
3 one-inch piece of foam above where the acreage foam sits on  
4 the tank.

5 We will probably sand that one inch down to make  
6 sure that it is smooth and we keep a good contour on the  
7 area where the PAL ramp used to be, and then we will  
8 determine whether we need to put some kind of coating on  
9 the top of that foam to prevent the air leakage, or we can  
10 leave it as it is. So it won't be a patch per se, but it  
11 will be -- essentially you could think of it as sanded down  
12 to a uniform thickness like the rest of the tank.

13 And some of the other discussions I had a little  
14 bit was the ice frost ramp areas. We are not sure exactly  
15 what we need to do there. We can make it look like maybe  
16 the ice frost ramps look in the back of the tank, or we may  
17 need to do some foam spray in those areas, and that is one  
18 thing that the engineering teams are taking a look at right  
19 now. So basically that is where we are, and we are pretty  
20 close to having the tank ready to fly from the majority of  
21 the PAL ramp locations, the way it is now. We will still  
22 have to sand down that one inch of remaining foam, but that

1 is a pretty straightforward process.

2 In terms of the wind tunnel testing, it looks  
3 like it is probably a couple-week activity, maybe 2 or 3  
4 weeks, some pretests in the tunnel before that, and then  
5 the analysis of that would occur probably a couple weeks  
6 later.

7 Again, we are pretty confident in our  
8 computational fluid dynamics. We are pretty confident in  
9 our structural models of the cable tray and the press  
10 lines. I look at this test as almost a confirmational  
11 test. In other words, we just need this test to confirm  
12 that there is nothing wrong in our analysis, there is  
13 nothing wrong in our analytical techniques, that it is the  
14 right thing. So the analysis and review of this won't be  
15 as involved as it would have been way back when, when this  
16 was done before and we didn't have these other tools. So  
17 we have very good map tools. This test hopefully will  
18 confirm that. It should be pretty quick to understand that  
19 this test is confirming what we see in our tools. If we  
20 see something we don't like, then that is another story,  
21 but that is why we are doing the test, just to make sure.

22 We are not going to trust our analytical tools.

1 We are going to make sure that things are the way that they  
2 should be and the way we think they are.

3 MODERATOR: Okay. That is all the time we have.

4 I think I will turn it back over to Bill for any final  
5 closing comments he would like to make before we wrap up.

6 MR. GERSTENMAIER: Again, I would just state from  
7 kind of both a Station and Shuttle standpoint, this has  
8 been a great year for us.

9 STS-114 was an awesome flight. We flew it  
10 safely, and as we had said before, we talked about it being  
11 a test flight. It truly was a test flight. It gave us  
12 invaluable data that we couldn't have gotten anyway other  
13 than flying that flight. It was so important that we flew  
14 STS-114.

15 All the camera systems worked. All the data  
16 systems worked. The radar stuff worked great. The Shuttle  
17 Station team interaction on that flight was phenomenal. It  
18 showed me that the teams are ready to get back to assembly,  
19 when we get back to assembly. It was just a super, super  
20 flight, and even the tanking test we did that gave us  
21 ET-120, it have us an unbelievable tank to go dissect and  
22 take a look at and find these cracks. It gave us some

1 information that will be invaluable to us in the future and  
2 is really going to help us understand foam performance.

3           From a station standpoint, it is hard to believe  
4 it has been 7 years since the hardware first went up for  
5 Station. We have had 5 years of human presence on board  
6 Station. The Station is in great shape.

7           This last week, we just fixed the volatile  
8 organic analyzer on board Station. That is a device that  
9 can sample the air automatically and look for a  
10 contamination in the air.

11           If you remember, that device failed probably  
12 about 2-1/2 years ago. We thought there was no way we  
13 could fix that device on orbit. We were planning to return  
14 it to the ground.

15           We went to Smiths Industries in England and  
16 actually took apart a component and figured out the most  
17 likely failure and flew some tiny parts up on a Progress  
18 vehicle, and the crew this week was able to go install  
19 those parts into the analyzer, and it is up and operating  
20 today. So, again, we learned an unbelievable lesson for  
21 the future.

22           We are going to be able to maintain stuff at a

1 much lower level than we ever anticipated, and that will be  
2 critical to Exploration. So, again, the Station is in just  
3 a great shape.

4           From the expendable standpoint, you are going to  
5 hear Monday where we are with the New Horizons mission and  
6 how that is coming along, and that is great from the  
7 expendable side.

8           Again, I consider it for myself a tremendous  
9 pleasure to work in this program that I am in. I probably  
10 work with the most talented work force, the most dedicated  
11 work force you can ever imagine.

12           The evening before Thanksgiving, the team down in  
13 Michoud was calling me and telling me how they were doing  
14 on finding cracks as they were sanding the cracks down into  
15 the underlying layer of the foam, and I told them it was  
16 time to go home and have Thanksgiving. And they said they  
17 were going to do that tomorrow, but they wanted second  
18 shift to compete this work because they really wanted to  
19 get this data to us.

20           So, again, here I have got a team that is just so  
21 dedicated, so motivated, so ready to go work. They are  
22 just awesome.

