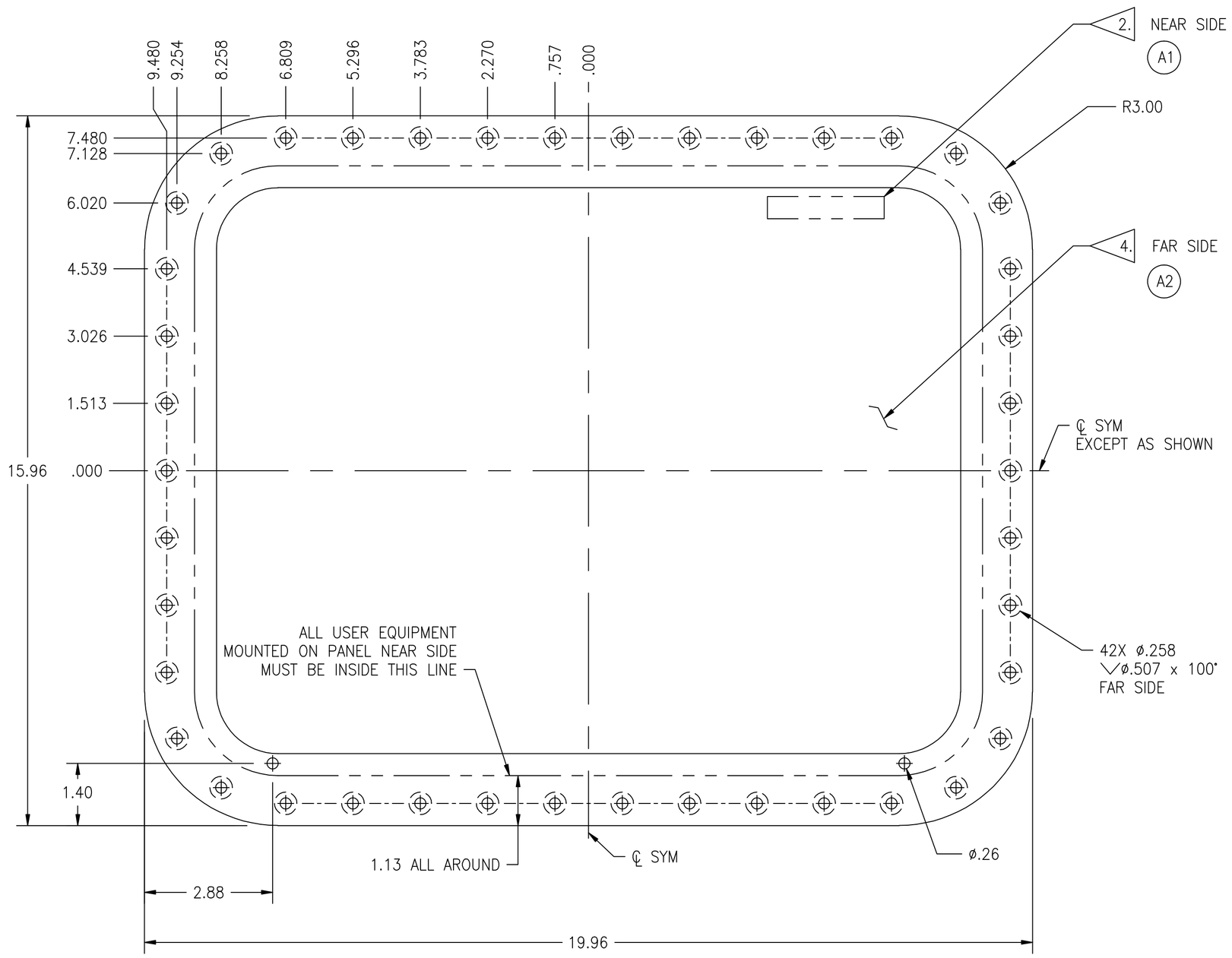
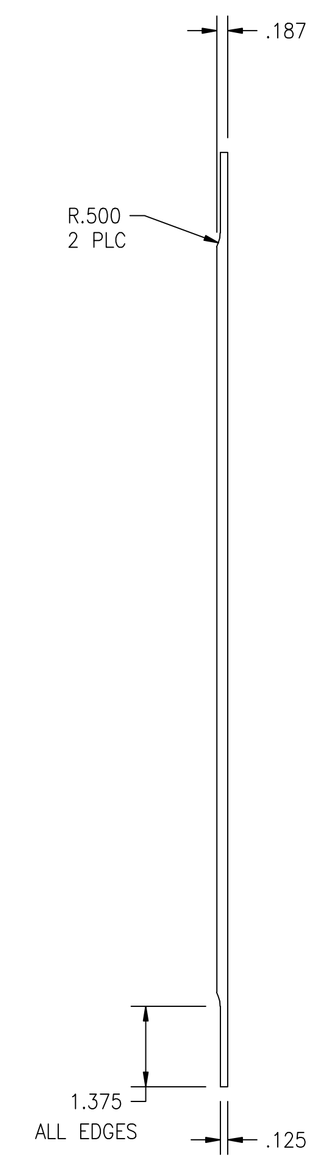
LTR	ZONE	REVISION	DATE	APPROVAL
A		1. RE-DIMENSIONED C'SUNK HOLE PATTERN, ADDED FLAG TO NOTE 4, MINOR CALLOUT REFINEMENTS.		
	D4	2. FLAG NOTE CALLOUT WAS FAR SIDE.		
	D4	3. FLAG NOTE CALLOUT WAS NEAR SIDE.		
		4. CSINK HOLES WERE SHOWN NEAR SIDE.		
		5. PANEL FLAT IN TOP VIEW WAS ADJUSTED TO AGREE WITH SIDE VIEW.		
		6. NOTE 4 CHANGED TO REFLECT SHERWIN WILLIAMS PAINT NUMBERS.	28JUN07 CJL	





-001 PANEL-ACCESS
SCALE: 1/2

4. APPLY LUSTERLESS LACQUER TOPCOAT.
COLOR: BLUETONE WHITE (CM0840Y05504) MFG. BY SHERWIN WILLIAMS PAINT SYSTEM URETHANE TOPCOAT ALUMIGRIP.

3. APPLY CLEAR CHEM COATING MIL-C-5541A, CLASS 3. APPLY PRIMER COATING MIL-P-23377.

2. MARK PART NO. APPROX. AS SHOWN PER JSC SPEC M-1 OR EQUIV. METHOD OPTIONAL.

1. DEBURR AND BREAK ALL SHARP EDGES AND CORNERS.

NOTES: UNLESS OTHERWISE SPECIFIED.

ITEM	PART NUMBER	DESCRIPTION	MATERIAL	SPECIFICATION
4				
3				
2				
1	-001	PANEL, ACCESS	2024-T3 ALCLAD .1875 X 19.96 X 15.96	QQ-A-250/5

DIMENSIONAL TOLERANCE UNLESS NOTED OTHERWISE
.0 ±10
.00 ±02
.000 ±005
ANGULAR ±.5 DEG

SURFACE FINISH IN MICROINCHES RMS UNLESS NOTED OTHERWISE

SIGNATURES		DATE
DR:	L.B. JOHNSON	20 FEB 02
ENG:	L.W. HINSDALE	15 MAR 02
CH:	M.DONOVAN	15 MAR 02
	ERNEST KAHLER	15 MAR 02
APP:	GARY ASH	
AUTH:	JILL BRIGHAM	19 MAR 02

NATIONAL AERONAUTICS & SPACE ADMINISTRATION
LYNDON B. JOHNSON SPACE CENTER HOUSTON, TEXAS

PANEL-ACCESS, WING LOWER SURFACE

CODE IDENT NO.	SIZE	DWG NO.	REV
21356	D	5721001	A

NEXT ASSEMBLY: 540W144
EFFECTIVITY: WB-57
SCALE: NOTED
ENGINEERING BRANCH, AOD
SHEET: 1 OF 1

VERIFY VERSION PRIOR TO USE
AOD FORM 46-D (OCT 01)

5721001