The Story of Self-Repairing Flight Control Systems

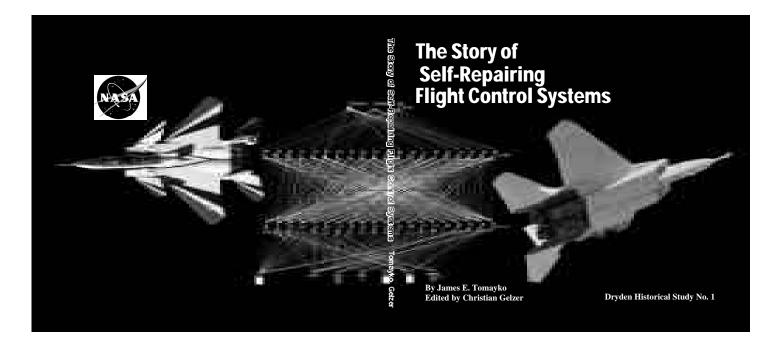
By James E. Tomayko Edited by Christian Gelzer

Dryden Historical Study No. 1



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On the Cover:

On the front cover is a NASA photo (EC 88203-6), which shows an Air Force F-15 flying despite the absence of one of its wings. The image was modified to illustrate why self-repairing flight control systems might play a vital role in aircraft control.

Between the front and rear covers, the lattice pattern represents an electronic model of a neural net, essential to the development of self-repairing aircraft.

On the back cover is the F-15 Advanced Control Technology for Integrated Vehicles, or ACTIVE, (EC96 43780-1), which was the primary testbed for self-repairing flight control systems.

Book and cover design by Jay Levine, NASA Dryden Flight Research Center

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Acknowledgments

My deepest thanks to J. D. "Dill" Hunley, who was the chief historian at Dryden while I was writing this monograph. He is one of the best historians, inside or outside the government, with whom I have had the pleasure to work. Michael Gorn, who succeeded Dill when this manuscript was between preparation and publishing, has my thanks for his revisions of the manuscript and other efforts. Also, an important thank you to Jim Stewart, who sponsored this history of the continuing Intelligent Flight Control System. He has a keen awareness of the value of history.

I would also like to express my appreciation to those who shared precious time for an interview or patiently answered extensive questions. Their information and insights led to a more accurate publication. From NASA Ames Research Center: Chuck Jorgenson, John Kaneshige and Joe Totah. From NASA Dryden Flight Research Center: Bill Burcham, John Carter, Jerry Henry, Wilt Lock, Gerard Schkolnik, Jim Smolka, and, of course, Jim Stewart. From NASA Langley Research Center: Aaron Ostroff. From the Boeing Phantom Works: Jim Urnes, Sr. Lastly, from the U. S. Air Force's Wright Laboratory: Bob Quaglieri.

I would have been lost without my student assistant, Sara Lechleitner, whose word processing skills are almost frightening. She also has a work ethic that enables her to play intercollegiate volleyball, pursue a mechanical engineering degree with an outstanding academic record, and (incidentally) help me. She did much of the glossary, acronym list, footnotes, as well as some insightful editing.

Thanks to my wife, Laura Lallement Tomayko, who scanned the line drawings, and to Dryden's Carla Thomas, for scanning the photographs. Also thanks to Dryden layout wizard Jay Levine.

Finally, to Allison Xingbi Tomayko, whose adoption focused my efforts on telling this story, I gratefully dedicate it.

– James E. Tomayko April 2003

Section 1: A Brief History of Flight Control and Previous Self-Repairing Systems

Introduction

The ochre desert floor was a blur beneath the streaking Israeli Air Force F-15. From 12,000 feet, the pilot and his back-seat instructor could barely make out the haze of the Mediterranean to the west, and the teeming cities to the north. The two-ship formation was simulating the defense of his air base against two pairs of agile A-4s. Even though his plane represented technology 20 years newer than the A-4s, he had great respect for the small, maneuverable jet (which later earned notice by the public as the Navy's aggressor plane of choice at the Top Gun School, in the movie of the same name). The pilot came up from behind the trailing pair of A-4s, looking for the classic Sidewinder missile shot.

The F-15s ran with their radars off so as not to radiate electronic emissions and give away their position to the "enemy", only now-and-again turning them on for a sweep. The subsequent snapshot of their adversaries' position was all the F-15s had to go on, since the relatively tiny, camouflaged A-4s were difficult to acquire visually from more than a few hundred meters away. The A-4s, meanwhile, ran in on the deck, hoping to be invisible against the ground clutter from the lookdown radar of the F-15s.

Suddenly one of the A-4s started a "pop-up" maneuver in which it quickly gained altitude to unmask the radar hunting it. As he climbed, the pilot of the A-4 rolled his plane inverted, allowing him to see clearly beneath him; this also meant his wings blocked any upward view. Assuming his "adversary" was now beneath him, the A-4 driver did not see the F-15 that was now, in fact, right above him, and he collided with the F-15's right wing, destroying his own airplane. The A-4 pilot ejected as his plane exploded into a ball of fire.

After the F-15 pilot recovered from the sudden and literal shock, he saw from his instruments that his jet was venting fuel at an alarming rate, emptying one entire wing tank in no time at all. The F-15 then entered a slow roll to the right at about 350 knots, and began to lose altitude, heading into a spiraling dive. The Israeli pilot had the fleeting notion of ejecting, (his back-seat instructor was telling him to do just that) but he added power instead and stomped hard left rudder in order to pull out. He managed to arrest the spin and then to regain altitude, meanwhile calling for vectors to the nearby F-16 base at Ramon.

Declaring an emergency, he began reducing the big plane's airspeed and losing altitude for landing. When the F-15 approached 260 knots, roughly twice its usual approach speed, it went into another spin. Again the

pilot successfully fought the urge to eject, and again he managed to stop the spin using control surface inputs and resorting to the afterburners.

Approaching the runway, the F-15 touched down at 250 knots—the pilot dared go no slower for fear of losing control again. The runway at Ramon was equipped with arresting gear like that found on aircraft carriers, put there for use in emergencies. The F-15 caught an arresting wire with its tailhook, which promptly ripped away from the plane due to its excessive speed. But now slowed to 150 knot, the pilot stood on the brakes and brought the plane to a stop a mere 10 meters from the emergency recovery net erected at the other end of the runway. Less than five minutes elapsed between collision and touchdown.

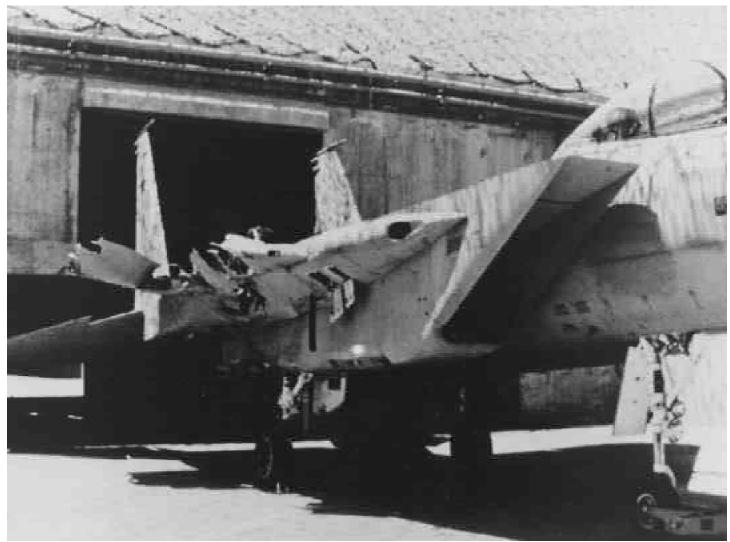
With a great sigh of relief, the pilot removed the helmet from his heavily perspiring head, stood up and turned toward his back-seater for a congratulatory handshake. Only then did he see the real damage to his aircraft. The entire right wing had been sheared off. The incredulous pilot spent a long time looking at where the wing had been. An F-16 pilot walked up to the crippled plane from the left side, came around the nose, saw the damage, and purportedly asked the pilot, "Where do I sign up for F-15s?"¹

At McDonnell Douglas Corporation, the plane's maker, engineers marveled at how this F-15 managed to stay right side up, to say nothing of how the pilot managed to control the approach. Though curious about the whole affair, the engineers had no data for such extensive damage, and so they placed an F-15 wind tunnel model in MDC's high-speed wind tunnel, sawing off successive sections of the right wing between tests. In the end, calculations done by controls engineers discovered that the margin to maintain controllable flight for this extent of wing damage was only ± 20 knots and ± 20 degree angle of attack variation from trim. The engineers were amazed that the IAF pilot found and maintained this very narrow margin of control. And the revelation that there *was* a stable flight condition for such serious damage triggered a much higher interest in reconfigurable controls technology.

These events occurred in May 1983, and the F-15 was subsequently repaired and returned to service. The story spread far and wide, leading some to ask if this was simply another case of 'even a brick can fly if you hang a big enough engine on it?' The answer was yes, at least in part.

MDC engineers concluded that the damaged F-15 stayed aloft because at high speeds its fuselage generated just enough lift to compensate for the missing wing. Bleeding off speed brought on a spin, while maintaining high speed kept the plane in the air. The question begged itself: could a plane's flight controls be reconfigured automatically by special control software so that in case of such damage the pilot could fly a

¹ News accounts say the pilot was on a training mission with an instructor in the back seat. Some of these reports further add that the pilot was subsequently demoted one rank for disobeying orders to eject, and promoted two ranks for safely recovering the aircraft.



NASA Photo

EC89 232-1

An Israeli Air Force F-15 involved in a midair collision during a training mission in 1983. In spite of losing virtually the entire starboard wing, the pilot successfully landed the jet.

crippled airplane slowly enough to land safely? The U.S. Air Force decided to find out. In partnership with NASA, and using NASA's HIDEC F-15 test-bed, the two agencies tested the Self-Repairing Flight Control System (SRFCS) between 1989-90. To further advance this damage adaptive technology, in 1995 NASA and McDonnell Douglas cooperated in developing a new system to install in a special research F-15 equipped with a fly-by-wire control system. The newer system is called the Intelligent Flight Control System (IFCS) largely because it uses artificial neural networks to "learn" how to fly a partly failed or battle-damaged airplane. Aside from the obvious safety advantages, a neural net may result in a cheaper, faster-to-build flight control system can be designed.

Flight Control Surfaces

An understanding of conventional flight controls clarifies how the SRFCS and the IFCS perform their jobs. The concept of controling an aircraft in flight originated with Sir George Cayley, who, in 1799, became the first person to design a prototype airplane. Cayley's design included a recognizable fuselage, wings, and a cruciform tail. Steering came through a conventional boat's rudder.² What appeared in Cayley's drawings and subsequent models (he built and purportedly tested at least one model large enough to carry a human) were aircraft with the essential elements found in modern aircraft, including lifting surfaces and rudimentary control surfaces in the tail. (There were no control surfaces on the wings, however.) Although his work influenced many early aeronauts regarding such things as lift and control, as late as the nineteenth century some designers continued to ignore control surfaces on airplanes. Otto Lilienthal, the first human to die in a heavier-than-air craft, is one example. In the last decade of the nineteenth century Lilienthal flew elegant hang gliders of his own design in a series of flight experiments. He controlled his gliders strictly through weight-shift, which worked well until he could not recover from a gust of wind on his last flight.

Not all aeronauts relied on weight-shift for control, of course. Some glider-builders in the nineteenth century employed wing warping as a primitive tool to achieve roll motion. As a result of their own experimentation, the Wright brothers concluded that control in all three axes was essential if an airplane was to be truly useful, a philosophy harking back to Cayley. The brothers settled on two parallel planes mounted horizontally in front of their wings for pitch control; another pair mounted vertically behind the wings for yaw control; roll control came from warping the trailing edge of the wings through wires attached to a hip cradle on which the pilot lay. In flight the pilot could control all three, as they were linked.

² C.H. Gibbs-Smith. Sir George Cayley's Aeronautics. London: Her Majesty's Stationery Office, 1962. 3-10.



NASA Photo Illustration EC88 203-6

A NASA F-15 banking over Edwards Air Force Base. The image has been modified to illustrate the loss of a wing, in order to demonstrate the IFCS's ability to reconfigure an aircraft and retain controllability. Dr. James Stewart used this image in an early briefing with the Air Force in explaining the potential advantages of self-repairing flight control systems.

Capable though it was, wing warping in airplanes did not give the fastest control response possible. Furthermore, the Wrights maintained that they owned a patent on this aircraft control method, embroiling subsequent designers in real and potential litigation. Some, such as the team lead by Alexander Graham Bell and Glenn Curtiss, shifted to surfaces either positioned between the wings of a biplane, or located on the trailing edge of the wing itself – known as ailerons. By the First World War, most airplanes integrated ailerons into the wings for roll control; elevators embedded in the horizontal stabilizer producing pitch, and a rudder in the vertical stabilizer-generating yaw. The latter two surfaces could even make use of the prop blast acting on the cruciform tail to increase control authority.

But as airplanes became faster and more maneuverable, control surfaces had increasing difficulty keeping up with the common needs of desired flight control. For one thing, the prop wash was no longer a sure control augmentator. And so, over time control surfaces grew in size to meet these needs. Newer fighter jets with conventional control systems often incorporated all-moving stabilators (ironically, like the Wrights) and big ailerons in order to achieve desired control and response. The enlarged control surfaces were a compromise, for even if they were too large for normal control, they enabled more authority during maneuvers.

In time, and given the "excess" flight surface area, some wondered whether a fighter could be reconfigured to fly with a reduced number of surfaces and yet maintain control authority. An advanced aircraft with technologies such as thrust vectoring, canards, and variable-geometry inlets presented even greater possibilities. NASA engineers working on a commercial version of these smart control systems realized that on large aircraft similar to the new Boeing C-17, nearly 30 individual surfaces might contribute to control.³ But they also recognized that a human would have great difficulty controlling all 30 individual surfaces simultaneously because of the complexity. How then accomplish this?

The Evolution of Flight Controllers

At first, when airplanes were unstable, the brain of the pilot constituted the active control system that received and transmitted impulses to move an aircraft's surfaces. During the 1920s, and for many of the decades that followed, most airplanes were designed to be statically stable to capitalize on the advances in the ranges and cruising speeds of both civilian and military types. The advantage of a statically stable aircraft is that it is reluctant to depart from its flight path, sometimes requiring considerable force to do so. Yet static stability can be a drawback in aircraft *meant* to suddenly depart a given attitude – a fighter, for example.

By the 1950s, and with the increasing complexity and speed of aircraft, designers realized that one way to achieve greater maneuverability was the use of what came to be called a "fly-by-wire" system of flight

³ Jerry Henry. Interviewed at Dryden Flight Research Center, 10 April 2001.

control. This entailed using computers—either analog or digital—as the heart of a flight control system. In this scenario a computer receives data from sensors as well as the pilot, compares the two streams of data, and commands the control surfaces to move so as to make the airplane meet the pilot's desires.⁴

The important nugget here is that with this new computer-controlled flight system an airplane could be purposefully unstable, yet safe and flyable, because it remained under the active control of a computer in the loop, rather than just the much-slower-to-react pilot. The designers then realized that reducing aircraft stability requirements could bring with it a reduction in the size of control surfaces, saving weight. Now, for instance, the horizontal stabilizer no longer had to be canted in such a way that it provided a downward force to balance the airplane around its center of gravity: it could be a lifting surface, and so, much smaller.

Fly-by-wire technology is important for understanding the two projects discussed in this book, for neither project would have been possible without a fly-by-wire system, and in particular, a digital one. The engineers in this story accomplished all their goals through software, which requires a digital computer and its associated memory for storage and execution.

For the groups that wanted to experiment with reconfiguration schemes, the few candidates for experimentation were airplanes initially designed as statically stable, and were only later modified to use a flyby-wire system. The first of these built was the Canadian CF-105 *Arrow*, a large interceptor with delta wings and fitted with analog computers at the beginning of its test program. But it was unavailable, as well as unusable to Americans because of the type of computer, on top of which the *Arrow* program itself was cancelled in 1959 after only five aircraft had been built and sixty-six flights made.⁵

The U. S. Air Force and NASA eventually turned to domestic aircraft, retrofitting configured test fighter aircraft with fly-by-wire systems. The Air Force used analog processors in an F-4 while NASA installed digital computers in an F-8.⁶ Both first flew with a fly-by-wire control system in spring of 1972.⁷ In the late 1970s, NASA's Langley Research Center used its aircraft to conduct a series of experiments on reconfiguring the sensor suite after simulated failures.⁸

⁴ James E. Tomayko. Computers Take Flight. Washington, D.C.: NASA History Office, NASA-SP-2000-4224.

⁵ Richard Organ, et al. Avro Arrow (Erin, Ontario: The Boston Mills Press, 1980).

⁶ James E. Tomayko. "Blind Faith: The United States Air Force and the Development of Fly-By-Wire Technology," *Technology and the Air Force*. Washington DC: U. S. Air Force, 1997.

⁷ Tomayko. *Computers Take Flight*.

8 Ibid., 118-120.

The presence of digital (thus reprogrammable) computers on a NASA F-15 made it an ideal platform to test reconfiguration control concepts. For future aircraft, the use of neural networks and a more benign operating environment may be acceptable for experiments with a designed-from-the-start fly-by-wire system, such as that on the C-17. This marriage would take advantage of size and weight savings. But the type of reconfiguration that eventually became the SRFCS required that high acceleration maneuvering be maintained even with damage. This was necessary to preserve the maximum ability to continue the fight and complete a mission even with part of the controls disabled. Such high performance needed excess command authority to maintain the maneuver margin.⁹

Previous Self-Repairing Systems

As early as the 1960s NASA initiated research on self-repairing digital systems. While most of the work in recent years has been directed at solving the problems of battle or natural damage as it affects reliability, previous research addressed the problem of reliability from the viewpoint of a given system's longevity. System reliability and longevity remain an issue, but an airplane has only to be able to return to base or an emergency field without crashing to achieve the goal. NASA, by contrast, also needed to consider the possibility of decades-long space missions with no chance of return for repair. With this concern in mind, NASA's Jet Propulsion Laboratory (JPL) funded Algirdas Avizienis of the University of California at Los Angeles (UCLA) to study digital equipment capable of extended systems reliability and longevity.

Avizienis approached the matter from the perspective of the period. In 1961, when he began working on the project, the most frequent source of systems failure lay in hardware, not software. Furthermore, studies of piloted programs up to that time suggested that the most common source of future failures would be in the avionics systems of the computers. Then as now, the chief measure of hardware reliability is Mean Time Between Failure (MTBF). Avizienis and others working on the problem reasoned that the MTBF "clock" did not start until the hardware powered up. Therefore, electrical power could be saved and life expectancy extended among redundant components by only using the minimum hardware necessary for guidance, navigation, and attitude control, and shedding failed components from the power source while turning on quiescent ones. He called this assembly of components the Self-Testing and Repair computer, or STAR.¹⁰

⁹ James F. Stewart and Thomas L. Shuck. "Flight-Testing of the Self-Repairing Flight Control System Using the F-15 Highly Integrated Digital Electronic Control Flight Research Facility," Technical Memorandum, NASA-TM-101725. Edwards, CA: NASA Dryden Flight Research Center, 1990.

¹⁰ Avizienis, et al. "The STAR (Self-Testing and Repairing) Computer: An Investigation of the Theory and Practice of Fault-Tolerant Computer Design," *IEEE Trans. Comput.*, 1971, 1314-1320.

The STAR never actually flew, perhaps because critics commented on the single-point failure characteristics inherent in each component's switch. However, the concepts of turning off an unneeded redundancy, then turning it on during critical mission phases, and of cross strapping components, did make their way onto JPL's deep space probes.

IBM performed its own analysis of self-repair in the 1960s. Through mathematical modeling it found that the use of spare components was not optimal. Instead, said IBM, it would be more effective to use redundant circuits and status registers. In that way switches could be made of Triple Modular Redundant (TMR) circuits, like those eventually used in IBM's Saturn Launch Vehicle computer. This system matched the model posited by the eminent mathematician John von Neumann, in "Probabilistic Logic and the Synthesis of Reliable Organs from Unreliable Components."¹¹ In this paper von Neumann suggested that unreliable components could be made reliable by constructing them with redundant wires, and using a "majority organ" at regular intervals to vote on the correctness of the circuits. Nevertheless, JPL rejected this model for its spacecraft, possibly because such redundancies are powered continuously, and draw precious energy from the supply source.

As electronic components improved in reliability and longevity through the 1960s and early 1970s, both the Air Force and NASA continued to explore digital fly-by-wire aircraft control. A digital flight control system, such as that developed and tested by NASA on a converted Navy F-8, provided the flexibility to conduct several experiments simply by changing the software. Indeed, some of the experiments would have been impossible without digital flight controls. In all of this, airplanes share with spacecraft issues of size, power, and weight. Both are limited by their propulsion systems. Airplanes, however, are more easily fitted with bigger engines to accommodate fully powered redundancies. And by the 1970s full redundancy (all components powered up) seemed to many a likely trend in new, sophisticated aircraft.

In 1976 the Dryden Flight Research Center acquired a unique F-15 from the Air Force. Most F-15s at the time had a mechanical flight control system, supplemented by an analog Control Augmentation System (CAS). On this particular airplane a digital CAS, which could be reprogrammed, replaced the analog CAS. An analog flight computer requires physically modifying the hardware to achieve new control parameters, whereas the digital flight computer merely needs to be reprogrammed. In addition to fly-by-wire in the CAS mode, this airplane served as a test-bed for digital engine controllers. Named HIDEC (Highly Integrated

¹¹John Von Neumann, "Probabilistic Logics and the Synthesis of Reliable Organisms from Unreliable Components," in William Aspray and Arthur Burks, *Papers of John von Neumann on Computers and Computing Theory* (Cambridge, MA: Charles Babbage Institute Reprint Series for the History of Computing, V. 1, The MIT Press, 1987), 553-576.



NASA Photo

ECN 3276

NASA number 802, an ex-Navy F-8, was the dedicated test bed for the digital flight control experiments. Using the on-board computer from the Apollo 15 command module, this aircraft demonstrated the possibility of digital fly-by-wire, an essential step in the process of developing IFCS. The aircraft is now on display at NASA Dryden Flight Research Center at Edwards Air Force Base.

Digital Electronic Control), the F-15 performed numerous integrated flight propulsion control projects. Its digital engine controls had the capability to share information with the flight control computers and the inlet controller, improving both response and efficiency. Ultimately, this versatile aircraft set the stage for experimenting with the concept of self-repairing capabilities on airplanes.

Section 2: The Self-Repairing Flight Control System

Early in the 1980s, the U. S. Air Force's Wright Aeronautical Laboratory (at Wright-Patterson Air Force Base in Dayton, Ohio), apportioned some of its "63" (advanced development) funding to investigate the problems of automatic maintenance and the self-repair of aircraft flight control systems.¹² It also designated some of this money to fund projects of a professor at Wright State University, and some master's degree students at the Air Force Institute of Technology.¹³ Some of them even built and flew an unpiloted version of a self-repairing system using the computer language Ada.¹⁴ But the bulk of the money went to what was then General Electric's Aircraft Control Systems Development operation, a division with a long track record in the flight control business. The overall objective was to explore the feasibility of self-repair through the software on a digital computer, and the Air Force gave the project the acronym SR/DFCS, for the Self-Repairing Digital Flight Control System.¹⁵

The Air Force had two major interests in the project: maintenance diagnostics, and self-repairing flight control. Up to half of the squawks (flight anomalies) reported by tactical pilots were "not repeatable," or transient in nature, dubbed CND, or "could not duplicate," by Air Force maintenance crews. Attempts to duplicate them on the ground often failed, sapping time and money from maintenance programs, yet their potential importance meant these squawks could not be ignored. Inability to duplicate these anomalies on the

¹² Robert Quaglieri. Interviewed via telephone from Air Force Research Laboratory, Air Vehicle Directorate, Wright-Patterson Air Force Base, OH, by the author, 16 May 2001.

¹³ Kuldip S. Rattan. "Evaluation of Control Mixer Concept for Reconfiguration of Flight Control System," IEEE NAECON Proceedings, May 1985, 560 – 569.

¹⁴ S. Pruett Mears and J. Houtz. "URV Flight Test of an Ada Implemented Self-Repairing Flight Control System." Dayton, OH: Wright Laboratory, August 1992, WL-TTR-92-3101.

¹⁵ J.M. Stifel, C. J. Dittmar, and M.F. Zampi. "Self-Repairing Digital Flight Control System Study," Final Report for Period January 1980-October 1987, AFWAL-TR-88-3007, May 1988, 1.

ground is, in retrospect, no real surprise, since a test run at one G (acceleration equal to the force of gravity at sea level) differs considerably from operations at six Gs in the air. Fixing these deficiencies and the maintenance diagnostics system was thought of as an experience-leveler. The Air Force hoped, among other things, that the SR/DFCS program would lead to a reduction of false alarms when fielding the next generation Advanced Tactical Fighter (ATF). Additionally, the automatic diagnostic system would allow reports of the anomalies to be sent ahead, enabling ground crews to address them shortly after landing. This idea became closely allied with the concept of in-flight self-repair, since the Air Force hoped the self-repair capability would function in response to a malfunction or battle damage. The Air Force decided early in the program that its approach would be a robust form of reconfiguration. For instance, if an aircraft lost a stabilator, control would not fall to just one or two other surfaces operating at brute force to compensate. Rather, the system would configure the remaining flight control surfaces to behave in a blended fashion, enabling the airplane to continue flying, albeit with reduced capability. Further, if a surface retained even partial capability, it, too, would be utilized rather than deleting it from the control suite.

GE realized the problem had two parts: detection and reconfiguration. For the former, GE engineers developed a System Impairment Detection and Classification (SIDC) box. The SIDC used differential accelerations to determine if a computer model of the airplane was acting strangely: variations in aircraft accelerations were judged to result from failed or missing control surfaces. Once the SIDC did its work, the Effectors Gain Estimation (EGE) part of the system calculated the differences in the electrical gains commanding the various surfaces. Finally, these gains were fed into the Reconfigurable Control Mixer (RCM), or "mixer," where they were combined with, and then adjusted, the commands to the control surfaces. Additionally, the SYSDYN (SYStem DYNamics) module contained a mathematical model of the unimpaired aircraft. The performance models of both the unimpaired and impaired aircraft were used as inputs to the other modules.¹⁶ This system's architecture remained essentially the same, allowing GE to adapt it to various aircraft.

The Air Force initially targeted the AFTI (Advanced Fighter Technology Integration) F-16 as the aircraft on which to experiment. The AFTI F-16 had the normal stabilators, rudders, and ailerons of most tactical aircraft, but it also had a set of canards. The RCM could then command various combinations of these surfaces.¹⁷ For example, the AFTI might use a combination of the stabilators, flaps, and canards for pitch

¹⁶ John H. Corvin, William J. Havern, Stephen E. Hoy, Kevin F. Norat, James M. Urnes, and Edward A. Wells. "Self-Repairing Flight Control System, Volume I: Flight Test Evaluation on an F-15 Aircraft," Final Report for Period October 1987 – December 1990, WL-TR-91-3025, Volume I, Part I, August 1991, 3-11.

control; the same surfaces applied differentially, plus the rudder to achieve roll; or the rudder plus differential canards to generate yaw.¹⁸ But when the AFTI aircraft was not immediately available, they adapted the system instead to the Large Amplitude Multimode Aerospace Research Simulator (LAMARS) at Wright-Patterson. LAMARS is a full motion simulator with pilot-in-the-loop capability, used to simulate the characteristics of the AFTI F-16. The Air Force ran the tests in November 1986, during which the SRFCS performed quite well in the LAMARS, encouraging continuation of the program.¹⁹

The project managers at Wright-Patterson thought that actual flight tests would be required to achieve sufficient levels of proof-of-concept.²⁰ Accordingly, Air Force Wright Aeronautical Laboratories named Robert Quaglieri as project leader. As early as 1985 some of the spin-off work generated under the Air Force funding became available in the form of papers, theses, and the personal knowledge of students. Aware of this, GE brought in Alphatech to help design the software for the project.²¹ Now all the program lacked was a suitable aircraft. Quaglieri and the other Air Force personnel (Lt. Robert Eslinger, Phillip Chandler and John Davison) formulated an approach for flight test of the SRFCS following discussions with James Stewart at NASA Dryden. The plan was to deploy the SRFCS on a NASA research aircraft managed by Stewart.

In 1976, NASA acquired use of airplane 71-0287, the eighth pre-production F-15, and designated it NASA 835. Based at Dryden Flight Research Center, it differed from production F-15s in its control system arrangement. Line aircraft had mechanical controls with an analog Control Augmentation System (CAS). NASA replaced the CAS in 835 with a digital flight controller programmed in about 28,000 words of Pascal.²²

¹⁹ Ibid., 81.

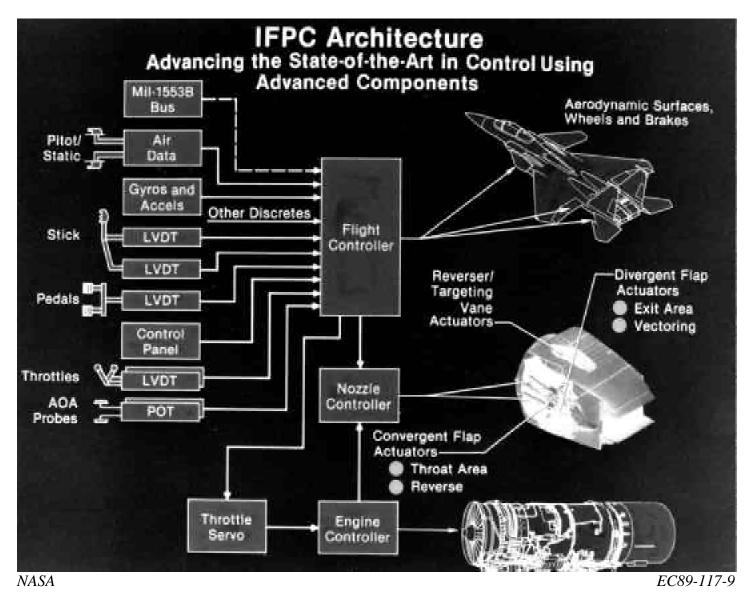
²⁰ Quaglieri, interview.

²² Corvin et al, "Self-Repairing Flight Control System, Volume I Flight Test Evaluation on an F-15 Aircraft," Volume I, Part I, August 1991, Part I, 5-22.

¹⁷ Quaglieri, interview.

¹⁸ Stifel, Dittmar, and Zampi. "Self-Repairing Digital Flight Control System Study", 20.

²¹ Corvin, William J. Havern, Stephen E. Hoy, Kevin F. Norat, James M. Urnes, and Edward A. Wells. "Self-Repairing Flight Control System, Volume I: Flight Test Evaluation on an F-15 Aircraft," Part II, p. 3. Thanks to Dr. James F. Aldridge of the Aeronautical Systems Center History Office for explaining the designations of the Air Force Wright Aeronautical Laboratories over the last quarter century.



A diagram of the Intelligent Flight Control System designed to make a partially stricken aircraft flyable .

By the 1980's this F-15, with its unique capabilities, became the platform for digital engine control and integrated flight propulsion control research. Overall research activities were led by NASA and partnered to various degrees with the Air Force.

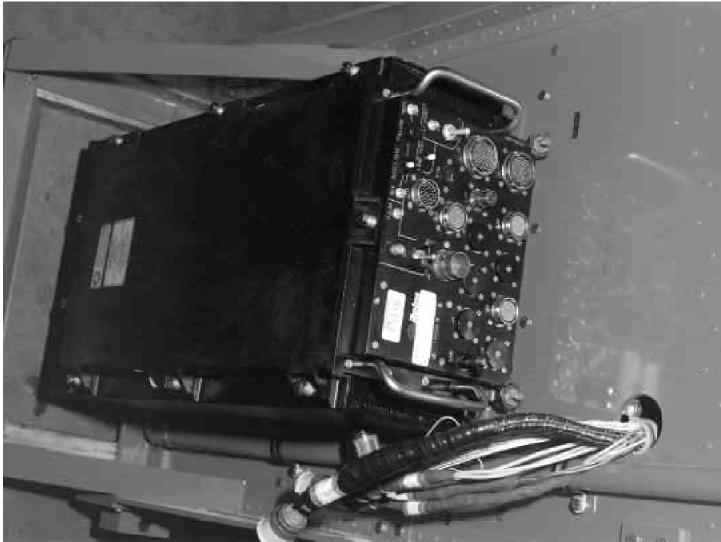
Stewart, the F-15 HIDEC project manager, had been in close contact with the Air Force regarding both the current NASA research and the proposed performance seeking control (PSC) flight propulsion research; he had also briefed the Air Force on the F-15 HIDEC capabilities. And so the Air Force contacted him about the availability of the F-15 HIDEC aircraft, with tests of the SRFCS in mind. After several meetings to evaluate the capabilities of the aircraft and determine how to integrate the multiple research activities on the aircraft, the Air Force selected the F-15 testbed to prove the new technology. NASA then assumed the role of "prime contractor," obtaining the flight control hardware from General Electric, the software from McDonnell Douglas Corporation in St. Louis, (which had 12 engineers on the project, led by James Urnes Sr.), and the maintenance diagnostics from the Air Force. Stewart of Dryden became the project manager for the SRFC project at NASA, while at the same time continuing to be project manager for all of NASA F-15 HIDEC research activities.²³

In addition to control computers, engineers added a Rolm Hawk computer to make the airplane a more robust test-bed. With the addition of the Hawk and its added capability, Stewart initiated the Performance Seeking Control (PSC) project, a NASA investigation that developed in parallel with the SRFCS. The PSC project was an adaptive on-board optimization of the total propulsion system. The single engine phase was completed in 1990 and the Dual Engine Phase completed by Oct. 1993.

The Hawk could execute 2.5 million instructions per second and had a memory of two million words, making it both faster and larger than any air- or space-borne machine. Even so, the SRFCS and maintenance diagnostics stretched its speed capabilities. The computer's memory, though comparatively large, limited the SFRCS software, which resided almost entirely on the Hawk. The software suffered from such failures as locked trim and some other locked control surfaces, but only one surface—the right stabilator—could simulate losses, and then only at increments of 50, 80, and 100 percent, depending on the circumstances.

So that the on-going ATF program might benefit from the results of SRFCS flight research, managers began the SRFCS flight test earlier than planned. As a consequence, there was a Phase 0 flown in March 1989, in which the maintenance diagnostics were successful tested in flight. The maintenance diagnostics and the SRFCS occupied 312,000 bytes in the Hawk, very spare by current standards, leaving about 28 kilobytes

²³ Most of the integrated flight propulsion control research performance with the F-15 HIDEC aircraft, including the SRFCS, is summarized in NASA Technical Memorandum 4394 (1992) by James F. Stewart entitled *Integrated Flight Propulsion Control Research Results using the NASA F-15 HIDEC Flight Research Facility*.



NASA Photo

EC88 018-9

The Rolm Hawk computer which served initially as the primary on-board computer on the F-15 HIDEC flying test bed. Capable of 2.5 million instructions per second it was the most advanced airborne computer of its time.

of flight control software available. Lear Siegler and Alphatech performed some modifications to the software in 1989 following on the Phase 0 testing. So adaptable was the Rolm Hawk in this arrangement that other projects used the same F-15, since its programmable computers permitted a great amount of flexibility. Indeed, within a decade, when the Air Force began converting the F-15 to test-fly the maintenance diagnostics and the self-repairing system, it had already undertaken nearly 500 flights for NASA and been involved in some 25 projects.

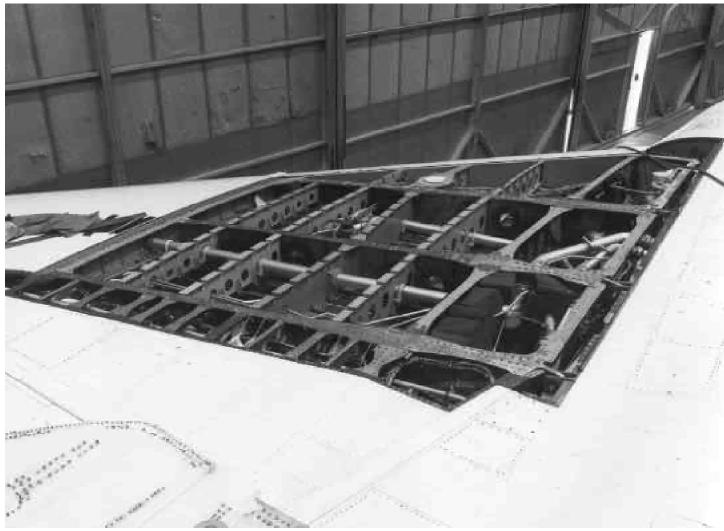
NASA 835 required modifications before it could be fully useful to the Air Force for control reconfiguration. The ailerons, for instance, retained a fully mechanical set of actuators. For the SRFCS 's tests NASA Dryden's Wilton Lock and his team replaced them with a set of electrical actuators usable by the new system.²⁴ McDonnell Douglas designed and built the electronics to control these surfaces, and in the end NASA 835 became the only F-15 to have electronic roll control.

During LAMARS-simulator testing of the self-repairing system, engineers discovered that if pilots were not given visual cues of the new maneuver limits following reconfiguration, they would stray from controlled flight. They found that the system was optimal at 0.7 Mach and 20,000 feet altitude, and so NASA installed the Positive Pilot Alert system. This display projected information in such a way that the pilot could see it without tilting his head and losing sight of what was happening outside the cockpit. It drew a rectangle on the head-up display showing the pilot the new limited maneuvering envelope after selfrepair. All would be fine, provided the pilot stayed within the new parameters.

The Air Force took a novel approach to this program. Essentially, it treated NASA as the lead, allowing NASA to manage the project and provide a flight test program. In turn, NASA contracted the electronic systems integration and systems test task to McDonnell Douglas Corporation in St. Louis. MDC had the flight simulator and avionics laboratories that would prove critical to the success of this very complex control system. It also had controls engineers experienced in the flight dynamics and control software so necessary to fly the system in NASA's F-15. To accomplish its share of the program MDC formed a team of 12 for the SRFCS project.

This arrangement enabled programmatic flexibility. When delays in other programs caused engines to be delivered late, NASA research pilots simply flew another self-repairing flight. By this expedient, NASA provided more flights and flight hours than initially promised, with no cost overrun. In fact, Stewart finished the project \$4,000 under budget, and for a multi-million dollar project to be on budget, it was an outstanding accomplishment.

²⁴ Wilt Lock. Interviewed by author, Dryden Flight Research Center, 6 April 2001.



NASA Photo

EC88 249-5

The port wing of the F-15 HIDEC, opened so that technicians could replace mechanical actuators with electric servos. This was part of the process of fully integrating the Rolm Hawk computer en route to making the first IFCS flight.

The SRFCS activity fell under a broad memorandum of understanding between Wright Aeronautical Laboratories and Dryden Flight Research Center signed in 1985.²⁵ It represented an extraordinary example of two of the government's leading research centers cooperating to test a revolutionary concept, and it proved for both to be one of their closest collaborations. By 1989, the Wright Laboratory team consisted of John M. Perdzock, Program Manager; Robert Yeager, Flight Test Director; and Capt. Barry Migyanko, the project engineer. NASA's Wilt Lock was the operations/systems engineer, Thomas Shuck of NASA the test engineer, and Stewart led the team as project manager. NASA assumed the role of Responsible Test Organization (RTO).²⁶

As the flight research approached, the Air Force side expressed a sense of urgency. The demonstration deadline for new technologies set for inclusion in the ATF stood near the end of 1989. Still harboring some hope of incorporating the SRFCS into the ATF, the Air Force pressured NASA to fly before year's end.²⁷

Flight number 555 of NASA's F-15, tail number 835, became the first flight of the SRFCS, taking place on 12 December 1989. During the 1.7-hour flight in a bright blue high-desert sky over Edwards, pilot Jim Smolka ran the SRFCS off-line to check its operation. He then refueled from a tanker and brought the SRFCS on-line and locked it at an impairment of the trim. The envelope limitations for the SRFCS were 15,000 to 25,000 feet altitude, -5 to +15 degrees angle of attack, and a speed of 0.5 to 0.9 Mach, and the SRFCS handled the trim failure quite well within those limits.

The next day Smolka again flew the F-15, this time to test battle damage. The SRFCS handled satisfactorily with no impairments, even when subjected to a 50-percent right stabilator loss, followed by an 80-percent right stabilator loss. Toward the end of the 1.2-hour flight the system uncoupled with an incorrect SIDC detection. Engineers later determined the probable cause to have been incorrect weight figures programmed into the Hawk, accompanied by sideslip angles and roll rates outside the operating range.

On 18 December, the problem persisted. When research pilot Bill Dana activated the SRFCS, it once again handled stabilator impairments, including locking at an angle, but the system uncoupled at high roll rates. Engineers again found an improper weight/mass calculation, and corrected it before the

²⁷ Quaglieri, interview.

²⁵ Monthly Project Status Reports, to the Director of Flight Operations from Chief, Aeronautics Projects Office, February 1988.

²⁶ Stifel, Dittmar, and Zampi. "Self-Repairing Digital Flight Control System Study," Final Report for Period January 1980-October 1987, AFWAL-TR-88-3007, May 1988.



NASA Photo

EC90 245-2

NASA F-15 tail number 835, the aircraft dedicated to the HIDEC program, preparing for its first flight in 1989. Used early in the IFCS and SRFCS project, this aircraft was eventually replaced by the F-15B acquired from the Air Force, an airframe that itself had been extensively modified.

next flight. To the satisfaction of many, five maintenance diagnostic scenarios run during the 1.3-hour flight that day produced the correct messages on the Positive Pilot Alerts display on the Head-Up Display (HUD).

Up to this point flights had only tried to check out the SIDC. The fourth flight involved maintenance diagnostics and all the components of the SRFCS architecture: the SIDC, the EGE, and the Mixer. Once again the maintenance diagnostics scenarios worked perfectly, giving correct warnings to pilot Tom McMurtry on the HUD. The SIDC also repeated its past performance, doing well on partial stabilator losses, yet faltering on lateral maneuvers. The Mixer worked well with partial surface losses and locked trim, while the EGE transmitted values of only 0 and 100 percent. This last flight of 1989 lasted 1.2 hours, totaling 5.4 hours of test flights for the month. The EGE transmitted values of only 0 and 100 percent. In the end it is difficult to tell whether the results influenced the ATF program, especially considering the mixed results, for the ATF does not include a full SRFCS and maintenance diagnostics system. The fundamental principles from both systems did eventually find their way into the ATF.

Three NASA research pilots flew the F-15 during the SRFCS series. They were: Jim Smolka, then new to NASA and eventually the Chief Pilot at Dryden (after 31 July 2000); Tom McMurtry, the principal pilot of the F-8 supercritical wing, who later went on to become Chief Pilot, and then Director of Flight Operations; and Bill Dana, an X-15 pilot who flew the hypersonic plane's 199th and last mission as well as the lifting bodies, and who eventually became Dryden's Chief Pilot, Assistant Chief of Flight Operations, and Chief Engineer.

The first flight of the new year, on 10 January 1990, was meant to be a further checkout of the Mixer. An engine had been swapped during the three-week down time, meaning that it, too, had to be tested. The engine performed well in the 1.5-hour flight, and Smolka tested the Mixer by checking its performance with the aircraft unreconfigured, and with a surface locked or missing. The Mixer performed well with the control surface locked at two- and four-degrees but tended to balk when set at six degrees.

Flight six of the SRFCS came two days later. The maintenance diagnostics, already a success, had another flawless performance on the two-hour flight. There were two sets of maneuvers planned to test the Mixer. The first set, Block A, included some partially missing surfaces and stick doublets of various kinds. Block B, the second set, included wind-up turns, sideslips, pitch capture and tracking. In this instance, the performance of the Mixer proved to be spotty. The system showed handling improvement during some maneuvers between this flight and previous ones, while some worsened. Yet, Dana reported improved performance over the un-reconfigured aircraft.

The program managers planned three missions to further test the gain adjustment component, the EGE, but the first ended after only half an hour because of uncommanded fuel venting. The second flight, with

McMurtry at the controls again, lasted only an hour of the planned 1.5 hours, due to unsatisfactory SIDC performance and an out-of-tune EGE. The final flight of this set, with Dana in the cockpit, lasted the full 1.5 hours, but again the EGE showed no improvement, and the SIDC was less than perfect. This flight had also been delayed by software errors, which crashed the Rolm Hawk computer.

The following flight on 31 January, the 10th of the SRFCS program and the 564th of NASA 835, lasted only 1.3 hours. Intended just for evaluation of general flying qualities, the flight experienced a takeoff delay due to the corruption of the non-volatile memory on power up. This, in turn, made the airplane miss the rendezvous with the tanker, and so Smolka flew a shortened flight plan with just a few impairments. Even so, the SIDC and Mixer worked well together. (Many of the test flights at Edwards required aerial refueling in order to extend the relatively short flying time of the test aircraft, which is usually a fighter.)

The next two flights made up for the previous abbreviated one. On 2 February, McMurtry flew 2.7 hours, the longest flight of the F-15 in five years, during which he tested the SIDC and EGE. The former showed no improvement over the baseline, which analysis attributed to pilot error, but the latter showed some improvement. Five days later flight 12 (number 566), with Dana in the cockpit, broke the recent longevity record. He tested all three components of the General Electric architecture during the 2.8-hour flight. The SIDC and EGE continued their abysmal performance, neither matching even the baseline, while he also tested the Mixer on large maneuvers.

On 9 February, during flight number 14 with Smolka in command, the SIDC and EGE worked together well on the first series of simulated impairments. Engineers later hypothesized that the EGE worked simply because, when he activated it the residual data was at its best. A large amount of Mixer data was collected on the 1.4-hour flight. When the SIDC alone was tested, it returned passable results only once in three tries.

Program managers scheduled a two-hour flight, with McMurtry at the controls, for 12 February 1990, allowing enough time to run another maintenance diagnostics scenario. The test failed, even while several reconfigurations with surfaces locked at various angles performed correctly. The next day, Smolka repeated the maintenance diagnostics scenario, this time successfully. The EGE used the SIDC to detect failures and transmitted a couple of gain sets, which did not, however, work. The reminder of Smolka's 1.9-hour flight included tests at off-nominal points within the edge of the envelope.

During the 23 February test flight lasting 1.9 hours, the SIDC detected only 25 percent of the simulated failures. Dana flew both Block A and Block B maneuvers during which there was excessive pitching motion; but he had opened the speed brake during some maneuvers, which was not part of the model.

On 28 February, McMurtry tried acceleration and decelerations with impairments. The 1.8-hour flight also tested the edge of the envelope at 16,000 and 24,000 feet. In addition, McDonnell Douglas, the

manufacturer, wanted some cross-coupling data, which McMurtry obtained by trimming the aircraft in a turn, and then increasing Gs. The flight on 2 March aborted because of a failure to align the inertial navigation system (INS). By the time the INS was ready, clouds had moved into the box marking the edge of the envelope.

On 6 March 1990, Dana tested the system for general flying qualities. His only complaint during the 1.7-hour flight: some pitch bobbing caused by the Mixer during tracking. Engineers traced the pitch bobbing to the very small time delay in the reconfiguration feedback correction commands coming from the Hawk flight processor. This small delay caused the motion of the plane to trail the pilot's command, bracketing the intended tracking error, and making it extremely difficult to center the sight exactly on the target airplane. Due to the size of the SRFCS software, the Hawk could only operate at 20 Hz or 20 updates per second, whereas the preferred rate for precision flight control is updates at 80 times per second. The next day, a 2.3 hour flight by McMurtry again resulted in pitch bobbing, and McMurtry adjusted to it. This series ended with a 2.4-hour flight in which he ran cross-coupling tests, and attempts to expand the SIDC and EGE envelope. But the flight was halted, even though fuel remained in the tanks, when Smolka became ill from too many 360-degree rolls.

One fact emerged during these flights, vividly demonstrating the trust that the pilots had in the SRFCS flight controller, as well as its performance. When the pilot rolled the reconfigured aircraft more than 200 degrees/second, the system disengaged and returned control back to the F-15's normal flight controller, with no false damage imposed on the controls. The roll disengage limit was purposely programmed into the SFRCS software by McDonnell Douglas; and at the request of safety engineers, placed in the software as a permanent value that could not be changed. Both McDonnell Douglas and NASA firmly believed that no pilot would ever try to roll a damaged aircraft at 200 degrees/sec, a value on the maximum edge of performance of the F-15, and something comparable to driving a family sedan over 100 mph. Yet the pilots complained loudly to McDonnell Douglas about this limit, wanting an even higher roll rate set in the system. This demand by the NASA pilots astounded the engineers, and illustrated the confidence the pilots had in the SRFCS.

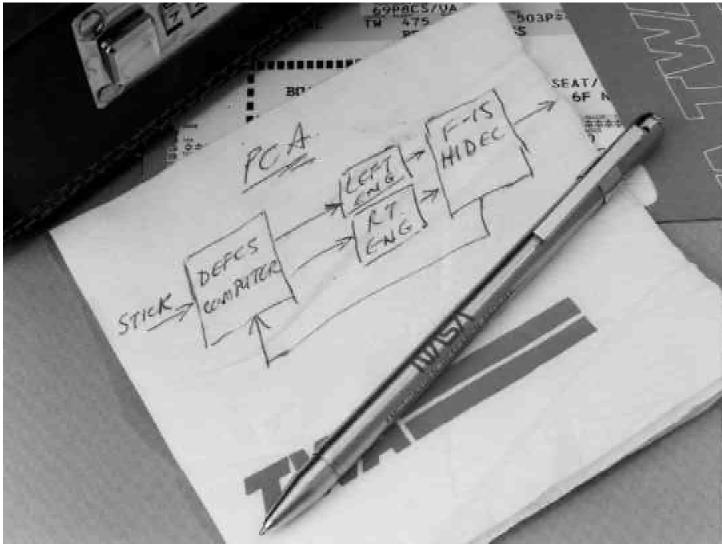
Two weeks passed before the next test, an ambitious 1.3-hour flight that tried pitch doublets at both one and four Gs, and several maneuvers aimed at cross-coupling the controls. With the SIDC and EGE stubbed out, a maintenance diagnostic scenario ran with Mixer only. Dana finished the day's test plan with some large amplitude maneuvers, including 360-degree rolls.

The flight two days later was supposed to test most of the same items with a different pilot, but Dana flew both missions since no one else was available. He put another 1.3 hours on the aircraft and tried all

five maintenance diagnostic scenarios. Although the SIDC did not pick up on the 50-percent surface loss in one of the failure scenarios, everything else was a success. Dana flew some propulsion-only maneuvers as preliminary work on a later program. The tanker aborted its flight, missing the rendezvous, so he cut the test short, and returned to base.

About this time, Stewart and Bill Burcham of NASA both suggested using the two engines of the F-15 for propulsion-only control in a project entirely separate from SRFCS. This was partly inspired by a United Airlines flight in 1989 that lost hydraulics in the tail after an uncontained compressor failure in the tail-mounted engine of a DC-10. As the crew struggled to maintain control of the stricken aircraft, a deadheading pilot came to the cockpit and assisted the crew by using the throttles to control the plane with differential thrust of the wing-mounted engines. In spite of the resulting crash on landing at the Sioux City, Iowa, airport, nearly two thirds of those on board survived. Burcham and Stewart felt that even though the F-15 had its two engines much closer together than the DC-10, the jet's excess power would still generate sufficient differential thrust for experimentation. The engineers traveled to St. Louis to discuss with McDonnell Douglas such a development using NASA 837, another F-15 in the inventory, as a test vehicle. On the way, Burcham drew a diagram of his idea on a TWA paper napkin. At McDonnell Douglas they met with controls engineer Urnes Sr. Urnes himself had experience with Navy carrier landings using an experimental autopilot that employed thrust changes to control landing approach attitude, and McDonnell Douglas agreed to study the concept, conducting a feasibility study using their F-15 simulator. Most senior flight controls engineers at McDonnell Douglas doubted that a highly responsive fighter like the F-15 could ever be landed without any active flight control, since in modern fighters the control system stabilizing feedbacks are dominant for every maneuver the pilot desires to make. Thrust changes without controls would be very slow, leading to uncontrollable pilot induced oscillations (PIO), according to all the available data on pilot handling qualities requirements. Roll and yaw control would be even more difficult, with no rudder force to dampen yaw motion, resulting in a slow spiral to the ground.

Despite the contractor's misgivings, Stewart, Burcham, and Urnes Sr., instructed the engineers to develop control feedback software for the digitally controlled engines to be used on 835, and to install the design on the large visual display F-15 flight simulator at McDonnell Douglas. Then they invited NASA test pilot Gordon Fullerton to St. Louis to test it. Fullerton did not like the control stick method of command, recommending instead two thumbwheel controllers for pitch and roll. McDonnell Douglas initially rejected his idea, but reconsidered when the Air Force found a quad redundant thumbwheel panel that could be installed in the F-15. They discovered it in the same McDonnell F-4 test plane that pioneered



NASA Photo

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The legendary "design on a napkin" sketched by Bill Burcham while flying to visit McDonnell Douglas in St. Louis. Here the Propulsion Control System is laid out with a planned installation on the NASA F-15 HIDEC.

fly-by-wire control for the USAF, now located in the Air Museum at Wright Patterson. After much discussion with USAF Wright Labs test engineer Bob Yeager, the director at the museum agreed to part with the panel for the test program. Fullerton's suggestion became the key to success, completely eliminating any pilot induced oscillation from the system.

Meanwhile, at Dryden the test flights continued. During NASA 835's flight number 579, McMurtry tried the maintenance diagnostic scenarios again, which failed at the same place as before. He also performed numerous SRFCS maneuvers in the 2.3-hour flight, including wake turbulence assessments using the chase plane's vortex. The tests also included a simulated landing approach at 10,000 feet and 0.35 Mach, rolling through 30 and 45 degrees with the trim locked. Two days later, on 28 March 1990, Smolka tried inputting some new gains to the EGE developed by McDonnell Douglas in St. Louis. The SIDC failed with surface loss at 80 percent, rendering these new values useless. The 1.9-hour flight ended with another attempt at propulsion-only control. But the flight ended early for lack of fuel. Although Smolka was scheduled for the final flight of the program on 30 March, it was aborted because the roll and yaw CAS would not engage. Analysis revealed several corrupted non-volatile memory locations, although they would have been inconsequential to the flight. In the end, the ground crew was unable to reproduce the problem, which was, ironically, one of the very reasons for developing the maintenance diagnostic system.

The final, 1.9 hour flight on 3 April had one of the longest sets of test cards of any SRFCS mission. First, the video crew tried to get a shot of a longitudinal doublet. Then the pilot tried the 50 percent surface loss that had stymied the SIDC before. It took four tries, but it finally worked, although the fourth attempt occurred only because the video team in the chase plane had temporarily run out of tape and asked the pilot to repeat the maneuver. Later he exercised the SIDC/EGE/Mixer at various fuel weights, altitudes, and speeds. The final segment tested propulsion-only control again. Laterally, the response was promising, but slow. Longitudinally, the nose to rose and fell, but once down, the pilot could not raise it. Pitching up and reducing airspeed caused a sink rate, but the pitch angle did not decrease: instead, the angle of attack increased. Under these conditions pitch was not reversible in either direction.

The 25 flights of the SFRCS and maintenance diagnostics ended with general success on the maintenance side, understandable but frequent failures on the SRFCS side, and with early success of propulsion-only control. Yet, some uncertainties persisted about the results of the SRFCS investigation. The maintenance diagnostics project seemed the most successful. It had only one fault in the several flights in which it was

²⁸ Corvin, et al, "Self-Repairing Flight Control System, Volume I: Flight Test Evaluation on an F-15 Aircraft," Volume I, Part I, August 1991, p. 6-28.

exercised. In the SRFCS, the SIDC was right every time it sensed a control surface failure, but it sensed this only 61 percent of the time.²⁸ The Cooper-Harper ratings by the pilots averaged 2 for the aircraft unimpaired, 4-7 impaired, and 4-5 reconfigured.²⁹ Nevertheless, NASA proved the concept of the Self-Repairing Flight Control system, while engine-only control emerged as a viable project.

Moreover, NASA eventually demonstrated a successful, if not uneventful, landing of the F-15 using only the engines. Despite the difficulties of the flight, the technology developed by the NASA team enabled its pilots to fare better than the United Airlines crew had at Sioux City. Propulsion-only control eventually became a full-fledged Ames-Dryden initiative using an MD-11, an aircraft with the same engine layout as the DC-10. It also had the additional advantage of being primarily a commercial aircraft, rather than a military fighter jet. Follow-on versions of the landing system would use artificial neural nets, which were a central part of the Intelligent Flight Control System flown on the F-15 flight program, for repair in flight. In 1995 research pilot Gordon Fullerton successfully landed the MD-11 using propulsion-only control.

Both the maintenance diagnostics and self-repairing flight control systems were researched off and on for another decade.³⁰ The program remained active principally because all U.S. fighters, bombers, and transports after 1990 were controlled by fly-by-wire systems with digital computers. Wright Laboratory's Robert Quaglieri predicted that greater possibilities existed for the application of self-repairing concepts of aircraft layouts, given the potential for reconfiguration and engine-only-control early in their design cycle, because by relying on self-repairing and engine-only-control, the redundancy levels inherent in today's designs might then be reduced.

Stewart, the NASA program manager, placed much of the credit for the program's success on the F-15 itself. It was one of the few tactical aircraft available for tests that had a research computer, in addition to digital flight controls. NASA retired the aircraft in 1992, replacing it with an F-15 that is not only completely fly-by-wire, but also has canards made out of the horizontal tails of an F-18. This airplane, F-15B number 837, still serves as the test bed for on-going IFCS experiments.

The SRFCS was mostly conventional, inasmuch as it used the controllers in expected ways. It took several flights to work the bugs out of the system, but the concept was proved without much "out of the box" innovation. "Innovation" came to the forefront in the follow-on program, which used artificial neural networks.

²⁹ Ibid., 6-112.

³⁰ Quaglieri, interview.

Section 3: The Intelligent Flight Control System

After the Air Force discontinued its funding of SRFCS, Stewart and other NASA researchers continued to pursue their interest in self-repairing systems.³¹ Moreover, while the F-15 used for the SRFCS tests was retired by the mid 1990's, its replacement – another F-15 – had some of the same characteristics of the first airplane, making it an ideal platform for further research on the concept. Stewart had planned advanced control research using multi axis thrust vectoring, advanced reconfigurable control technologies, as well as a battery of new tests on this new vehicle.

Since Stewart obtained and equipped this unique F-15 for advanced control technologies research, he named the project F-15 ACTIVE (Active Control Technology for Integrated Vehicles). NASA number 837 was equipped with a full authority digital fly-by-wire system, not just a replacement for the CAS. It also incorporated canards, wings forward of the standard F-15 wings, which could make the aircraft unstable. In this case, these canards were actually F-18 horizontal stabilizers, and the control system was largely off-the shelf, and also from the F-18. Moving the canards with angle of attack enabled pilots to re-stabilize the basic airframe. A Vehicle Management System Computer (VMSC), a Motorola 88100 series processor, augmented the regular flight computers. The VMSC provided additional fast computing power and, with some two million words, a larger memory than had been available for previous tests. In addition, a research 68040 processor was added to each of the four-channel primary flight control computers, giving this research airplane the highest control processing capability in the industry.

The project obtained support from two other NASA centers (Langley and Glenn) and received assistance from the USAF, as well as from McDonnell Douglas and Pratt and Whitney. These partners contributed to the first ACTIVE experiment by integrating Flight Research and Demonstration of Thrust Vectoring Nozzles with advanced NASA techniques that were later used with the neural networks. Stewart negotiated with USAF for the aircraft, with P&W for the multi-axis nozzles, and with McDonnell Douglas for the vehicle management system computer. These contributions cost NASA nothing, and consequently leveraged NASA's own

³¹ Stewart, interviewed by the author, 4 April 2001.



NASA Photo

EC96 43780-1

A top-down view of the F-15B ACTIVE as if flies over the Mojave Desert. This perspective highlights the canards – not found on production F-15s – which were integral to the SFRCS/IFCS experiments. The canards were in fact stabilators from an F-18. The jet's speed brake, just aft of the canopy, has been deployed in this photograph casting a shadow on the fuselage.

contributions, making the project possible. This aircraft remains one of the most heavily instrumented in all of flight research and, as such, represents an improvement over the HIDEC F-15 NASA test bed.

Following the SRFCS program, Boeing experimented with broadening the reconfiguration process that would address both "A matrix" and "B matrix" failures so successfully demonstrated on the F-15. "B matrix" refers to the control surfaces, one of which, the right stabilator, failed during SRFCS flights. Boeing was interested in the "A matrix" or aircraft airframe damage (such as the loss of a wing, as experienced in the Israeli F-15 mid-air collision). Boeing had the wind tunnel data from the partly missing right wing, and attempted to use the SRFCS process in simulation to restore control, but their attempt did not succeed. SRFCS used a dynamic inverse method to track and correct damage conditions twenty times a second, using the "B matrix" inverse in this computation, but this inverse process could not be expanded to fit the more complex "A matrix" type failures.

Still, Boeing sought a process that would deal with "A matrix" and "B matrix" damage situations. It found that the best way was to continually calculate all the important stability derivatives contained in both the A and B matrix aircraft definitions, and then, having found these derivatives, apply an advanced adaptive flight controller to provide the control surface commands. This flight controller would continually solve the control system gains for the best control response obtainable under the operating conditions of the aircraft, whether damaged or undamaged. Solving the control gains during flight implied use of a real time Riccati solver (linear algebraic equations) while finding the critical stability derivatives implied use of self-learning neural networks, both very challenging tasks. Both Stewart and Urnes Sr. recognized that future IFCS techniques using Neural Networks would require greater computer capability than existed on the ACTIVE aircraft.

One other program was key to the success of neural network flight control demonstrations. DARPA sought a more advanced control concept in which to show off the benefits of fly-by-light. Stewart worked with DARPA to successfully fund a two-year program through McDonnell Douglas to investigate fly-by-light aircraft control in a program titled Fly-by-Light Advanced Systems Hardware (FLASH), begun in 1994. McDonnell Douglas proposed that a neural network Intelligent Control project would be an ideal showcase, blending highly advanced controls technology into the fly-by-light system. Thus, a subtask was added to the FLASH program for flight hardware demonstration of such a system. DARPA designated Dan Thompson at the Air Force's AFRL to lead the program.

Under the FLASH program, General Electric's controls division worked to increase computer capacity in order to match the needs of the IFCS. GE turned to its 68040 processor and supplied subsystems that were successfully integrated into the testbed. Without the 68040, IFCS flight tests would not have been possible, and the later NASA programs benefited greatly from DARPA and AFRL's support during the FLASH program.



NASA F-15B ACTIVE in flight. Notable in this photo are the canards that were added to the airframe by the Air Force, from whom NASA acquired the aircraft. Able to pivot, thereby changing the angle of attack, the canards were used to blank airflow over a wing, simulating loss of that wing in flight. The SRFCS/IFCS could then reconfigure control without actually sacrificing an aircraft.

Artificial Neural Networks Introduced

Stewart decided almost from the outset to investigate the efficacy of neural networks in creating the Intelligent Flight Control System (IFCS). In fact, the same McDonnell Douglas Corporation group that had worked on the SRFCS, still led by Urnes Sr., had already figured out an approach and started work on a pretrained artificial neural net.³² MDC established a neural network laboratory in 1991, and staffed it with young, innovative engineers with academic backgrounds in artificial intelligence technologies. In 1991, Urnes Sr., directed a company funded research project to rework the F-15 SRFCS damage adaptive software incorporating the new neural technology. To the surprise of the MDC researchers, the neural network version not only provided better accuracy in modeling the F-15 stability properties, it also performed this task with nearly a 40:1 reduction in software (primarily by eliminating the massive table look-ups required in the SRFCS). MDC officials then approached NASA with a proposal for flight evaluation of the neural network software, leading to meetings with Stewart and Terry Putnam. Representing the NASA Headquarters, Putnam was instrumental in locating funds for the flight research program. NASA Headquarters, which typically encourages inter-center collaboration, suggested that Stewart contact researchers at NASA Ames already involved in neural networks.³³

During 1992, Stewart – who earned his Ph.D. in both Engineering (Digital Optimal and Adaptive Control) and Business – met Charles (Chuck) Jorgensen, a NASA scientist and branch chief who came to the agency from a position with Thomson-CSF, the French avionics firm. Jorgensen earned his doctorate in mathematical psychology from the University of Colorado in 1973, and his dissertation included some work with neural networks (See the sidebar for how these nets function on page 35-36). He kept working on them part-time until arriving at NASA in 1989. There he started the "neuro" laboratory at the Ames Research Center. During one of Stewart's visits to Ames, Jorgensen showed him the lab. Stewart was already thinking of neural nets that could learn in real time as the next logical technology beyond both the SRFCS and the pre-trained neural nets of the IFCS; Jorgensen was looking for a suitable aeronautics application, and the two joined forces.

Stewart and Jorgensen were enthusiastic about neural networks since the technology itself seemed capable of learning new patterns of behavior. This capability made it possible to reduce the time needed to develop and test new flight control systems. It also meant that every contingency did not need to be thoroughly defined ahead of time, making it possible to reduce the number of high cost tests, including wind

³² Urnes. Sr., interviewed by the author, St. Louis, 20 April 2001.

³³ Ibid.

tunnel runs and even some test flights. A dynamic neural network could adapt to new circumstances. Jorgensen wanted to use a dynamic learning network, but he understood Stewart's desire to fly an already trained network first. It was only in 2001 that Jorgensen's ideas finally began to be implemented.

When the IFCS made its first flight, it flew with the neural net software operating "open loop," that is, without linking to the aircraft control system. The ACTIVE F-15 made these "Phase I" flights in 1996 solely to compare the output of a pre-trained neural net to the stability properties, or derivatives, of the F-15. Five "Phase 0" pre-learning neural net flights were flown in order to generate simulator data, with the conventional flight control software in the foreground and the neural net software as a background.³⁴

The IFCS controller software consisted of the Stochastic Optimal Feedforward and Feedback Technique (SOFFT) developed by Nesin Halyo and his colleagues at Information Control Inc. They produced this under contract to NASA's Langley Research Center, and the program was implemented by McDonnell Douglas' Phantom Works in St. Louis.³⁵ There, Urnes Sr., the chief of the SRFCS project for McDonnell Douglas, assumed the same role for the IFCS as he had on the previous program. Prior control systems used only feedback to do their jobs. The SOFFT algorithm, however, used a unique method to provide feed-*forward* as well as feedback to the flight controls, and Stewart had worked with the control branch at NASA's Langley Research Center to enable the use of SOFFT in the development of the F-15 ACTIVE project. Langley itself wanted to demonstrate the SOFFT on an aircraft that had a large number of interactive control affectors and the F-15 ACTIVE, with its canards and thrust vectoring nozzles, was the ideal candidate

An upgraded neural network design was developed during Phase I, and then test flown in 1996. Using the Levenberg-Marquardt feed-forward learning algorithm, this net performed within one percent of the desired flight computations, doubling the accuracy over the networks flown in Phase 0. Meanwhile, McDonnell Douglas had enlisted Tennessee State University to help explore the use of Adaptive Network-based Fuzzy-Interference System, or ANFIS.³⁶ Fuzzy logic involves the employment of algorithms to arrive at a decision instead of working from linear paths of calculation. The concept was attractive because of its speed, and it better represented the ACTIVE's non-linear stability and control derivatives. But it was too large and resource-hungry to be used on a production airplane featuring IFCS capabilities.³⁷ NASA

³⁶ Annual Report, 3/94-7/96, p. 3-3.

³⁴ Annual Report, 3/95-7/96, p. 2-1

³⁵ Annual report 3/95—7/96,1-1.

³⁷ Annual Report, 3/95-7/96, p.3-5.

evaluated a competitor algorithm, called Active Selection, along with Levenberg-Marquart. Active Selection functioned differently, picking the case with the largest error, then learning within the limits of that error. But in the end NASA chose the Levenberg-Marquart for further development since it demonstrated an overall error rate lower than that of Active Selection.

The Phase II on-line learning neural networks were developed using the NASA Ames Dynamic Cell Structure (DCS) neural network format. Pilots flew a combination of Phases I and III in order to generate flight data for the Phase II online learning. A baseline pretrained neural net sent signals to the flight controller, with the online net calculating the differences between the outputs for the actual system versus the predicted results. The differences were added to the derivatives and also sent to the flight controller. The test flights of Phase I and III took place in March and April of 1999. The Phase II on-line learning software required more development however, and was not flight-tested. Nevertheless, inserting flight data into the algorithm showed good promise for the design.

Validating Non-Deterministic Software

The problem that faced NASA engineers (and will continue so long as they use neural networks) involved verifying and validating non-deterministic software.³⁸ Real-time embedded

Artificial Neural Networks (ANNs): How They Work

John von Neumann, an early computer pioneer, compared many of the functions of a digital machine with those of the neural network in the brain. Research showed a close relationship between computers and the human brain, an important insight for aeronautical researchers concerned with the interface in the cockpit between machine and human. It also showed the similarity between artificial neural nets (ANNs) and computers.¹ Others have made analogies between the human brain and computers as well, including Norbert Weiner, in his classic *Cybernetic, or: Control and Communication in the Animal and the Machine.*²

ANNs function much like the human brain. Most learning in the mind occurs by natural neural networks, made up of cells, called neurons, which act on each other through electrical pulses. Since the early days of artificial intelligence (AI), artificial neural networks have held great promise because they could

See ANN, page 36

¹ The writings of John von Neumann contain frequent references to the similarities between the human brain and computers. See *Computer and the Brain* (New Haven: Yale University Press, 1958).

² Norbert Weiner, *Cybernetic, or: Control and Communication in the Animal and the Machine* (Boston: MIT Press, 1948).

³⁸ John Carter, interviewed by the author, Dryden Flight Research Center, 9 April 2001.

ANN ... from page 35

model how a natural brain is organized and how it works. Marvin Minsky, the well-known AI specialist from the Massachusetts Institute of Technology (MIT) began work on ANNs in the late 1960s. He called the nodes "perceptrons," a term still occasionally used today. Further work has been done on applications of neural nets in many domains. In situations where learning is required, they are indispensable. At first, processors were too slow and memories too small to adequately support work on ANNs, but even in the case of control applications that is no longer the case.

A neural net hosted by a computer usually consists of several layers of nodes, typically an input layer, a hidden layer or layers, and an output layer. Invariably there are fewer output nodes than input nodes. For instance, in a flight control system, there might be an input layer for each of two-dozen parameters in each axis. These would be combined into a smaller hidden layer, and probably multiplied by a weight. The hidden layers then come together in an output layer of one node per axis that sends a signal to the actuators. Take an LED display in a bedside clock, for example, with seven light segments which, in combinations, are used to represent the numbers 0 through 9. A "1" would have two segments lit, while an "8," would have all seven segments lit, and so on. If some segments receive a relatively large signal while others little or no signal, the ones with large signals light up. Recognizing this, the net tries to adjust the weights in the hidden layer in order to light the desired segments by balancing the signals. Preprogrammed to "see" these circumstances and adjust to them, the hidden layers remain invisible to the user who is unaware of any imbalance in the clock.

ANNs are "taught" by rapidly running thousands of cases. Pre-trained neural nets "know" the appropriate weights, having seen them in a simulator. Neural nets that learn on the fly are more flexible, but are also more difficult to implement, since they are limited by computer power. The VMSC, like the Hawk before it, could barely handle the processing needs identified for what was to be called the Intelligent Flight Control System (IFCS). software is difficult, if not impossible, for a computer to verify under normal circumstances.³⁹ As a result, the computer will arrive at deterministic answers during non-deterministic times. For instance, if the system is supposed to calculate a seven, a correct program will result in a seven. But that seven may come at an unexpected time, depending on the operating system, information from the environment, previous inputs, and other demands on the computer. A neural net, by contrast, can seldom calculate a specific value. For example, if a neural net inputs 26 values to calculate the command output in one axis, the output may not always be the same – even if the inputs are all the same. The construction of the hidden layers may result in a different value, although it may be in acceptable range. NASA and Boeing combined some test principles from the real-time world with ones intended for neural nets, to form a fairly sophisticated test series.

The open loop nature of the flight controller in Phase I of the IFCS enabled it to be piggy-backed on the regular flight test program of the F-15 ACTIVE. The system received sensor data as though it was connected, but the output remained unconnected to the main flight controller. Instead, this data was compared to what the generic fly-by-wire system commanded, which in turn was telemetered to the ground for later analysis; at this stage it did not control the aircraft in real time. The ANNs ran on the VMSC and verification was, accordingly, less formal. Phase III of the program used the outputs of Phase I's software to control the ACTIVE aircraft and this had to be verified and validated more stringently. During the IFCS testing, Boeing purchased McDonnell Douglas and adapted the principle of "you fly what you test," to the flight research program, meaning that the flight version is used for all verification and validation activities.⁴⁰ NASA itself adopted this principle in verifying the flight software.

The pre-trained neural nets of Phase I were entirely resident on the VMSC. Written in the Ada language, the ANN originally fit into channel C of the computer. For the combined Phase I- Phase III flight program, it resided in Channels A and B, achieving redundancy. Only 512K of Electrically Programmable Read Only Memory, and 256K of Random Access Memory, were needed out of two million words of storage.⁴¹ Output signals to the flight computers could be checked across the channels. The controller resident in the flight control computers was the SOFFT algorithm, which was largely hand-coded and also in the Ada language,

⁴⁰ Testing Philosophy, p. 8.

⁴¹ Annual Report, 3/95/ - 7/96, p. 3-1.

³⁹ Chapter three in James E. Tomayko, *Computers Take Flight* (Washington, D.C.: NASA-SP-2000-4224, 2000) is devoted to verification.

though some parts were automatically generated using the Matrix-X system build environment. Matrix-X was a software development tool that aided engineers producing the flight program.

Part of the feedback portion of the algorithm required the solution of a complex matrix equation called a Riccati Equation. A non-linear equation, it is the foundation of optimum control such as that used in the IFCS, and is used to continuously calculate the IFCS feedback gains that are critical to the safety and performance of the aircraft. Normally, a Riccati solution determines the control system gains during the design. Since damage necessitates continually new design "on the fly", the Riccati Equation becomes critical to the IFCS process. Stewart had himself developed a multi-rate digital Riccati Equation as part of his doctoral dissertation, and the test aircraft carried the only Riccati Equation solver known to be in flight at that time, a milestone in the opinion of the project managers.⁴² Hand-coded in the C language for ease of expression, the operating system accommodated the Riccati solver as a background job. In the foreground ran the SOFFT controller at 80 hertz. Time left after the execution of the controller was spent solving the Riccati equation. In this way, and even though unscheduled, the Riccati outputs were updated every few cycles while the controller gathered updates from the sensors at the rate of 80 hertz.

The developer of the Riccati solver used in the IFCS was a group at Washington University of St. Louis. Dr. Massoud Amin led development of dynamic neural network software and, most important, on-line computation of the Riccati Equation to be installed on the F-15 IFCS software. The Washington University team faced a difficult design challenge in solving the Riccati Equation on-line, for it would be the first time this had been accomplished in any aircraft control system. Solving this equation onboard, in real time, gave the system the vital ability to adjust to *any* change in aircraft stability, such as that caused by failures or damage to the controls. Their success paid large dividends.

Using the "what you test is what you fly" principle, the controller software would go through many dissimilar software and hardware environments before being installed in the airplane. Building functionally equivalent code with dissimilar software was an essential part of verification, for building software twice – but differently each time – gives assurance that its designers understand it. In fact, functionally identical but dissimilar software is the basis of the backup on an Airbus fly-by-wire commercial transport.⁴³

⁴² Stewart, interviewed by the author, 10 April 2001.

⁴³ Tomayko, *Computers Take Flight*, p. 128.

The basic process of verification and validation of flight control laws, still used today, is iterative, and proceeds through a number of steps.⁴⁴ In this instance, linear and non-linear engineering analysis was applied to the design. The flight software code was then generated by a combination of hand-coding and automatic generation. The code was module-tested, and then the software underwent trials in a simulator with a pilot or engineer in the loop. The codes were next placed under configuration control to curtail frequent changes to the requirements and the integrity of the design. The sub-systems then were integrated, and the software loaded on duplicates of the actual hardware in a high-fidelity simulator. By the time the software was finally loaded on the real aircraft, whatever could be tested on the ground was checked.

This process differed from that used on the HIDEC F-15. The software tested at that stage was functionally equivalent (but not line-for-line equivalent) to the flight load.⁴⁵ For the IFCS, the Matrix-X tool allowed automatic generation of Ada code based on the graphical representation of the design. The SOFFT modules were relatively easier to verify because almost all of the software ran on each pass through the control system, so the software was executed frequently. Nevertheless, all logic paths were tested in each module. Test scripts were generated by Matrix-X exercise software "super blocks," a major output of the software tool.

Another, admittedly expensive, way to test the software, was to implement the functional requirements in dissimilar ways and reconcile any discrepancies in output. The results of the hand-coded controller were replicated in a dissimilar fashion by giving the SOFFT and Riccati solver algorithms to a knowledgeable engineer and having the engineer replicate the functions.

The defects in the IFCS system were categorized in four groups: compiler/linker problems, auto coder problems, hand-coded defects, and design and Matrix-X problems. Nearly all discrepancies were compiler/ linker problems, something expected in an environment new to the software engineers. The few auto-code and hand-code errors originated with misuse of tools rather than misunderstood requirements. The piloted flight simulation gathered inputs from the Boeing and NASA pilots into the dissimilar SOFFT implementations. Tests run in June 1997 revealed only a couple of design errors, which were quickly fixed and re-tested. This phase completed the testing conducted before the software was loaded onto the airplane. Since the same software was used for each step of verification, the entire verification and validation process was relatively inexpensive.

⁴⁴ Testing Philosophy, p. 8.

⁴⁵ Ibid., 10.

Configuration control was an important part of the SOFFT development. At first, the file protections of the UNIX operating system were used.⁴⁶ But only one engineer had full privileges, and he would have to make manual permissions changes. And so the project eventually adopted the Rational Apex Ada development environment, with its configuration manager, source code development editor, and debugger.

The software was then mounted on the airplane in order to run on the Motorola 68040 processor in the flight control computer and the 88100 processor in the VMSC. Both processors had mature compilers and linkers for both Ada and C languages, built by Tartan Laboratories in Pittsburgh, Pennsylvania. Both had been used on other programs and had operated previously on the ACTIVE. Whatever could be tested on the F-15 simulator, such as pilot handling quality evaluations, was then tested with the software installed.

The IFCS Test Flight Series

The first flight of the IFCS actually occurred on the 126th flight of the F-15 ACTIVE modified with the highly advanced control system. As he had in the SRFCS program, Jim Smolka won the honor of flying the initial mission on 19 March 1999.⁴⁷ Gerard Schkolnik took the rear seat of the airplane on that flight. An engineer, Schkolnik had been in charge of the software verification, and had invented the ADAPT (Adaptive Aircraft Performance Technology) mode, a way of modifying the frequencies of the commands to filter out undesirable characteristics.⁴⁸ On this first flight, Smolka performed several maneuvers, including doublets in all axes, aileron rolls, and tracking. The 1.2-hour flight ended by flying different Dial-a-Gain (DAG) settings, which were adjustable by the pilot.

The afternoon of the same day Smolka flew again, this time with Capt. Dawn Dunlop in the rear seat. They did an hour of accelerations and deceleration tests. Dunlop took a few minutes to get used to the F-15's handling, which felt more like that of an F-18 than a normal F-15.

These flights took place with the neural net now activated. But in this instance, it did not have to determine what had failed—as had the System Impairment Detection and Classification module in the Self-

46 Ibid., 19.

⁴⁷ James Smolka, interviewed by the author, Dryden Flight Research Center, 6 April 2001.

⁴⁸ Gerard Schkolnik interviewed by the author, Dryden Flight Research Center, 9 April 2001.



NASA Photo

EC99 44997-7

NASA pilot Marty Trout and U.S. Air Force Captain Dawn Dunlop in front of the F-15B ACTIVE.

Repairing Flight Control System—it simply compensated for any deviation from the model. Skipping the identification step gave these tests the feeling of success right from the beginning.

Early in the flight test program, NASA wanted to check off the milestone achievements for IFCS, which required test flying throughout the envelope. Normally, this would require numerous flights; in this case however, the program managers decided to accomplish the envelope expansion in one flight by flying only the perimeter of the envelope, involving Mach .5 and Mach 1.3. Smolka flew the test and the IFCS performed magnificently. Tests included a high performance split-S (rapid roll to inverted flight, followed by a 5-6g downward arc until reaching level flight). These maneuvers gave the Dryden engineers – and especially Smolka – confidence that this system would prove worthwhile.

NASA research pilot Dana Purifoy, who flew chase on the first two flights, took the controls on number 3 the morning of March 23rd while Schkolnik sat in the back. They tested the ADAPT in other situations and did several engage/disengage cycles, simulating transients. That afternoon, Dunlop and Purifoy flew some more tracking, rolls, and Dial-a-Gain (DAG) settings. The F-15 carried on the rapid pace of the tests a week later as Dunlop commanded, and Smolka crewed flight number 5. Again, doublets, rolls, tracking, and other envelope expansions were on the flight card. On 1 April 1999, Purifoy and Schkolnik flew more Dial-a-Gain settings, as well as some formation flying and tracking. Later in the day Dunlop flew with Schkolnik in the back seat on yet more DAG maneuvers, such as rolls and more tracking. The next day, Smolka flew while Schkolnik took the rear seat, conducting formation flying and tracking with various DAG settings. They scrubbed a second flight that day before the ANN control system was engaged because of a shutdown in one of the research channels.

It took nearly two weeks to fix this problem, and the ACTIVE returned to flying status on the 14 April with two missions. Purifoy flew both, and Larry Walker – Boeing's chief experimental test pilot – replaced Schkolnik in the back seat on the second flight. The aircraft maneuvered at 1.2 Mach and 32,000 ft. on both flights. NASA tried to make up for lost time on the 16th by inserting three flights on the schedule. For the first flight Walker and Purifoy switched positions from two days earlier. Dunlop commanded the second and third flights, with Schkolnik taking back seat; all three flights stretched the DAG envelope. The two flights on 23 April concluded the test program, with Purifoy and Dunlop in the cockpit.

Only a little over a month elapsed between the first and fifteenth – and final – flight of the program. It is a testament to the newly loaded software on the airplane that so many missions were flown in so short a time. These flights of the pre-trained neural net steadily expanded the flight envelope from 0.5 to 1.3 Mach and from 15,000 to 35,000 feet. It is significant that throughout this program the pilot reports sounded more routine than had those of the SRFCS flights, for there seemed to be fewer problems to overcome.



NASA Photo

EC93 42284-13

Dr. James Stewart, project manager for the IFCS experiments, pilot Jim Smolka, and Ken Szalai, Director of NASA DFRC.

These flights completed the initial testing of an ANN system built on top of the SOFFT controller (a process which Chuck Jorgensen and his team watched closely). Now, the next technological step will entail a neural net that learns in real time. Such flights are planned on both the former ACTIVE aircraft and on a C-17 transport.

Epilogue: The Future of Intelligent Flight Control

At the start of the twenty-first century, dynamic neural networks were on the verge of trials aboard actual aircraft. Chuck Jorgensen and his associates at Ames waited in anticipation during the earlier, pre-trained neural net flown by NASA, hoping for the chance to apply dynamic cell structure neural nets to the task of learning to fly the F-15.⁴⁹ Although these kinds of algorithms took much of the power of the VMSC, there were plans to augment that computer with a processor called the Super Harvard Architecture Computer, or SHARC. But these plans did not come to fruition before the 1999 flights were complete.⁵⁰

While NASA and Boeing tested the learning ANN offline, events elsewhere came to bear on the program. As far back as 1994, B.S. Kim, a doctoral student at Georgia Institute of Technology, and his advisor Anthony J. Calise, suggested a new F-18 flight controller concept that linearized feedback, making control computationally difficult, yet possible.⁵¹ An on-line neural net transformed the outer control loop from non-linear to linear, rendering it controllable.⁵² Calise, a specialist in this field, eventually conducted research on a helicopter controlled by neural nets. Joe Totah of NASA Ames knew of Kim and Calise's proposal, and ultimately adapted it so as to control an F-15 simulator.⁵³ The total number of training pairs – 4,275 in Kim's thesis – represented a relatively small number for such applications⁵⁴.

⁴⁹ Charles C. Jorgenson. "Feedback Linearized Aircraft Control Using Dynamic Cell Structures," ISSCI Paper. Albuquerque: TSI Press, 1998: 050.1 - 050.6

⁵⁰ Boeing. "Intelligent Flight Control: Advanced Concept Program," MDC 98P0026, Annual Report Period: 1 April 1997 to 31 March 1998, The Boeing Company.

⁵¹ Byoung S. Kim, and Anthony J. Calise. "Nonlinear Flight Control Using Neural Networks," in *Journal of Guidance, Control, and Dynamics*, Vol. 20, No. 1, January-February 1997.

⁵² Kim. "Nonlinear Flight Control Using Neural Networks," Ph.D. Thesis, Georgia Institute of Technology, School of Aerospace Engineering, December 1993, p. 26

⁵³ Joseph J Totah. "Simulation Evaluation of a Neural-Based Flight Controller," AAIA Conference Paper 96-3503-CP, 1996, pp. 259 – 266.

⁵⁴ Kim. "Nonlinear Flight Control," p.78.

Even though NASA planned to fly its F-15 with an ANN that learned dynamically, it recognized that the tactical aircraft's performance and usage differed considerably from a commercial airliner; it also understood that this new technology would not be considered a success unless it was adaptable to this second environment. Thus, the next step in planning was the application of the system to a C-17 transport. Aside from having an operating envelope much closer to that of a commercial plane than the F-15, the C-17 came with an organic digital flight control system, enabling a more effective adaptation to self-repair. Moreover, it had 30 surfaces that could be controlled.⁵⁵

But why should NASA contemplate two neural network projects? To begin with, dynamic learning has yet to be proven. The ACTIVE F-15 provides an initial step in this direction, but its narrow purpose as an aircraft yields data with limited applications. The C-17 is a much more suitable vehicle to test the adaptation of this technology more broadly, and with commercial uses in mind.

Additionally, the technology remains anything but routine, though there has been a great increase in other commercial neural net projects even while the NASA projects were proceeding. Indeed, the technological dispersion of neural nets in control systems resembles the rapid expansion of digital fly-by-wire technology, which itself began while NASA was still in the midst of the F-8 fly-by-wire program. But for the foreseeable future, the simplest use of the IFCS will probably be as a backup on standard fly-by-wire aircraft. In this way, the IFCS interfaces will not be overly complicated, and the ANN will not assume primary responsibility for flight control, but serve instead, only as a redundant system.

Perhaps a sign of confidence in this project, Boeing began deploying complete digital fly-by-wire controls in the newer model F-18 E/F. F-18s prior to this had a mechanical back-up system as a redundancy to the digital FWB, reflecting the conservative approach to aircraft control. The newer EF model is controlled entirely with fly-by-wire technology, with no mechanical back up. An active part of the aircraft is the automatically reconfigurable intelligent flight control system, following the developments at NASA, McDonnell Douglas/Boeing and the Air Force. In a recent incident, a test pilot flying the new model F-18/EF in a low altitude-high speed pass at the Navy's Patuxent River test site, experienced stabilator control failure. The stabilator on the F-18 aircraft is the most critical control surface, providing virtually all the maneuverability at high speeds. This F-18 was saved from a near-certain crash, however, by the back up, reconfigurable intelligent flight control system, which rendered the aircraft controllable, and allowed the pilot to land safely.⁵⁶

⁵⁵ Jerry Henry, interviewed, Dryden Flight Research Center, 10 April 2001.

⁵⁶ Interview with James Urnes, Sr. of Boeing Phantom Works, by Christian Gelzer, 11 October, 2002.

Yet, the most advanced use of ANN technology will likely enjoy continued support from NASA. This line of research has the potential to accelerate certain kinds of design, for an analog control computer essentially must be rebuilt in order to command hardware different from the original design. By contrast, a digital computer-based flight control system needs only to have the software changed in order to reconfigure an aircraft. NASA has amply demonstrated this with the former F-15B ACTIVE, an aircraft with high capacity digital computers and new software as the heart of its control system. Thus, although the software may take a great deal of time to develop, and may be expensive, the advantages are evident: ease of development and production, and aircraft versatility.

An ANN can "learn" how to fly new hardware dynamically, allowing a new flight control system to be sorted out and flown without any prior design. This speeds aircraft production, since a portion of software can learn how to fly a particular aircraft, and then all such software can be alike. Even if minute differences exist within a group of aircraft, the differences would be neutralized, and the aircraft optimized, by the control system. Chuck Jorgenson has already used this method to define the control system of a Mars flying aircraft. He has also incorporated this technology into a sleeve embedded with sensors that "read" the human arm's grabbing and motion impulses, translating these into a control system. Such a system presents the possibility of true hands-off flying. In 1995 his Ames colleague John Kaneshige used neural nets in the final version of the Propulsion Controlled Aircraft software on a MD-11 successfully landed by Gordon Fullerton.⁵⁷

The importance of the In-flight Flight Control demonstration of the F-15 self-learning ANN cannot be over-stated. If flight-critical stability derivative coefficients can be calculated during flight, even with unanticipated damage to the aircraft, it will alter the course of control system design. It will also reduce design cost, and at the same time increase the ability of control systems to adapt to conditions that would cause a crash of aircraft using today's control system design.

Meanwhile, the average traveler may well encounter ANNs for the first time on automobiles. The General Motors Corporation is experimenting with neural nets as the heart of a controller to provide default values when sensors and actuators fail. This might enable motorists to get to a repair shop before the car stops completely and strands them.

The use of neural networks is likely to blossom in today's convergence of faster computer processors, larger memories, and more efficient algorithms. As a consequence of NASA's continuing concern with safety, and its foray into systems of aircraft self-repair, neural networks promise to yield dividends for any industry using a controller. The cars we own, the trains we ride to work, and the planes we fly, all stand to benefit from

⁵⁷ John Kaneshige, interviewed, Ames Research Center, 12 January 2001.

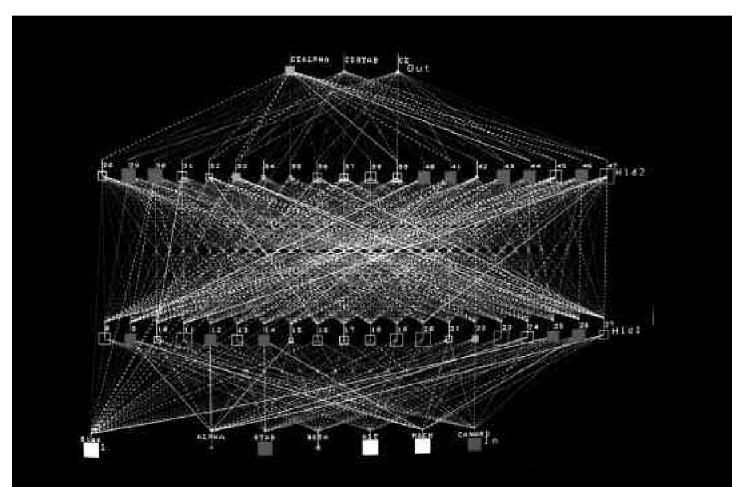
this advanced technology. More importantly, the success of the real-time learning processes used in NASA's F-15B ACTIVE established a design paradigm for *all* engineering systems. Now the design process no longer needs to analyze the effects of system failures, and can instead use the F-15 Intelligent Systems process to continually maximize system performance under all operating conditions. This intelligent design process, with its similarities to human learning and adaptation, will affect products ranging from washing machines to nuclear reactors, from lawn mowers to electric power plants. What NASA, Boeing and other industries are undertaking in the development of intelligent aircraft systems will have a profound impact on tomorrow's products and systems.



NASA Photo

EC95 43247-2

The MD-11 commercial airliner was configured to employ the IFCS for differential engine control. With Gordon Fullerton as captain the jet is seen landing on Rogers Dry Lakebed using only engine thrust for flight control. Not yet earmarked for customer delivery, the jet sports a plain metallic finish rather than airline livery. Tests of the Propulsion Controlled Aircraft (PCA) stemmed from the crash of a United Airlines DC-10, which had lost its flight control surfaces. The DC-10 crew managed to achieve moderate control by adjusting the engine thrust but the jet cartwheeled and broke up on landing.



Generation Next

The next generation IFCS program is being conducted, appropriately enough, on the former ACTIVE test bed, an F-15B which flew the original tests. The aircraft is undergoing modifications and updates for the upcoming flight program.



Glossary

63 funding – a nickname for a type of Air Force discretionary funding.

Ada – a computer language related to Pascal, and at one time selected by the Department of Defense as the official language for all programs DoD used.

Ailerons – a movable hinged section in or near the trailing edge of an airplane wing for controlling the roll movements of the airplane.

Angle of attack – the angle of the airplane's lifting surfaces relative to the motion of the air.

Attitude – the position of an aircraft or spacecraft in relation to a given line or plane, like the horizon.

Bleeding edge – beyond the leading edge of technology.

Canard – the horizontal stabilizer of an aircraft when located forward of the wing or wings, illustrated by the NASA F-15B number 837.

Control surfaces – the moving part of wings, horizontal stabilizers, and vertical stabilizers that control the direction of an airplane.

Cooper-Harper scale – a scale from one to ten by which research pilots can indicate their subjective judgment of the handling qualities of an airplane, one being the best. 1-3 means "meets desirable criteria (Level 1), 4-6 means "meets acceptable criteria," (Level 2), and 7-9 are "unacceptable" (Level 3). A rating of 10 represents loss of control.

Deadheading pilot – a pilot commuting as a passenger to the next flight that he or she is scheduled to fly.

Doublets – a maneuver in which the nose of the aircraft is raised above the horizon and then lowered by equal amounts.

Envelope – the altitude and speed limits of an airplane in a specific configuration.

Fuel venting – dumping fuel overboard, with or without intent.

Pilot-in-the-loop – a human being in the aircraft's control path.

Gains – the ratio of control inputs by a pilot to the movement of the control surfaces.

Pitch capture – a method of rating handling qualities by having the pilot try to pull down or up into a target pitch angle and match it without much of an overshoot.

Prop blast/wash – the wind caused by a rotating propeller.

Roll rate – the speed at which the airplane rotates around its longitudinal axis, typically measured in degrees per second.

Sideslip angles – the attitude of an airplane in a skidding turn.

Stabilator – a horizontal surface that is all-moving and controls the pitch of an aircraft. The term derived from combining horizontal "stabilzer" and "elevator", neither of which describes an all-moving surface.

Squawks – discrepancies and failed components noticed in flight.

Two-ship formation: two aircraft flying together in such a way that one can pilot can tell the other is "lead."

Research flights are almost always conducted with a chase plane for outside visual feedback, creating a two-ship formation.

Windup turns – maneuvers in a level turn that include a linear progression of one parameter, such as "0.5 g per second" or "3 degrees per second."

Wing warping – the twisting of the outer part of the wings' trailing edges in equal-but-opposite directions for controlling the roll.

Abbreviations

ACTIVE – Advanced Controls Technology for Integrated Vehicles ADAPT – Adaptive Aircraft Performance Technology **AFIT** – Air Force Institute of Technology **AFTI** – Advanced Fighter Technology Integration ANFIS - Adaptive Network-based Fuzzy-Interference System ANNs – Artificial Neural Networks **ATF** – Advanced Tactical Fighter CAS – Control Augmentation System **DAG** – Dial-a-Gain EGE – Effectors Gain Estimation **EPROM** – Electrically Programmable Read-Only Memory **GE** – General Electric **HIDEC** – Highly Integrated Digital Electronic Control **HUD** – Heads Up Display IFCS – Intelligent Flight Control System **INS** – Inertial Navigation System

JPL – Jet Propulsion Laboratory LAMARS – Large Amplitude Multimode Aerospace **Research Simulator LED** – Light Emitting Diode **MTBF** – Mean Time Between Failure NASA – National Aeronautics and Space Administration **RCM** – Reconfigurable Control Mixer SHARC - Super Harvard Architecture Computer **SIDC** – System Impairment Detection and Classification SOFFT - Stochastic Optimal Feedforward and Feedback Technique **SRFCS** – Self-Repairing Flight Control System STAR – Self-Testing and Repair computer **SYSDYN** — SYStem DYNamics TMR – Triple Modular Redundant circuits VMSC – Vehicle Management System Computer

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Most of the information about self-repairing and intelligent flight control is available in NASA technical reports. The second greatest amount of information was gained by interviewing the participants. In this case I was lucky that two men: Jim Stewart of NASA and Jim Urnes of Boeing served as project managers in these endeavors. But a number of other important contributors (listed below) shared their insights:

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Appendix A – SRFCS Flight Log

Appendix B – Flight Test Summary, SRFCS F-15A No. 8 RTO: NASA Ames-Dryden

		FLIGHT TEST SUMMARY - SRFCS F-15A NO. 8 RTO: NASA AMES-DRYDEN	As of 4 April 1990 Subject to Change
DATE	EVENT	REMARKS	CUMULATIVE HRS ACTUAL (PLANNED)
12 DEC ELT 555	Functional Check System Safety Check SIAFCS Impairment Modeling/ SIDC Checkout	SRFCS Performed Well - Uncoupled Locked at Trim Impairment Worked Well for Range of Maneuvers Tested A/C Successfully Refueled In-Flight	1.7 (1.5)
13 DEC FLT 556	SRFCS Impairment Modeling/ SIDC Checkout	Performed Following Cases: No Impairment 50% Partial Right Stab Loss 80% Partial Right Stab Loss Uncouples on Full Stick Rolls and NL Sideslip Resulting From Incorrect BIDC Detection - Probable Causes: Incorrect Weight States in Hawk Sideslip Angles and Roll Rates Outside Operating Range	1.2 (1.5)
18 DEC FLT 557	Maintenance Diagnostic Scenarios SRFCS Impairment Modeling/ SIDC Checkout	Five MD Scenarios Produced Correct HUD Messages Performed Following Cases: No Impairment 80% Partial Right Stab Loss Locked Rt Stab (2deg LED) Locked Rt Stab (2deg LED) Uncouples During High Roll Rates As Before Discover Incorrect Weight/MassCalculation in SIDC / Correct Afterward for Next Flight	1.3 (1.5)
		Size / Serieur / normale / serieurs	PAGE 1

		No Objectionable Comments about Mixer from Pilot	
10 JAN FLT 559	Engine Checkout Off-Trim Impairment Checkout Mixer Checkout	Replacement engine checkout with not problems Tested mixer and unreconfigured A/C for following: Locked (6deg LED) Locked (2deg LEU) Locked (4deg LEU) Locked (6deg LEU) 100% surface loss 50% surface loss Pikot very uncomfortable with unreconfigured off-trim cases Mixer showed improvement -but pilot still dislikes 6deg cases	1.5 (1.5)
12 JAN FLT 560	Flying Qualities Maintenance Diagnostic Scenarios	Flew Block A maneuvers w/ unreconfigured A/C for following: Locked @ trim 80% partial surface loss Locked (6deg LED) Locked (6deg LEU) Block A maneuvers include: Longitudiinal stick doublets - at steady state 1&4g Laeral Stick doublets - at 1g Rudder doublets - at 1g Rudder doublets - at 14g 360 degree Rolls - left and right at 1g Dropped back to 4deg LEU since CAS drops off during 4g turn Pilot uncomfortable with unreconfigured off-trim cases CONT	2.0 (2.0)

12 JAN FLT 560	Flying Qualities Maintenance Diagnostic Scenarios	Continued Flew Block B maneuvers comparing mixer to unreconfigured for following: unrec mixer Locked @ trim 4/4 3/5 80% partial surface loss 2/3 3/4 Block B maneuvers include: Wind up turns (WUT) - left and right (where appropriate) Steady Heading Sideslip - left and right Pitch Capture - 5 and 10 degree Formation Flight - 1g Tracking - 3g maneuvers (unload during reversals) Mixer had mixed reviews - some improvement & some worse Unreconfigured 80% missing got better CH than basic A/C (4/4) MD Scenarlos worked as expected	2.0 (2.0)
22 Jan FLT 561	SIDC Checkout EGE Checkout	Flight aborted shortly after t/o due to fuel venting FOD held open overflow valve	0.5 (1.5)
24 JAN FLT 562	SIDC Checkout EGE Checkout	Flew two sets of SIDC Thresholds - neither performed desired results Flew two sets of mixer gains with new mixer software - still needs tuning	1.0 (1.5)
29 JAN FLT 563	SIDC Checkout EGE Checkout	Mission delayed due to several HAWK crashes resulting from software error One EGE case flown - no improvement over baseline Three SIDC cases flown - one 70% correct - 20% incorrect another 50% correct - 0% incorrect	1.5 (1.5)

31 JAN FLT 564	Flying Qualities	Flight delayed due to NVM and CC corruption - NVM on powerup and CC on powerdown - Missed tanker Flew Block A maneuvers w/ reconfigured A/C for following: Locked @ trim 80% partial surface loss Flew entire CRS for locked at trim - SIDC and Mixer worked well together for local failure during various maneuvers Flew Block B maneuvers only for unimpaired and unreconfigured 6deg LED case	1.3 (2.0)
2 FEB FLT 565	Flying Qualities SIDC Checkout EGE Checkout	Flight delayed due to loss of photo chase - replaced but no photos Flew Block A maneuvers w/ unreconfigured A/C for tollowing: Locked @ trim 80% partial surface loss Locked (6deg LED) Locked (4deg LEU) Good timing between maneuvers CAS dropped off during loaded turns during 4deg LEU Tested three SIDC cases - no great improvement over baseline - baseline did not perform as expected - probable pilot error Tested four cases for EGE - some improvement Longest flight in five years	2.7 (2.0)
7 FEB FLT 566	SIDC Checkout EGE Checkout Mixer Data Collection	 9 SIDC cases tested - not one produced good results, not even baseline 7 EGE cases tested - not one produced good results Collected data on Mixer performance for large maneuvers (4/0.2g) POPU for the following failures: Locked @ trim 80% partial surface loss Beta calculated by DFCC does not match boom beta - true cause unknown - possibly bad CC inflight Flew through visible moisture - caused pitot to freeze up a couple of times - does not directly correspond with bad beta Longest flight in five years 	2.8 (2.0)

€EB FLT 567	Full System CRS Checkout Mixer Data Collection SIDC Checkout	Engaged Following Failures during tracking task with full system working: 80% partial surface loss Locked @ trim Locked (6deg LED) Locked (4deg LEU) SIDC and EGE performed well during task - SIDC worked well for maneuver before - Hypothesis is that EGE works well becaus it is being engaged when the residuals are best for detection, and not just when the pilot feels like engaging it as in the open loop tests Local failures worked well as expected Collected large scale input data for Mixer cases for following failures: 80% partial surface loss Locked @ trim Three SIDC only cases were tested - one produced decent results Will retry and modify on next flight	1.4 (1.5)
12 FEB FLT 568	Flying Qualities Maintenance Diagnostics Scenario #2	Flew Block A maneuvers w/ reconfigured A/C for following: Locked (6deg LED) Locked (4deg LEU) Flew Block B maneuvers w/o & w/ reconfigured A/C for following: Locked (6deg LED) 7-7 5-5 Locked (4deg LEU) 6-7 5-5 Pilot commented on "cross talk" was eveident during reconfigured cases but not during unreconfigured - found disturbing Tried MD Scenario 2 - SIDC/EGE did not respond properly - will retry with other sets of gains on Flt569	2.0 (2.0)

13 FEB FLT 569	SIDC Gains Evaluation EGE Gains Evaluation Maintenance Diagnostics Scenarlo #2 CRS Evaluation @Off-Nominal Points	Evaluated the performance of baseline and one new set of gains Baseline detected correctly ~60% and did not false alarm The other set did not show any improvement Baseline did not false detect with no impairment Tested two sets of EGE gains - used SIDC to detect failure Neither set produced results within the desired range Tried MD Scenario 2 - Worked well for 100% missing SIDC did not detect 50% missing at all Tested the Stuck @Trim case at the corners of the box Varied fuel weight amount in model - tested at correct weight and +/- 2000 lbs No comments @ 25K'/0.6 M pilot said squirrelly laterally @ 15K'/0.8M	1.9 (2.0)
23 FEB FLT 570	Flying Qualities SIDC Gains Evaluation Video Shots	Flew Block A maneuvers w/ reconfigured A/C for following: Locked (6deg LED) Locked (4deg LEU) Flew Block B maneuvers w/o & w/ reconfigured A/C for following: Locked (6deg LED) 2/2-3/4 2/2-7/3 Locked (4deg LEU) 5/2-5/5(1g flt) 2/3-7/4(1g) Baseline 2/2-3/3 Pilot commented extensively on the "nonlinearity" of the reconfigured cases - He lost all predictability of a/c performance and lead to bobble in pitch No bad comment was made concerning the excessive forces he had hold during nonreconfigured cases - he liked it better than recon since once he established the new "trim", the a/c moved as he predicted it would The pilot extended the speedbrake during tracking during both recon runs - the speedbrake is not modelled in the system and could have caused the additional pitch degradation Will refly Block B maneuvers on Flt 572 with Smolka Tested SIDC baseline gains for both healthy and impaired a/c No false alarms but detection rate was only 25% Spent time setting up for good video shots using NASA photographer	1.9 (2.0)

FLT 572 Cross - Coupling Tests Split Engine Test Turbulance Tests 19.5K' since cloud cover at 20K' USU 2005 Performed at 00.5 (2.0) 2 MAR FLT 573 Flying Qualities Cross - Coupling Tests Split Engine Test Turbulance Tests Flight aborted because unable to find clear air within the box 0.6 (2.0) 6 MAR FLT 574 Flying Qualities Flew Block A maneuvers for following reconfigured cases: 1.7 (2.0) 6 MAR FLT 574 Flying Qualities Flew Block A maneuvers for following reconfigured cases: 1.7 (2.0) 8 0% PSL No impairment Pilot did not comment on the Block A maneuvers No impairment Pilot did not comment on the Block A maneuvers 1.7 (2.0) 0 impairment Pilot did not comment on the Block A maneuvers: Unrec rec No impairment Pilot did not comment on the Block A maneuvers: Unrec rec No impairment Pilot did not comment on the Block A maneuvers Pilot did not comment on the Block A maneuvers 1.7 (2.0) Cocked 6° LED 6/5 7/7 Locked 6° LED 6/5 7/7 Locked @ Trim 5/3 7/7 Pilot bobbling was the biggest complaint about mixer during tracking - had little coupling into rollyaw axis Bobble also seen in the basic CAS system - pilot seems to excite	28 FEB FLT 571	Accel-Decel Tests McAir Cross-Coupling Data Collection SIDC/EGE Checkout	Perform Accel-Decel tests from 0.8M to 0.6M for following cases: Unimpaired 80% PSL Locked 4 deg LEU Straight & level deceleration very slow - threw in 3g WUT System performed as expected - PSL did not detect Tested cross-coupling according to McAir's criteria - trim a/c into 1.2g turn, induce failure, and ask pilot to maintain same bank angle then increase load stepping in 1g increments to 4g - measure lateral stick force to determine force required to cancel cross-coupling Tested SIDC/EGE at corners of envelope Detection rate lower at corners than center of envelope Actually flew at 24K' and 16K' to maintain envelope during maneuvers	1.8 (2.0)
FLT 573 Cross - Coupling Tests Split Engine Test Turbulance Tests Flew Block A maneuvers for following reconfigured cases: 1.7 (2.0) 6 MAR FLT 574 Flying Qualities Flew Block A maneuvers for following reconfigured cases: 1.7 (2.0) 6 MAR FLT 574 Flying Qualities Flew Block A maneuvers for following reconfigured cases: 1.7 (2.0) 0.0 (EU) Locked at trim 80% PSL. No impairment No impairment on the Block A maneuvers 1.7 (2.0) 0.0 (EU) Via Comment on the Block A maneuvers Flew tracking task for following maneuvers: 1.7 (2.0) 0.0 (EU) Via Comment on the Block A maneuvers Flew tracking task for following maneuvers: 1.7 (2.0) 0.0 (EU) Via Comment on the Block A maneuvers Flew tracking task for following maneuvers: 1.7 (2.0) 0.0 (EU) Via Comment on the Block A maneuvers Flew tracking task for following maneuvers: 1.7 (2.0) 0.0 (mpairment 4/2 Locked 6° LED 6/5 7/7 Locked 6° LED 7/7 7/3-4 Locked 2° LEU 7/7 7/3-4 1.0 coked 4° LEU Via Tim 5/3 7/7 Pitch bobbling was the biggest complaint about mixer during tracking - had little coupling into roll/yaw axis Bobble also seen in the basic CAS system - pilot seems to excite	2 MAR FLT 572	Cross - Coupling Tests Split Engine Test	19.5K' since cloud cover at 20K' IFIM from invalid INS resulted in RTB - cannot realign F-15 INS	0.5 (2.0)
FLT 574 Locked at trim 80% PSL No impairment Pilot did not comment on the Block A maneuvers Flew tracking task for following maneuvers: Unrec rec No impairment 4/2 Locked 6° LED 6/5 7/7 Locked 6° LED 6/5 7/7 Locked 4° LEU 7/7 7/3-4 Locked 4° LEU 7/7 7/3-4 Locked @ Trim 5/3 7/7 Pitch bobbling was the biggest complaint about mixer during tracking - had little coupling into roll/yaw axis Bobble also seen in the basic CAS system - pilot seems to excite		Cross - Coupling Tests Split Engine Test	Flight aborted because unable to find clear air within the box	0.6 (2.0)
		Flying Qualities	Locked at trim 80% PSL No impairment Pilot did not comment on the Block A maneuvers Flew tracking task for following maneuvers: unrec rec No impairment 4/2 Locked 6° LED 6/5 7/7 Locked 4° LEU 7/7 7/3-4 Locked @ Trim 5/3 7/7 Pitch bobbling was the biggest complaint about mixer during tracking - had little coupling into roll/yaw axis	1.7 (2.0)

7 MAR FLT 575	Flying Qualities Bad EGE/Mixer Evaluation Cross-Coupling Tests Split Engine Test SIDC/EGE Envelope Expansion	Flew Block A maneuvers for following reconfigured cases: Locked at trim 80% PSL No impairment Pilot did not comment on the Block A maneuvers Flew tracking task for following maneuvers: unrec rec No impairment 3/2 No impairment (CAS Off) 2/2 Locked 6° LED 7/5 5/3 Ratings include force required to hold stick (unlike Dana's) Pitch bobbling looked the same to us on the ground - pilot commented that mixer bobble bad at first but he could adapt to it Bobble in basic CAS system worse than without CAS During stick raps, oscillations damped out During cross-coupling tests, very difficult for pilot not to compensate laterally (tried three times) - puts in about 5lbs w/o recon and only 2lbs with Split engine test did not cause any false alarms Flew SIDC with unimpaired and 80% PSL at 20k'/0.7M and 24k'/0.65 at various fuel readings (errors) - going off nominal seems to reduce detection but does not cause talse alarms	2.3 (2.0)
8 MAR FLT 576	Cross-Coupling Tests SIDC/EGE Envelope Expansion	unrec rec No impairment 3/3 Locked 6° LED 4/5 (5/8) Bocked 4° LEU 5/6 (8/7) 8/4 (4/4) Pitch bobbling looked the same during the Mixer runs Took some additional close up shots of airplane from chase During cross-coupling tests, pilot was to dive and then pull up Measure cc by amount of lateral stick to hold wings level Flew SIDC with unimpaired and 80% PSL at 20k/0.7M and 16k/0.75 at various fuel readings (errors) - increasing dynamic pressure seems to increase detection but does not cause false alarms - Detecting without any maneuver	2.4 (2.0)

21 MAR FLT 577	Flying Qualities Turbulence (Wake) Test Cross-Coupling Tests Impairment Model Data Collection Frequency Sweeps Maintenance Diagnostic Scenario #2 Mixer Data Collection	 FLew pitch doublets for all cases at both 1&4g - with pushover firs Flew a/c thru chase wake about 1500ft back with SIDC enabled - entering from both top and bottom - no false alarms During cross-coupling tests, pilot was to dive and then pull up Measure cc by amount of lateral stick to hold wings level Flew several maneuvers with 80%PSL with SIDC running but not able to detect to collect more info on impairment to compare with offline sim Performed both longitudinal and lateral freq sweeps (~0.3-3.0Hz) for basic CAS, no CAS, and Locked @trim w/ & w/o Mixer McAir has not evaluated data yet Ran MD Scenario #2 with Mixer only (SIDC-EGE stubbed) for both 50&100% cases - Worked well - will try complete system on nex flight Did large amplitude PUPO, POPU, and 360° rolls to compare Mixer performance to basic CAS Sceduled to try most items of this flight on next flight to evaluate with different pilot techniques, however same pilot flew 	1.3 (1.5)
23 MAR FLT 578		available Tested all five MD Scenarios - SIDC did not detect 50% PSL part of #2 - others worked as expected Tried to run GSRS but Compact would not boot Flew propulsion only maneuvers for future F-15 work Tanker aborted inflight - F-15 bingoed during Propulsion only stuff Will retry most items on this flight on next flight to evaluate with	1.3 (1.5)

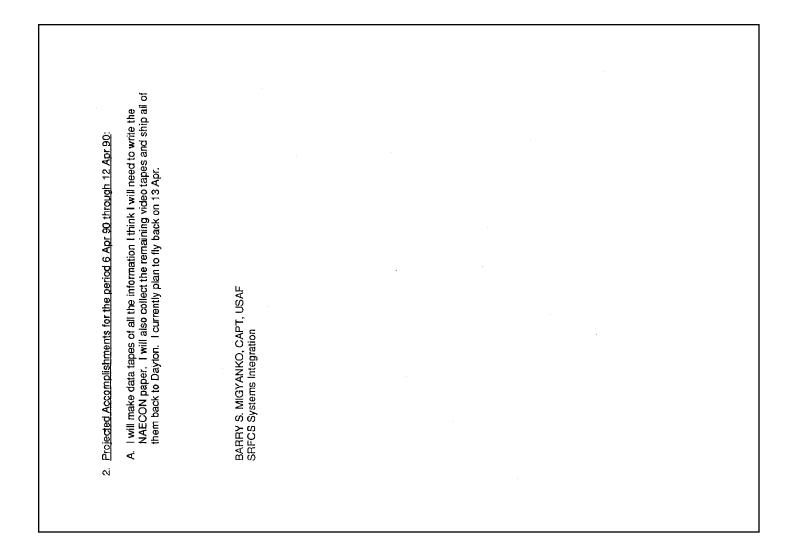
28 MAR FLT 580	Flying Qualities - Longitude Doublets Mixer Data Collection Frequency Sweeps Turbulance Tests - Chase Wake Simulated Landing Task Flying Qualities - Longitude Doublets PSL Residual Data Collection	 SIDC did not detect 50% PSL Repeated Longitudinal Doublets, both at 1g and 4g, for all failures Did large amplitude maneuvers comparing baseline to locked @ trim case - did PUPO(POPU) ~5.0/0.5g and 360° rolls at ~180°/s Performed long and lat frequency sweeps for baseline CAS, CAS off, and Locked @ trim, without and with Mixer - difficult for pilot to maintain constant amplitude at frequency increases Ran a/c through chase wake with SIDC on - detected but did not isolate Flew a/c down to 10K'/0.35M and compared baseline to locked @ trim with Mixer case for 30° and 45° bank to bank turn - used to simulate a landing task except using clean a/c configuration - pilot did not have any particular problems with the task Repeated Longitudinal Doublets, both at 1g and 4g, for all failures 	1.9 (2.0)
FLT 580		isolate Flew a/c down to 10K'/0.35M and compared baseline to locked @ trim with Mixer case for 30° and 45° bank to bank turn - used to simulate a landing task except using clean a/c configuration - pilot did not have any particular problems with the task Repeated Longitudinal Doublets, both at 1g and 4g, for all failures	1.9 (2.0)
FLT 580			1.9 (2.0)
	SIDC/EGE Tests Flight Envelope Expansion 27k'/0.5M Propulsion Only Flight Control	Performed several maneuvers with 80%PSL with SYSDYN calculating residuals, but SIDC rendered impotent - collecting more information on the true signature of the impairment Changed some parameters in EGE based upon research at St. Louis However, SIDC did not detect most cases so unable to evaluate EGE property	
		Compared the baseline to the reconfigured Locked at Trim case at 27k/0.5M condition for large input maneuvers - The only pllot comment was that when he pulled back with the Mixer, he did not feel like he had precise control Flew propulsion only maneuvers - maneuvers well laterally using throttles, but sluggish - did not try longitudinal maneuvers due to time	
30 MAR FLT 581	Flight Envelope Expansion 13k'/0.9M & 27k'/0.5M MD Scenarios #1-5 SIDC/EGE Tests Flight Envelope Expansion + Offset Fuel Entries for PSL and baseline Final CRS Check for all 4 Failures Propulsion Only Flight Control	Flight aborted during pre-taxi checks when Roll-Yaw CAS would not engage - Upon examining problem, saw bad NVM locations, which neither would have caused nor been affected by the CAS problem Inspection the next day was not able to reproduce the problem, so not certain it will not repeat - one possibility is Roll/Yaw computer beginning to go bad - but have not investigated further	0.0 (2.0)

MD Scenarios #284 SIDC/EGE Tests Flight Envelope Expansion + Offset Fuel Entries for PSL and baseline Final CRS Check for all 4 Failures Propulsion Only Flight Control Final you for the final CRS Check for all 4 Failures Propulsion Only Flight Control Final you for the final CRS Check for all 4 Failures Propulsion Only Flight Control Final you for the final CRS Check for all 4 Failures Propulsion Only Flight Control Final you for the final the fielt column of the final to the field column of the field colu	APR	Flight Envelope Expansion 13k/0.9M		1.9 (2.0)
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not decrease (ACA incleases)			not decrease (AOA increases)	

	April 5, 1990	
From: Capt. Barry S Migyanko, WRDC/FIGL 5 Apr 90 Subj: Progress Report of SRFCS Flight Test Program To: Mr. Calvin Dyer, WRDC/FIGX	Cn Friday, 30 Mar, attempted to fly Fit S61. The flight was initially delayed when first examination, there seemed to be some corrupted NVM locations in two of the channels. However, this corrupted NVM locations in two of the channels. However, this may steriously want away while they were trying to track it down. They then When they brought it back, everything seemed to work, but just bloch plott difficult in CAS would not reset again. By 14:30, Jim Stewart was able to reschere the fight till Tuesday, 3 Apr. We quickly videoed the mechanics working with the CAS would not reset again. By 14:30, Jim Stewart was able to reschere the just out the more and a work arrived. Jim Like PAS would not reset again. By 14:30, Jim Stewart was able to reschere the just out the mechanics would not engage but it corrested tiselif before they could track arrived. Don Warren, Steve HOy, and The mechanics came in on Saturday to troubles short the would not engage but it corrested tiselif before they could track arrived. Jim Stewart was able to reschere in the EGASUS and the mechanics came in the BGASUS arrise. The start service the druct arrived in the SAS would not engage but it corrested tiselif before they could track arrived. Jim Stewart, and the mechanics would not engage but it corrested tiselif before they could track arrived. The problem still did not appear. This 531 finally fiew on 3 Apr. Bill Data was the pilot since the other they could stalt and the more sterior to the stort. Several were stort at a stort a data and the fist concent the could stalt and the fist of the ABS video. The antarcation by and basic CAS engaged during the manuver and a ACD. Several was shot on the problem still did not appear. This 531 finally fiew on 3 Apr. The first them of the antiset were stort and the fist of the was stole to be able of the delay of the above stort of the envelope trait field of the above stort of the above store of the above st	
From: Capt. Bar Subj: Progress To: Mr. Calvir 1. Progress aco	 A. On Friday the pilot of some corr mysteriou guessed ti When they climbed in reschedule working working working the would not problem. The would not problem. The would not problem. The would not problem. The would not problem. The would not problem. The wide shot due to the due to to the due to to to to due to to due to to to to to to due to to due to to to due to to due to to due to to to due to to due to to to to due to to due to to due to to due to to due to to due to to to due	

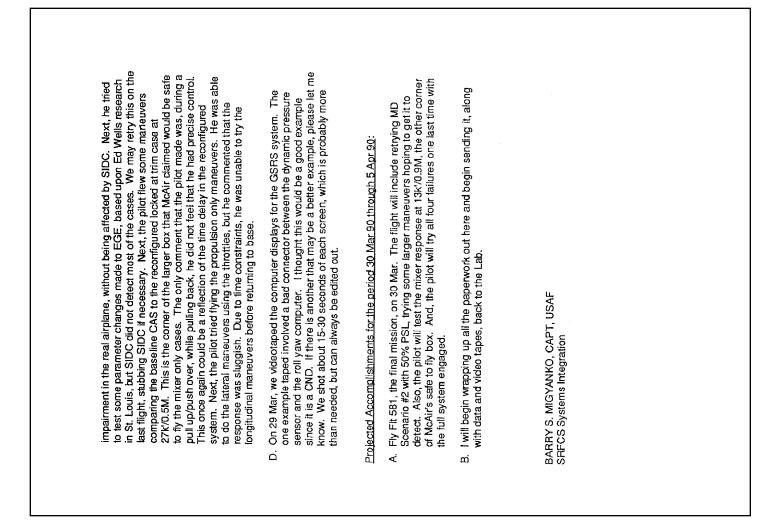
Appendix C – SRFCS Progress Report, April 5, 1990

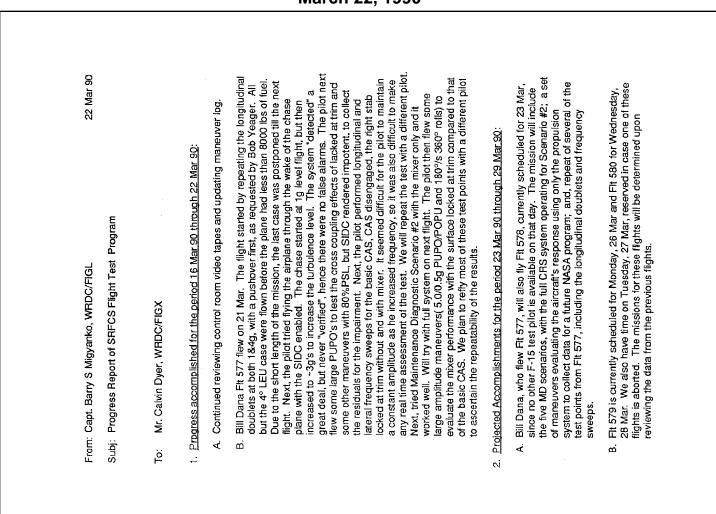
produced had large, overlapping variations. This test were flown with the HAWK fuel weight offset by +2000 lbs to increase the SIDC detection rate, but Steve Hoy was uncertain how this would affect EGE. Next, the pilot flew several maneuvers (PUPO, POPU, left and right 3g WUT, 3g bank-to-bank turns starting both ways, and left and right 380° rolls @ half stick) at 20K/0.7M with several HAWK tuel entries. Correct weight, +2000 lbs and +4000 lbs were tested. SIDC detected well, about 50%, with the correct weight. It worked for the bank-to-banks and the S00° rolls. The EGE estimates were very good, bank-to-banks were within +/-0.05 and the rolls +/-0.15. Now, by increasing the fuel weight +2000 lbs, the SIDC detected during some of the other maneuvers, but the EGE estimates had a much larger range, i.e. +0.45 for 360° roll. McAir will be studying this more at depth in St. Louis. Due to time constraints, the pilot did not repeat the off weight tests at 16k/0.75M. Next, he compared the response of a POPU for each of the failure cases, both impaiment only and with CRS engaged. The locked at trim and 80% PSL cases worked well. The pilot had fillently doing a POPU with the 6° LED impairment only case because the The pilot could establish a pitch angle change, both up and down, from a trim condition. But, once commanded, he could reverse the direction. He could not pull the nose up at all to cancel a nose down maneuver, and when he slowed down to drop the nose from a nose up condition, his sink rate increased but the pitch angle never decreased. The flight ended quietly, 5 minutes late, on the winds of a large sigh of relief. At the crew brief on Wednesday, Bill Dana complimented the program as an excellent example of a joint program. He also pitch CAS would drop off whenever he would initiate the maneuver. The stabilator was riding just under the CAS authority limits in order to hold the wings level. When the pilot started the maneuver, the limit was exceeded and the CAS dropped. To work around this, the pilot did a PUPO, which worked well until he sustained the push over for more than a few seconds. The CRS test was done the same way and the 4° LEU case was skipped altogether. Next, the pilot tried the large amplitude maneuvers at 27k/0.5M, the upper right said that it has been many years since he has been on a program that flew. The program he referenced, considered a big success, flew 28 missions over a one and a half year time span. We had 25 data flights, most of which were longer than the typical NASA mission, in just over 3 months. that the aircraft should have some pitch authority at the slower speed. The lateral maneuvers worked well, but a bit sluggish response. Longitudinally, the Steve Hoy reported that he had problems reading the floppy diskette he took to St. Louis. Wilt Lock and myself tried to reproduce the problem here on the IBM machine in the F-15 Office. We also had trouble reading a diskette, but it was an intermittent problem, probably resulting from a bad diskette. We transferred the data onto another one and will be mailing that to him. selected the set with the best performance. This was difficult since three sets was scheduled for some tests at an Air Force facility on Wednesday. It look a while to download because the PASCOT had been pulled for some tests for PSC, but once it was returned, everything worked fine. OES Scenario #2 was corner of the "safe to fly" envelope. The pilot did not comment on the performance. Finally, the pilot tried flying the Propulsion Only maneuvers again, this time at a slower airspeed, 20k/200KCAS. The simulator indicated The plane on twice, with both a 100% and 50% estimate, and #4 was recorded as well. On Thursday, 5 Apr, finally got airplane back to download GSRS. $\dot{\rm ci}$



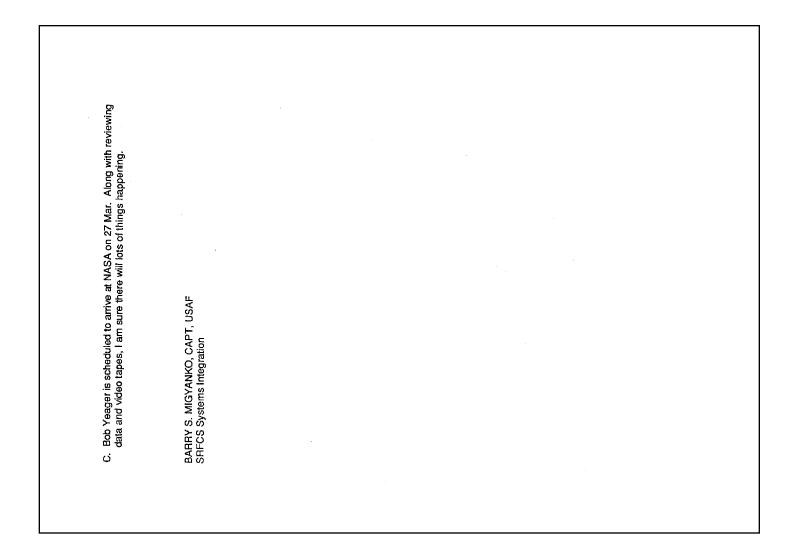
	March 29, 1990	
29 Mar 90	CRS system for CRS system for ather scenarios aneuvers. o more data was nation to the was dead. uter plugged all electrical of the day, essifully down all electrical of the day, essifully down all electrical of the day, essifully down try, flew the down first. No mplitude <i>Y</i> s), comparing at trim case. <i>Y</i> s), comparing at trim case. <i>Y</i> s), comparing thy and lateral. noc ehis sim ally and lateral. no CAS, is inputs. Next, est", but did not rease because is inputs. Next, et was because is inputs. Next, aged. The aged. The	ngitudinal ext, he flew > rendered siduals of the
From: Capt. Barry S Migyanko, WRDC/FIGL Subj: Progress Report of SRFCS Flight Test Program To: Mr. Calvin Dyer, WRDC/FIGX 1. <u>Progress accomplished for the period 23 Mar 90 through 29 Mar 90</u> :	 A. On 23 Mar, Bill Dana flew Flt 578 since no other F-15 pilot was available that day. The flight started with all five OES scenarios. using the full CRS system for scenario #2. However, SIDC could not detect 50%PSL. All the other scenarios worked well. Next, the pilot began flying the Propulsion Only manuvers. During these tests, the tanker aborted and the F-15 bingoed. No more data was collected that day. When they tried to down load the OES information to the ground station, they discovered that the battery in the Compact was dead. Normally, it would have stayed charged by just the Propusion Only manuver plugged when not in use. After searching most of the day. Compact bootup software was found and they were able to successfully down beat the information on Monday. 28 Mar. B. Fit 579 flew on 26 Mar. The flight started with all five OES scenarios, using the full CRS system for scenario #2. Once again, SIDC could not detect 50%PSL. All the other scenario #2. Once again, SIDC could not detect 50%PSL. All the other scenario #2. Once again, SIDC could not detect 50%PSL. All the other scenario #2. Once again, SIDC could not detect 50%PSL. All the other scenario #2. Once again, SIDC could not detect 50%PSL. All the other scenario #2. Once again, SIDC could not detect 50%PSL. All the other scenario #2. Once again, SIDC could not detect 50%PSL. All the other scenario #2. Once again, SIDC could not detect 50%PSL. All the other scenario #2. Once again, SIDC could not detect 50%PSL. The full CRS system for scenario #2. Once again, SIDC could not detect 50%PSL. The fold conditional doublet with -5.00.5g and 380° rols at ~180°/s), comparing the response of the baseline system to the renomigured locked at tim. twa matuvers: PUPO/POPU with -5.00.5g and 380° rols at ~180°/s), comparing the response of the baseline system docked at tim. the more case base configured locked at tim. The weeps. Went, the polot did frequency stick sweeps, both long turbusch as a frifticult time maintaining a constant amplitude t	C. Fit 580 flew on 28 Mar. The pilot, Jim Smolka, started with the longitudinal doublets, nose down first, since he had not done them before. Next, he flew some maneuvers with 80% PSL with SYSDYN working, but SIDC rendered impotent. This was done because Ed Wells wanted to see the residuals of the

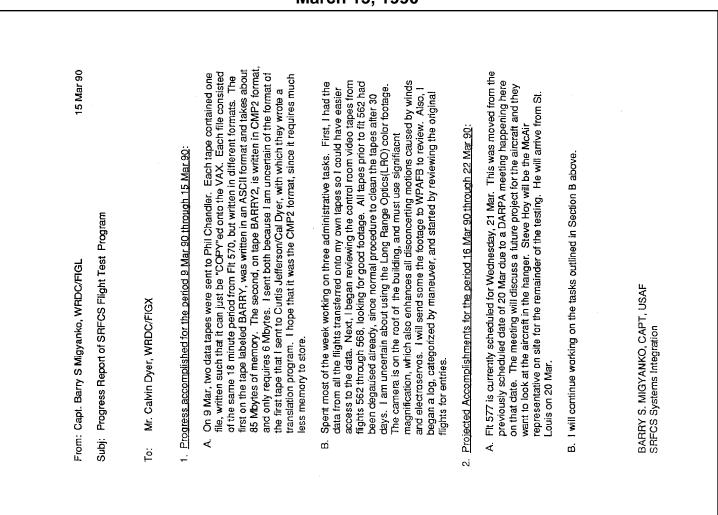
Appendix D – SRFCS Progress Report, March 29, 1990





Appendix E – SRFCS Progress Report, March 22, 1990



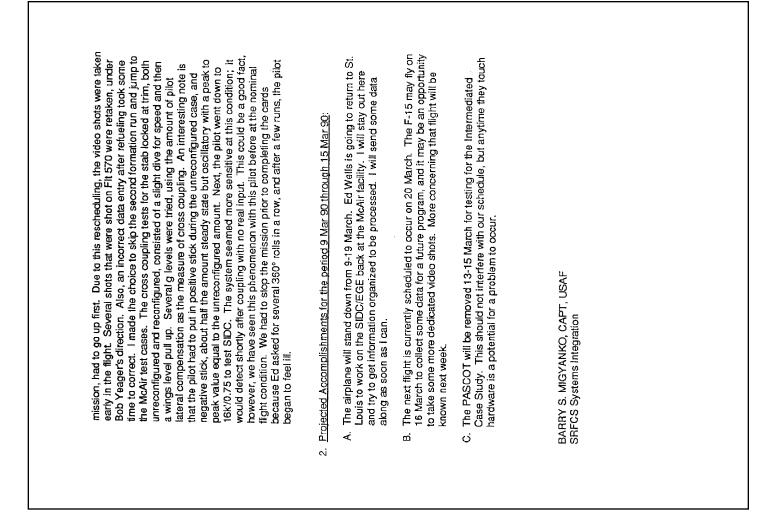


Appendix F – SRFCS Progress Report, March 15, 1990

	March 8, 1990	
8 Mar 90	flight, shortly after spilot, Jim off again. The second flight, he ostly McAir data ced with a unit cooper-Harper a comments. I what we had a comments. I what we had in as a factor for in as a factor for in second was also very am was tried at sets was to blame, frequency and frequency and frequency and frequency and frequency the would drop off. In his pitch in his pitch in the other will the other will the other whet we as it course they did hout the pitch	
From: Capt. Barry S Migyanko, WRDC/FIGL Subj: Progress Report of SRFCS Flight Test Program To: Mr. Calvin Dyer, WRDC/FIGX	 P. Erooress accomplished furthe period 2 Mar 90 through 8 Mar 30: A. On 2 March, two flights, Fit 572 and 573 occurred. On the first flight, shorthy after the first test point, rine lNS similed. Unradio: realignent the NNs at "Last Chance", and took of again. The acy had been overcreat and when Smolka went back up for the second flight, the point, runs, wars possiponed to the following week. The NNs was replaced with a unit urns, wars possiponed to the following week. The NNs was replaced with a unit provided from the Air Force. Bill Dana flew FI 574 on 6 March. The flight emphasized the handling qualities of the system during tracking brit he locked off time asses. His Cooper-Happer actings tenamined about the same, but he spent more time giving comments. The price hobbie is the making area is a bout that was a factor for the strang. The bobbie is the maxima wars. On the ground, we could serve the input in all the CAS commands on the strip charts. The system was tied at ruck at time to see if the impairment with about the same bould be struck at time to see if the impairment with about the same function of the system was the at ruck at time to see if the proper mark as a struck of the cooper-Happer acting server: No in Big Struct, and the cooper short the some the ground, we could serve at time to see if the proper mark as a struck at time to see if the proper mark as a struck at time to see if the impairment with about the same function and second of the transformer as a struck at time to see if the proper marks and second as a struck at time to see if the price of the system was tied at ruck at time to see if the proper second as a struck at time to see if the impairment with about the same fragewere: No in Big Struct and Struct Struct and Struct and Struct and Struct and Struct and	

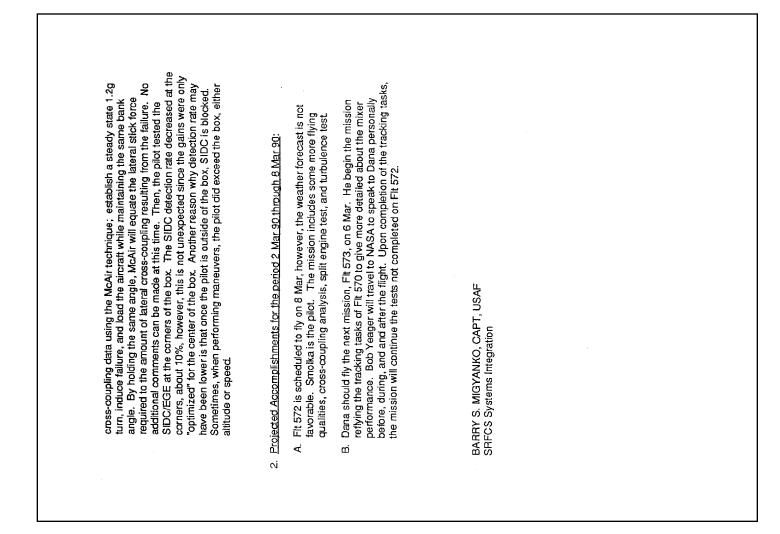
Appendix G – SRFCS Progress Report, March 8, 1990

	L +4°C	urrec 2/3 7/7 The pitch bobble was so bad unable to focus on the laten i fine tracking and gross acc omments, during the reconfi uning the unreconfigured cas so to be improved. Overall, h	Since the original first chase aircraft was not ready for takeoff at the scheduled time (the Air Force refueling truck had not arrived yet) and the tanker would only be airborne till 1300, the second chase, the two seat F-18 used to videotape the
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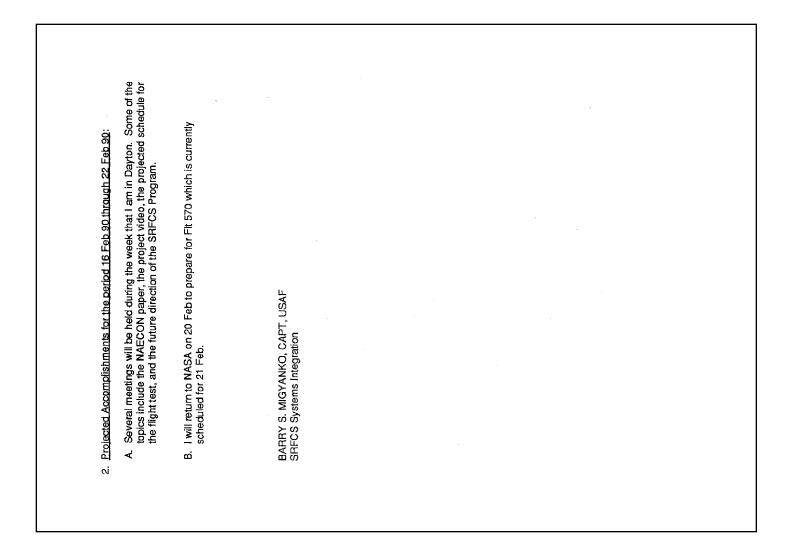
			March 1, 1990		
1 Mar 90		10: a aircraft was down and flying t, however, there is goes down for any	sisted of flying the s and the Block B gured. The pilot, configured case response was as not as as not as the has to hold a es, the response es, the response es, the response es, the response lie. No one is nes, Bob Yeager, his comments, but his comments, but bit for the se, unreconfigured i coupling/ se, unreconfigured i coupling/	A McAir occurred gram. McAir work at St. Louis aying any tests, tule when an icel the possibility dicate an entire	ppe evaluation of ests were very it is not modeled luring the test, t tried to collect
C/FIGL		od 16 Feb 90 Inrough 1 Mar 9 t at NASA Ames Dryden. The or problems were discovered <i>i</i> s need to be run on the aircraft an be performed if the aircraft	sts on 23 Feb. The tests con- and 4° LEU reconfigured cases a, unreconfigured and reconfig the tracking worse for the rec s comment was that the mixer tranands all axes, and that it we basic arreath, hence predictab omments at this time. Jim Urr omments at this time. Jim Urr omments at this time. Jim Urr omments at this time. Jim Urr offer a conference call to discuss t p. Also on the flight, we teste ect more data using a differen- etection rate was less, about 2 grapher directing position and grapher directing position and s for promotional video. A cop	een WRDC/FIGX, NASA, and chedule for the rest of the proy e flights so they can continue ewart is concerned about dels esting till the end of the sched lay the schedule and thus can Stewart does not want to ded aking at this time.	-decel tests, expanded envelo pling tests. The accel-decel to t using the speedbrake, since ity slow. Nathing happened d when inserted. Next, the pilot
From: Capt. Barry S Migyanko, WRDC/FIGL Subj: Progress Report of SRFCS Flight Test Program	Mr. Calvin Dyer, WRDC/FIGX	 <u>Frogress accomplished for the period 15 Feb 90 through 1 Mar 90</u>: A. The period 14-22 Feb, I was not at NASA Ames Dryden. The aircraft was down for a phase inspection. No major problems were discovered and flying resumed on 23 Feb. More tests need to be run on the aircraft, however, there is no rush at the moment. They can be performed if the aircraft goes down for any period of time. 	Flight 570 flew flying qualities tests on 23 Feb. The tests consisted of flying the Block A maneuvers for 6º LED and 4º LEU reconfigured cases and the Block B maneuvers for the same failures, unreconfigured and reconfigured. The pilot, Bill Dana, rated the pitch during the tracking worse for the reconfigured case than for the unreconfigured. His comment was that the mixer response was "nonlinear", that simple pull commands all axes, and that it was not as predictable as the basic airplane. He claims that even though he has to hold a significant amount of force to stabilize the unreconfigured cases, the response once "trimmed" is more like the basic aircraft, hence predictable. No one is quite sure what to make of his comments at this time. Jim Urnes, Bob Yeager, and Dana are trying to schedule a contenence call to discuss his comments, but no definite time is currently set up. Also on the flight, we tested SIDC for no impairment and 80% PSL to collect more data using a different pilot. No false alarms were detected, but the detection rate was less, about 20% correct answers. At the end of the flight, the pilot flew the 6º LED case, unreconfigured and reconfigured with the photographer directing position and coupling/maneuver time to get good shots for promotional video. A copy of that tape was sent to WHDC/FIGX for review.	Several phone discussions between WRDC/FIGX, NASA, and McAir occurred this week concerning the fight schedule for the rest of the program. McAir would like to stand down for three flights so they can comfinue work at St. Louis instead of testing inflight. Jim Stewart is concerned about delaying any tests, considering it risky to postpone testing till the end of the schedule when an unforeseen occurrence could delay the schedule and thus cancel the possibility of the test happening. However, Stewart does not want to dedicate an entire flight to flying qualities or photo taking at this time.	On 28 Feb, Flight 571 flew accel-decel tests, expanded envelope evaluation of SIDC/EGE, and McAir cross-coupling tests. The accel-decel tests were very boring. By limiting the pilot to not using the speedbrake, since it is not modeled in SYSDYN, deceleration was very slow. Nathing happened during the test. SIDC didn't detect the 80% PSL when inserted. Next, the pilot tried to collect
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Appendix H – SRFCS Progress Report, March 1, 1990



		15, 1990		
15 Feb 90	Teb 90: res, collected some further. The full CRS al failures worked very d good results. The s, is that this is the first is engaged whenever at the residuals were that the residuals were at the Mixer for the erection and estimation. ome large amplitude the Mixer for the e more SIDC sets were eit will be retested on put plots.	w the Block A & B a any memorable maneuvers. During the sing reconfiguration. econfiguration. titve is that the pilot during the reconfigured mance Diagnostics SC was not able to	t 60% accuracy and no mprovement. Two more initio utside +/-20%, ioi 2 was ratried, le to detect the 50% rstem for the stuck at a fuel state in the at all three conditions, formance. The pilot K/0.6M, but he said the	vith SRFCS staff and to
From: Capt. Barry S Migyanko, WRDC/FIGL Sub: Progress Report of SRFCS Flight Test Program To: Mr. Catvin Dver, WRDC/FIGX	 Progress accomplished for the period 9 Feb 90 through 15 Feb 90: A. On 9 Feb, Fit 567 flew a full system checkout for all failures, collected some large amplitude maneuver Mixer data, and tested SIDC further. The full CRS system was tested during a tracking maneuver. The local failures worked very well as expected, and the SIDC/EGE surprising produced good results. The hypothesis for EGE performing well, unlike previous tests, is that this is the first time it was tested on the aircraft with SIDC. Before it was engaged whenever the pilot hit the couple button, which did not guarantee that the residuals were best for estimation. On this test, SIDC engaged the EGE, thus when the residuals in the system were at a state appropriate for detection and estimation. This will be tested on further flights. Next, the pilot did some large amplitude pustover/pullup maneuvers to evaluate the performance of the Mixer for the stuck at trim and 80% PSL cases back at SI Louis. This set will be reteased on the following flights performance for different pilots. 	Fit 568 fiew flying qualities runs on 12 Feb. The pilot flew the Block A & B maneuvers for the locked off trim cases. He did not have any memorable comments about the reconfigured a/c flying the Block A maneuvers. During the Block B, he comments demonstrated an improvement using reconfiguration. The tracking tasks went from a 7/7 to 5/5 by adding the reconfiguration. However, one comment find be construed as negative is that the pilot experienced "cross-talk", a blending of axis commands, during the reconfigured cases. He stated that it was disturbing. Also, the Maintenance Diagnostics Scenario 2 was tried, but was never fully tested since SIDC was not able to detect and start the sequence.	Fit 569 flew on 13 Feb. SIDC was tested again will about 60% accuracy and no false alarms. Another variation was tested, but with no improvement. Two more sets of EGE gains were tested, but spread of values is still outside +/-20%, dipping many times into the negative region. MD Scenario 2 was retried, working well for the 100% PSL case, but SIDC was unable to detect the 50% case and start the inferencing. Also, evaluated the full system for the stuck at tim impairment at the corners of the box with offsets in the fuel state in the SYSDYN model. The fuel weight was varied +/-2000 lbs at all three conditions, but did not seem to have any noticeable effect on the performance. The pilot did not make any notable comments on the alricraft at 25K/0.6M, but he said the alricraft was "squirrely" in the lateral axis at 15K/0.8M.	On 14 Feb, I returned to Dayton to hold some meetings with SRFCS staff and to prepare for the upcoming IG inspection.
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Appendix I – SRFCS Progress Report, February 15, 1990



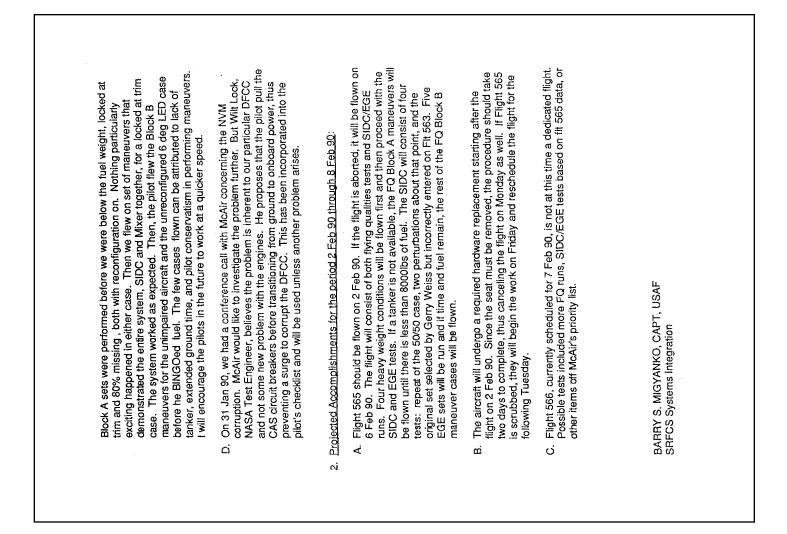
 From: Gapt. Barry S Mgyarko, WRDC/FIGI. Subi: Progress Report of SRFCS Fight Tast Program. Subi: Progress Report of SRFCS Fight Tast Program. To: M. Calvin Dyn, WRDC/FIGX. Teogress accommished for the period AE Eb 90. The mission included both fyling qualities and Stock for Barbard of the Stock of the ground 30 minutes due to the stock of the plate to the plate to the stock of the plate to the plate to the stock of the stock			February 8, 1990			
Capt. Barry S Migyarko, WRDC/FIGL Progress Report of SRFCS Flight Test Program Mr. Calvin Dyer, WRDC/FIGX Mr. Calvin Dyer, Wr. Calvin Dyered Ford Biotor, E F-18 took its place, so no chasp photos chase, aborted before it retuellings, the four non-reconfigured FO Block A maneuver. The 4g loaded turns with 4° ELU kept causing the CAS to dr polotor of the plate of the high noll rate. Three SII tested. None of the mpoduced any improvements of the bar however, the baseline case did not perform as it did on ft 55 four EGE cases were tested, none of them produced result to plot hold the "ENTER DATA" with Wr will state. Three SII to the plot of neutrin the data correctly. He hold us in the data correction on engine startup. McAir agreed that NASA's sug- jou to hold the "ENTER DATA" with the Weal start is sufficient. On 2 Feb S0, we held a correctence cal with McAir concernin correction on engine startup. McAir agreed that NASA's sug- pouling CAS circuit breakers before engine start is sufficient. Don 2 Feb S0, we read the correctence cal with the work on Friday. 2 Feb Balisyed takeoff and the extended flight, combined with the dif on truck in any reasonable time, the crew could not start until Mc aused us to cancel the flight on Tuesday. Don 7 Feb S0, Flight S65 flew several SIDC, EGE and Mixer c Baliston several Mixer data collection runs were endeed. Doline CASC sets were flown, but nonce again, not one set	8 FEB 90		0: g qualities and minutes due to the skeoff. A one seat aft. With two tanker cases were flown, nine settling time. op off, so the pilot AS to drop off, so e 360° rolls always C cases were seline performance, 3. We believe that brief that he may brief that he may brief that he may bractice of having the in the control room. s above the s of flying, the ad and and his	ig the NVM gested step of intii other problems	vas down on 5&6), but with the fficulty to get a fuel onday. This delay	ases. Nine esired responses. Iuced good results. e pilot cid a nsation, for both
Capt. Barry S Migyanko, WRI Progress Report of SRFCS F Mr. Calvin Dyer, WRDC/FIGX Mr. Calvin Dyer, WRDC/FIGX Mr. Calvin Dyer, WRDC/FIGX SIDC/EGE tuning. The flight first chase, the two seat F-18 first chase, the two seat F-18 F-18 took its place, so no cha refuelings, the four non-recon with emphasis place, so no cha refuelings, the four non-recon with emphasis place, so no cha refuelings, the four non-recon refuelings, the four non-recon refuelings, the four non-recon refuelings, the bour non-tra- the pilot continued on without caused an uncouple because tested. None of them produce however, the baseline case di the pilot hold the "ENTER DATa" blot hold the "ENTER DATa" blot hold the "ENTER DATa" four EGE cases were tested, baseline. We began some tra longest flight in fives for the HI performance began to degrad McAir, was very pleased with t polling CAS circuit breakers be occur. The SMDC initiator was due to the avered the assorable time, the ladelayed takeoff and the extend based the assorable time, the ladelayed takeoff and the avere to based the us to cancel the flight of astraight pull 4. 0g/0.29 pullup-pil he locked at thim and 80% mis	⊃C/FiGL light Test Program		Find 2 Feb 90 through 8 Feb 9 The mission included both flyin- was delayed on the ground 30 photo chase, aborted before ta signed FO Block A maneuver of figured FO Block A maneuver of the epitors were taken of the flig figured FO Block A maneuver of the sign of the maneuver. The of the high roll rate. Three SIL of the high roll rate. Three SIL d any improvements of the bas d any improvements of the bas d any improvements of the bas d any time. We will start a p on the moduced results of the pilot began to get tire a. Everyone here at NASA, inc- the flight.	ence call with McAir concernin McAir agreed that NASA's sugg sfore engine start is sufficient u	be replaced, so the airplane w egin the work on Friday, 2 Feb led flight, combined with the dit he crew could not start until Mc on Tuesday.	everal SIDC, EGE and Mixer c: , but none came close to the de it once again, not one set prod collection runs were made. Th ushover, with no lateral comper sing cases.
	Capt. Barry S Migyanko, WRI Progress Report of SRFCS F	Mr. Calvin Dyer, WRDC/FIGX	Flight 565 flew on 2 Feb 90. Treat flight 565 flew on 2 Feb 90. SIDC/EGE tuning. The flight first chase, the two seat F-18 F-18 took its place, so no cha refuelings, the four non-recont with emphasis placed on time The 4g loaded turns with 4° LI backed off to 3g turns. The ru the pilot continued on without caused an uncouple because tested. None of them produce however, the baseline case di the pilot di not enter the data not houd the "ENTER DATA" pilot hold the "ENTER DATA" pilot hold the "ENTER DATA" baseline. We began some tra longest flight in flives for the HI performance began some tra longest flight in flives for the HI	On 2 Feb 90, we held a confer correction on engine startup. I pulling CAS circuit breakers be occur.	The SMDC initiator was due to Feb. Originally, they were to b delayed takeoff and the extenc truck in any reasonable time, th caused us to cancel the flight o	On 7 Feb 90, Flight 565 flew si different SIDC sets were flown, beven EGE test were flown, bu in addition, several Mixer data atraight pull 4.0g/0.2g pullup-pu the locked at thim and 80% mis

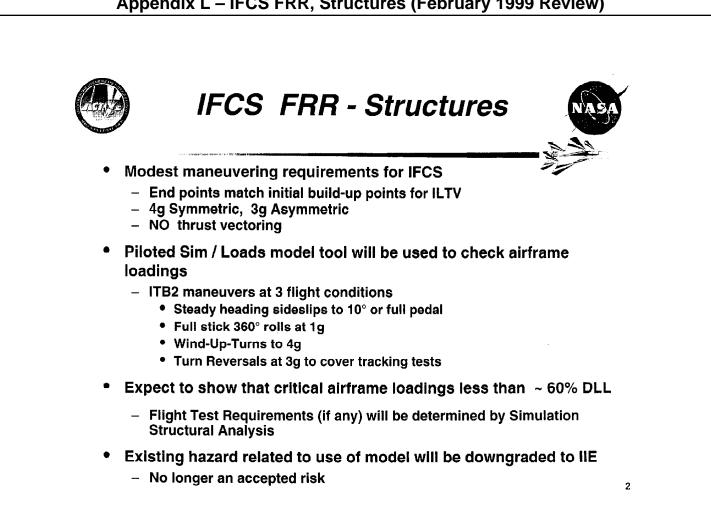
Appendix J – SRFCS Progress Report, February 8, 1990

calculated by the DFCC did not match the nose boom beta. An error in the calculated sideslip angle can corrupt the model and affect all portions of the system performance. No reason for this error has been verified yet, but the best The WATR test range facility will not be operational on 14 Feb so no flight can occur on that date. The crew will take advantage of this down time to complete a required phase inspection on the airplane. The inspection should take three days to complete. With the holiday on 19 Feb, the next scheduled flight after the inspection will be in the morning on 21 Feb, allowing one day to prepare the airplane. I will take advantage of this down time to return to WRDC in order to make further arrangements to transfer flight data and to prepare for the upcoming IG inspection. I will return to NASA on 20 Feb. for 9 Feb, will test the entire system during maneuvers, including tracking, for PSL and locked off trim cases and repeat the mixer test items flown on fit 566. No tanker is available at this time. Flight 568, on 12 Feb, will complete the flying qualities tests and flight 569, on 13 Feb, will repeat the test items on fit 566. 565, it could be the source of most of the problems on the flight. We have had such a large number of CC corruptions that NASA is beginning to suspect that the CC itself could be going bad. There are supposed to be a couple of spares here at NASA, but no action has been taken yet to replace the one onboard. Another probable source of error was flying through 'visible moisture', which caused the pitot tubes to freeze up occasionally. This is probably a minor problem since it only accurred a few times. hypothesis is incorrect airdata being passed to the DFCC. During the preflight on 8 Feb, the CC load was discovered to be corrupted. The crew were able to couple the system on the ground, without being in ground test mode, even though the INS was putting out invalid data. The system should not been able to couple on the ground, and even if it could, the invalid INS should have caused an IFIM. No one is certain right now, but if the CC was corrupted on th Three flights will be flown over this period, 9,12,&13 Feb. Flight 567, scheduled On 8 Feb, Bob Yeager, Jim Urnes, and the people at Edwards had a phone conference concerning the programs progress. It was officially decided at that meeting that there would be no demonstration flight. Unlike previous flights, we are certain that all the data is valid, with respect to pilot entries. The control room verified every NCI and 'Enter Data' entry. When examining the data later, it was discovered that the sideslip angle Projected Accomplishments for the period 9 Feb 90 through 15 Feb 90: BARRY S. MIGYANKO, CAPT, USAF SRFCS Systems Integration Ś ш m

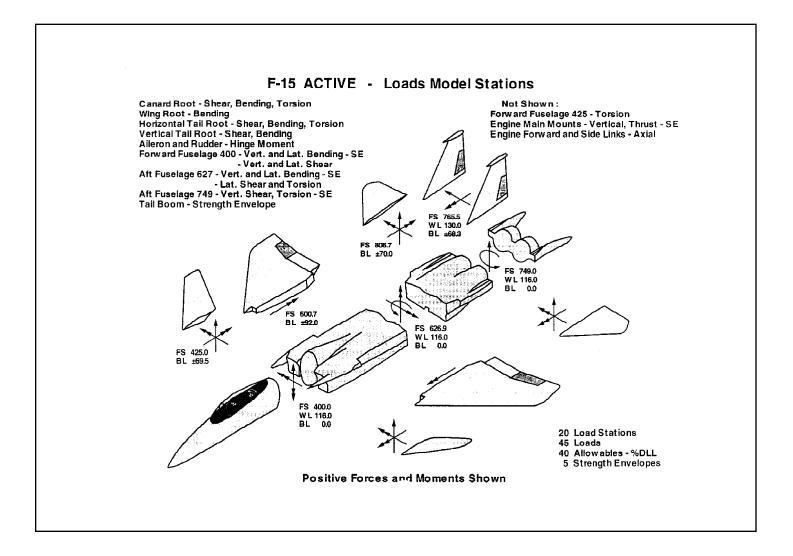
	February 1, 199	<i></i>	
- FEB 90	n 90 and Fit 564 power. The power. The power at the alroraft. The automatic	courred when the pilot I the HAWK three times, I on to try the first EGE d that a software error ong residual. This ong residual. This file software. This pected. Three more cases rowement over the Three more cases row of the time and did e window of the last set time but incorrectly	yed about an Iroom noticed When the pilot te did not follow titing down an lot finally took sr Only two
From: Capt. Barry S Migyanko, WRDC/FIGL Subj: Progress Report of SRFCS Flight Test Program To: Mr. Calvin Dyer, WRDC/FIGX	 Progress accomplished for the period 26 Jan 90 through 1 Feb 90: A. Two flights were flown during this time period. Fit 563 on 29 Jan 90 and Fit 564 on 31 Jan 90. The flight scheduled for 26 Jan 90 was aborted on the ground when the pilot shut down the left engine after going to onboard power. The resulting transient corrupted both the NVM and the CC. Since the flight was in the afternoon, the flight had to be postponed till Monday. B. Flight 563 consisted of SIDC and EGE test runs. Some time was lost at the beginning of the flight investigating tuel verting from the chase aircraft. The chase, a F-18 with an external tank, to writing the transfer from the external tank. Using the F-18 with the external tank is a great asset to the program since the tank extends the flying time by about an hour. Our biggest time constraint in the program so far has been the short flying duration of the chase aircraft. The program so far has been the short flying duration of the chase aircraft. The flight. 	More time was lost by the several HAWK crashes that occurred when the pilot tried to enter the first SIDC test point. The pilot rebooted the HAWK three times, requiring approximately 6 minutes per retry, before going on to try the first EGE case. Investigation on the ground after the flight revealed that a software error was made that caused the rudder SIDC to look at the wrong residual. This residual was zero and caused a divided by zero error in the software. This crash was repeated several times on the ground after wards and, once the correct residual was selected, the HAWK operated as expected. This crash was repeated several times to the SIDC runs. Three more asses were flown. The basic system before we reverted back to the SIDC runs. Three more cases were flown. The baseline set had few detections. Another set which had improvement over the basic system before we reverted back to the SIDC runs. Three more cases were flown. The baseline set had few detections. Another set which had improved noise characteristics detected correctly about 50% of the time and did not detect the other times. The next iteration lengthen the window of the last set from .25s to .75s. This set detected correctly 75% of the time but incorrectly 20%.	C. Flight 564 consisted of flying qualities tests. The flight was delayed about an hour and a half due to corrupted NVM and CC load. The control room noticed the NVM flag after the transition from ground to onboard power. When the pilot shut down the <i>angines</i> so the crew could work on the airplane, he did not follow the proper procedures about turning off the PASCOT before shutting down an engine. The resulting power transient corrupted the CC. The pilot finally took off at 1140. Since the takeoff was delayed, we missed the tarker. Only two

Appendix K – SRFCS Progress Report, February 1, 1990

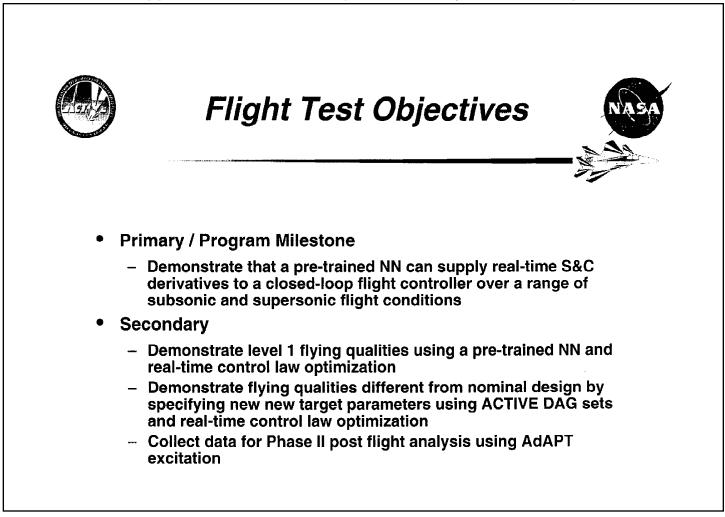




Appendix L – IFCS FRR, Structures (February 1999 Review)



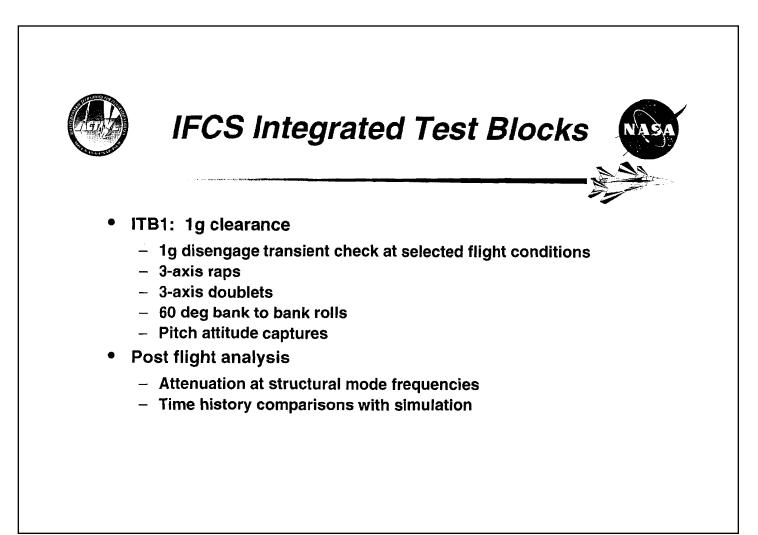
Appendix M – IFCS FRR, (from February 1999 Review)

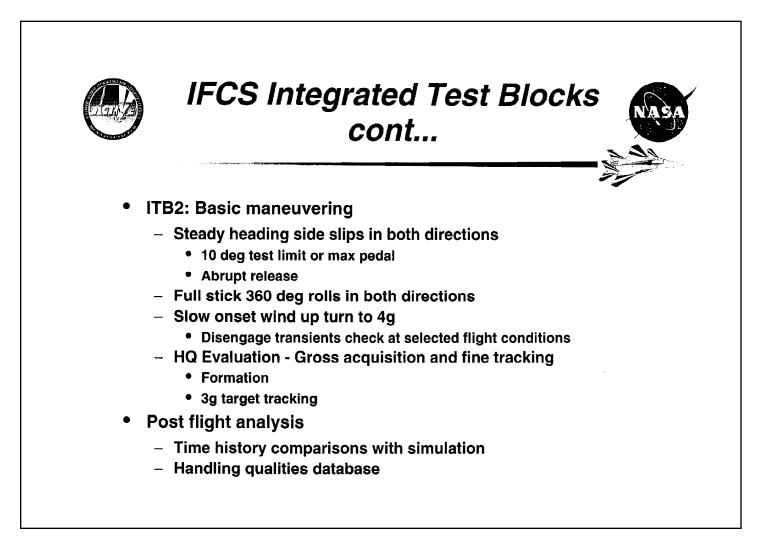


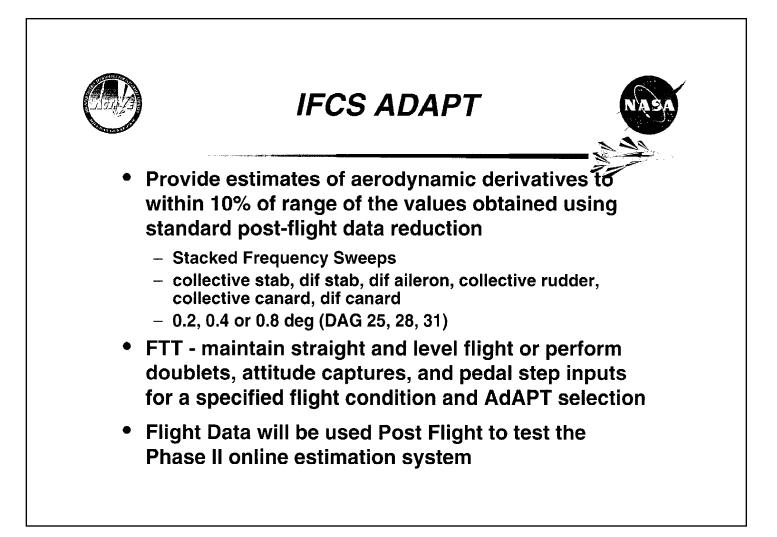


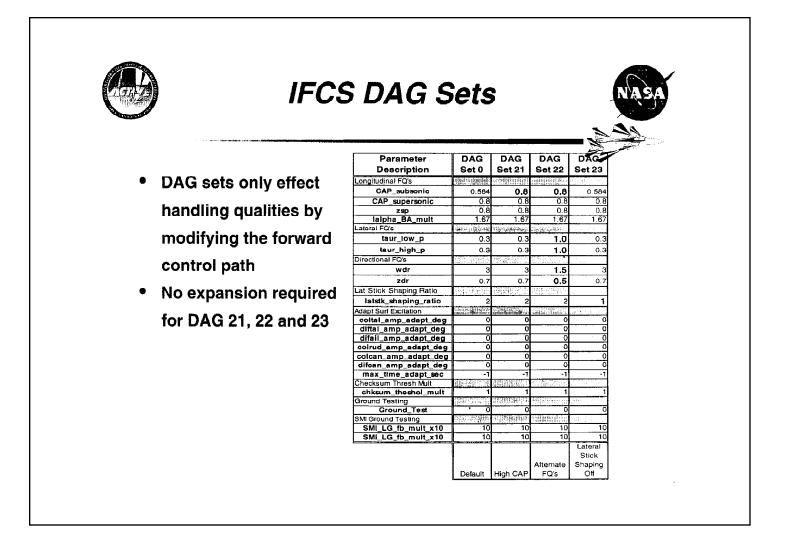
Flight Test Approach

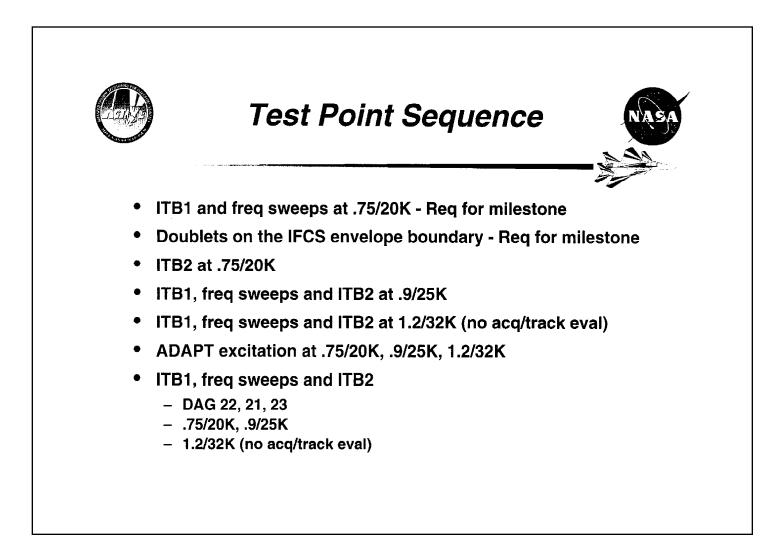
- Real time clearance by discipline
 - ASE-no ringing during raps and sweeps
 - Controls
 - No ringing in states or surfaces
 - Steady state surface positions and states match simulation
 - Dynamic surface positions resemble simulation trends
- No real time analysis required due to reversion capability
- Flight between test points in IFCS
 - Controllability checks during transition
 - 3g maneuvering limit
 - 1/2 stick inputs

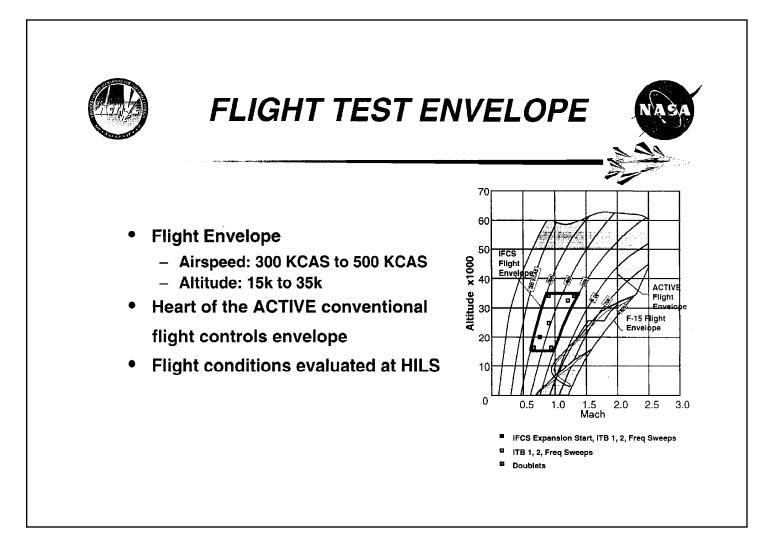


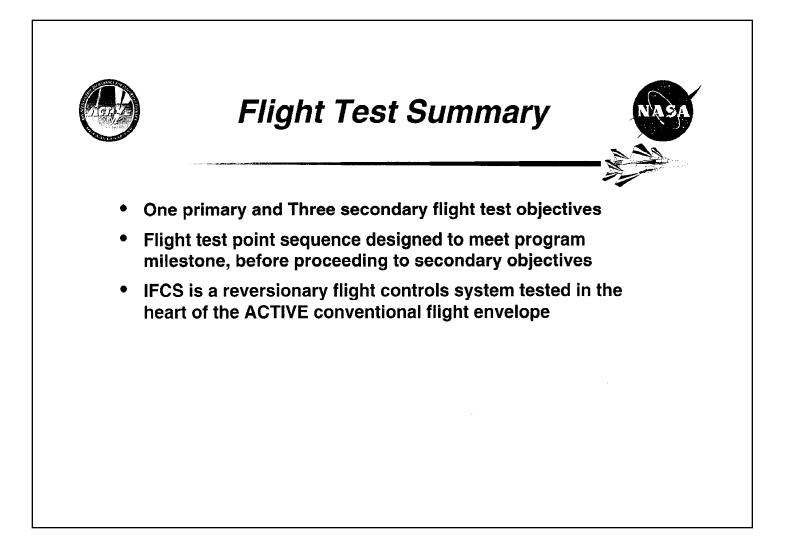


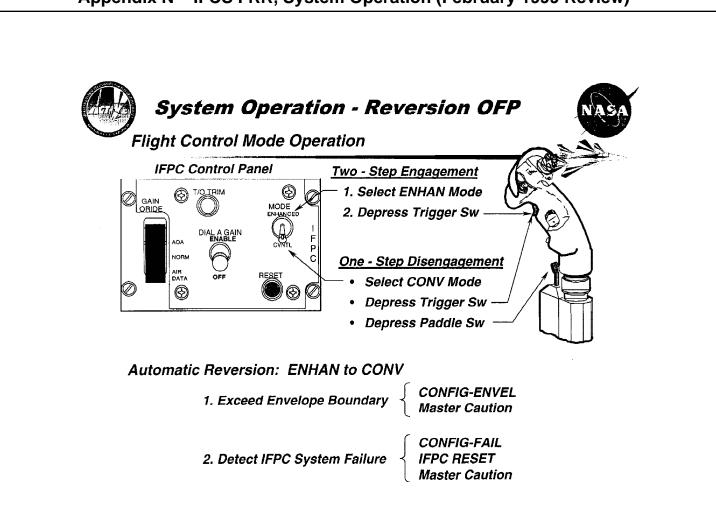




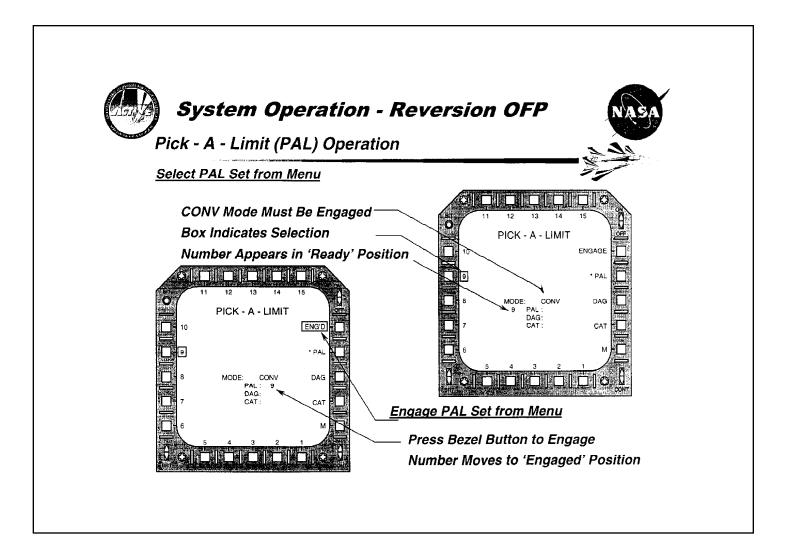


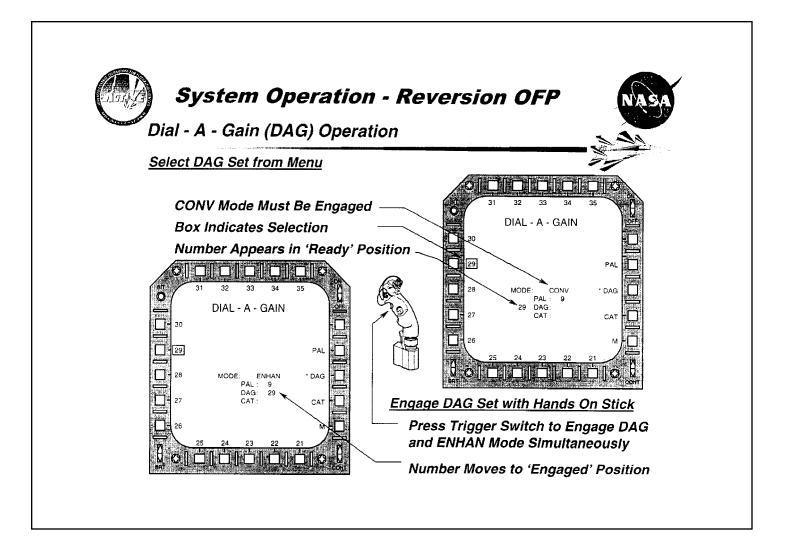


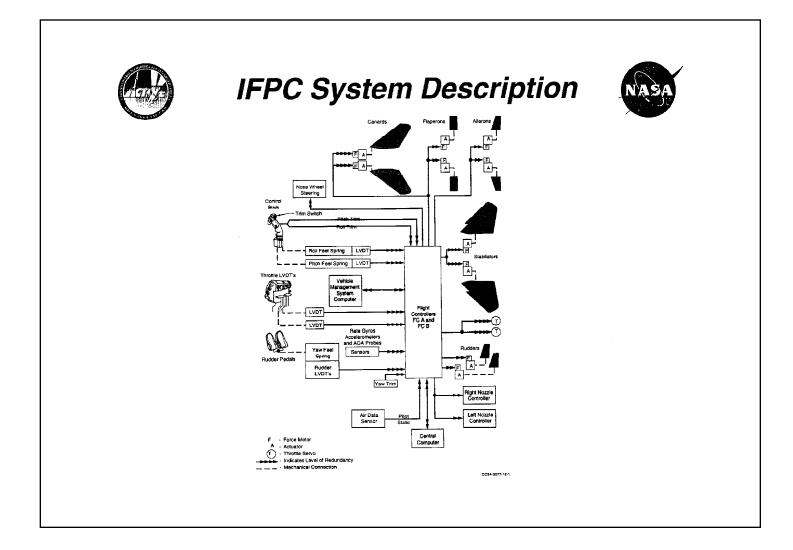




Appendix N – IFCS FRR, System Operation (February 1999 Review)

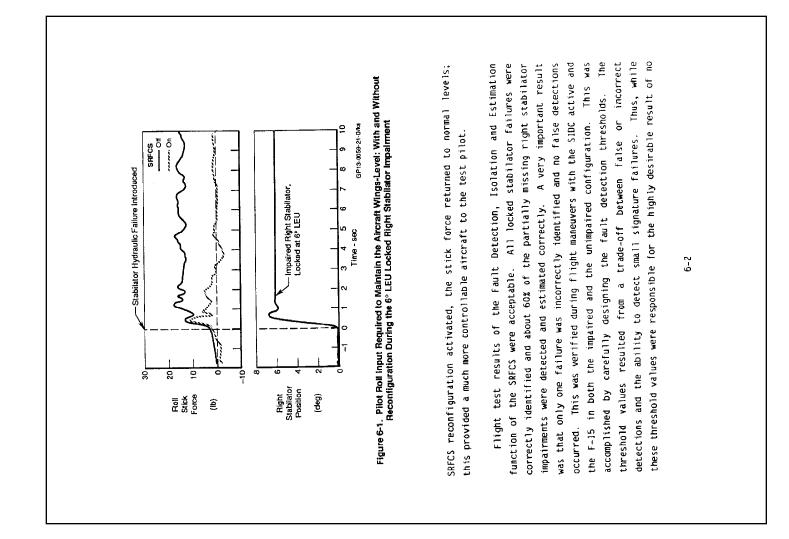


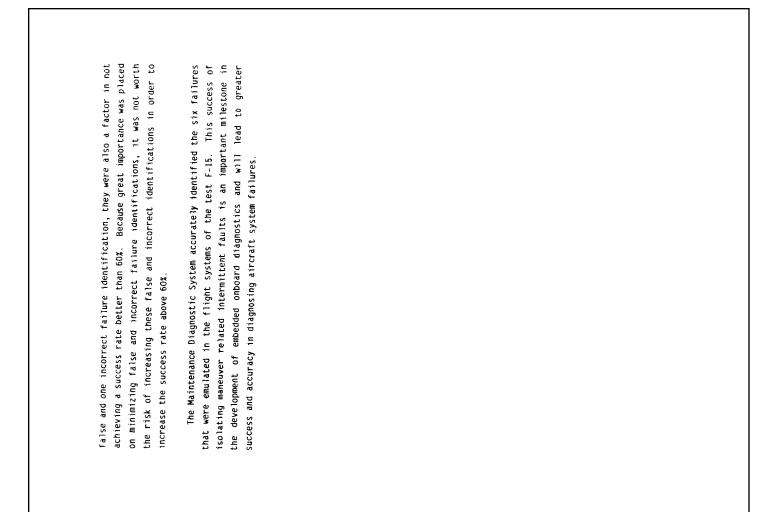




6.0 FLIGHT TEST RESULTS AND PERFORMANCE ANALYSIS 6.1 <u>SYSTEM FLIGHT PERFORMANCE</u> 1.1 <u>SYSTEM FLIGHT PERFORMANCE</u> 1.2 <u>Twenty five flights were flown in the NASA F-15 test aircraft to evaluate the performance of the Self-Repairing Flight Control System. Results were excellent, with high praise from the three NASA test pilots on the ability of the SRFCS to restore control and increase pilot awareness of the flight capabilities of the impaired and reconfigured aircraft.</u>	The situation that was the most difficult to control occurred when the 6° stabilator offset from trim impairment was activated. This impairment produced a sudden pitch and roll transient and required a large control stick displacement just to maintain level flight. During the initial flight activation of this 6° stabilator failure, the pilot reported an extremely difficult control situation, and did not want to proceed with maneuvering sequences with this failure present. His comments included: "Six degrees leading edge down very uncomfortable, 3/4 left stick, 1/2 forward stick to hold aircraft level, hit forward stop countering transient." "Six degrees leading edge up requires large stick offset to maintain level."	At this point in the initial test of the 6° stabilator failure, the pilot was directed to activate the reconfiguration mode. Results were excellent; the pilot immediately commented on the major increase in controllability, and proceeded to fly the flight plan sequence of pitch, roll and tracking maneuvers with the reconfigured control system. His comments included: "Five seconds after failure, can go hands off." "Five seconds after failure, can go hands off." "Certainly think airplane could be flown to a safe place with any of the impairments." One illustration of the difficulties encountered by the pilot during the 6° stabilator offset failure is shown by the flight test records of the	iateral stick force required to maintain level flight in Figure 6-1. With the 6-1
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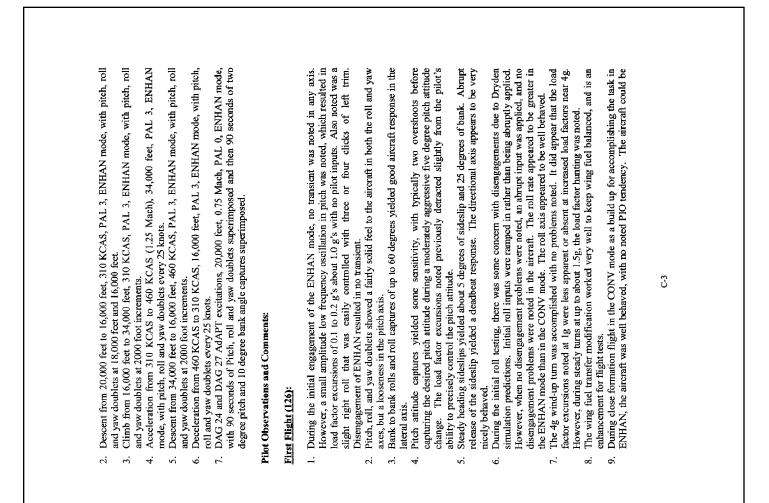
Appendix O – Report WL-TR-91-3025 Vol. I Self-Repairing Flight Control, Aug. 91



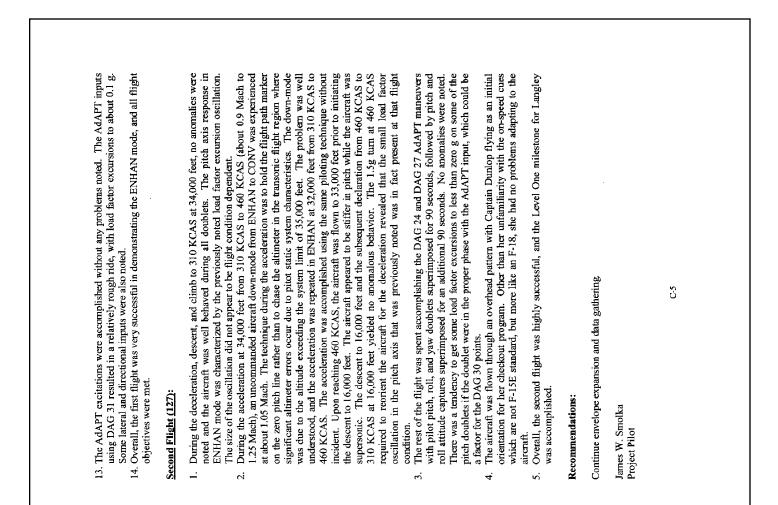


Engagement and disengagement of ENHAN mode, 20,000 feet, 0.75 Mach, PAL 3. Pitch, roll, and yaw raps at 20,000 feet, 0.75 Mach in ENHAN mode, PAL 3. Pitch, roll, and yaw doublets at 20,000 feet, 0.75 Mach in ENHAN mode, PAL 3. 60 to 60 degree bank to bank rolls and roll captures, 20,000 feet, 0.75 Mach, PAL 0, ENHAN 49. wind-up turn to the left, 20,000 feet, 0.75 Mach, PAL 0, ENHAN mode. 10. Close formation, 1g wings level, 20,000 feet, 0.75 Mach, PAL 0, CONV and ENHAN mode. 11. Longitudinal and lateral-directional tracking. 3g target, 20,000 feet, 0.75 Mach, PAL 0, CONV and ENHAN mode. 12. DAG 25, 28, and 31 AdAPT excitations, 20,000 feet, 0.75 Mach, PAL 0, EDM 25, 28, and 31 AdAPT excitations, 20,000 feet, 0.75 Mach, PAL 0, CONV 7.10 and 15 degree pitch captures, 20,000 feet, 0.75 Mach, PAL 0, ENHAN mode. Steady heading sidealips to max rudder deflection, left and right, 20,000 feet, 0.75 Mach, PAL 0, ENHAN mode. Half and full stick 360 degree rolls, left and right, 20,000 feet, 0.75 Mach, PAL 0, ENHAN Deceleration from 20,000 feet, 0.75 Mach (350 KCAS) to 310 KCAS, PAL 3, ENHAN mode, with pitch, roll and yaw doublets every 20 knots. Wing fuel pump transfer switch operation and fuel transfer rate determination Second Flight (127): Takeoff Time: 1315 Duration: 1.0 hours Crew: Jim Smolka/USAF Capt. Dawn Dunlop Chase: F-18A, NASA 851 (Dana Purifoy) Weather: 10 knot winds from the south, Scattered clouds below FL 350. Control Room: NASA 2, Wilt Lock **IFCS ACTIVE Flights 126 and 127** Crew: Jim Smolka/Gerard Schkolnik Chase: F-18A, NASA 851 (Dana Purifoy) Weather: Light winds, Broken to overcast clouds at FL220. Control Room: NASA 2, Wilt Lock 3 First Flight (126): Takeoff Time: 0905 Duration: 1.2 hours Date: 19 March 1999 Second Flight (127): **Maneuvers Flown:** First Flight (126): mode. mode. ÷. с,

Appendix P – Pilot Reports (Boeing Company 99P0040) Intelligent Flight Control Final Report



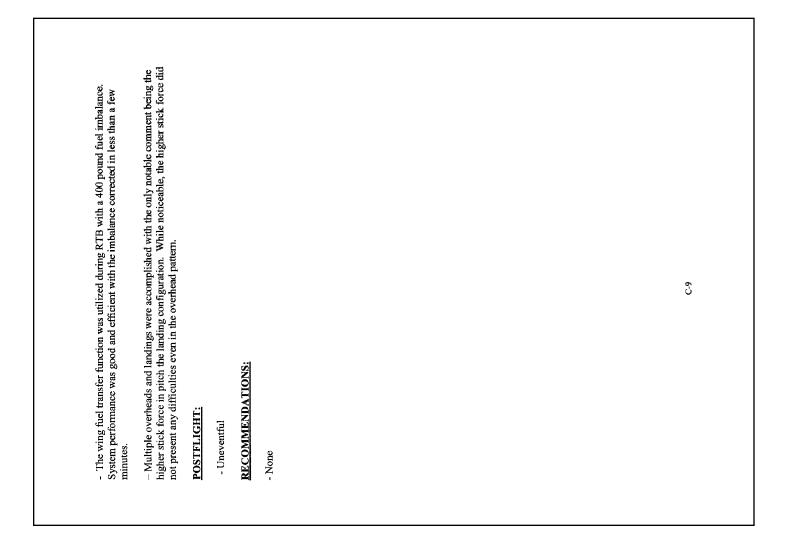
normal desired tracking position. The initial overshoot was large enough that the aircraft was outside the desired region, such that only adequate performance was achieved. Special pilot compensation, consisting of consciously trying to lead the control inputs to stop the initial gross acquisition maneuver, improved the aircraft's ability to remain within the desired criterion, however this had to be learned and was not totally natural. Being less aggressive during the gross acquisition maneuver also resulted in less overshoot. Once the aircraft settled into the desired close formation position, it was casy to maintain the position, and aircraft response was comparable with that noted in CONV mode. No coupling of axes was CH rating 2, PIO rating 1. During close formation in ENHAN, a careful buildup in aggressiveness and in how close the aircraft was positioned to the target was accomplished. The aircraft flying qualities were acceptable enough to allow an evaluation using the same position as that used for CONV mode. During moderately aggressive gross acquisition there was a sensitivity in the pitch axis that caused two or three overshoots before the aircraft could be settled down into the Based on my initial impressions of the aircraft in the ENHAN mode in the formation task, I was skeptical of what to expect in the tracking task. However, I was pleasantly surprised. The aircraft behaved well in both longitudinal and lateral gross acquisition and fine tracking. In the pitch axis, tracking performance was comparable with the CONV mode. Pitch axis gross acquisition CH 2, fine tracking CH 2, PIO 1. The lateral axis was more predictable than in the CONV mode, resulting in better flying qualities. It was easier to move the pipper from the initial offset to the desired tracking point on the target. Lateral axis gross acquisition CH 2, fine tracking CH 2, PIO 1. Overall, the flying qualities were desirable in ENHAN mode during tracking of the 3g target. acquisition from a point well below the desired criterion (the tip of the target missile rail about two canopy widths high), the aircraft typically overshot the desired tracking point, but remained within the desired criterion and was returned to the desired tracking point with only gains in terms of being less aggressive resulted in less overshoot. Performance was desired. No coupling of the axes was noted. Feel system dynamics were acceptable. Gross acquisition Cooper-Harper (CH) rating 3. Gross acquisition PIO rating 1.5. Fine tracking pipper displacement from the target followed by a moderately aggressive movement of the pipper to the centroid of the larget aircraft. The pitch axis was well behaved, with the pipper settling onto the desired tracking position with only one relatively small overshool within the Lower piloting noted. No feel system problems were noted. Gross acquisition CH 6, PIO 3.5. Fine tracking desired criterion. Predictability was good. No special compensation techniques were required. No sensitivity was noted. No feel system problems were noted. Pitch axis gross acquisition CH 2, fine tracking CH 2, PIO 1. Lateral gross acquisition was characterized by poor predictability in terms of being able to place the pipper on the desired tracking point on the target in a timely manner. This resulted in increased pilot compensation to achieve desired performance. No overshoot problems were noted. Performance generally met the During moderately aggressive gross Air-to-air tracking was performed using a target in a steady 3g turn and a 55 MIL fixed pipper in CONV mode. Gross acquisition was accomplished from an initial 50 to 100 MIL desired criterion. No feel system effects noted. Lateral axis gross acquisition CH 4, fine No unique pilot compensation techniques were required. with no problems. 4 flown within the desired criterion tracking CH 2, PIO 1. one overshoot. CH 2, PIO 1.5. <u>10</u> Ξ. 5



IFCS ACTIVE Flight 128 IFCS Flight: 3 (ACTIVE Flight: 128) Date: 23 March 1999	Takeoff Time: 0851 Duration: 1.1 hours Crew: Dana Purifoy/Gerard Schkolnik Chase: F-18A, MASA 851 (Jim Smolka) Weather: Light winds, olear Control Room: NASA 2, Wilt Lock Maneuvers Flown:	 At 20,000 ft MSL and Mach = 0.75 Dag 30 Adapt excitation B Dag 29 Adapt excitation C with climb and accel maneuvers between test conditions Enhanced doublet and frequency sweeps, 360 tolls Climb to 25,000 ft MSL and accel to M = 0.9 with doublets, disengage/re-engage transients At 25,000 ft MSL and Mach = 0.9 a. Roll and pitch captures b. SHSS, 360 rolls and 4g WUT 	 Pilot Observations and Comments: 1. During engagement of the enhanced mode there was a slight right roll noticed. Approximately 3 trim "clicks" were required to null this input. 2. The aircraft felt less well damped in pitch in enhanced than in conventional mode. This was seen as a very small pitch oscillation which did not damp out with fixed stick. This motion was considered an annoyance. 3. The 360 degree rolls were initially different between left and right. This seems to have been caused by the pitch stick being slightly out of neutral. 4. All the other maneuvers were flown without any special comments. 	Recommendations: Continue envelope expansion and data gathering.	Dana Purifoy Project Pilot	C.6
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 Canst. Fi-18A, MASA 851 (R. Smith) The RDRU was left off intentionally until after the planned engine shutdown in flight in order to prevent any resulting recording malfunctions. The RDRU was left off intentionally until after the planned engine shutdown in flight in order to prevent any resulting recording malfunctions. The RDRU was left of finathionally until after the planned engine shutdown in flight in order to prevent any resulting recording malfunctions. Just following takeoff an IFPC fault was caused as a result of trim rate. An IFPC reset orrected the problem. On departure the front MPD and the left ath MPCD reverted to standby mode, and the right at MPD went blank. An MPDP reset corrected the malfinction. Cand 3 (15K 350 KCAS): Pilot fam for the PW100-229 SEC ENG CONTR mode. Engine proformance was as expected per Dash-1 guidance. Cand 4 (30K, 0.6M): Pilot fam for the PW100-229 SEC ENG CONTR mode. Engine shutdown/restart. The proformance was as expected per Dash-1 guidance. Cand 5 (30K, 0.8M): Pilot fam for throute transients. No overspeeds, overtemps, stalls or bunds were experienced. Cand 5 (30K, 0.8M): Pilot fam for throute quadrant and engine shutdown/restart. The functile was brought from of to midrange at 50% pm, and engine start was rapparent after approximately 45 seconds. After restart the ENG CONTR was returned to britig the strumed to. Cand 10 (25K, 0.9M): Pilot fam for throute quadrant and engine start was engine start was runned on. Cand 10 (25K, 0.9M): Pilot fam for throute quadrant and engine start was required to bring the strumes with a guading level trimme of tight. Pitch, noll, and yaw doublets and raps were accomplished. No undestrable motions were noted. Cand 10 (25K, 0.9M): Pilot and roll appresents of the ENHAN mode. Roll captures (noll, with s	C-7
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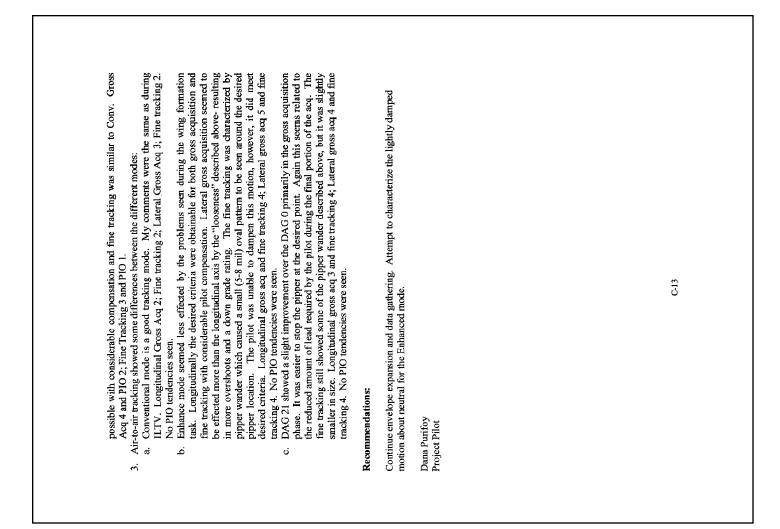
ENHAN mode. Slightly more back angle was required (approximately 25 degrees) to maintain heading during the full rudder (approximately 4.6 Beta) SHSS than was required in the CONV mode. The SHSS abrupt release yielded a deadbeat response. The rolls were characterized by good rate and predictability, however full stick left roll rate appeared to be faster than full stick right roll rate. In addition, during the full stick left roll a very slight airframe buffet was apparent in the region where the maximum roll rate was achieved. The aircraft was stable and predictable during the WUT, and a constant 4g was easily held with no apparent g-excursions. no undesirable motions. Feed and roll rate was similar to conventional mode. Five to ten degree pitch captures resulted in one or two slight overshoots, and yielded the initial impression of the were all satisfactory, with no nonlinearilies noted. Friction and breakout forces were negligible. During low gain gross acquisition desired performance was achieved with no overshoots. As the – Card 14 (25K, 0.9M): Formation tracking in ENHAN mode. During gross acquisition the aircraft response was slightly soft, or sluggish. Initial aircraft response was satisfactory however the capture position and overshoot magnitude were not very predictable, with the initial attempt overshoot placing the aircraft near the edge of the adequate region. This unpredictability of the longitudinal response was apparent during both low and higher gain captures. Pilot compensation technique of using additional lead time for the capture allowed the desired smooth, and desired performance was casily achieved with no pilot compensation. No high gain fine tracking was accomplished. The task ratings were as follows: Gross Acquisition HQR - 3, Gross PIO Rating - 3, Fine Tracking HQR - 1, Fine PIO Rating - 1, Confidence Rating - A. accordingly. In all cases the overshoot was predictable and desired performance was quickly achieved. Pilot compensation was minimal and involved leading the capture point to prevent or minimize the overshoot. During low gain fine tracking desired performance was achieved with no pilot compensation. The task ratings were as follows: Gross Acquisition HQR - 3, Gross PIO rating - 1, Fine Tracking HQR - 2, Fine PIO Rating - 1, Confidence Rating - A. -Card 26 and 27 (10K, 300 KCAS): Pilot fam cards for target tracking and gain override options. Initial impression of tracking qualities in CONV mode was that the aircraft was responsive, stable, and predictable, with desired performance achieved in both gross and fine tracking. Following the tracking exercises pitch, roll, and yaw doublets, and bank-to-bank rolls were accomplished in both Air Data and AOA gain override. Air Data appeared to be more coupled in roll and yaw than either Norm or AOA modes, however pilot control throughout the was satisfactory, and there was no apparent coupling of axes. Control motion, forces, harmony performance, but still resulted in one or two overshoots. The amount of compensation was not initially intuitive, and it was not as easily accomplished or as accurate, as in the CONV mode. Once learned, the compensation required was considered minimal. Fine tracking was very response was crisp and predictable with no undesirable motions. Performance and sensitivity were accomplished in - Card 13 (25K, 0.9M): Formation tracking in CONV mode. For the defined task initial gain was increase the tendency to overshoot, and amplitude of the overshoot, increased simulated landing phase in both gain override modes was satisfactory. 360-degree rolls and a wind-up-tum aircraft being slightly sluggish, or soft, in the pitch axis. ိပ် SHSS. Card 12 (25K, 0.9M):



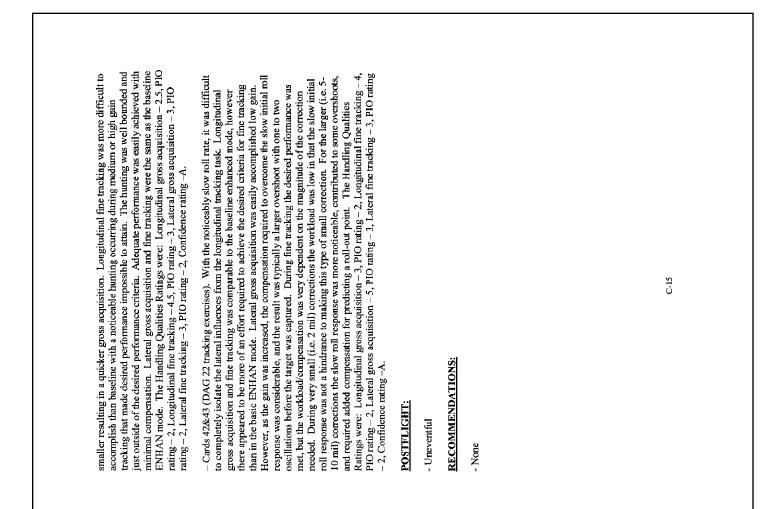
IFCS ACTIVE Flight 130
Program: F-15 ACTIVE Flight Number: 130 Date: 30 Mar 99 Aircrew: Dunlop/ Smolka Control Room: NASA 1, Thomson Chase: F-18B, NASA 846 (Fullerton) Weather: Moderate winds from the Southwest, Clear
GROUND OPERATIONS:
 Radio 1 preset function was inoperative and IFPC bit required multiple attempts before passing.
INFLIGHT:
<u>Maneuvers accomplished at 25K/0.9M</u>
- Card 7 (Pitch, roll, and yaw doublets and frequency sweeps, and full stick 360-degree rolls in ENHAN mode): Yaw doublet was deadbeat. The initial low-frequency portion of the roll sweep was slightly non-linear in application due to the apparent deadband in roll. The first 360-degree full stick roll resulted in a single channel blin failure. IFPC reset and mode switch cycling reset the failure.
- Cards 3&4 (Longitudinal and lateral tracking in CONV mode): During longitudinal gross acquisition slight overshoots were experienced as the task gain was increased. The overshoots were predictable and controlled, and could be reduced and/or eliminated as the gain was reduced. During fine tracking desired criteria was achieved with no specific pilot compensation required. Lateral gross acquisition desired performance was achieved easily with low gain. As the gain was increased slight undershoots/overshoots were experienced based on aggressiveness of the pull, and roll our technique. As with the gross acquisition, these overshoots were always controlled. Lateral fine tracking was stable, again with no specific pilot compensation required to maintain desired criteria. The Handling Qualities Ratings were: Longitudinal gross acquisition – 3, PIO rating – 2, Longitudinal fine tracking – 2, PIO rating – 1, Lateral gross acquisition – 3, PIO rating – 1, Lateral fine tracking – 2, PIO rating – 1, Confidence rating – A.
- Cards 5&6 (Longitudinal and lateral tracking in ENHAN mode): During longitudinal gross acquisition slight overshoots were experienced as the task gain was increased. The overshoot amplitude was less predictable than in the CONV mode, with one of the initial increased gain captures resulting in a 25-50 mil overshoot. Again, the overshoots were controlled and could be minimized and/or eliminated as the gain was reduced. During fine tracking low gain tracking required no specific pilot compensation to achieve desired tracking criteria. However, as the gain was increased there was a tendency to get slightly out of phase with the aircraft resulting in reduced tracking accuracy and only adequate criteria could be achieved tracking accuracy and only adequate criteria could be achieved.
C-10

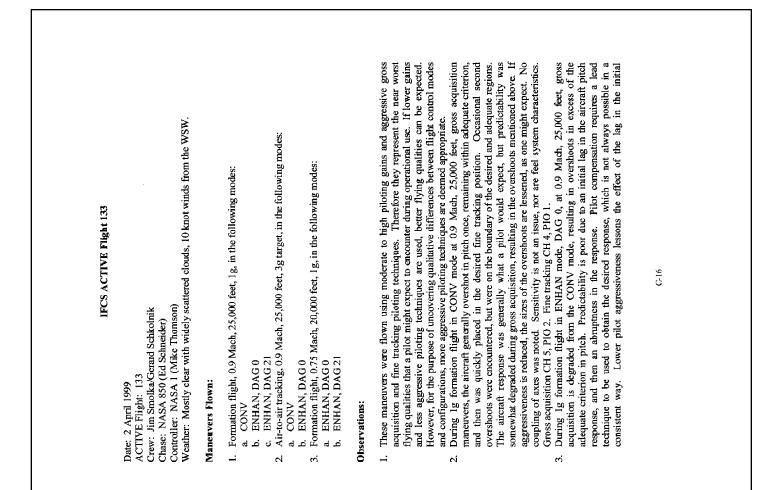
motions were very small and bounded but did compromise the task performance. Reducing pilot gain eliminated the oscillations and allowed desired tracking to be achieved. During lateral gross acquisition only slight overshoot/undershoots were noted as the gain was increased, based on aggressiveness and roll out technique. As with the longitudinal gross acquisition, these overfundershoots were controlled and were typically in the 25 mil range. Fine tracking was smooth with no noticeable negative trackence over during the tracking were than expected based on previous experience with the 1-g tracking performance. The Handling Qualities Ratings were: Longitudinal gross acquisition – 3, PIO rating – 2, Longitudinal fine tracking – 1, Confidence rating –A. Longitudinal gross acquisition – 3, PIO rating –1, Lateral fine tracking –2, PIO rating –1, Confidence rating –A.			5	Ĩ
motions were very small and bounded but did compromise the gain eliminated the oscillations and allowed desired tracking to acquisition only slight overshoot/undershoots were noted as the aggressiveness and roll out technique. As with the longitudinal over/undershoots were controlled and were typically in the 251 smooth with no noticeable negative tendencies. Overall perform was better than expected based on previous experience with the Handling Qualities Ratings were: Longitudinal gross acquisitio Longitudinal fine tracking – 4, PIO rating – 1, Confidence rating –A. Maneuvers accomplished at 20K/0.75M er card R (DAG 22 raps, doublets, bank-to-bank rolls and pitch a sluggish initial roll my werds doublets, bank-to-bank rolls and pitch a sluggish initial roll my were sloged with upwards of 10-degree overshoots on the solid, with only very slight (<1/2 degree) overshoots.	POSTFLIGHT:	- Uneventful DECOMMENDATIONS	- None	

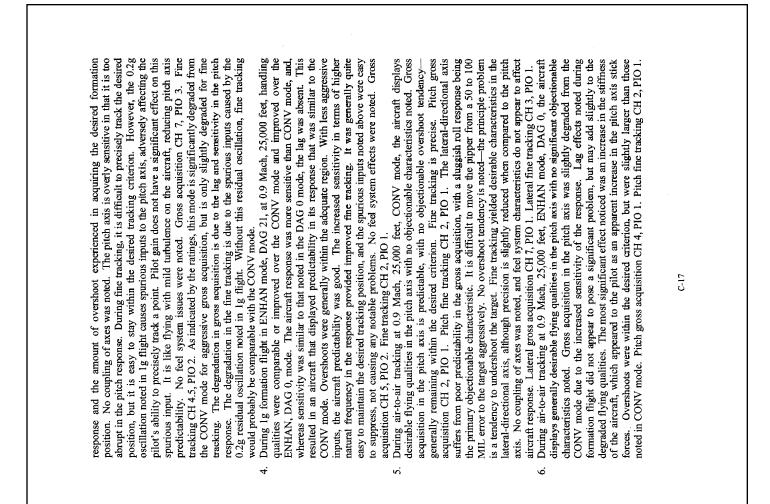
IFCS ACTIVE Flight 131 Adrive Flight 131 Adrive Flight 131 Date: 1 April 1999 Takeoff Time: 0853 Duration: 1.12 hours Duration: 1.21 hours Duration: 2.21 ho	
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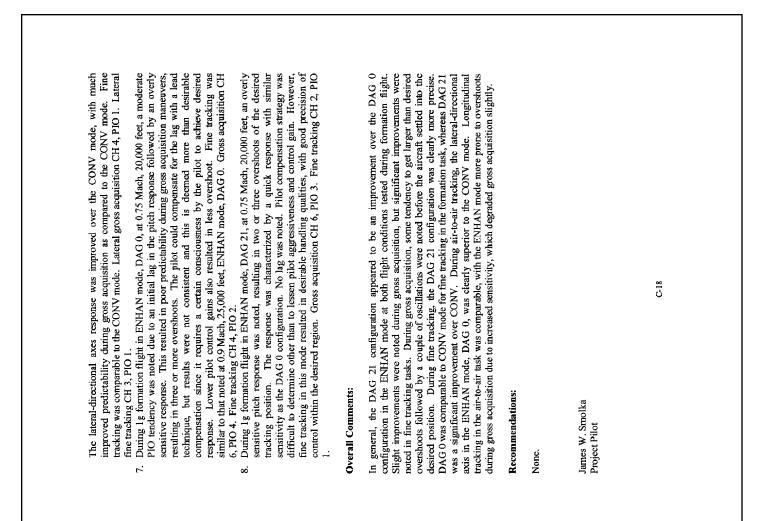


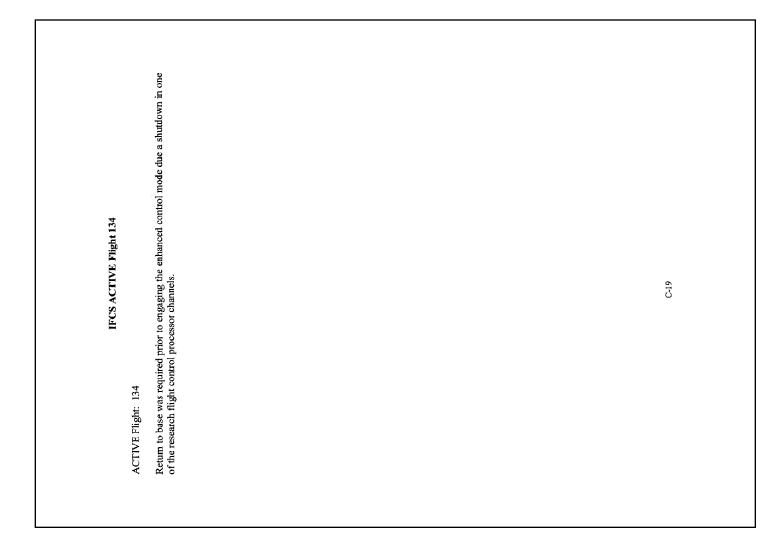
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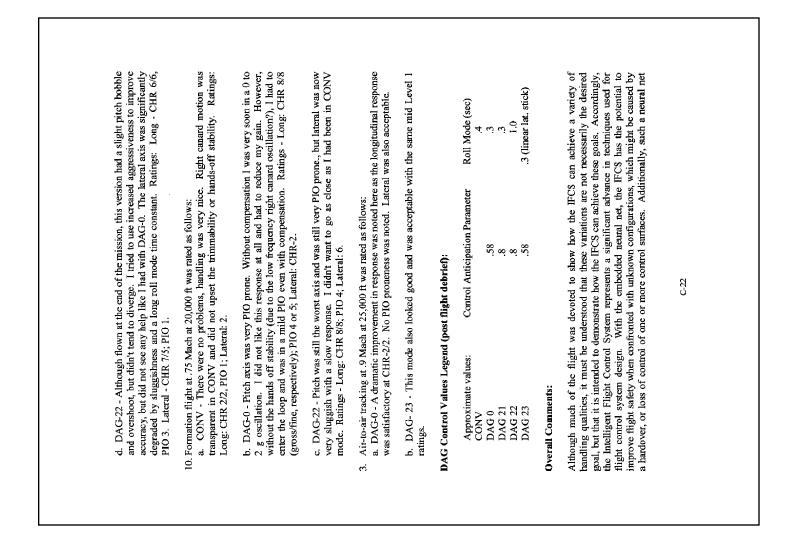


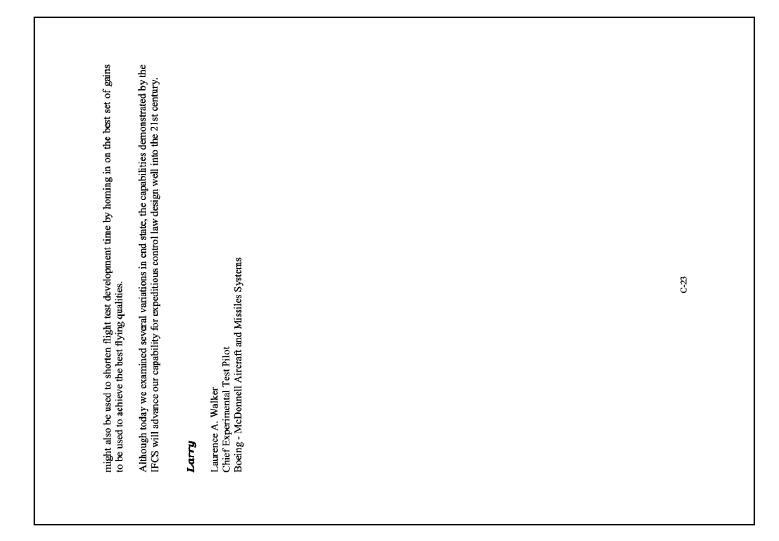


IDOS Discht. ACTIVE Elisht. 135 and 136	
Date: 14 Apr 99	
First Flight: Takeoff Time: 0935 Duration: 0.6 hours Crew: Dana Purifoy/Gerard Schkolnik Chase: F-18A, NASA 851 Weather: Clear, light winds. Control Room: NASA 1 Marty Trout	
Second Flight: Takeoff Time: 1404 Duration: 0.6 hours Crew: Dana Purifoy/Larry Walker Chase: F-18A, NASA 851 Weather: Clear, light winds. Control Room: NASA 1, Mike Thomson	
Maneuvers Flown:	
First Flight:	
 Clearance to 32,000 ft MSL and M = 1.2 ITB #1 at 32,000 ft MSL and M = 1.2 ITB #2 at this condition HQID pitch and roll maneuvers 	
Second Flight:	
 HQID roll and yaw maneuvers (all maneuvers at 32,000 ft MSL and M = 1.2) AdAPT Dag 25, 28, 31 AdAPT Dag 27 and conventional mode with 180 secs of P/R/Y doublets Dag 22 [TB #1 and ITB #2 and HQID roll and yaw maneuvers 	M = 1.2) lets
Filot Observations and Comments:	
All the maneuvers were flown without any difficulty.	
Dana Purifoy ACTIVE project pilot	
C-20	

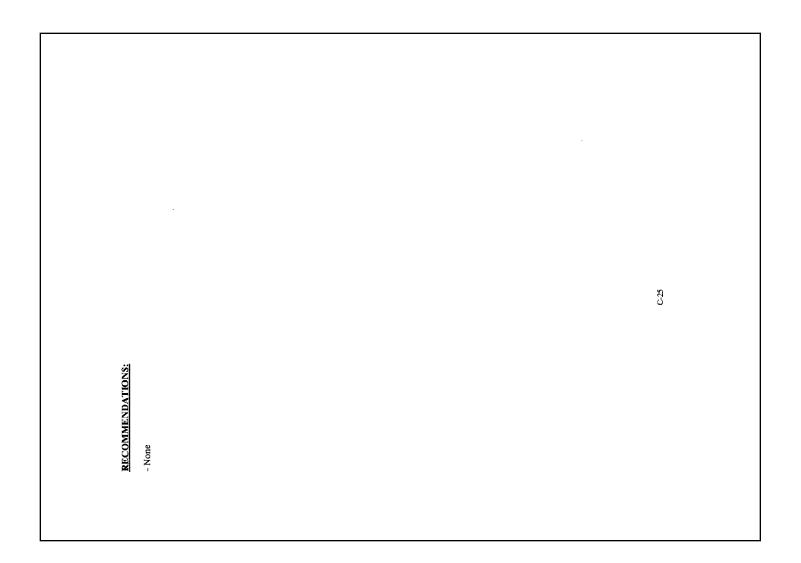
IFCS ACTIVE Flight 137 Date: 16 April 1999 ACTIVE Flight: 137; 1.0 hour Crew: Larry Walker/Dana Purifoy Chase: NASA 843 (Tom McMurtry) Controller: NASA 1 (Marty Trout) Weather: Mostly clear with scattered stratus	Maneuvers Flown: 4. Air-to-air tracking, 0.75 Mach, 20,000 feet, 3g target, in the following modes: c. CONV d. ENHAN, DAG 0 e. ENHAN, DAG 23 f. ENHAN, DAG 22	 Formation flight, 0.75 Mach, 20,000 feet, 1g, in the following modes: CONV ENHAN, DAG 0 ENHAN, DAG 22 	 Air-to-air tracking, 0.9 Mach, 25,000 feet, 3g, in the following modes: ENHAN, DAG 0 ENHAN, DAG 23 ENHAN, DAG 22 	Observations:	 Air-to-air tracking at 0.75 M at 20,000 ft produced the following: a. CONV - good results as seen previously. Average error of about 2 mils. Solid Level 1; Cooper Harper Ratings (CHR) of 2 in lateral and longitudinal without any PIO tendency. 	b. DAG 0 - Low frequency pitch disturbances at about 0.5 hz, perhaps caused by a low frequency oscillation of the right canard which disturbed any fine tracking solution. Some loss of predictability was noticed. Fine tracking had about a 4 mil error, although I could improve the accuracy by raising my gain and flying more aggressively. Longitudinal- CHR-4 for capture; and CHR-5 for fine, but CHR-3 with aggressive inputs. Laterally, the response was ok at CHR-2.	c. DAG-23 - Was not as good as DAG-0; lateral was acceptable. Long: CHR 3/3, PIO 1. Lateral: CHR-2.	C-21
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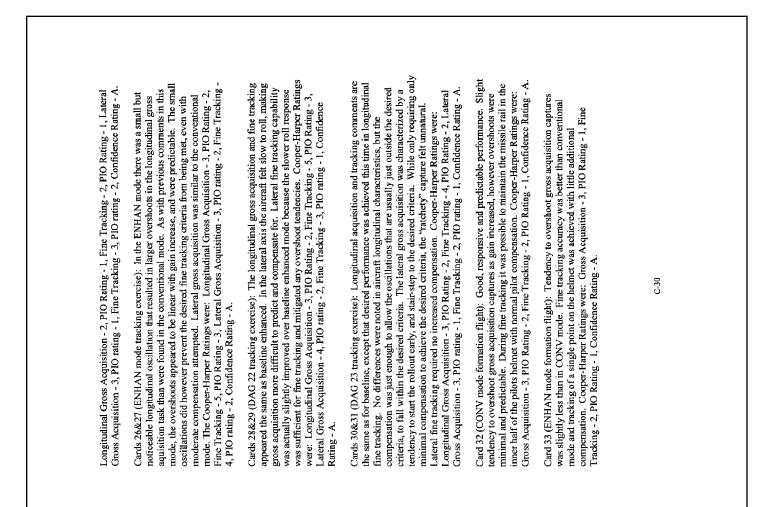
Program: F-15 ACTIVE Fight Number: 138 Date: 16 Apr 99 Aircrew: Dunlop/ Schkolnik Control Room: NASA 1, Trout Chase: F-18A, NASA 843 (Stucky) Weather: Light winds, Overcast 290-320 GROUND OPERATIONS: - No comments INFLIGHT:	
GROUND OPERATIONS: - No comments <u>INFLIGHT</u> :	
- No comments <u>INFLIGHT</u> :	
INFLIGHT:	
<u>Maneuvers accomplished at $32K/1.2M$</u> (Due to weather at FL320 the maneuvers were actually accomplished between FL320 and approximately FL335)	the maneuvers were
– Cards 4&5 (ENHAN raps, doublets, half stick bank-to-bank rolls, and pitch captures): Pitch and roll doublets were responsive and well damped. Yaw doublets were deadbeat. Roll acceleration, and roll rate were very good and predictable with 60-to-60 captures easily accomplished. Five and 10-degree pitch captures were easily accomplished with a very small (less than 1-degree) overshoot when trying to maintain the pitch capture attrude.	nd pitch captures): Pitch ere deadbeat. Roll 60 captures easily dished with a very small re attitude.
- Cards 10,11, & 12 (DAG 22 raps, doublets, half stick bank-to-bank rolls, and pitch captures, 360-degree rolls, and R/Y frequency sweeps): Pitch response was similar to baseline ENHAN mode. The roll acceleration was noticeably slower than baseline, and bank captures were difficult to precisely accomplish (overshoots of approximately 10 degrees). During the 360-degree rolls, the steady state roll rate appeared comparable to the baseline roll rate, however the slower roll acceleration again made the rollout difficult to precision.	colls, and pitch captures, uilar to baseline ENHAN bank captures were rees). During the 360- time roll rate, however the 1 any precision.
- Card 13 (DAG 21 pitch doublet and frequency sweep): No comments.	its.
- Cards 14&15 (DAG 23 roll raps and doublets, half stick bank-to-bank rolls, half and full stick 360-degree rolls): Roll performance was very quick and responsive, but a little too sensitive. Holding full stick deflection during the full stick 360-degree aileron roll was difficult due to the quick roll acceleration.	nk rolls, half and full stick but a little too sensitive. oll was difficult due to the
POSTFLIGHT:	
- Uneventful	
C-24	



Maneuvers accomplished at <u>20K.00.7M</u> Tard CRR (CONV and ENHAN raps, doublets, half stick bank-to-bank rolls, pitch captures and a 4G WUT): General comments were that the pitch captures were similar in both modes, however the roll rate and predictability may have been better in the ENHAN mode. Cards 35&36 (Formation Flight tasks in CONV and ENHAN modes): Desired performance was met in each of the capture tasks, with all tasks accomplished at a low gain level. General comments were that three was a slight" gallup, during the trackling in the ENHAN mode. Tards 35&36 (Formation Flight tasks in CONV and ENHAN modes): Desired performance was met in each of the capture tasks, with all tasks accomplished at a low gain level. General comments were that three was a slight" gallup, "in fine tracking was less. Maneuvers accomplished at 25K.0.9M Total 24 (DAG 25, DAG 28, and DAG 31 with AdAPT excitations): No comments with the only comment being that the "gallup" in fine tracking was less. Card 25 (DAG 24, DAG 27, with AdAPT excitations): No comments were accomplished during the first 90 seconds of the excitations): No comments were accomplished during the first 90 second period, with pitch and roll captures accomplished during the first 90 second period, with pitch and roll captures accomplished during the first 90 seconds of the excitation. Card 26 (DAG 30 with AdAPT excitations): Pitch, roll, and yaw doublets were accomplished during the first 90 seconds of the excitation. Torad 26 (DAG 30 with pitch and roll captures accomplished during the first 90 seconds of the excitation. Torad 26 (DAG 30 with pitch and roll captures accomplished during the second 90 second period, with pitch and roll captures accomplished during the second 90 second period, with pitch and roll captures accomplished during the second 90 second period. Torad 26 (DAG 30 with AdAPT excitations): Pitch, roll, and yaw doublets were accomplished during the second 90 second period. </th



IFCS ACTIVE Flight 140 IFCS Flight: ACTIVE Flight: 140 Date: 23 Am 99	Date: 23 Apr 99 Takeoff Time: 0850 Duration: 1.1 hours Crew: Dana Purifoy/Marty Trout Crew: NASA 1 Witt Lock Maneuvers for 16,000 ft MSL and M = 0.85 2. ITB #1 at this condition 3. ITB #2 4. Accel at 32,000 ft MSL from M = 0.85 to 1.2 with 4g decel turn	 Split-S maneuver from 32,000 ft MSL and M = 0.85 using 11 deg AOA to 4 g Hands off trim at 20,000 ft MSL and M = 0.6, 0.75 (conv and enhanced) Gibson Dropback maneuvers at 20,000 ft MSL and M = 0.75 (conv, enhanced, Dag 21) Tracking task in enhanced at 25,000 ft MSL and M = 0.9 Pilot Observations and Comments: 	 The clearance to 16,000 ft and 0.85 showed an increase in the amplitude of the pitch oscillation seen at the previous flight conditions. This increased motion was evident from about 19,000 ft and increased slightly until level off. The frequency of the motion scemed about the same as the other flight conditions. Aircraft control was not an issue, but fine pitch tracking was not possible. The remainder of the clearance maneuvers were accomplished without difficulty. The accel from 0.85 to 1.2 and the decel was uneventful until the very end when 4g's, 11 AOA and some airframe buffet occurred at about the same time. There may have been a very slight pitch up tendency seen at this moment. The system downmoded at that time. The second attempt was successful with an initial target AOA of 10 deg until 4g's were seen. This resulted in a slightly higher airspeed and slightly larger altitude loss than was predicted in the sim. The aircraft did not demonstrate any handling qualities problems. A very quick tracking maneuver was accomplished. The aircraft atter the sim. The aircraft did not demonstrate any handling qualities problems. 	Dana Purifoy, ACTIVE project pilot C-28
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Card 34 (DAG 21 mode formation flight): Gross acquisition capture performance was similar to the convertional mode, however it felt like there was more stick deflection required to capture and then stabilize at the desired point. Fine tracking accuracy was not as good as in than convertional mode, with the missile rail contained within the target helmet but not as precisely controlled. Cooper-Harper Ratings were: Gross Acquisition - 3, PIO Rating - 2, Fine Tracking - 3, PIO Rating - 2, Confidence Rating - A.	Just prior to the descent for RTB a "Tone Off" was displayed in the HUD, and remained for the duration of the flight.	DOSTFLIGHT	- No comments	RECOMMENDATIONS	- Tota	C-31
Card 34 the conv and ther convent convent 3, PIO F	Just pric duration	POSTFI	- No coi	RECON	None Your	

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Appendix Q – Flight Test Matrix (Boeing Company 99P0040) Intelligent Flight Control Final Report

Intelligent Flight Control System Flight Test Points

est point			Flight Conditions					
Number	Test Description	Altitude	Mach	PLA	Alpha	PAL	DAG	Comment
-C 1	1 g system disengage checks	20,000	0.75	PLF	Trim	3	0	ITB #1
FC 2	Pitch Rap	20,000	0.75	PLF	Trim	3	0	ITB #1
FC 3	Roll Rap	20,000	0.75	PLF	Trim	3	0	ITB #1
-C4	Yaw Kick	20,000	0.75	PLF	Trim	3	0	ITB #1
-C 5	Pitch Doublet	20,000	0.75	PLF	Trim	3	0	ITB #1
-C6	Roll Doublet	20,000	0.75	PLF	Trim	3	0	ITB #1
-C 7	Yaw Doublet	20,000	0.75	PLF	Trim	3	0	ITB #1
=C8	60/60 Bank Roll	20,000	0.75	PLF	Trim	0	0	ITB #1
-C 9	Pitch Capture	20,000	0.75	PLF	Trim	0	0	ITB #1
FC 10	Pitch Doublet	16,000	310 KCAS	PLF	Trim	3	0	Envelope Boundary
-C 11	Roll Doublet	16,000	310 KCAS	PLF	Trim	3	0	Envelope Boundary
-C 12	Yaw Doublet	16,000	310 KCAS	PLF	Trim	З	0	Envelope Boundary
FC 13	Climb	16K - 34K	310 KCAS	A/R	Trim	3	0	Envelope Boundary; 3-axis doublets every 2k ft
-C 14	Accel	34,000	310 - 460 KCAS	A/R	Trim	3	0	Envelope Boundary; 3-axis doublets every 50 kts
-C 15	Descent	34K - 16K	460 KCAS	A/R	Trim	3	0	Envelope Boundary; 3-axis doublets every 2k ft
-C 16	Decel	16,000	460 - 310 KCAS	A/R	Trim	3	0	Envelope Boundary; 3-axis doublets every 50 kts
-C 17	Lt SHSS w/Abrupt Release	20,000	0.75	PLF	Trim	0	0	ITB #2 To 10 Deg BETA or MAX Pedal
-C 18	Rt SHSS w/Abrupt Release	20,000	0.75	PLF	Trim	0	0	ITB #2 To 10 Deg BETA or MAX Pedal
-C 19	360 deg Left Roll	20,000	0.75	PLF	Trim	0	0	ITB #2
-C 20	360 deg Right Roll	20,000	0.75	PLF	Trim	0	0	ITB #2
FC 21	Wind-up Turn to 4.0g	20,000	0.75	A/R	Trim	0	0	ITB #2
-C 22	Gross Acquisition	20,000	0.75	A/R	12 Max	0	0	ITB #2 To 3.0g
-C 23	Fine Tracking	20,000	0.75	A/R	12 Max	0	0	ITB #2 To 3.0g
-C 24	Formation Acquisition	20,000	0.75	A/R	Trim	0	0	ITB #2
-C 25	Formation Tracking	20,000	0.75	A/R	Trim	0	0	ITB #2
-C 26	ADAPT Excitation A	20,000	0.75	PLF	Trim	0	25	15 Sec/ .2 Deg
C 27	ADAPT Excitation A	20,000	0.75	PLF	Trim	Õ	28	15 Sec/ .4 Deg
C 28	ADAPT Excitation A	20,000	0.75	PLF	Trim	0	31	15 Sec/ .8 Deg
C 29	ADAPT Excitation B	20,000	0.75	PLF	Trim	0	24	P & R Doublets & Captures, Y Doublets, 180 Sec/.2 Deg
-C 30	ADAPT Excitation B	20,000	0.75	PLF	Trim	0	0	P & R Doublets & Captures, Y Doublets, 180 Sec/2 Deg; CVI
-C 31	ADAPT Excitation B	20,000	0.75	PLF	Trim	0	27	P & R Doublets & Captures, Y Doublets, 180 Sec/ 4 Deg

Fest point		.	Flight Conditions				г г	
Number	Test Description	Altitude	Mach	PLA	Alpha	PAL	DAG	Comment
IFC 32	ADAPT Excitation B	20,000	0.75	PLF	Trim	0	30	Comment P & R Doublets & Captures, Y Doublets, 180 Sec/.8 Dec
IFC 33	ADAPT Excitation C	20,000	0.75	PLF	Trim	ŏ	0	30 Sec; CVNTL
IFC 34	ADAPT Excitation C	20,000	0.75	PLF	Trim	ō	29	30 Sec/ 4 Deg
IFC 35	ADAPT Excitation C	20K - 32K	0.75 - 1.2	A/R	Trim	ō	0	Climb: CVNTL
IFC 36	ADAPT Excitation C	32K - 20K	1.2 - 0.75	A/R	Trim	0	ŏ	Decent: CVNTL
IFC 37	ADAPT Excitation C	20,000	0.75	PLF	Trim	ŏ	ŏ	30 Sec: CVNTL
IFC 38	ADAPT Excitation C	20,000	0.75	PLF	Trim	1 0	29	30 Sec/4 Deg
IFC 39	Pitch Doublet	20,000	0.75	PLF	Trim	l õ	0	Long HQ Maneuver
IFC 40	Pilot Pitch Frequency Sweep	20,000	0.75	PLF	Trim	0	l ŏ l	Long HQ Maneuver
IFC 41	Roll Doublet	20,000	0.75	PLF	Trim	ō	l õ l	Lat-Dir HQ Maneuver
IFC 42	Yaw Doublet	20.000	0.75	PLF	Trim	1 0	ŏ	Lat-Dir HQ Maneuver
IFC 43	Pilot Roll Frequency Sweep	20,000	0.75	PLF	Trim	ŏ	ŏ	Lat-Dir HQ Maneuver
IFC 44	Pilot Yaw Frequency Sweep	20.000	0.75	PLF	Trim	0	1 o 1	Lat-Dir HQ Maneuver
IFC 45	360 deg Left Roll	20,000	0.75	PLF	Trim	ŏ	0	Lat-Dir HQ Maneuver
IFC 46	360 deg Right Roll	20,000	0.75	PLF	Trim	tõ	0	Lat-Dir HQ Maneuver
IFC 47	1 g system disengage checks	25,000	0.90	PLF	Trim	Ť	1 0	ITB #1
IFC 48	Pitch Rap	25,000	0.90	PLF	Trim	0	0	ITB #1
IFC 49	Roll Rap	25,000	0.90	PLF	Trim	ō	ŏ	ITB #1
IFC 50	Yaw Kick	25,000	0.90	PLF	Trim	0	ŏ	ITB #1
IFC 51	Pitch Doublet	25,000	0.90	PLE	Trim	0	ő	ITB #1
IFC 52	Roll Doublet	25,000	0.90	PLF	Trim	ŏ	ō	ITB #1
IFC 53	Yaw Doublet	25,000	0.90	PLF	Trim	0		ITB #1
IFC 54	60/60 Bank Roll	25,000	0.90	PLF	Trim	õ	ō	ITB #1
IFC 55	Pitch Capture	25,000	0.90	PLF	Trim	Õ	ŏ	ITB #1
IFC 56	Lt SHSS w/Abrupt Release	25,000	0.90	PLF	Trim	Ō	ŏ	ITB #2 To 10 Deg BETA or MAX Pedal
IFC 57	Rt SHSS w/Abrupt Release	25,000	0.90	PLF	Trim	0	l õ l	ITB #2 To 10 Deg BETA or MAX Pedal
IFC 58	360 deg Left Roll	25,000	0.90	PLF	Trim	õ	l ő l	ITB #2
IFC 59	360 deg Right Roll	25,000	0.90	PLF	Trim	Õ	- Õ	ITB #2
IFC 60	Wind-up Turn to 4.0g	25,000	0.90	A/R	Trim	Ō	ŏ t	ITB #2
IFC 61	Gross Acquisition	25,000	0.90	A/R	12 Max	Ő	õ	ITB #2 To 3.0g

est point			Flight Conditions					
Number	Test Description	Altitude	Mach	PLA	Alpha	PAL	DAG	Comment
C 62	Fine Tracking	25,000	0.90	A/R	12 Max	0	0	ITB #2 To 3.0g
C 63	Formation Acquisition	25,000	0.90	A/R	Trim	0	0	ITB #2
C 64	Formation Tracking	25,000	0.90	A/R	Trim	0	0	ITB #2
C 65	Pitch Doublet	25,000	0.90	PLF	Trim	0	ò	Long HQ Maneuver
C 66	Pilot Pitch Frequency Sweep	25,000	0.90	PLF	Trim	0	0	Long HQ Maneuver
C 67	Roll Doublet	25,000	0.90	PLF	Trim	0	Ō	Lat-Dir HQ Maneuver
C 68	Yaw Doublet	25,000	0.90	PLF	Trim	0	0	Lat-Dir HQ Maneuver
C 69	Pilot Roll Frequency Sweep	25,000	0.90	PLF	Trim	0	0	Lat-Dir HQ Maneuver
C 70	Pilot Yaw Frequency Sweep	25,000	0.90	PLF	Trim	0	0	Lat-Dir HQ Maneuver
C 71	360 deg Left Roll	25,000	0.90	PLF	Trim	0	ō	Lat-Dir HQ Maneuver
C 72	360 deg Right Roll	25,000	0.90	PLF	Trim	0	0	Lat-Dir HQ Maneuver
C 73	Pitch Rap	20,000	0.75	PLF	Trim	0	22	ITB #1
C 74	Roll Rap	20,000	0.75	PLF	Trim	0	22	ITB #1
C 75	Yaw Kick	20,000	0.75	PLF	Trim	0	22	ITB #1
C 76	Pitch Doublet	20,000	0.75	PLF	Trim	0	22	ITB #1
C 77	Roll Doublet	20,000	0.75	PLF	Trim	0	22	ITB #1
C 78	Yaw Doublet	20,000	0.75	PLF	Trim	0	22	(TB #1
C 79	60/60 Bank Roll	20,000	0.75	PLF	Trim	0	22	ITB #1
C 80	Pitch Capture	20,000	0.75	PLF	Trim	0	22	ITB #1
C 81	Lt SHSS w/Abrupt Release	20,000	0.75	PLF	Trim	0	22	ITB #2 To 10 Deg BETA or MAX Pedal
C 82	Rt SHSS w/Abrupt Release	20,000	0.75	PLF	Trim	0	22	ITB #2 To 10 Deg BETA or MAX Pedal
C 83	360 deg Left Roll	20,000	0.75	PLF	Trim	Ó	22	
C 84	360 deg Right Roll	20,000	0.75	PLF	Trim	0	22	ITB #2
C 85	Wind-up Turn to 4.0g	20,000	0.75	PLF	Trim	0	22	ITB #2
C 86	Roll Doublet	20,000	0.75	PLF	Trim	0	22	Lat-Dir HQ Maneuver
C 87	Yaw Doublet	20,000	0.75	PLF	Trim	0	22	Lat-Dir HQ Maneuver
C 88 🛛	Pilot Roll Frequency Sweep	20,000	0.75	PLF	Trim	0	22	Lat-Dir HQ Maneuver
C 89	Pilot Yaw Frequency Sweep	20,000	0.75	PLF	Trim	0	22	Lat-Dir HQ Maneuver
C 90	360 deg Left Roll	20,000	0.75	PLF	Trim	Ō	22	Lat-Dir HQ Maneuver
C 91	360 deg Right Roll	20,000	0.75	PLF	Trim	0	22	Lat-Dir HQ Maneuver

est point			Flight Conditions		1			
Number	Test Description	Altitude	Mach	PLA	Alpha	PAL	DAG	Comment
-C 92	Pitch Rap	20,000	0.75	PLF	Trim	0	21	ITB #1
C 93	Pitch Doublet	20,000	0.75	PLF	Trim	0	21	ITB #1
C 94	Pitch Capture	20,000	0.75	PLF	Trim	0	21	ITB #1
°C 95	Wind-up Turn to 4.0g	20,000	0.75	PLF	Trim	0	21	ITB #2
€C 96	Gross Acquisition	20,000	0.75	A/R	12 Max	0	21	ITB #2 To 3.0g
C 97	Fine Tracking	20,000	0.75	A/R	12 Max	0	21	ITB #2 To 3.0g
-C 98	Formation Acquisition	20,000	0.75	A/R	Trim	0	21	ITB #2
C 99	Formation Tracking	20,000	0.75	A/R	Trim	0	21	ITB #2
C 100	Pitch Doublet	20,000	0.75	PLF	Trim	0	21	Long HQ Maneuver
-C 101	Pilot Pitch Frequency Sweep	20,000	0.75	PLF	Trim	0	21	Long HQ Maneuver
C 102	Roll Rap	20,000	0.75	PLF	Trim	0	23	ITB #1
C 103	Roll Doublet	20,000	0.75	PLF	Trim	0	23	ITB #1
C 104	60/60 Bank Roll	20,000	0.75	PLF	Trim	0	23	ITB #1
C 105	360 deg Left Roll	20,000	0.75	PLF	Trim	0	23	ITB #2
C 106	360 deg Right Roll	20,000	0.75	PLF	Trim	0	23	ITB #2
C 107	Wind-up Turn to 4.0g	20,000	0.75	PLF	Trim	0	23	ITB #2
C 108	Gross Acquisition	20,000	0.75	A/R	12 Max	0	23	ITB #2 To 3.0g
-C 109	Fine Tracking	20,000	0.75	A/R	12 Max	0	23	ITB #2 To 3.0g
C 110	Formation Acquisition	20,000	0.75	A/R	Trim	0	23	ITB #2
C 111	Formation Tracking	20,000	0.75	A/R	Trim	0	23	ITB #2
C 112	Pitch Rap	25,000	0.90	PLF	Trim	0	22	ITB #1
C 113	Roll Rap	25,000	0.90	PLF	Trim	0	22	ITB #1
C 114	Yaw Kick	25,000	0.90	PLF	Trim	0	22	ITB #1
C 115	Pitch Doublet	25,000	0.90	PLF	Trim	0	22	ITB #1
-C 116	Roll Doublet	25,000	0.90	PLF	Trim	0	22	ITB#1
C 117	Yaw Doublet	25,000	0.90	PLF	Trim	0	22	ITB #1
C 118	60/60 Bank Roll	25,000	0.90	PLF	Trim	0	22	ITB #1
C 119	Pitch Capture	25,000	0.90	PLF	Trim	0	22	ITB #1
C 120	Lt SHSS w/Abrupt Release	25,000	0.90	PLF	Trim	0	22	ITB #2 To 10 Deg BETA or MAX Pedal
C 121	Rt SHSS w/Abrupt Release	25,000	0.90	PLF	Trim	0	22	ITB #2 To 10 Deg BETA or MAX Pedal

lest point			Flight Conditions					
Number	Test Description	Altitude	Mach	PLA	Alpha	PAL	DAG	Comment
IFC 122	360 deg Left Roll	25,000	0.90	PLF	Trim	0	22	ITB #2
IFC 123	360 deg Right Roll	25,000	0.90	PLF	Trim	0	22	ITB #2
FC 124	Wind-up Turn to 4.0g	25,000	0.90	PLF	Trim	0	22	ITB #2
FC 125	Roll Doublet	25,000	0.90	PLF	Trim	0	22	Lat-Dir HQ Maneuver
FC 126	Yaw Doublet	25,000	0.90	PLF	Trim	0	22	Lat-Dir HQ Maneuver
FC 127	Pilot Roll Frequency Sweep	25,000	0.90	PLF	Trim	0	22	Lat-Dir HQ Maneuver
FC 128	Pilot Yaw Frequency Sweep	25,000	0.90	PLF	Trim	0	22	Lat-Dir HQ Maneuver
FC 129	360 deg Left Roll	25,000	0.90	PLF	Trim	0	22	Lat-Dir HQ Maneuver
IFC 130	360 deg Right Roll	25,000	0.90	PLF	Trim	0	22	Lat-Dir HQ Maneuver
FC 131	Pitch Rap	25,000	0.90	PLF	Trim	0	21	ITB #1
FC 132	Pitch Doublet	25,000	0.90	PLF	Trim	0	21	ITB #1
FC 133	Pitch Capture	25,000	0.90	PLF	Trim	0	21	ITB #1
FC 134	Wind-up Turn to 4.0g	25,000	0.90	PLF	Trim	0	21	ITB #2
FC 135	Gross Acquisition	25,000	0.90	A/R	12 Max	0	21	ITB #2 To 3.0g
FC 136	Fine Tracking	25,000	0.90	A/R	12 Max	0	21	ITB #2 To 3.0g
FC 137	Formation Acquisition	25,000	0.90	A/R	Trim	0	21	ITB #2
FC 138	Formation Tracking	25,000	0.90	A/R	Trim	0	21	ITB #2
FC 139	Pitch Doublet	25,000	0.90	PLF	Trim	0	21	Long HQ Maneuver
FC 140	Pilot Pitch Frequency Sweep	25,000	0.90	PLF	Trim	0	21	Long HQ Maneuver
FC 141	Roll Rap	25,000	0.90	PLF	Trim	0	23	ITB #1
FC 142	Roll Doublet	25,000	0.90	PLF	Trim	0	23	ITB #1
FC 143	60/60 Bank Roll	25,000	0.90	PLF	Trim	0	23	ITB #1
FC 144	360 deg Left Roll	25,000	0.90	PLF	Trim	0	23	ITB #2
FC 145	360 deg Right Roll	25,000	0.90	PLF	Trim	0	23	ITB #2
FC 146	Wind-up Turn to 4.0g	25,000	0.90	PLF	Trim	0	23	ITB #2
FC 147	Gross Acquisition	25,000	0.90	A/R	Trim	0	23	ITB #2 To 3.0g
FC 148	Fine Tracking	25,000	0.90	A/R	Trim	0	23	ITB #2 To 3.0g
FC 149	Formation Acquisition	25,000	0.90	A/R	Trim	0	23	ITB #2
FC 150	Formation Tracking	25,000	0.90	A/R	Trim	0	23	ITB #2
FC 151	1 g system disengage checks	32,000	1.20	PLF	Trim	0	0	ITB #1

est point	· · · · · · · · · · · · · · · · · · ·	<u> </u>	Flight Conditions		Г	1	<u>г г</u>	
Number	Test Description	Altitude	Mach	PLA	Alpha	PAL	DAG	Comment
FC 152	Pitch Rap	32,000	1,20	PLF	Trim	0	0	ITB #1
FC 153	Roll Rap	32,000	1.20	PLF	Trim	Ťŏ	ŏ	ITB #1
FC 154	Yaw Kick	32,000	1.20	PLF	Trim		ŏ	
FC 155	Pitch Doublet	32,000	1.20	PLF	Trim	Ō	ō	ITB#1
FC 156	Roll Doublet	32,000	1.20	PLF	Trim	Ō	ō	ITB#1
FC 157	Yaw Doublet	32,000	1.20	PLF	Trim	Ō	0	ITB#1
FC 158	60/60 Bank Roll	32,000	1.20	PLF	Trim	Ō	õ	ITB#1
FC 159	Pitch Capture	32,000	1.20	PLF	Trim	Ō	ō	
FC 160	Lt SHSS w/Abrupt Release	32,000	1.20	PLF	Trim	0	ŏ	ITB #2 To 10 Deg BETA or MAX Pedal
FC 161	Rt SHSS w/Abrupt Release	32,000	1.20	PLF	Trim	Ō	Ō	ITB #2 To 10 Deg BETA or MAX Pedal
FC 162	360 deg Left Roll	32,000	1.20	PLF	Trim	0	l o l	ITB #2
FC 163	360 deg Right Roll	32,000	1.20	PLF	Trim	0	0	ITB #2
FC 164	Wind-up Turn to 4.0g	32,000	1.20	A/R	Trim	0	0	ITB #2
FC 165	Pitch Doublet	32,000	1.20	PLF	Trim	0	0	Long HQ Maneuver
FC 166	Pilot Pitch Frequency Sweep	32,000	1.20	PLF	Trim	0	Ō	Long HQ Maneuver
FC 167	Roll Doublet	32,000	1.20	PLF	Trim	0	0	Lat-Dir HQ Maneuver
FC 168	Yaw Doublet	32,000	1.20	PLF	Trim	0	0	Lat-Dir HQ Maneuver
FC 169	Pilot Roll Frequency Sweep	32,000	1.20	PLF	Trim	0	0	Lat-Dir HQ Maneuver
FC 170	Pilot Yaw Frequency Sweep	32,000	1.20	PLF	Trim	0	0	Lat-Dir HQ Maneuver
FC 171	360 deg Left Roll	32,000	1.20	PLF	Trim	0	0	Lat-Dir HQ Maneuver
FC 172	360 deg Right Roll	32,000	1.20	PLF	Trim	0	0	Lat-Dir HQ Maneuver
FC 173	ADAPT Excitation A	32,000	1.20	PLF	Trim	0	25	15 Sec/.2 Deg
FC 174	ADAPT Excitation A	32,000	1.20	PLF	Trim	0	28	15 Sec/ .4 Deg
-C 175	ADAPT Excitation A	32,000	1.20	PLF	Trim	0	31	15 Sec/ .8 Deg
FC 176	ADAPT Excitation B	32,000	1.20	PLF	Тrim	0	27	P, R & Y Doublets, 180 Sec/.4 Deg
FC 177	ADAPT Excitation B	32,000	1.20	PLF	Trim	0	0	P, R & Y Doublets, 180 Sec; CVNTL
FC 178	ADAPT Excitation A	25,000	0.90	PLF	Trim	0	25	15 Sec/.2 Deg
-C 179	ADAPT Excitation A	25,000	0.90	PLF	Trim	0	28	15 Sec/ 4 Deg
-C 180	ADAPT Excitation A	25,000	0.90	PLF	Trim	0	31	15 Sec/ .8 Deg
FC 181	ADAPT Excitation B	25,000	0.90	PLF	Trim	0	24	P & R Doublets & Captures, Y Doublets, 180 Sec/.2 Deg

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est point	T (D) (Flight Conditions					
Number	Test Description	Altitude	Mach	PLA	Alpha	PAL	DAG	Comment
FC 182	ADAPT Excitation B	25,000	0.90	PLF	Trim	0	0	P & R Doublets & Captures, Y Doublets, 180 Sec; CVNTL
FC 183	ADAPT Excitation B	25,000	0.90	PLF	Trim	0	27	P & R Doublets & Captures, Y Doublets, 180 Sec/.4 Deg
FC 184	ADAPT Excitation B	25,000	0.90	PLF	Trim	0	30	P & R Doublets & Captures, Y Doublets, 180 Sec/.8 Deg
FC 185	Pitch Rap	32,000	1.20	PLF	Trim	0	22	ITB #1
FC 186	Roll Rap	32,000	1.20	PLF	Trim	0	22	ITB#1
FC 187	Yaw Kick	32,000	1.20	PLF	Trim	0	22	ITB #1
FC 188	Pitch Doublet	32,000	1.20	PLF	Trim	0	22	ITB #1
IFC 189	Roll Doublet	32,000	1.20	PLF	Trim	0	22	ITB#1
IFC 190	Yaw Doublet	32,000	1.20	PLF	Trim	0	22	ITB #1
IFC 191	60/60 Bank Roll	32,000	1.20	PLF	Trim	0	22	ITB#1
IFC 192	Pitch Capture	32,000	1.20	PLF	Trim	0	22	ITB#1
IFC 193	Lt SHSS w/Abrupt Release	32,000	1.20	PLF	Trim	0	22	ITB #2 To 10 Deg BETA or MAX Pedal
IFC 194	Rt SHSS w/Abrupt Release	32,000	1.20	PLF	Trim	0	22	ITB #2 To 10 Deg BETA or MAX Pedal
IFC 195	360 deg Left Roll	32,000	1.20	PLF	Trim	0	22	ITB #2
IFC 196	360 deg Right Roll	32,000	1.20	PLF	Trim	0	22	ITB #2
IFC 197	Wind-up Turn to 4.0g	32,000	1.20	PLF	Trim	0	22	ITB #2
IFC 198	Roll Doublet	32,000	1.20	PLF	Trim	0	22	Lat-Dir HQ Maneuver
IFC 199	Yaw Doublet	32,000	1.20	PLF	Trim	0	22	Lat-Dir HQ Maneuver
IFC 200	Pilot Roll Frequency Sweep	32,000	1.20	PLF	Trim	0	22	Lat-Dir HQ Maneuver
IFC 201	Pilot Yaw Frequency Sweep	32,000	1.20	PLF	Trim	0	22	Lat-Dir HQ Maneuver
IFC 202	360 deg Left Roll	32,000	1.20	PLF	Trim	0	22	Lat-Dir HQ Maneuver
IFC 203	360 deg Right Roll	32,000	1.20	PLF	Trim	0	22	Lat-Dir HQ Maneuver
IFC 204	Pitch Rap	32,000	1.20	PLF	Trim	0	21	ITB #1
IFC 205	Pitch Doublet	32,000	1.20	PLF	Trim	0	21	ITB #1
IFC 206	Pitch Capture	32,000	1.20	PLF	Trim	0	21	ITB #1
IFC 207	Wind-up Turn to 4.0g	32,000	1.20	PLF	Trim	0	21	ITB #2
IFC 208	Pitch Doublet	32,000	1.20	PLF	Trim	0	21	Long HQ Maneuver
FC 209	Pilot Pitch Frequency Sweep	32,000	1.20	PLF	Trim	Ō	21	Long HQ Maneuver
IFC 210	Roll Rap	32,000	1.20	PLF	Trim	Ō	23	ITB #1
IFC 211	Roll Doublet	32,000	1.20	PLF	Trim	Õ	23	ITB #1

IFC 212	60/60 Bank Roll	32,000	1.20	PLF	Trim	0	23	
IFC 213	360 deg Left Roll	32,000	1.20		Trim	0	23	ITB #1
IFC 214	360 deg Right Roll	32,000	1.20	PLF	Trim	0	23	ITB #2
IFC 215	Wind-up Turn to 4.0g	32,000	1.20	PLF	Trim	ŏ	23	ITB #2
IFC 216	Gross Acquisition	25,000	0.90	A/R	12 Max	ŏ	23	ITB #2
IFC 217	Fine Tracking	25,000	0.90	A/R	12 Max	0	22	ITB #2 To 3.0g
IFC 218	Formation Acquisition	25,000	0.90	A/R	Trim	0	22	ITB #2 To 3.0g
IFC 219	Formation Tracking	25,000	0.90	A/R	Trim	0	22	ITB #2
IFC 220	Gross Acquisition	20,000	0.30	A/R	12 Max	0	22	
IFC 221	Fine Tracking	20,000	0.75	A/R	12 Max	0	22	ITB #2 To 3.0g
IFC 222	Formation Acquisition	20,000	0.75	A/R	Trim	0	22	ITB #2 To 3.0g
IFC 223	Formation Tracking	20,000	0.75	A/R	Trim	0	22	ITB #2
IFC	Max Acceleration	32,000	0.85 - 1,2	Max	Trim	0	0	
	Max Decceleration, 4g turn	32,000	1.2 - 0.85	Idle	Trim	0	ŏ	Max Acceleration Max Decceleration, 4g turn
IFC								
IFC IFC	Split-S	32K - 18K	0.85	Idle	Trim	0	0	Split-S, Max AOA=11 deg. Max NL=4g
								Split-S, Max AOA=11 deg, Max NL=4g
								Split-S, Max AOA=11 deg, Max NL=4g
								Split-S, Max AOA=11 deg. Max NL=4g
								Split-S, Max AOA=11 deg, Max NL=4g
								Split-S, Max AOA=11 deg, Max NL=4g
								Split-S, Max AOA=11 deg. Max NL=4g
								Split-S, Max AOA=11 deg. Max NL=4g
								Split-S, Max AOA=11 deg. Max NL=4g
								Split-S, Max AOA=11 deg, Max NL=4g

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